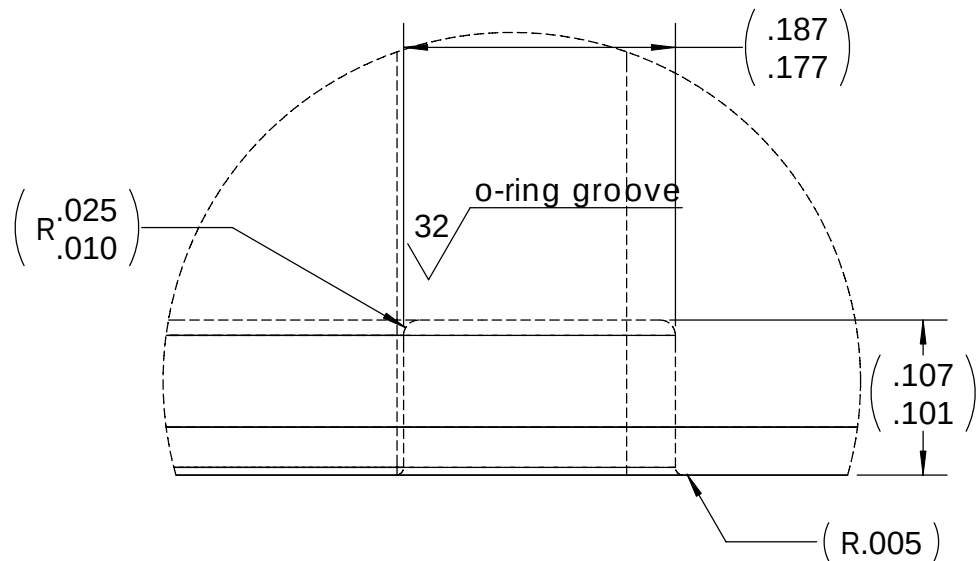
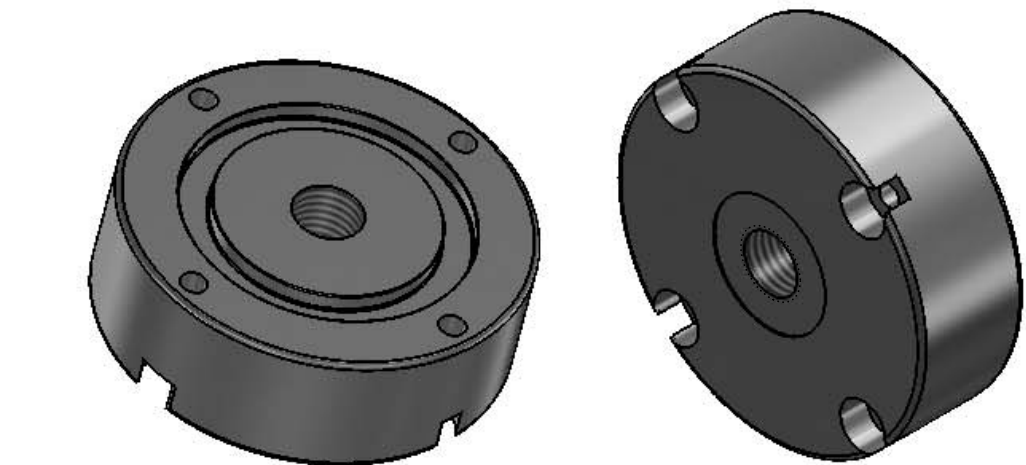




DETAIL B
SCALE 8 : 1

MATERIAL: 6061 Aluminum
Hard Anodize to Mil-Spec A8625 Type 3
QUANTITY: 4

ITEM NO.	QTY.	PART NO.	DESCRIPTION	VENDOR	MATERIAL SPECIFICATION
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±.1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±.1
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN D. CONLIN 03/02/10	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO. 368000	
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT DMO-AUV	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		SIZE B DWG. NO. .DWG	
Application		DO NOT SCALE DRAWING		WEIGHT lb.	
				SCALE 2:1 CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1	