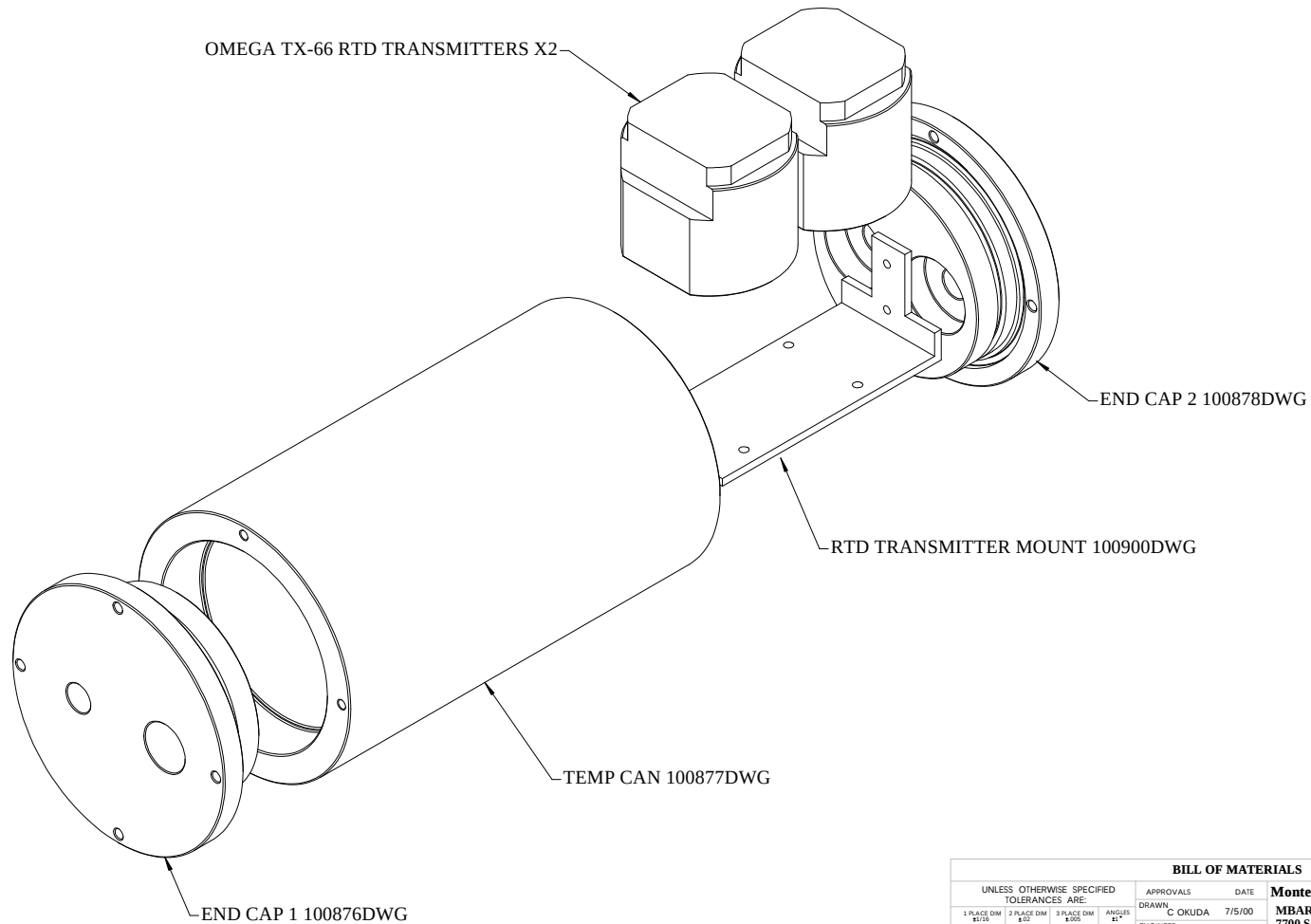


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	7/5/00	



BILL OF MATERIALS			
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS	DATE
1 PLACE DIM ±.150	2 PLACE DIM ±.02	DRAWN C OKUDA	7/5/00
3 PLACE DIM ±.005	ANGLES ±1°	ENGINEER C OKUDA	7/5/00
1. DIMENSIONS ARE IN INCHES		CHECKED	
2. DIMENSION LIMITS HELD AFTER PLATING		PROJECT NO.	600083
3. REMOVE BURRS AND SHARP EDGES .015 MAX.		PROJECT	underwater temp
4. MACHINED FILET RADI .0150-.030		WEIGHT	
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITH .005		SIZE B	DWG. NO. 100904DWG
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH MAX. .02 INCHES FOR SINGLE SURFACE		SCALE 2:1	FILE: MECH.ENG ON TORNADO
NEXT ASSY	USED ON	SHEET 1 OF 1	
APPLICATION		REV.	
DO NOT SCALE DRAWING			

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can exploded view