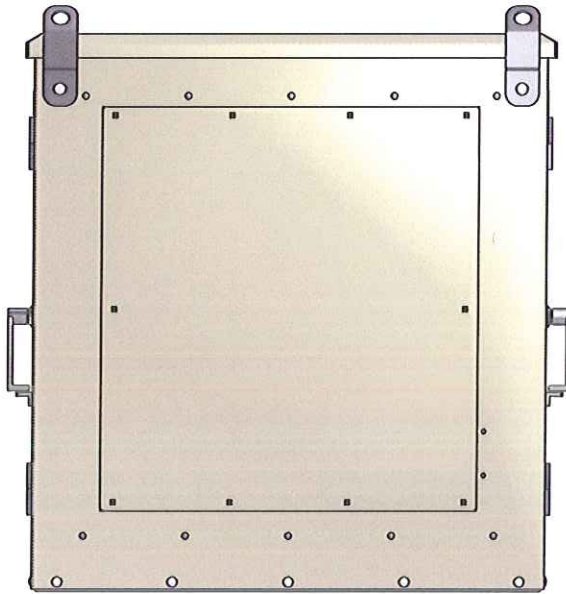
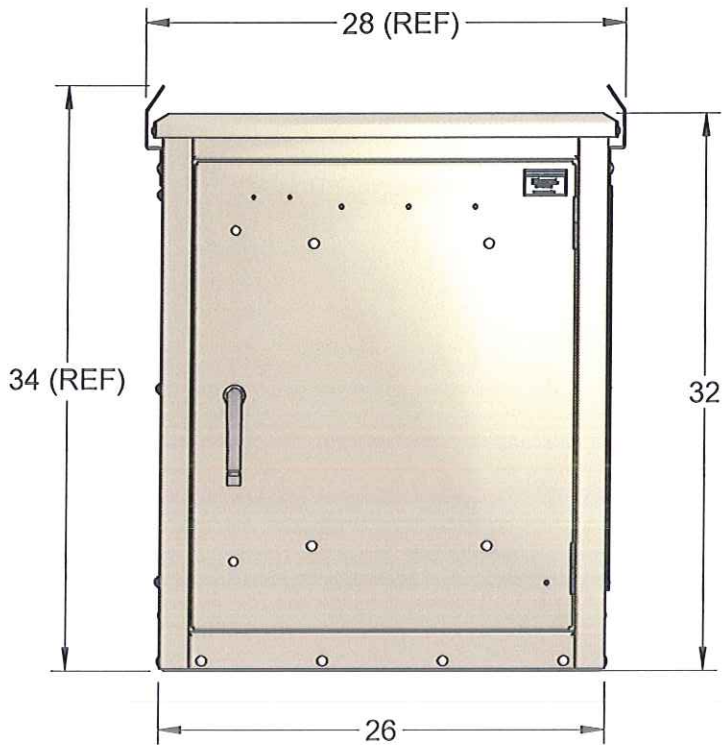
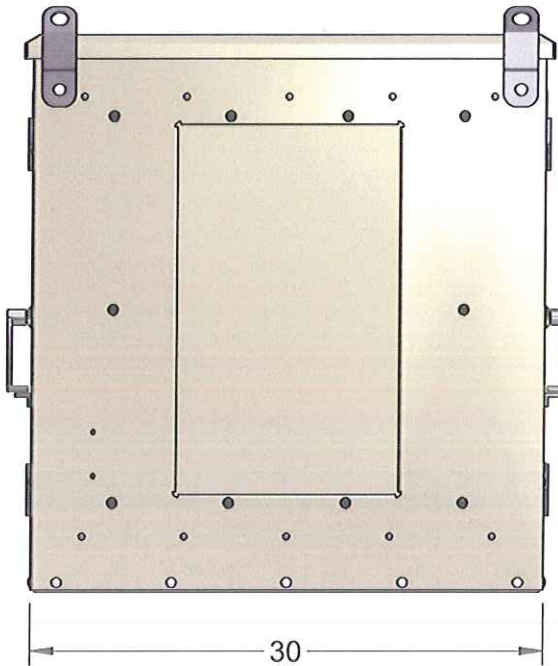
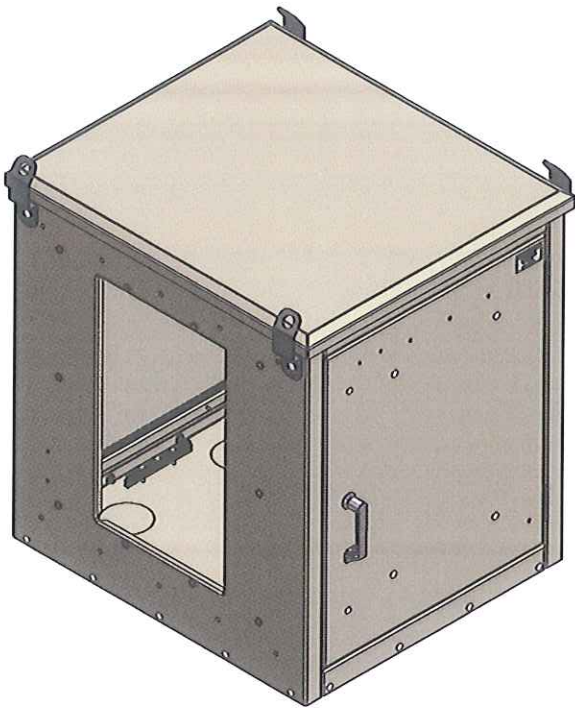


Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	50-0870-00	32x30 PNL - LH SIDE ASSY
2	1	50-0871-00	32x30 PNL - RH SIDE
3	4	50-0349-00	MOD. CAB. HEADER/FOOTER
4	1	80-2441-00	MOD BOTTOM PANEL 2630
5	1	80-2442-00	MOD TOP PANEL 2630
6	1	80-2443-00	MOD SUNSHIELD 2630
7	4	80-2259-00	MOD LIFTING EYE SS
8	2	80-2665-00	WIND GUARD MTG BRKT
9	2	80-2664-00	WIND GUARD STRAP
10	2	80-2663-00	WIND GUARD SLIDE BRKT
11	2	80-2677-00	RAIL - 19"X23"
12	1	58-0115-00	GROUNDING BAR 18 SLOT LOAD 6-14AWG
13	1	50-0356-00	DOOR - FRONT ASM 32"
14	1	50-0357-00	DOOR - REAR ASM 32"
15	2	40-0116-00	HINGE LH FOR MODULARS
16	4	40-0115-00	HINGE RH FOR MODULARS
17	18'	27-0000-01	BULB GASKET F/DOOR SEAL
18	1	52-0075-00	115V J-BOX ASM (GFCI)
19	1	50-0547-00	AM32P-BP BLANK PNL
20	2	24-0013-00	GROUND CABLE (NOT SHOWN)
21	12	55-6003-18	Screw FHPH SS 10-32 x 1/2
22	12	55-2004-01	NUT KEPS SS 10-32
23	20	55-2026-00	NUTSERT AHS4-420-265
24	62	55-8002-05	Washer Flat SS 1/4
25	52	55-8001-00	Washer Split Ring SS 1/4
26	52	55-2002-00	Nut Hex SS 1/4-20
27	52	55-6010-04	CARRIAGE BOLT SS 1/4-20 X 3/4
28	20	55-9212-00	1/4" SEALING WASHER
29	20	90-0017-00	1/4-20 x 1.00 SS SECURITY BOLT
30	2	55-2040-00	SCREW PHPH SS 8-32 X 5/8
31	2	35-0013-00	Rack Rail 16RU Label
32	8	55-6010-03	CARRIAGE BOLT SS 5/16-18 X 3/4
33	8	55-8001-13	Washer Split Ring SS 5/16
34	8	55-2002-14	Nut Hex SS 5/16-18
35	8	55-8002-01	WASHER FLAT SS 5/16
36	20	55-8002-00	Washer Flat SS #10
37	20	55-8001-07	Washer Split Ring SS #10
38	20	55-2002-11	Nut Hex SS 10-32
39	4	55-2000-02	NYLOCK NUT SS 1/4-20
40	2	55-6006-03	Screw HHCS SS 1/4-20 x 3/4
41	2	55-6006-08	Screw HHCS SS 1/4-20 x 1
42	2	78-8026-9517-7	PIVOT BUSHING
44	4	55-6003-06	SCREW PHPH SS 10-32 X 3/8

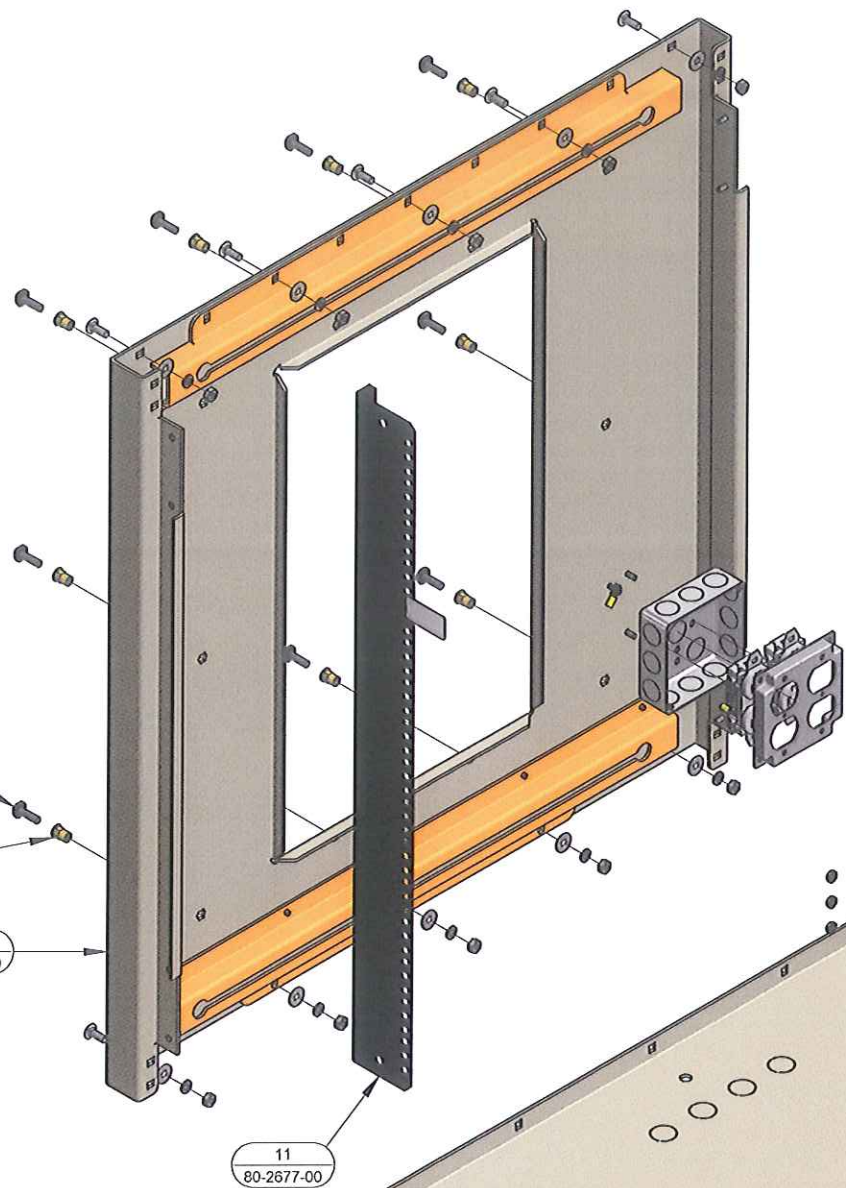


*REFERENCE PAINT SPEC
SHEET FOR COLOR

AM32P-2630-16 RU

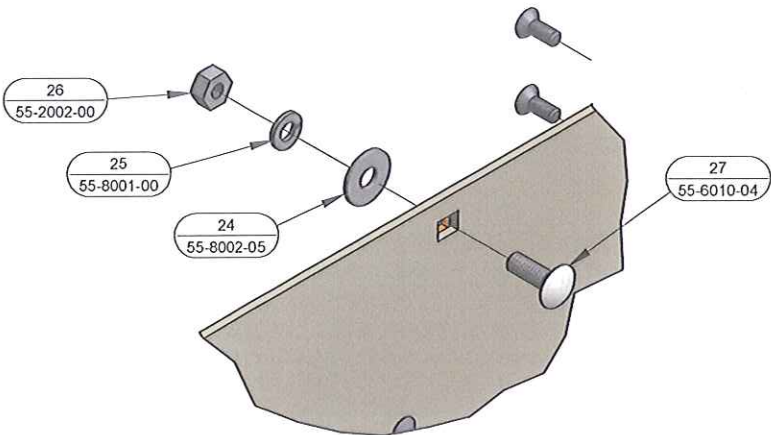
REVISION HISTORY			
DCN NO.	REV	DESCRIPTION	DATE
UNLESS OTHERWISE SPECIFIED			
ALL DIMENSIONS ARE IN INCHES			
ALL TOLERANCES APPLY TO THE FINISHED PART, EXCLUDING PAINT			
TOLERANCES		ANGLES	FINISH:
X	± .1"	± 1°	DWN BY:alrosl
XX	± .05"	HOLES	CHK BY:
XXX	± .003"		APR BY:
THESE DRAWINGS ARE THE EXCLUSIVE PROPERTY OF AMERICAN PRODUCTS LLC		DATE: 11/14/2011	TITLE: AM32P-2630 ENCLOSURE
NOLE INTRCT CONFEDENCE AND SHALL NOT BE REPRODUCED, COPIED OR USED FOR ANY PURPOSE WITHOUT WRITTEN PERMISSION		SCALE: NTS	SHEET 1 OF 6
CUSTOMER		DRAWING NUMBER: 50-0501-00	REV: IR

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	50-0870-00	32x30 PNL - LH SIDE ASSY
2	1	50-0871-00	32x30 PNL - RH SIDE
4	1	80-2441-00	MOD BOTTOM PANEL 2630
11	2	80-2677-00	RAIL - 19'x23"
12	1	58-0115-00	GROUNDING BAR 18 SLOT LOAD 6-14AWG
16	4	40-0115-00	HINGE RH FOR MODULARS
18	1	52-0075-00	115V J-BOX ASM (GFCI)
19	1	50-0547-00	AM32P-BP BLANK PNL
21	12	55-6003-18	Screw FHPH SS 10-32 x 1/2
22	12	55-2004-01	NUT KEPS SS 10-32
23	20	55-2026-00	NUTSERT AHS4-420-265
24	62	55-8002-05	Washer Flat SS 1/4
25	52	55-8001-00	Washer Split Ring SS 1/4
26	52	55-2002-00	Nut Hex SS 1/4-20
27	52	55-6010-04	CARRIAGE BOLT SS 1/4-20 X 3/4
28	20	55-9212-00	1/4" SEALING WASHER
29	20	90-0017-00	1/4-20 x 1.00 SS SECURITY BOLT
30	2	55-2040-00	SCREW PHPH SS 8-32 X 5/8



****Top, Doors, Headers & Footers NOT SHOWN****

RECEPTACLE CAN BE
INSTALLED ON OPPOSITE
SIDE IF NECESSARY.



DETAIL-A

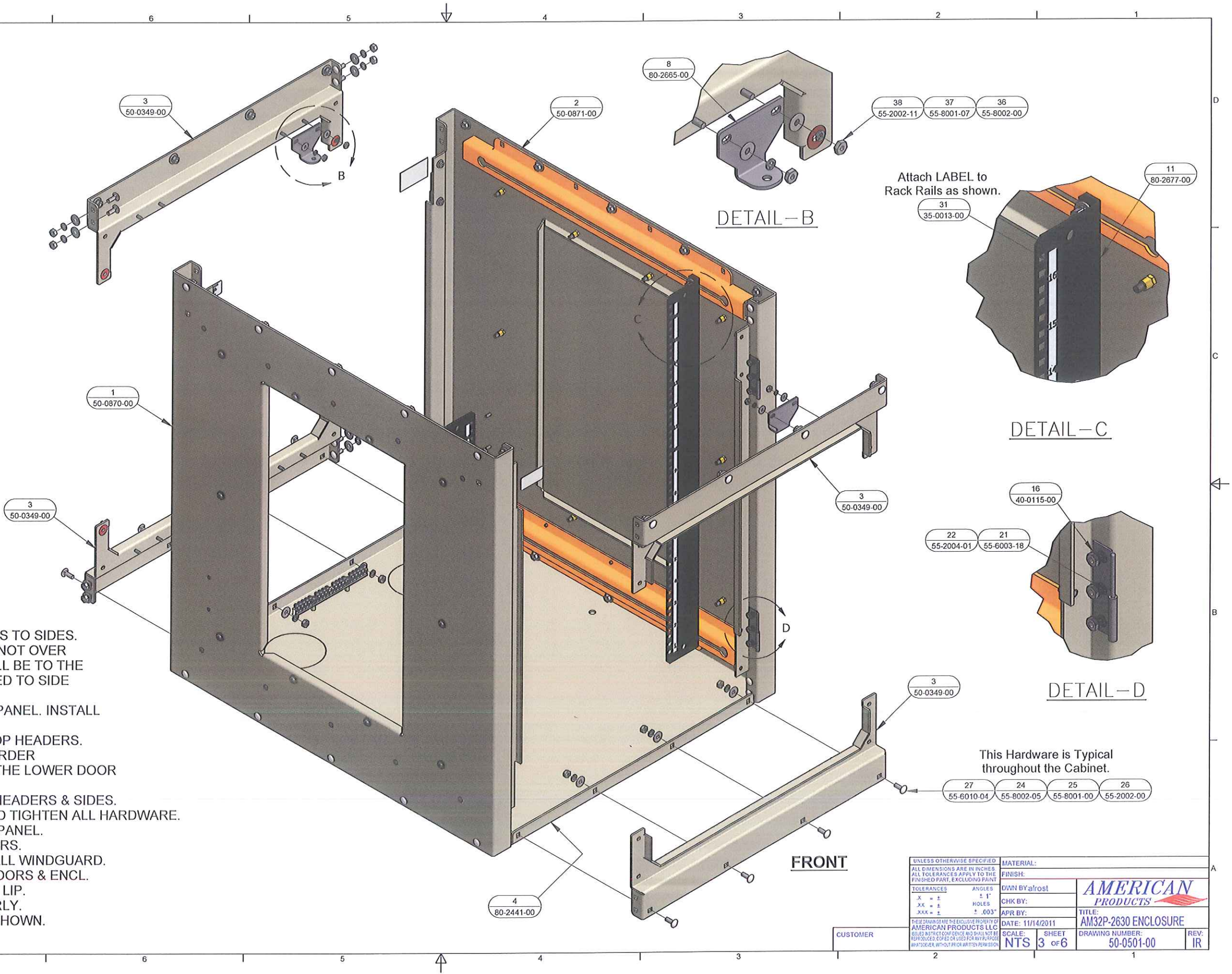
- NOTES:**
1. ASSEMBLE UPPER & LOWER HEADER PANELS TO SIDES. NOTE THE CARRIAGE BOLT DIRECTION. DO NOT OVER TIGHTEN BOLTS. THE HEADER FLANGES WILL BE TO THE INSIDE OF THE DOOR OPENING AND SECURED TO SIDE PANELS.
 2. INSTALL THE 52-0075-00 ELECT KIT ON SIDE PANEL. INSTALL GROUND BAR TO BOTTOM PANEL.
 3. INSTALL THE WIND GUARD BRACKETS ON TOP HEADERS.
 4. INSTALL THE RACK MTG RAILS PER SALES ORDER
 5. INSTALL BOTTOM PANEL TO THE INSIDE OF THE LOWER DOOR HEADERS & SIDES.
 6. INSTALL THE TOP PANEL OVER THE UPPER HEADERS & SIDES.
 7. **BE SURE DOOR OPENINGS ARE SQUARE** AND TIGHTEN ALL HARDWARE.
 8. INSTALL THE SOLAR SHIELD OVER THE TOP PANEL.
 9. INSTALL THE LIFTING EYES ON THE 4 CORNERS.
 10. INSTALL THE DOORS TO ENCLOSURE. INSTALL WINDGUARD.
 11. INSTALL THE GROUND CABLES BETWEEN DOORS & ENCL.
 12. INSTALL THE BULB GASKET ON ENCLOSURE LIP.
 13. BE SURE DOOR WORKS AND SEALS PROPERLY.
 14. APPLY LABEL ON HINGE SIDE OF DOOR AS SHOWN.
 15. CHECK ALL HARDWARE FOR TIGHTNESS!!!

FRONT

UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE IN INCHES. ALL TOLERANCES APPLY TO THE FINISHED PART, EXCLUDING PAINT.		MATERIAL: FINISH: DWN BY:alrost		
TOLERANCES	ANGLES	CHK BY:	APR BY:	
X = ± .1	± 1°		DATE: 11/14/2011	TITLE: AM32P-2630 ENCLOSURE DRAWING NUMBER: 50-0501-00 REV: IR
XX = ± .05	± .003"		SCALE: NTS	
XXX = ± .0015"			SHEET 2 of 6	

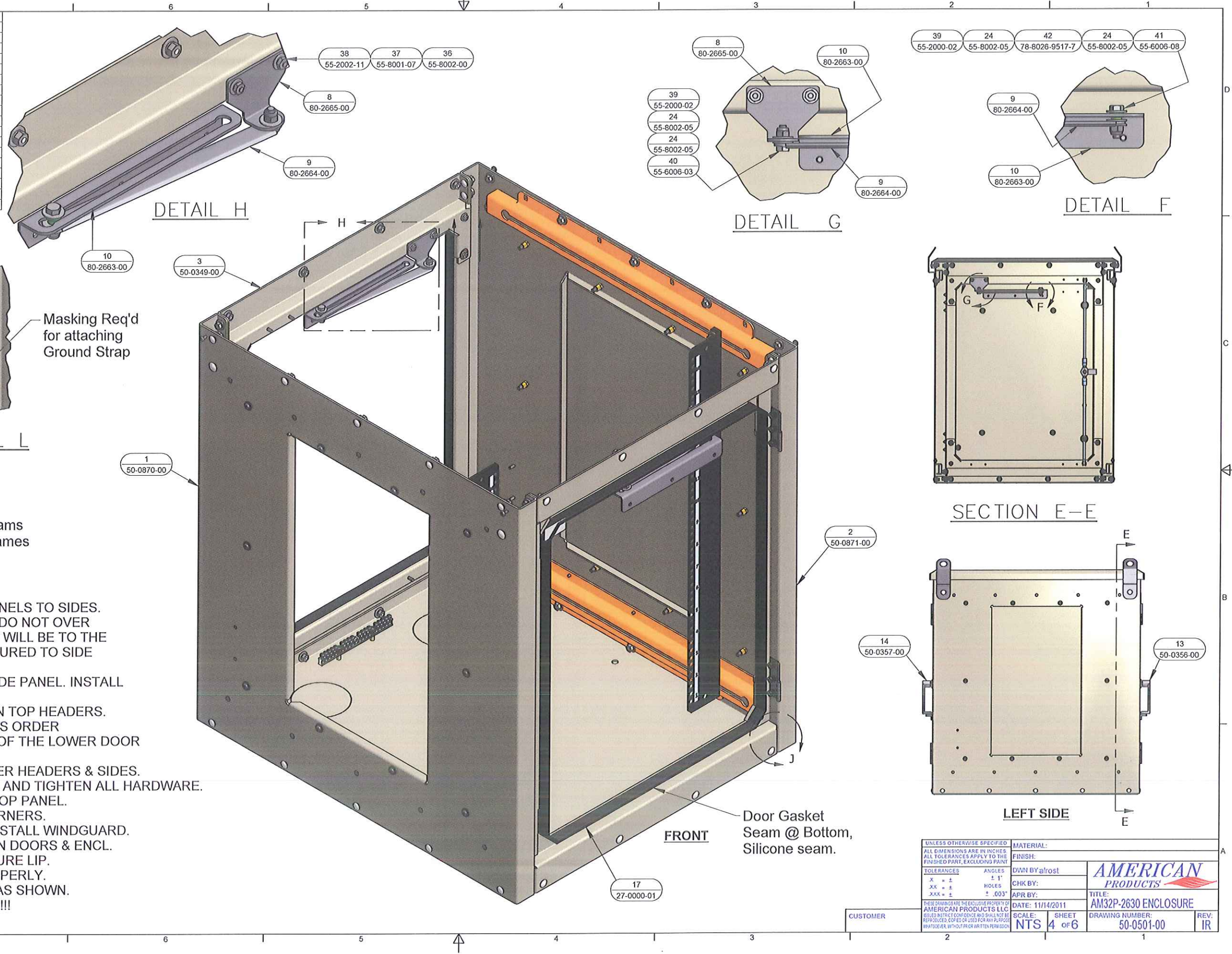
CUSTOMER

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	50-0870-00	32x30 PNL - LH SIDE ASSY
2	1	50-0871-00	32x30 PNL - RH SIDE
3	4	50-0349-00	MOD. CAB. HEADER/FOOTER
4	1	80-2441-00	MOD BOTTOM PANEL 2630
8	2	80-2665-00	WIND GUARD MTG BRKT
11	2	80-2677-00	RAIL - 19"X23"
16	4	40-0115-00	HINGE RH FOR MODULARS
21	12	55-6003-18	Screw FHPH SS 10-32 x 1/2
22	12	55-2004-01	NUT KEPS SS 10-32
24	62	55-8002-05	Washer Flat SS 1/4
25	52	55-8001-00	Washer Split Ring SS 1/4
26	52	55-2002-00	Nut Hex SS 1/4-20
27	52	55-6010-04	CARRIAGE BOLT SS 1/4-20 X 3/4
31	2	35-0013-00	Rack Rail 16RU Label
36	20	55-8002-00	Washer Flat SS #10
37	20	55-8001-07	Washer Split Ring SS #10
38	20	55-2002-11	Nut Hex SS 10-32

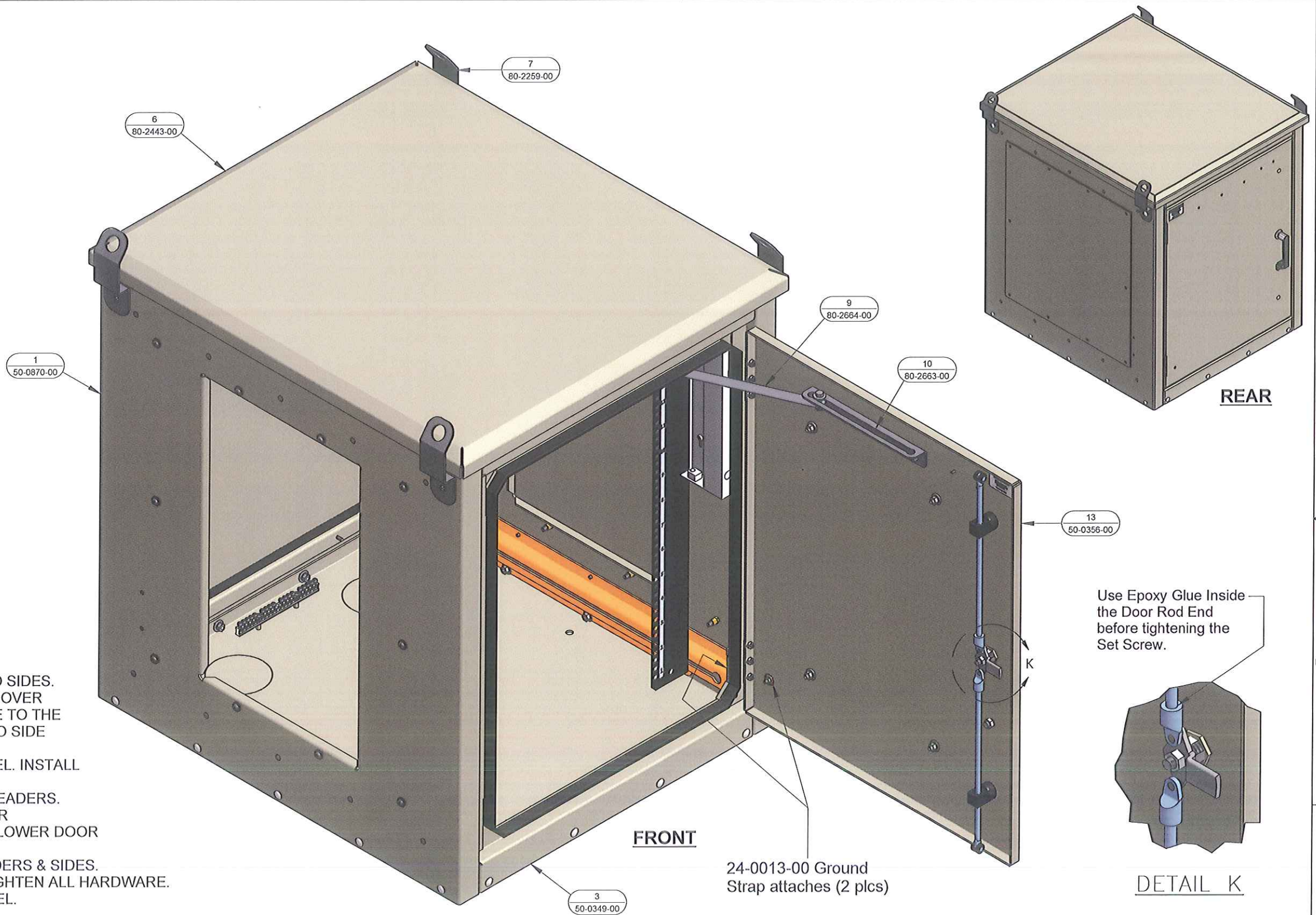


UNLESS OTHERWISE SPECIFIED		MATERIAL:	
ALL DIMENSIONS ARE IN INCHES		FINISH:	
ALL TOLERANCES APPLY TO THE FINISHED PART, EXCLUDING PAINT		DWN BY: a/rost	
TOLERANCES		CHK BY:	
X = ±		APR BY:	
XX = ±		DATE: 11/14/2011	
XXX = ±		SCALE: NTS	
THESE DRAWINGS ARE THE EXCLUSIVE PROPERTY OF AMERICAN PRODUCTS LLC		SHEET 3 of 6	
REPLACES: 50-0501-00		DRAWING NUMBER: 50-0501-00	
WHATSOEVER, WITHOUT PRIOR WRITTEN PERMISSION		REV: IR	

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	50-0870-00	32x30 PNL - LH SIDE ASSY
2	1	50-0871-00	32x30 PNL - RH SIDE
3	4	50-0349-00	MOD. CAB. HEADER/FOOTER
8	2	80-2665-00	WIND GUARD MTG BRKT
9	2	80-2664-00	WIND GUARD STRAP
10	2	80-2663-00	WIND GUARD SLIDE BRKT
13	1	50-0356-00	DOOR - FRONT ASM 32"
14	1	50-0357-00	DOOR - REAR ASM 32"
17	18	27-0000-01	BULB GASKET F/DOOR SEAL
24	62	55-8002-05	Washer Flat SS 1/4
36	20	55-8002-00	Washer Flat SS #10
37	20	55-8001-07	Washer Split Ring SS #10
38	20	55-2002-11	Nut Hex SS 10-32
39	4	55-2000-02	NYLOCK NUT SS 1/4-20
40	2	55-6006-03	Screw HHCS SS 1/4-20 x 3/4
41	2	55-6006-08	Screw HHCS SS 1/4-20 x 1
42	2	78-8026-9517-7	PIVOT BUSHING



Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	50-0870-00	32x30 PNL - LH SIDE ASSY
3	4	50-0349-00	MOD. CAB. HEADER/FOOTER
6	1	80-2443-00	MOD SUNSHIELD 2630
7	4	80-2259-00	MOD LIFTING EYE SS
9	2	80-2664-00	WIND GUARD STRAP
10	2	80-2663-00	WIND GUARD SLIDE BRKT
13	1	50-0356-00	DOOR - FRONT ASM 32"



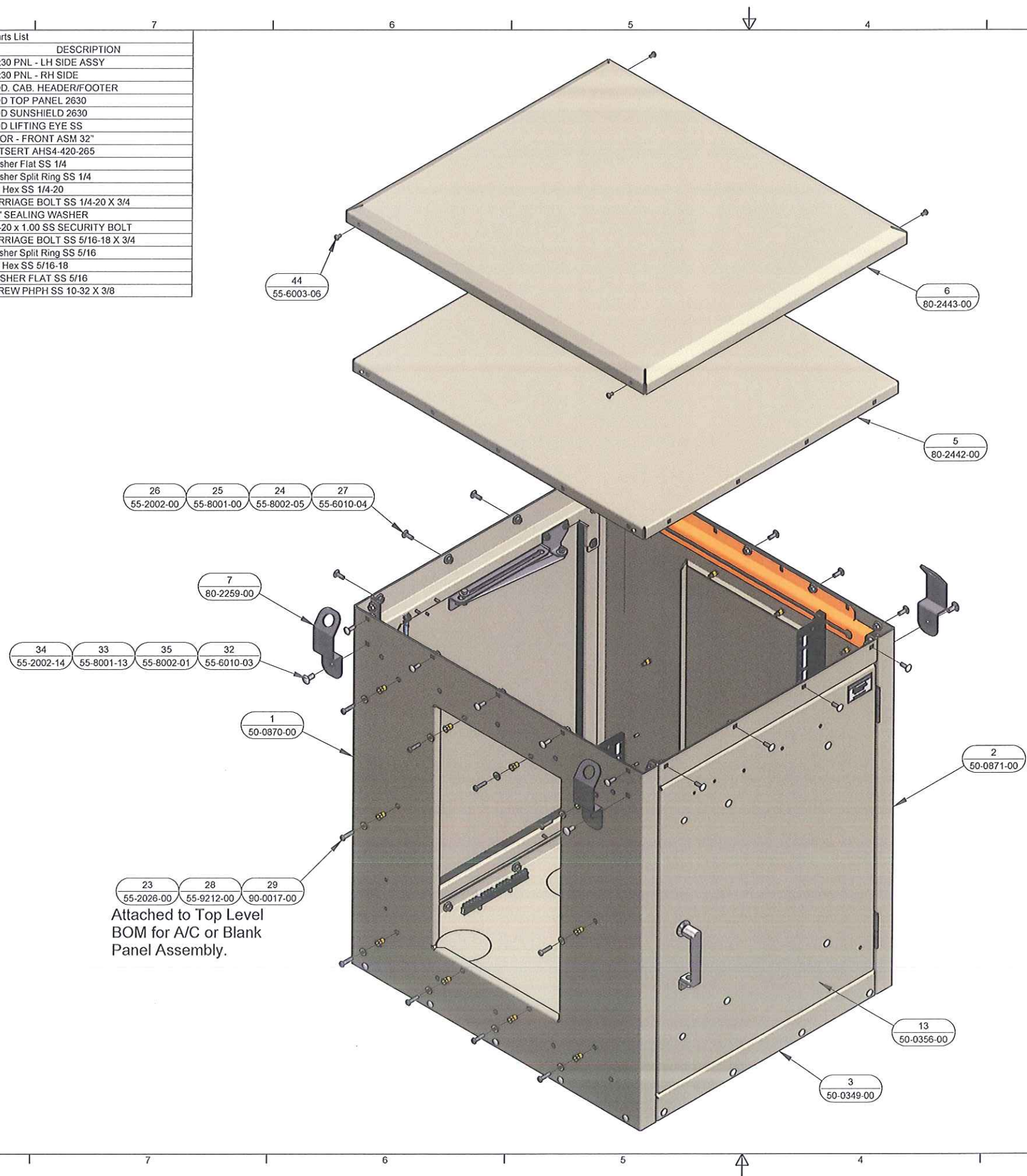
NOTES:

1. ASSEMBLE UPPER & LOWER HEADER PANELS TO SIDES. NOTE THE CARRIAGE BOLT DIRECTION. DO NOT OVER TIGHTEN BOLTS. THE HEADER FLANGES WILL BE TO THE INSIDE OF THE DOOR OPENING AND SECURED TO SIDE PANELS.
2. INSTALL THE 52-0075-00 ELECT KIT ON SIDE PANEL. INSTALL GROUND BAR TO BOTTOM PANEL.
3. INSTALL THE WIND GUARD BRACKETS ON TOP HEADERS.
4. INSTALL THE RACK MTG RAILS PER SALES ORDER
5. INSTALL BOTTOM PANEL TO THE INSIDE OF THE LOWER DOOR HEADERS & SIDES.
6. INSTALL THE TOP PANEL OVER THE UPPER HEADERS & SIDES.
7. **BE SURE DOOR OPENINGS ARE SQUARE** AND TIGHTEN ALL HARDWARE.
8. INSTALL THE SOLAR SHIELD OVER THE TOP PANEL.
9. INSTALL THE LIFTING EYES ON THE 4 CORNERS.
10. INSTALL THE DOORS TO ENCLOSURE. INSTALL WINDGUARD.
11. INSTALL THE GROUND CABLES BETWEEN DOORS & ENCL.
12. INSTALL THE BULB GASKET ON ENCLOSURE LIP.
13. BE SURE DOOR WORKS AND SEALS PROPERLY.
14. APPLY LABEL ON HINGE SIDE OF DOOR AS SHOWN.
15. CHECK ALL HARDWARE FOR TIGHTNESS!!!

UNLESS OTHERWISE SPECIFIED		MATERIAL:	
ALL DIMENSIONS ARE IN INCHES		FINISH:	
ALL TOLERANCES APPLY TO THE FINISHED PART, EXCLUDING PAINT		DWN BY:alrost	
TOLERANCES	ANGLES	CHK BY:	AMERICAN PRODUCTS
X = ± .1	± 1°	APR BY:	
XX = ± .05	± .003"	DATE: 11/14/2011	TITLE: AM32P-2630 ENCLOSURE
XXX = ± .001		SCALE: NTS	DRAWING NUMBER: 50-0501-00-Open
THESE DRAWINGS ARE THE EXCLUSIVE PROPERTY OF AMERICAN PRODUCTS LLC		SHEET 5 OF 6	REV. IR
ISSUED IN STRICT CONFIDENCE AND SHALL NOT BE REPRODUCED COPIED OR USED FOR ANY PURPOSE WHATSOEVER WITHOUT PRIOR WRITTEN PERMISSION			

CUSTOMER

		8	7	Parts List	
ITEM	QTY	PART NUMBER	DESCRIPTION		
1	1	50-0870-00	32x30 PNL - LH SIDE ASSY		
2	1	50-0871-00	32x30 PNL - RH SIDE		
3	4	50-0349-00	MOD. CAB. HEADER/FOOTER		
5	1	80-2442-00	MOD TOP PANEL 2630		
6	1	80-2443-00	MOD SUNSHIELD 2630		
7	4	80-2259-00	MOD LIFTING EYE SS		
13	1	50-0356-00	DOOR - FRONT ASM 32"		
23	20	55-2026-00	NUTSERT AHS4-420-265		
24	62	55-8002-05	Washer Flat SS 1/4		
25	52	55-8001-00	Washer Split Ring SS 1/4		
26	52	55-2002-00	Nut Hex SS 1/4-20		
27	52	55-6010-04	CARRIAGE BOLT SS 1/4-20 X 3/4		
28	20	55-9212-00	1/4" SEALING WASHER		
29	20	90-0017-00	1/4-20 x 1.00 SS SECURITY BOLT		
32	8	55-6010-03	CARRIAGE BOLT SS 5/16-18 X 3/4		
33	8	55-8001-13	Washer Split Ring SS 5/16		
34	8	55-2002-14	Nut Hex SS 5/16-18		
35	8	55-8002-01	WASHER FLAT SS 5/16		
44	4	55-6003-06	SCREW PHPH SS 10-32 X 3/8		



- NOTES:**
1. ASSEMBLE UPPER & LOWER HEADER PANELS TO SIDES. NOTE THE CARRIAGE BOLT DIRECTION. DO NOT OVER TIGHTEN BOLTS. THE HEADER FLANGES WILL BE TO THE INSIDE OF THE DOOR OPENING AND SECURED TO SIDE PANELS.
 2. INSTALL THE 52-0075-00 ELECT KIT ON SIDE PANEL. INSTALL GROUND BAR TO BOTTOM PANEL.
 3. INSTALL THE WIND GUARD BRACKETS ON TOP HEADERS.
 4. INSTALL THE RACK MTG RAILS PER SALES ORDER
 5. INSTALL BOTTOM PANEL TO THE INSIDE OF THE LOWER DOOR HEADERS & SIDES.
 6. INSTALL THE TOP PANEL OVER THE UPPER HEADERS & SIDES.
 7. **BE SURE DOOR OPENINGS ARE SQUARE** AND TIGHTEN ALL HARDWARE.
 8. INSTALL THE SOLAR SHIELD OVER THE TOP PANEL.
 9. INSTALL THE LIFTING EYES ON THE 4 CORNERS.
 10. INSTALL THE DOORS TO ENCLOSURE. INSTALL WINDGUARD.
 11. INSTALL THE GROUND CABLES BETWEEN DOORS & ENCL.
 12. INSTALL THE BULB GASKET ON ENCLOSURE LIP.
 13. BE SURE DOOR WORKS AND SEALS PROPERLY.
 14. APPLY LABEL ON HINGE SIDE OF DOOR AS SHOWN.
 15. CHECK ALL HARDWARE FOR TIGHTNESS!!!

UNLESS OTHERWISE SPECIFIED		MATERIAL:	
ALL DIMENSIONS ARE IN INCHES		FINISH:	
ALL TOLERANCES APPLY TO THE FINISHED PART, EXCLUDING PAINT		DWN BY:alrost	
TOLERANCES		CHK BY:	
X = ±		APR BY:	
XX = ±		DATE: 11/14/2011	
XXX = ±		SCALE: NTS	
ANGLES		SHEET 6 of 6	
± 1°		DRAWING NUMBER: 50-0501-00	
HOLES		REV: IR	
± .003"			
THESE DRAWINGS ARE THE EXCLUSIVE PROPERTY OF AMERICAN PRODUCTS LLC			
REPRODUCED, COPIED OR USED FOR ANY PURPOSE WITHOUT PRIOR WRITTEN PERMISSION			

COMPONENTS

PALLET OPTIONS:

60-5120-00	48 X 60 W/SOLID TOP
60-5121-00	48 X 48 W/SOLID TOP
60-5122-00	48 X 72 W/SOLID TOP
60-5123-00	48 X 84 W/SOLID TOP

PLASTIC BAG OPTIONS:

60-1029-00	40X28X60	60-1037-00	71X40X80
60-1032-00	48X42X48	60-1038-00	30X26X60

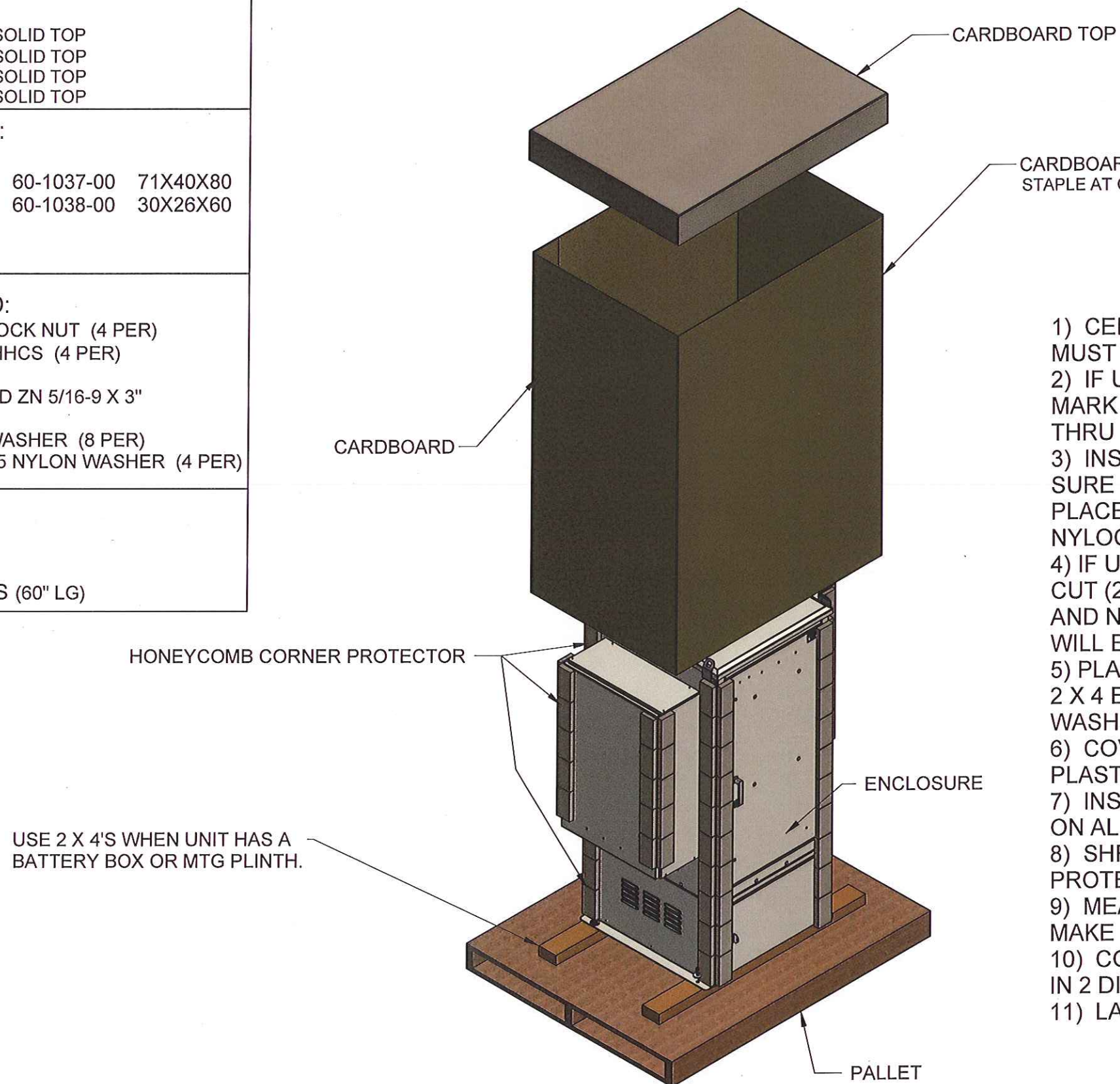
HARDWARE REQUIRED:

55-2000-01	5/16-18 SS NYLOCK NUT (4 PER)
55-6006-39	5/16 X 1.50 SS HHCS (4 PER)
OR	
55-9008-10	BOLT LAG HXHD ZN 5/16-9 X 3"
AND	
55-8002-01	5/16 SS FLAT WASHER (8 PER)
55-8023-00	1.50 X .50 X .125 NYLON WASHER (4 PER)

CARDBOARD:

80 X 100 DBL WALL
HONEYCOMB CORNERS (60" LG)

PACKAGING DETAIL FOR MODULARS



INSTRUCTIONS

- 1) CENTER ENCLOSURE ON THE PROPER PALLET. MUST HAVE A MIN. OF 3" CLEARANCE ON ALL SIDES.
- 2) IF UNIT **DOES NOT HAVE BATTERY BOX OR PLINTH** MARK AND DRILL 5/16" HOLES THRU MTG HOLES AND THRU THE WOOD.
- 3) INSTALL HEX HD BOLTS UP THRU PLYWOOD. BE SURE TO USE A FLAT WASHER ON BOTTOM SIDE. PLACE NYLON WASHER, SS FLAT WASHER, AND NYLOCK NUT ONTO BOLT TIGHTEN UNTIL SNUG.
- 4) IF UNIT **DOES HAVE BATTERY BOX OR PLINTH** CUT (2) 2 X 4 BOARDS TO SPAN UNDERNEATH UNIT AND NAIL TO THE PALLET SO THAT MOUNTING HOLES WILL BE ON TOP OF BOARDS.
- 5) PLACE BATTERY BOX OR PLINTH ON TOP OF 2 X 4 BOARDS AND SECURE WITH LAG BOLTS, FLAT WASHERS, AND NYLON WASHERS (IN THAT ORDER).
- 6) COVER ENCLOSURE WITH THE PROPER PLASTIC BAG.
- 7) INSTALL HONEYCOMB CORNER PROTECTORS ON ALL CORNERS OF ENCL, A/C, TELCO-BOX, ETC.
- 8) SHRINK WRAP UNIT TO HOLD THE CORNER PROTECTORS IN PLACE.
- 9) MEASURE FOR CARDBOARD BOX SIZE AND MAKE 2 PC CARTON.
- 10) COVER WITH CARTON, BAND WITH 2 BANDS IN 2 DIRECTIONS
- 11) LABEL WITH PROPER PART NUMBERS.