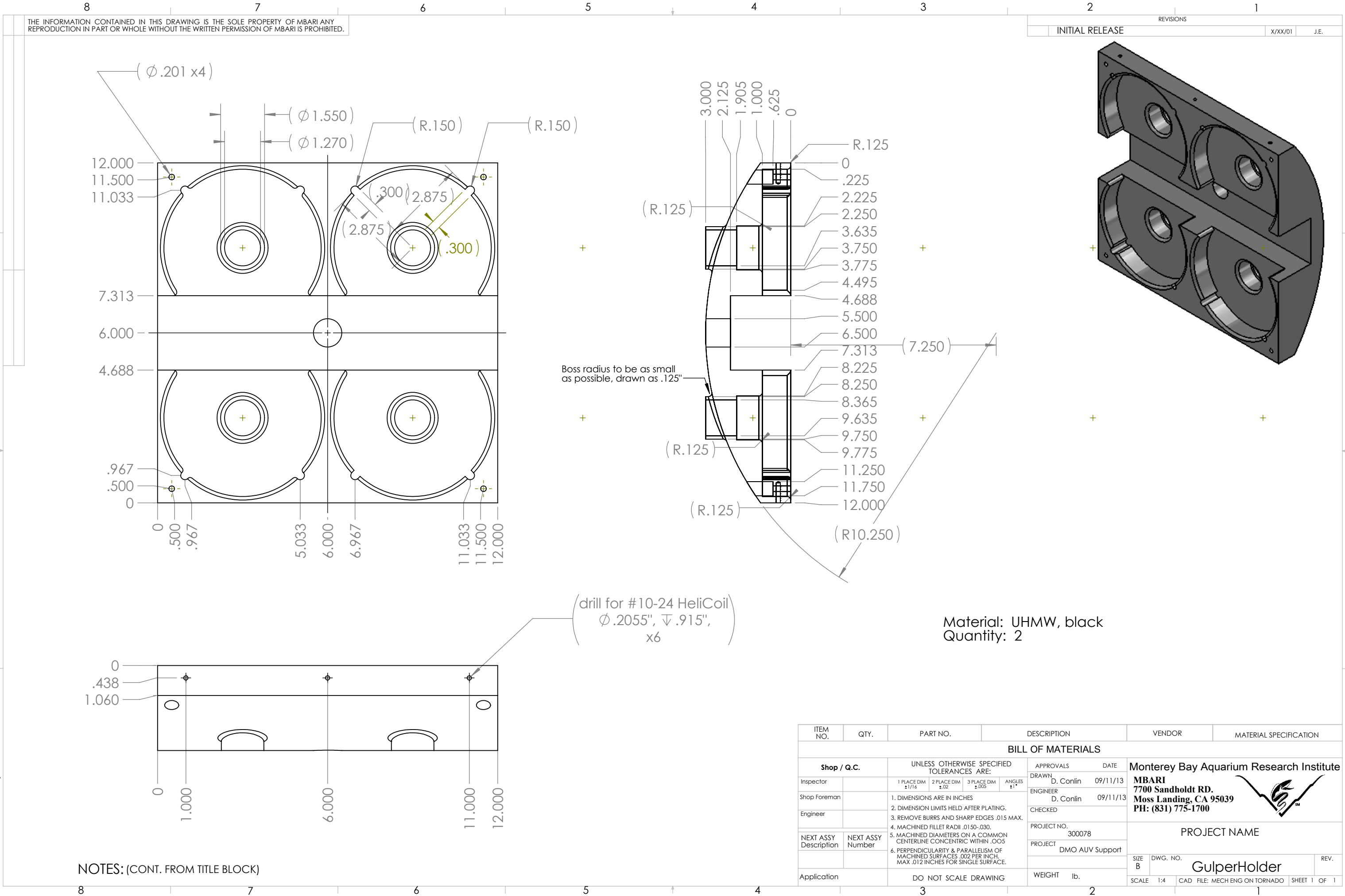




ITEM NO.	QTY.	PART NO.	DESCRIPTION	VENDOR	MATERIAL SPECIFICATION
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN D. Conlin	09/11/13
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER D. Conlin	09/11/13
NEXT ASSY Description		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
NEXT ASSY Number		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO. 300078	
Application		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT DMO AUV Support	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.		WEIGHT lb.	
		DO NOT SCALE DRAWING		SIZE B DWG. NO. 1:4	
				SCALE 1:4 CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1	

Monterey Bay Aquarium Research Institute		
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Moss Landing, CA 95039		
PH: (831) 775-1700		
PROJECT NAME		
GulperHolder		
REV.		