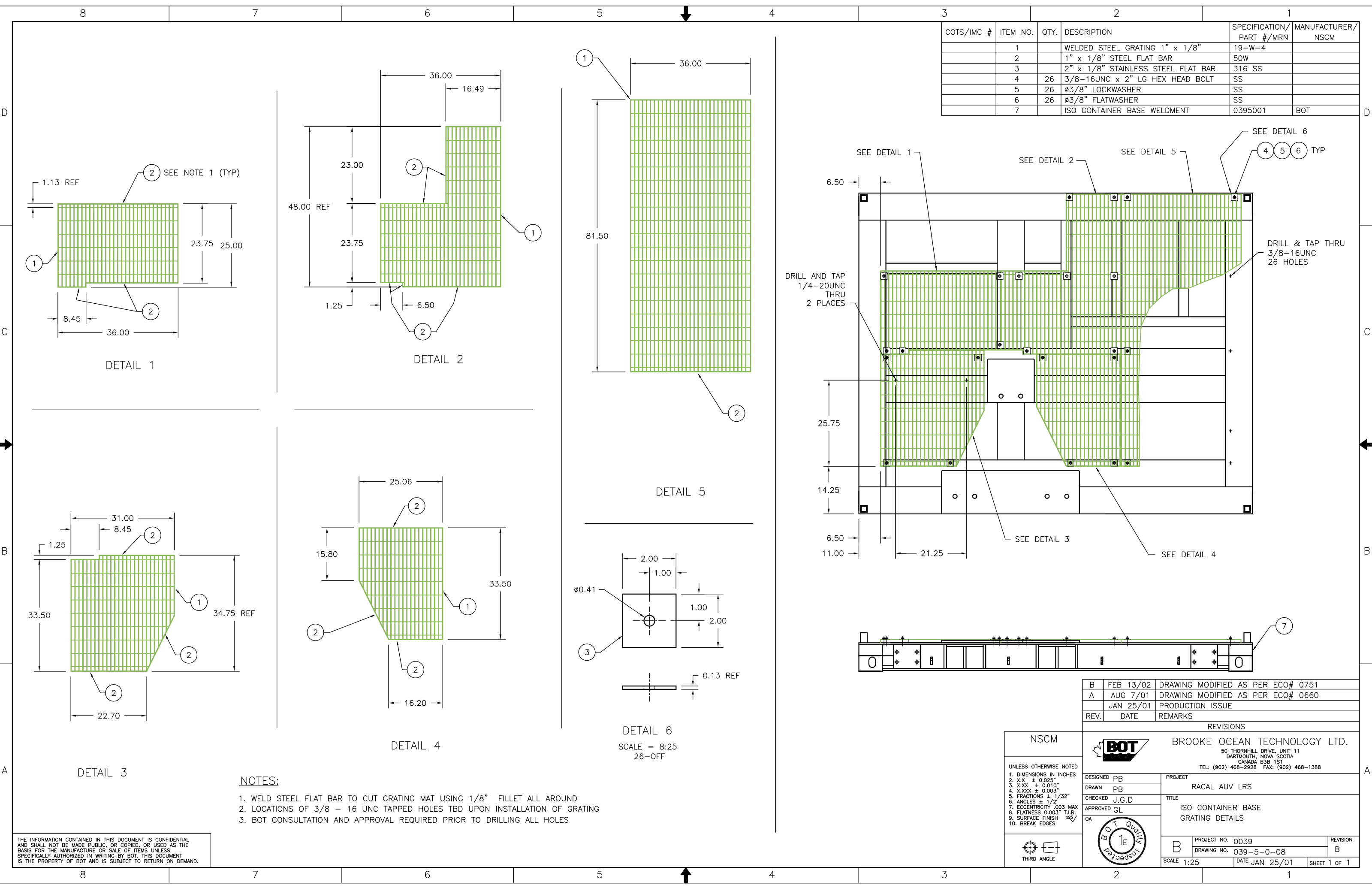




COTS/IMC #	ITEM NO.	QTY.	DESCRIPTION	SPECIFICATION/ PART #/MRN	MANUFACTURER/ NSCM
	1		WELDED STEEL GRATING 1" x 1/8"	19-W-4	
	2		1" x 1/8" STEEL FLAT BAR	50W	
	3		2" x 1/8" STAINLESS STEEL FLAT BAR	316 SS	
	4	26	3/8-16UNC x 2" LG HEX HEAD BOLT	SS	
	5	26	Ø3/8" LOCKWASHER	SS	
	6	26	Ø3/8" FLATWASHER	SS	
	7		ISO CONTAINER BASE WELDMNT	0395001	BOT

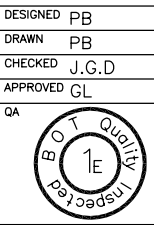
REV.	DATE	REMARKS
B	FEB 13/02	DRAWING MODIFIED AS PER ECO# 0751
A	AUG 7/01	DRAWING MODIFIED AS PER ECO# 0660
	JAN 25/01	PRODUCTION ISSUE

DESIGNED	DRAWN	CHECKED	APPROVED	QA
PB	PB	J.G.D	GL	

PROJECT	TITLE
RACAL AUV LRS	ISO CONTAINER BASE GRATING DETAILS

PROJECT NO.	DRAWING NO.	SCALE	DATE	SHEET
0039	039-5-0-08	1:25	JAN 25/01	1 OF 1

UNLESS OTHERWISE NOTED
1. DIMENSIONS IN INCHES
2. X.X ± 0.025"
3. X.XX ± 0.010"
4. X.XXX ± 0.003"
5. FRACTIONS ± 1/32"
6. ANGLES ± 1/2°
7. ECCENTRICITY .003 MAX
8. FLATNESS 0.003" T.I.R.
9. SURFACE FINISH 100/10
10. BREAK EDGES



THIRD ANGLE