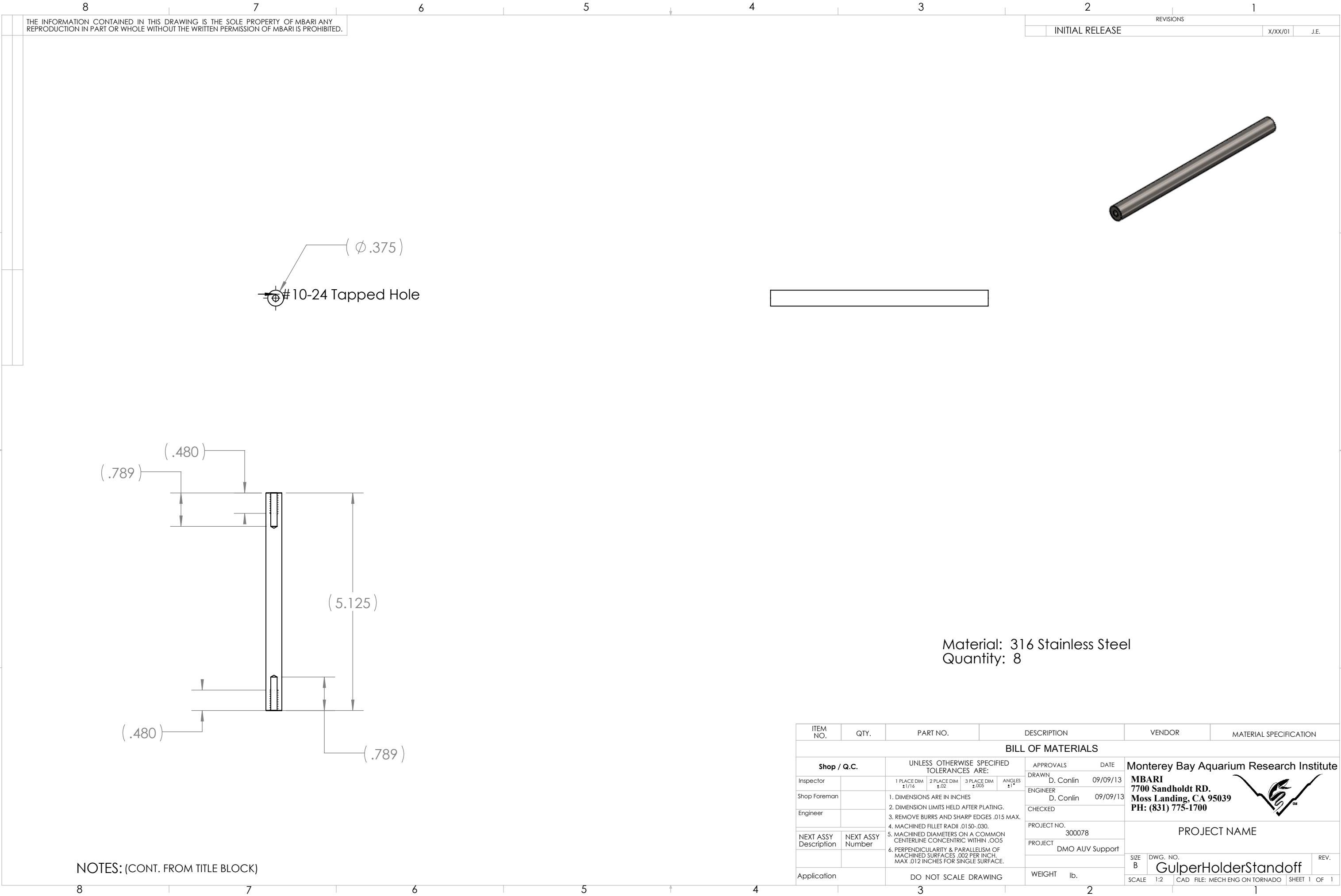




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REVISIONS

INITIAL RELEASE

X/XX/01

J.E.

Material: 316 Stainless Steel
Quantity: 8

ITEM NO.	QTY.	PART NO.	DESCRIPTION	VENDOR	MATERIAL SPECIFICATION
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN D. Conlin 09/09/13	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER D. Conlin 09/09/13	
NEXT ASSY Description		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
NEXT ASSY Number		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO. 300078	
Application		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT DMO AUV Support	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		WEIGHT lb.	
		DO NOT SCALE DRAWING		SIZE B	
				SCALE 1:2	
				CAD FILE: MECH ENG ON TORNADO	
				SHEET 1 OF 1	

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PROJECT NAME

GulperHolderStandoff