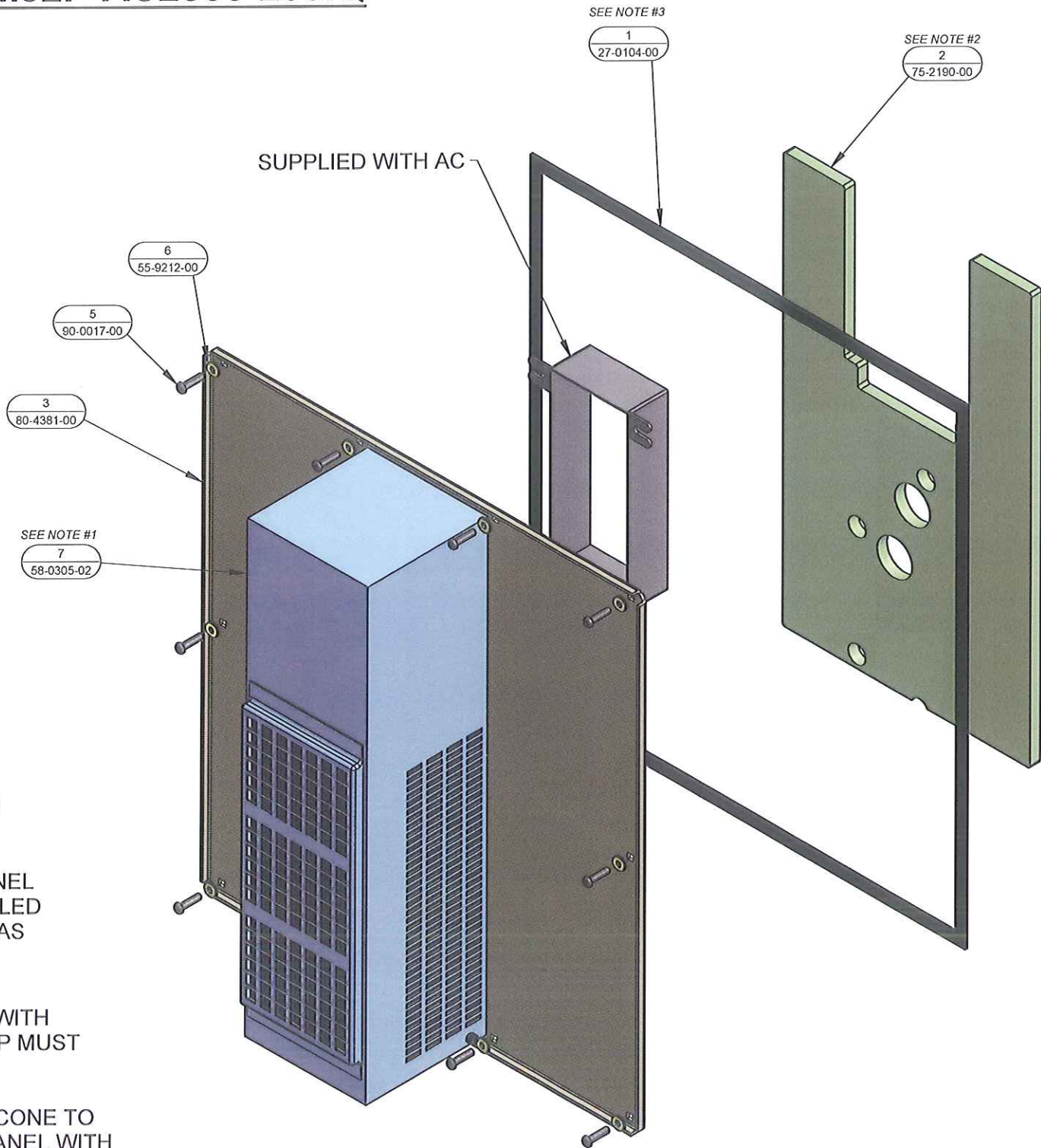
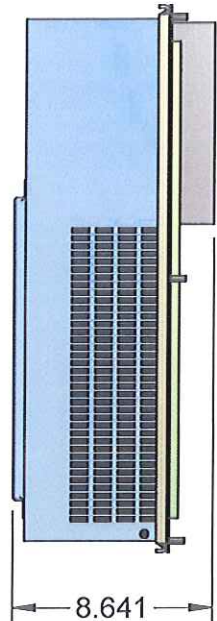
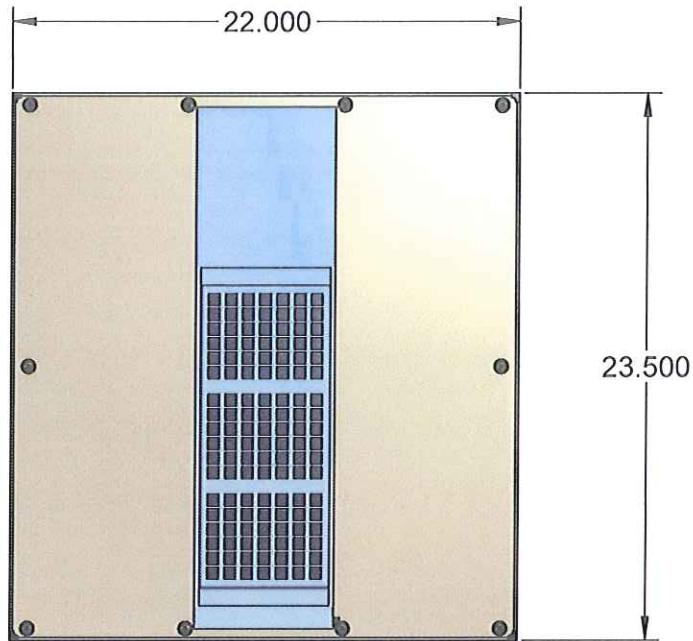


Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	8	27-0104-00	PORON 1/8" T X 1/2" W
2	1	75-2190-00	INS PANEL AM32P-AC2000 IQ
3	1	80-4381-00	AM32P AC2000 PNL IQ
4	1	52-0080-00	230V J-BOX ASM(6-15 PLUG)
5	10	90-0017-00	1/4-20 x 1.00 SS SECURITY BOLT
6	10	55-9212-00	1/4" SEALING WASHER
7	1	58-0305-02	IQ2200MMR A/C 2200BTU 230V

AM32P-AC2000-230IQ



NOTES:

1. USE VENDOR SUPPLIED HARDWARE TO MOUNT THE AC UNIT TO THE PANEL.
2. INSULATION IS SECURED TO THE INSIDE OF THE PANEL WITH SPRAY ADHESIVE. INSULATION IS ONLY INSTALLED WHEN THE INSULATION KIT IS ORDERED. IF NO KIT HAS BEEN LISTED ON THE SALES ORDER THEN STORE INSULATION FOR LATER USE.
3. GASKET MATERIAL MUST BE STRAIGHT AND FLUSH WITH THE OUTER EDGES OF THE BLANK PANEL. TOP STRIP MUST BE FULL WIDTH.
4. AFTER INSTALLATION IS COMPLETE USE CLEAR SILICONE TO SEAL THE SEAM BETWEEN THE A/C AND THE SIDE PANEL WITH A BEAD ACROSS THE TOP AND MINIMUM 12" DOWN EACH SIDE. ALSO SEAL THE SEAM BETWEEN THE SIDE PANEL AND THE CABINET WITH A SEAM ACROSS THE TOP AND MINIMUM 12" DOWN EACH SIDE.

COLOR CHART		
COLOR	PAINT P/N	SUFFIX
BEIGE	20-1027-00	50-1556-01
ASA 61 GREY	20-1019-00	50-1556-02
GARDNER WHITE	20-1047-00	50-1556-03
CYL WHITE	20-1007-00	50-1556-04
FLAT BLACK	20-1024-00	50-1556-05
UTILITY GRAY	20-1005-00	50-1556-06
SABLE BLACK	20-1012-00	50-1556-07
SPECIAL PAINT	SEE BOM	50-1556-08
AGATE GRAY	20-1161-00	50-1556-09
ALMOND (3M)	20-1149-00	50-1556-10
RAL 7035 GRAY	20-1177-00	50-1556-11
LIGHT TEXTURED BEIGE	20-1200-00	50-1556-12

REVISION HISTORY			
DCN NO.	REV	DESCRIPTION	DATE
E6668	01	ADDED AC DIVERTER TO PRINT	9/23/2013
UNLESS OTHERWISE SPECIFIED		MATERIAL:	
ALL DIMENSIONS ARE IN INCHES.		FINISH:	
ALL TOLERANCES APPLY TO THE FINISHED PART, EXCLUDING PAINT		OWN BY: JBECKER	
TOLERANCES		CHK BY: TD	
X = ± .03		APR BY: TD	
XX = ± .015		DATE: 8/21/2013	
XXX = ± .003		SCALE: 1 of 1	
THESE DIMENSIONS ARE THE EXCLUSIVE PROPERTY OF AMERICAN PRODUCTS LLC		TITLE: AM32P-AC2000-230IQ	
REPRODUCED, COPIED, OR USED FOR ANY PURPOSE WITHOUT WRITTEN PERMISSION		DRAWING NUMBER: 50-1556-00	
CUSTOMER		REV: 01	

American Products, LLC.

DCN#: E6668

DOCUMENT CHANGE NOTICE		
CURRENT INFORMATION		
Document#:SEE BELOW Customer: AMERICAN PRODUCTS Description:ICE QUBE AC ASSEMBLIES	REV#:VARIES	Date of Issue:Sep 20, 2013 Originator: JBECKER Approved by:TDUDLEY
Reason: REVISED SHEET METAL AND INSULATION ON ICE QUBE AIR CONDITIONER ASSEMBLIES THAT USE THE MMR SERIES OF AIR CONDITIONER WITH A DIVERTER.		
Initiator:JBECKER Date Initiated:Sep 20, 2013		
Description of changes: ON ALL ICE QUBE AIR CONDITIONER ASSEMBLIES USING MMR SERIES THAT HAVE A DIVERTER THE FOLLOWING CHANGES WERE MADE: ADDED .125" TO CUTOUT LENGTH OF OPENING IN SHEET METAL. REVISED INSULATION TO ACCOMODATE LENGTH OF DIVERTER. ADDED DIVERTER TO ASSEMBLY PRINT. THE FOLLOWING PART NUMBERS WERE REVISED: 50-1481-00 75-2190-00 80-4381-00 50-1556-00 50-1482-00 75-2191-00 80-4382-00 50-1557-00 50-1562-00 75-2212-00 80-4523-00 50-1563-00		
NEW INFORMATION		
Doc# (NEW): SEE ABOVE Description (NEW):ICE QUBE AC ASSEMBLIES Date of Issue (NEW):Sep 20, 2013 Originator:JBECKER	REV#:VARIES	APPROVALS Doc.Control:Tim Dudley Date:Sep 23, 2013 Approver:Tim Dudley Date:Sep 23, 2013 ADDITIONAL APPROVALS 1: Date: 2: Date: 3: Date:

Evaluation of the effect of the changes on consituent parts:

FORM# EFM 05-01-01 Rev B, 1/10/12