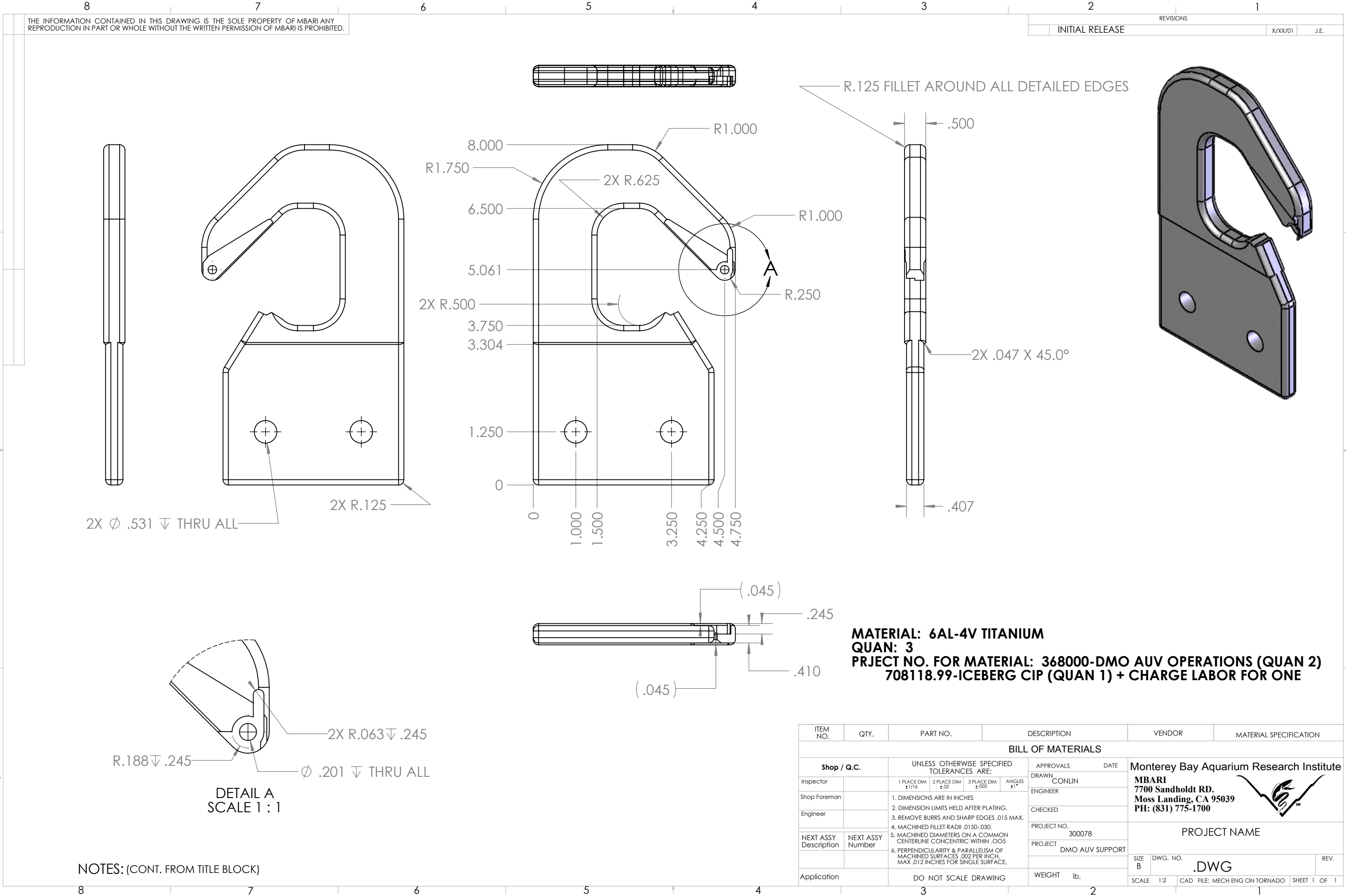




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REVISIONS		
INITIAL RELEASE	X/XX/01	J.E.

MATERIAL: 6AL-4V TITANIUM
QUAN: 3
PROJECT NO. FOR MATERIAL: 368000-DMO AUV OPERATIONS (QUAN 2)
708118.99-ICEBERG CIP (QUAN 1) + CHARGE LABOR FOR ONE

ITEM NO.	QTY.	PART NO.	DESCRIPTION	VENDOR	MATERIAL SPECIFICATION
BILL OF MATERIALS					
Shop / Q.C.			UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:	APPROVALS	DATE
Inspector			1 PLACE DIM ±1/16	DRAWN CONLIN	
Shop Foreman			2 PLACE DIM ±.02	ENGINEER	
Engineer			3 PLACE DIM ±.005		
			ANGLES ±1°		
NEXT ASSY Description	NEXT ASSY Number		1. DIMENSIONS ARE IN INCHES	CHECKED	
			2. DIMENSION LIMITS HELD AFTER PLATING.	PROJECT NO. 300078	
			3. REMOVE BURRS AND SHARP EDGES .015 MAX.	PROJECT DMO AUV SUPPORT	
			4. MACHINED FILLET RADII .0150-.030.		
			5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		
			6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		
Application		DO NOT SCALE DRAWING	WEIGHT lb.		

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PROJECT NAME

SIZE B	DWG. NO.	REV.
SCALE 1:2	CAD FILE: MECH ENG ON TORNADO	SHEET 1 OF 1