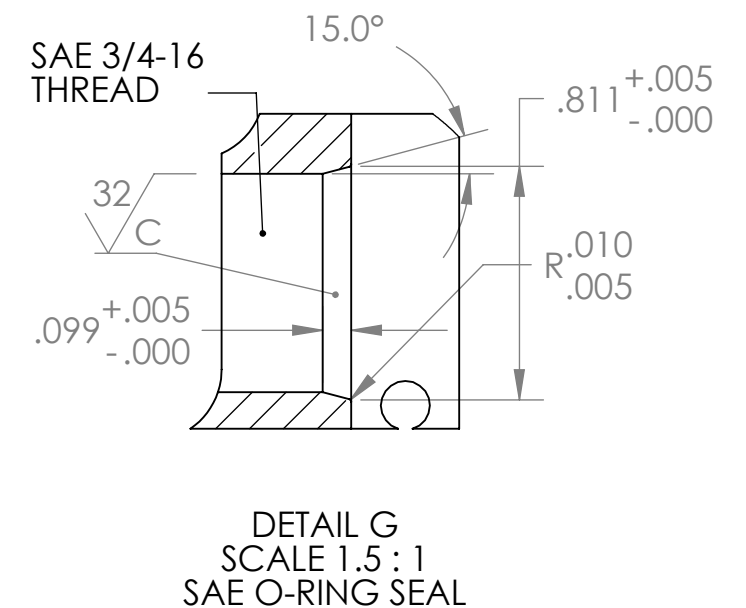
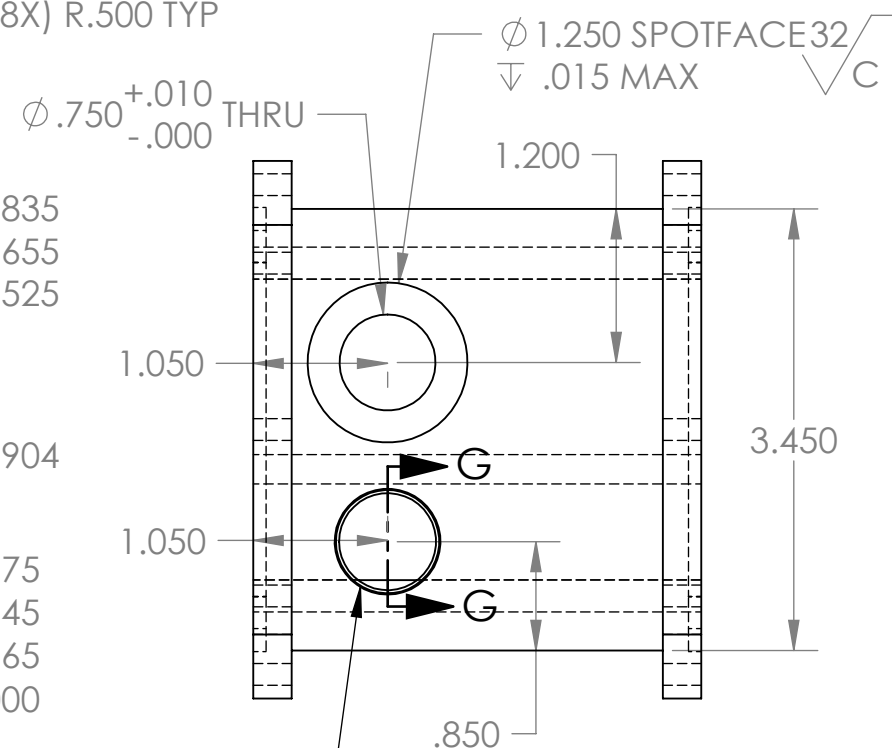
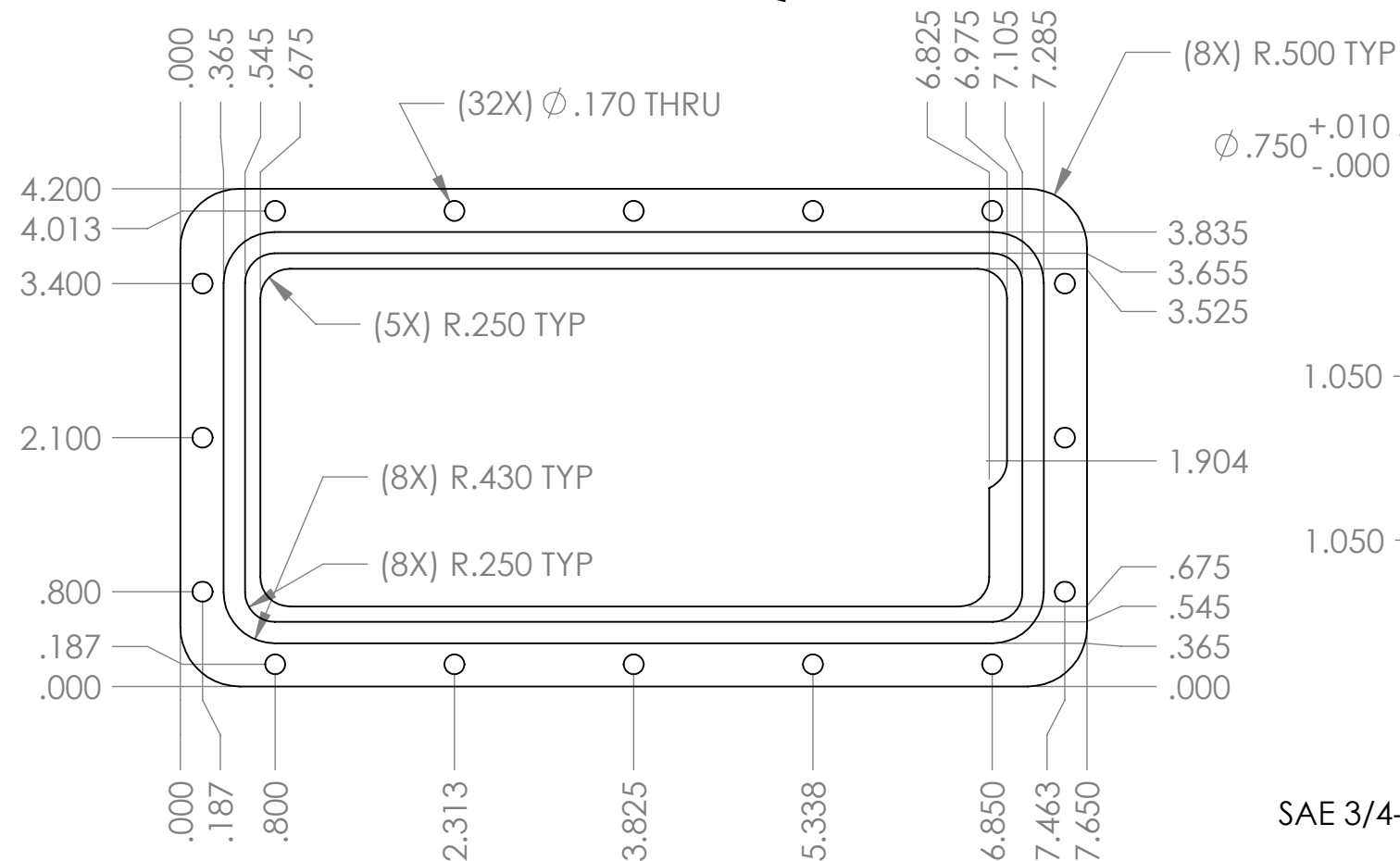
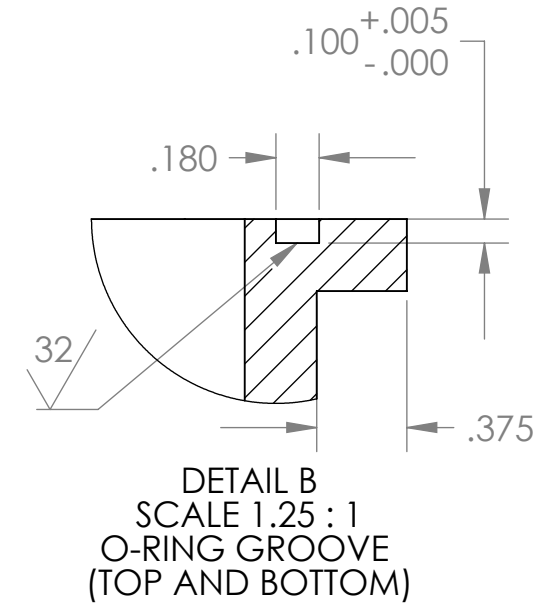
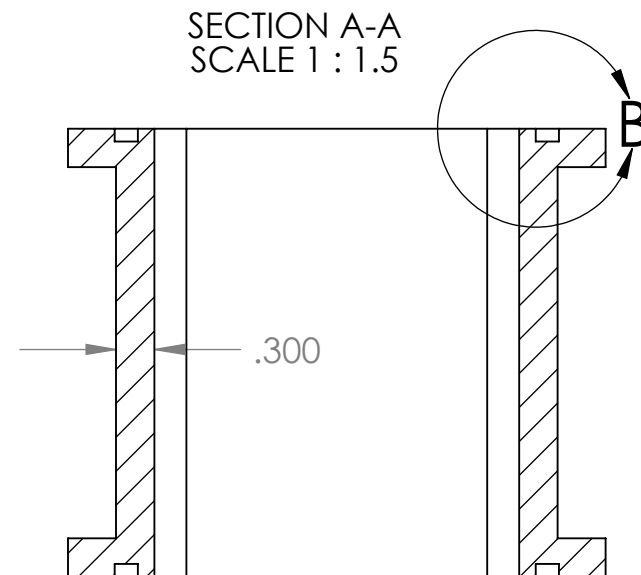
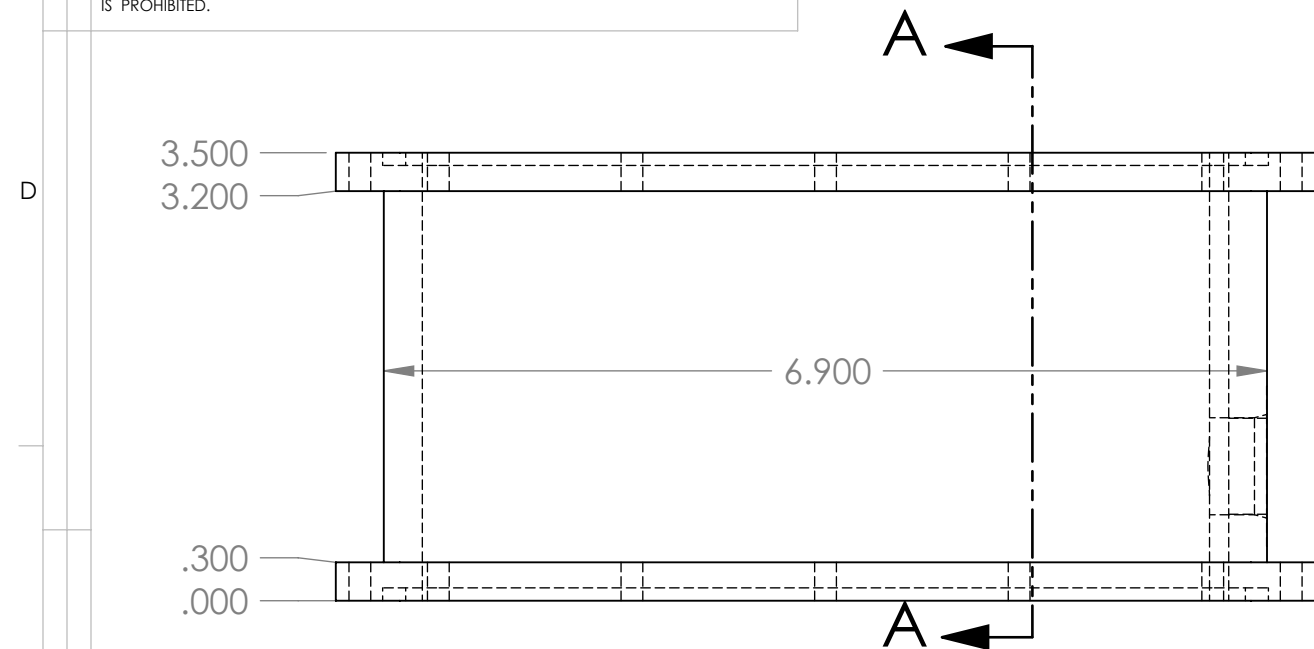


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



SAE 3/4-16 SEALING SURFACE SHALL BE CONCENTRIC WITH THREAD PITCH DIA. WITHIN 0.005 FULL INDICATOR READING, AND SURFACE SHALL BE SQUARE WITH THE THREAD PITCH DIA. WITHIN 0.01 FULL INDICATOR READING.

Project # for material: 368000 DMO AUV www.quadrantepp.com

1		10 Eq.		MOTOR CONTROL ENCLOSURE		Acetron GP Porosity-Free Acetal	
ITEM NO.		QTY		PART NO.		MATERIAL SPECIFICATION	
BILL OF MATERIALS							
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
1 PLACE DIM ±1/16		2 PLACE DIM ±.02		3 PLACE DIM ±.005		ANGLES ±1°	
1. DIMENSIONS ARE IN INCHES				DRAWN R. FUHRMANN		06/04/02	
2. DIMENSION LIMITS HELD AFTER PLATING.				ENGINEER R. FUHRMANN		06/04/02	
3. REMOVE BURRS AND SHARP EDGES .015 MAX.				CHECKED			
4. MACHINED FILLET RADII .0150-.030.				PROJECT NO. 300078			
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005				PROJECT DMO AUV SUPPORT			
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				SIZE B		DWG. NO. 1001502	
DO NOT SCALE DRAWING				WEIGHT		REV.	
				SCALE NONE		CAD FILE: TORNADO\ARCHIVE	
				SHEET 1 OF 1			

NEXT ASSY	USED O
APPLICATION	