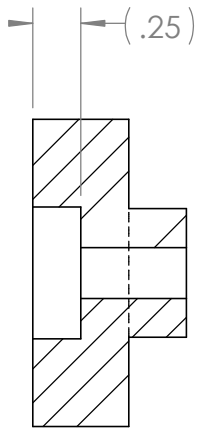
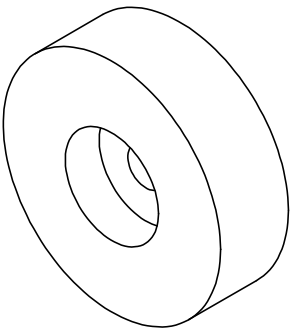


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	1/14/2014	



20 EACH DELRIN

BILL OF MATERIALS										
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	C OKUDA	1/14/2014		
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX. .012 INCHES FOR SINGLE SURFACE.				ENGINEER	C OKUDA	1/14/2014		
Engineer						CHECKED				
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO.	352000.17			
		PROJECT	DOC RICKETTS		D-SAMPLER DOOR STOP					
Application		DO NOT SCALE DRAWING				WEIGHT		SIZE B	DWG. NO. 10021047DWG	REV.
		SCALE 1:1		CAD FILE: MECH ENG ON TORNADO				SHEET 1 OF 1		