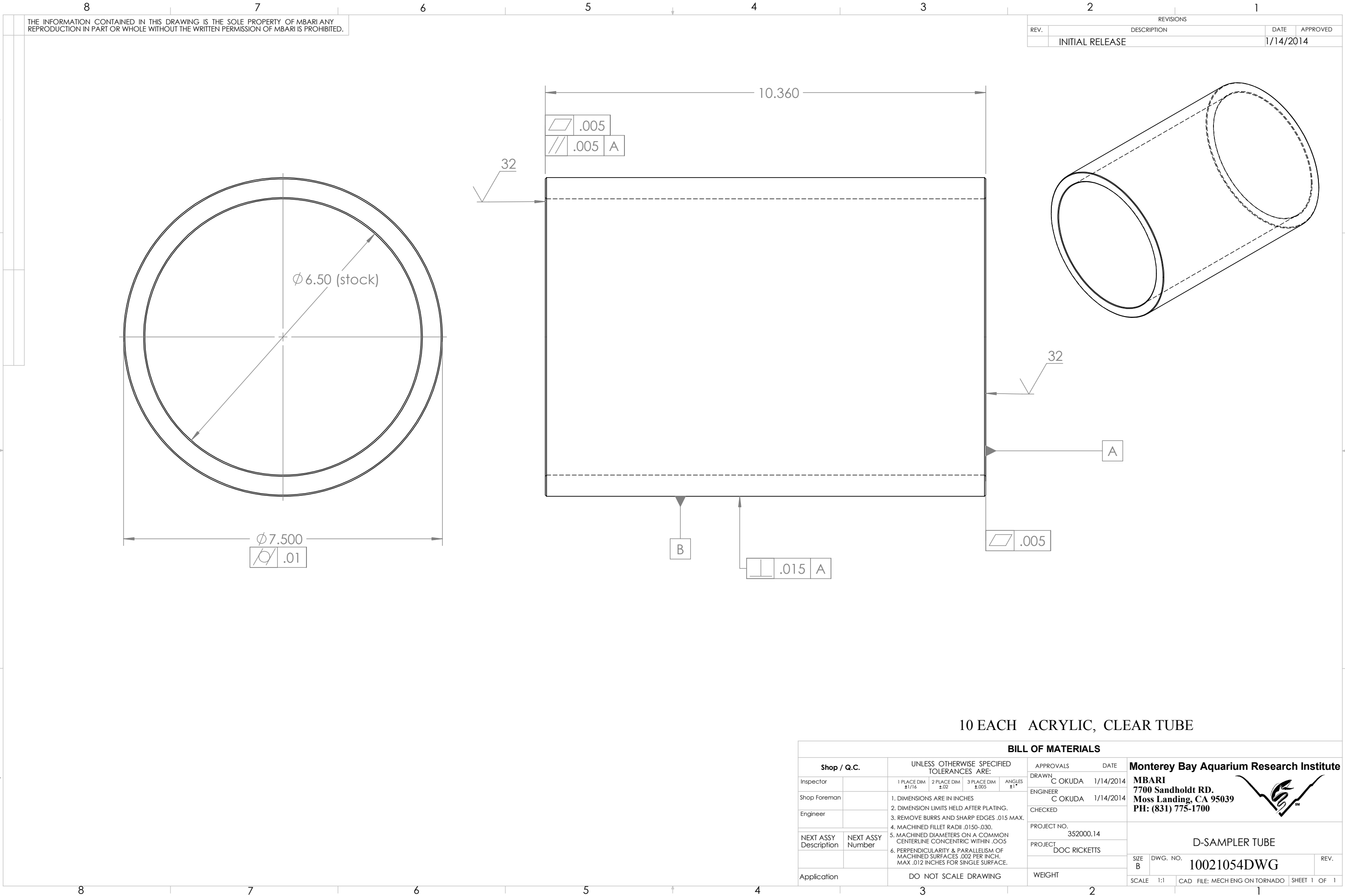




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	1/14/2014	

10 EACH ACRYLIC, CLEAR TUBE

BILL OF MATERIALS									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
Inspector		1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$	DRAWN	C OKUDA	1/14/2014	
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	C OKUDA	1/14/2014	
Engineer						CHECKED			
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO.	352000.14		
						PROJECT	DOC RICKETTS		
Application		DO NOT SCALE DRAWING				WEIGHT			
				SIZE B	DWG. NO.	10021054DWG		REV.	
		SCALE	1:1	CAD	FILE: MECH ENG ON TORNADO	SHEET	1	OF	1

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D-SAMPLER TUBE