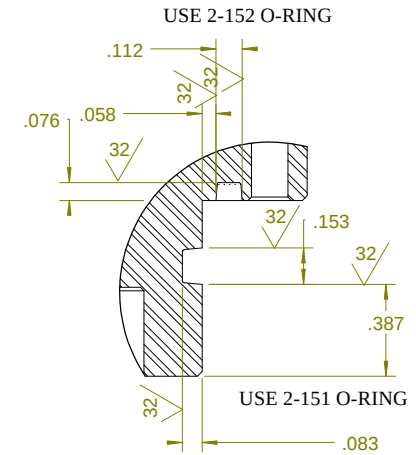
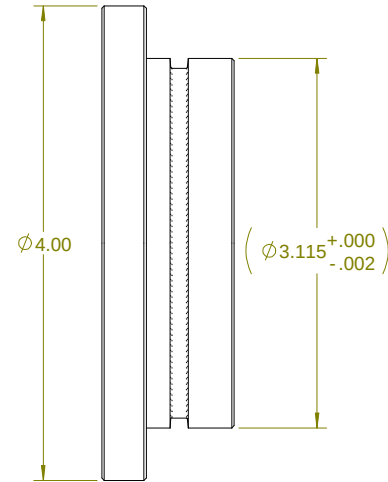
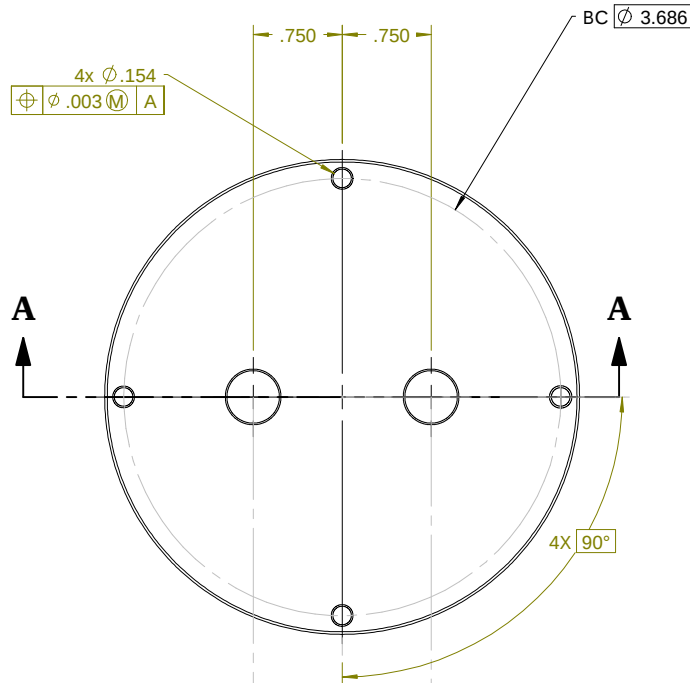
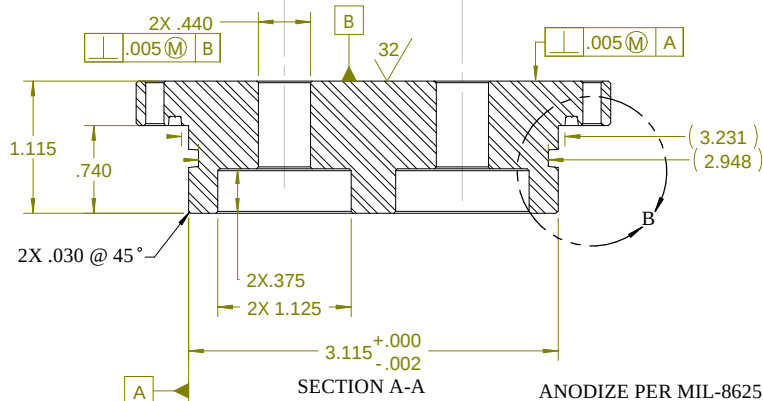


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
1	INITIAL RELEASE	6/8/00	



DETAIL B
SCALE 2 : 1



SECTION A-A

ANODIZE PER MIL-8625 F TYPE IIB CLASS 2

1 EA 6061 T-6 ALUMINUM

BILL OF MATERIALS

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt Rd. Moss Landing, CA 95039 PH: (831) 775-1700							
1 PLACE DIM ±.150		2 PLACE DIM ±.02		3 PLACE DIM ±.005		ANGLES ±1°						DRAWN C OKUDA		6/8/00	
1. DIMENSIONS ARE IN INCHES												ENGINEER C OKUDA		6/8/00	
2. DIMENSION LIMITS HELD AFTER PLATING.												CHECKED			
3. REMOVE BURRS AND SHARP EDGES .015 MAX.								endcap2 100878.DWG SIZE B DWG. NO. SCALE 1:1 CAD FILE: MECH-ENG ON TORNADO SHEET 1 OF 1							
4. MACHINED FILET RADI .0150-.030															
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITH .005															
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH MAX. .02 INCHES FOR SINGLE SURFACE.															
DO NOT SCALE DRAWING								WEIGHT							

NEXT ASSY	USED ON
APPLICATION	

