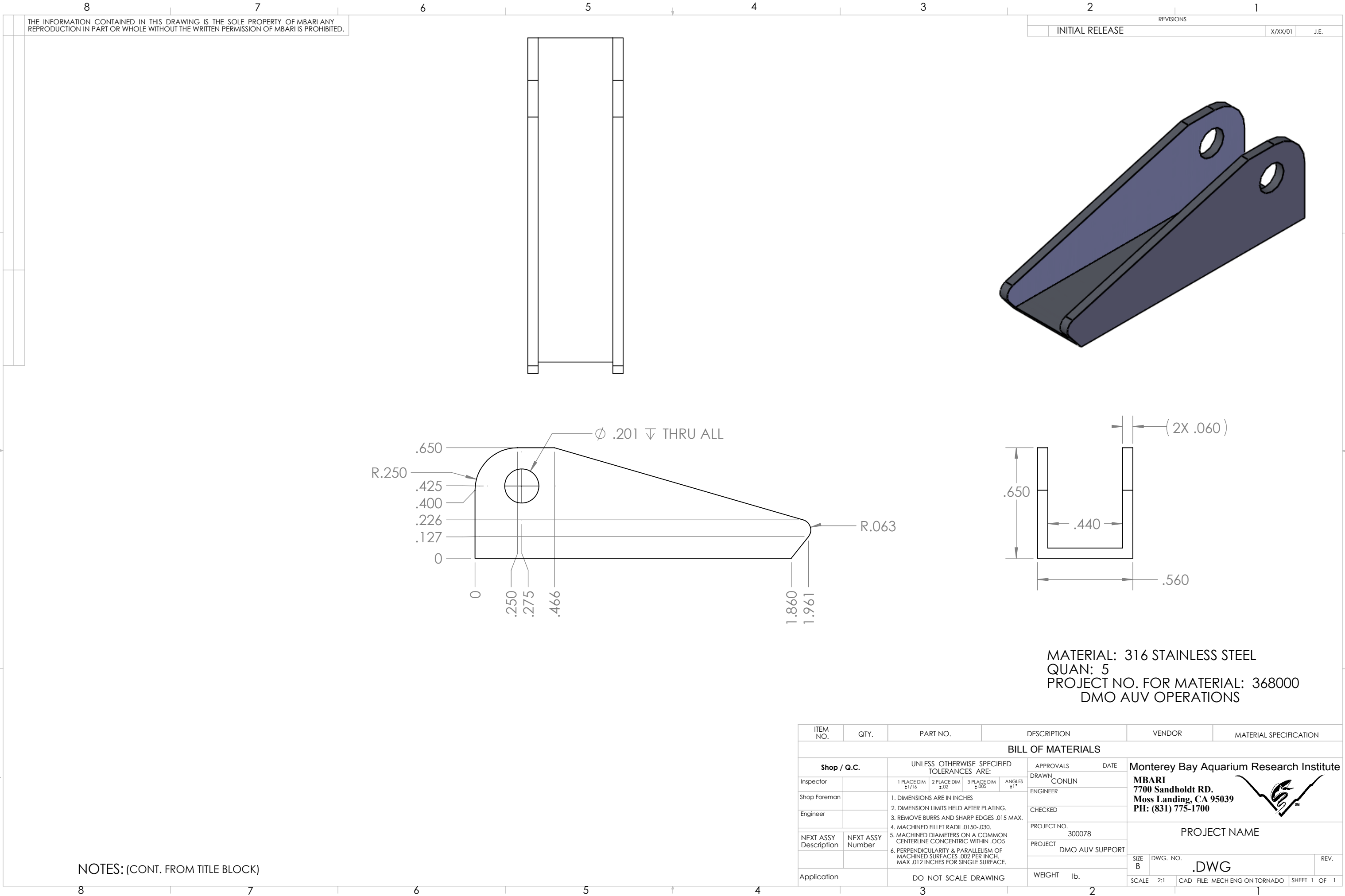
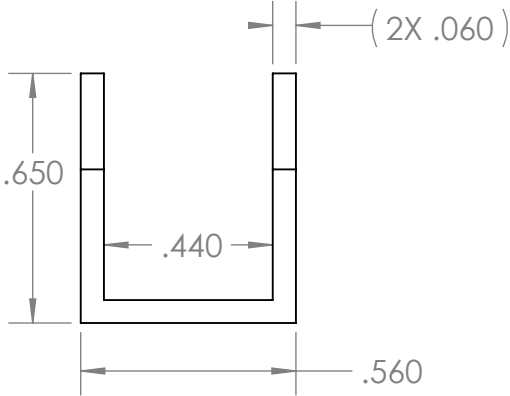
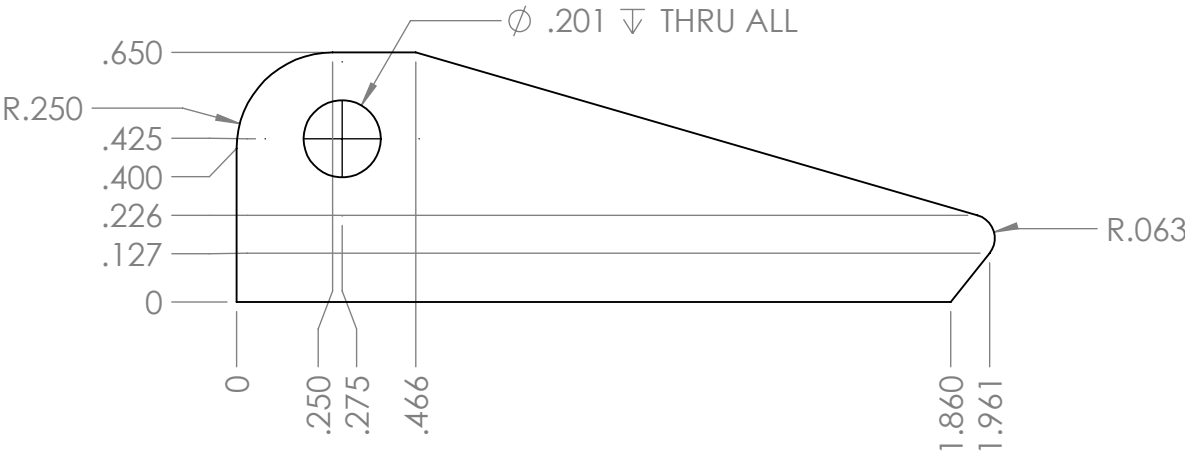




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| REVISIONS       |         |      |
|-----------------|---------|------|
| INITIAL RELEASE | X/XX/01 | J.E. |



MATERIAL: 316 STAINLESS STEEL  
QUAN: 5  
PROJECT NO. FOR MATERIAL: 368000  
DMO AUV OPERATIONS

NOTES: (CONT. FROM TITLE BLOCK)

| ITEM NO.              | QTY.             | PART NO.                                                                                                  | DESCRIPTION         | VENDOR               | MATERIAL SPECIFICATION             |
|-----------------------|------------------|-----------------------------------------------------------------------------------------------------------|---------------------|----------------------|------------------------------------|
| BILL OF MATERIALS     |                  |                                                                                                           |                     |                      |                                    |
| Shop / Q.C.           |                  | UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:                                                                |                     |                      | APPROVALS      DATE                |
| Inspector             |                  | 1 PLACE DIM<br>±1/16                                                                                      | 2 PLACE DIM<br>±.02 | 3 PLACE DIM<br>±.005 | ANGLES<br>±1°                      |
| Shop Foreman          |                  | 1. DIMENSIONS ARE IN INCHES                                                                               |                     |                      | DRAWN      CONLIN                  |
| Engineer              |                  | 2. DIMENSION LIMITS HELD AFTER PLATING.                                                                   |                     |                      | ENGINEER                           |
|                       |                  | 3. REMOVE BURRS AND SHARP EDGES .015 MAX.                                                                 |                     |                      | CHECKED                            |
|                       |                  | 4. MACHINED FILLET RADII .0150-.030.                                                                      |                     |                      | PROJECT NO.      300078            |
| NEXT ASSY Description | NEXT ASSY Number | 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005                                       |                     |                      | PROJECT      DMO AUV SUPPORT       |
|                       |                  | 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE. |                     |                      |                                    |
| Application           |                  | DO NOT SCALE DRAWING                                                                                      |                     |                      | WEIGHT      lb.                    |
|                       |                  |                                                                                                           |                     |                      | SIZE      B                        |
|                       |                  |                                                                                                           |                     |                      | DWG. NO.      .DWG                 |
|                       |                  |                                                                                                           |                     |                      | REV.                               |
|                       |                  | SCALE      2:1                                                                                            |                     |                      | CAD      FILE: MECH ENG ON TORNADO |
|                       |                  | SHEET      1 OF      1                                                                                    |                     |                      |                                    |