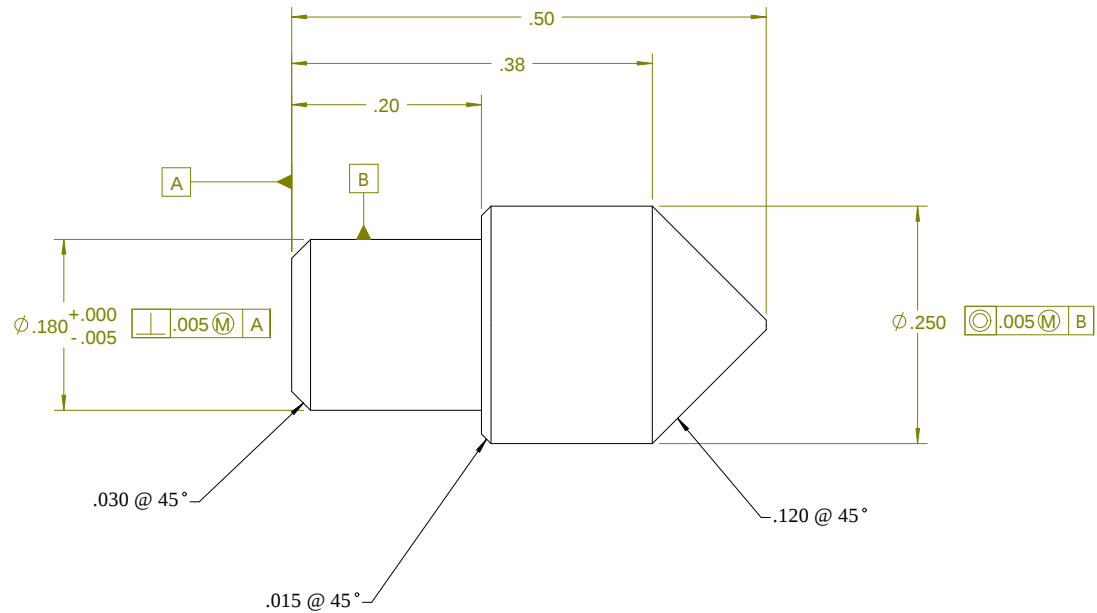
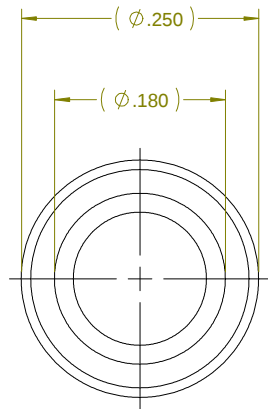


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	6/19/00	



5 EACH, 316SS ROD

BILL OF MATERIALS			
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS	DATE
1 PLACE DIM ±.150		DRAWN C OKUDA	6/19/00
2 PLACE DIM ±.02		ENGINEER C OKUDA	6/19/00
3 PLACE DIM ±.005		CHECKED	
ANGLES ±1°		PROJECT NO.	600083
1. DIMENSIONS ARE IN INCHES		PROJECT UNDERWATER TEMP	
2. DIMENSION LIMITS HELD AFTER PLATING		WEIGHT	
3. REMOVE BURRS AND SHARP EDGES .015 MAX.			
4. MACHINED FILET RADI .0150-.030			
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITH .005			
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH MAX .02 INCHES FOR SINGLE SURFACE			
DO NOT SCALE DRAWING			
NEXT ASSY	USED ON	SCALE	8:1
APPLICATION		CAD FILE: MECH ENG ON TORNADO	SHEET 1 OF 1

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UNDERWATER TEMP PROBE TIP

SIZE B DWG. NO. 100883DWG REV.