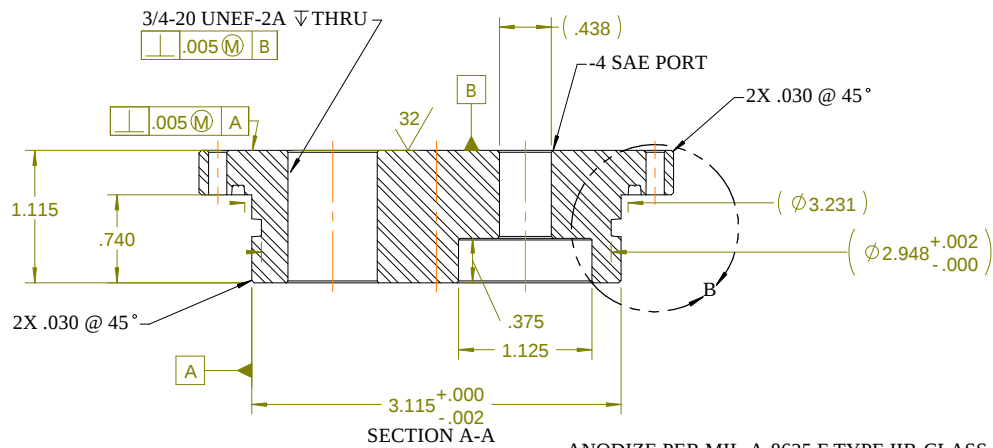
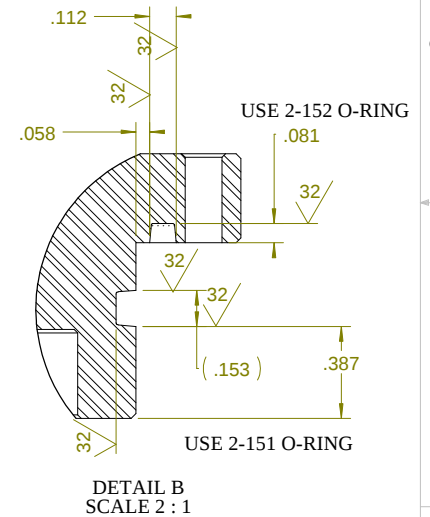
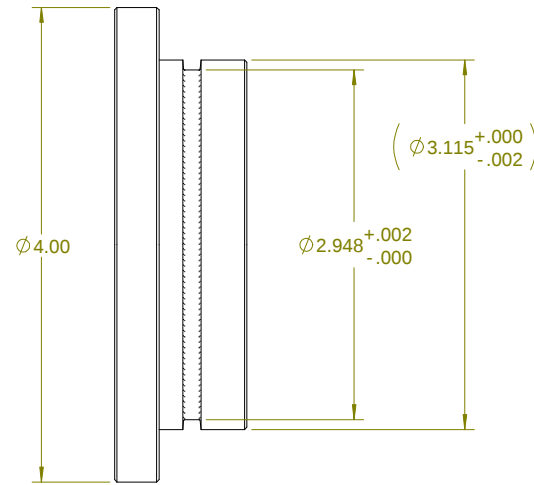
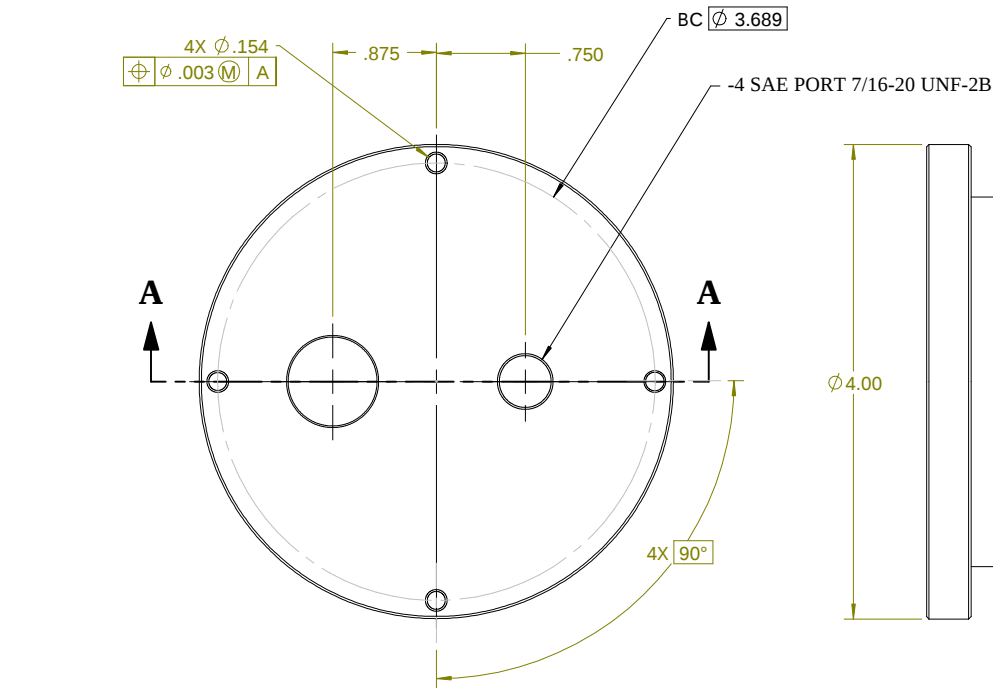


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REV. DESCRIPTION DATE APPROVED			
A	INITIAL RELEASE	6/9/00	
	CHANGE TO -4 SAE PORT	8/29/00	



1 EA 6061 T-6 ALUMINUM

BILL OF MATERIALS									
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS DATE		Monterey Bay Aquarium Research Institute			
1 PLACE DIM	2 PLACE DIM	3 PLACE DIM	ANGLES IN°	DRAWN	6/9/00	MBARI			
				ENGINEER	C OKUDA 6/9/00	7700 Sandhill Rd. Moss Landing, Ca 95039 PH: (831) 775-1700			
1. DIMENSIONS ARE IN INCHES				CHECKED					
2. DIMENSION LIMITS HELD AFTER PLATING.									
3. REMOVE BURRS AND SHARP EDGES .015 MAX.				PROJECT NO.		600083			
4. MACHINED FILET RADII .0150-.030.				PROJECT		endcap 1			
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITH .005				PROJECT		UNDERWATER TEMP			
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH MAX. .012 INCHES FOR SINGLE SURFACE.				WEIGHT		SIZE B DWG. NO. 100876DWG REV. A			
DO NOT SCALE DRAWING						SCALE 1:1 CAD FILE MECH-ENG ON TORNADO SHEET 1 OF 1			

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