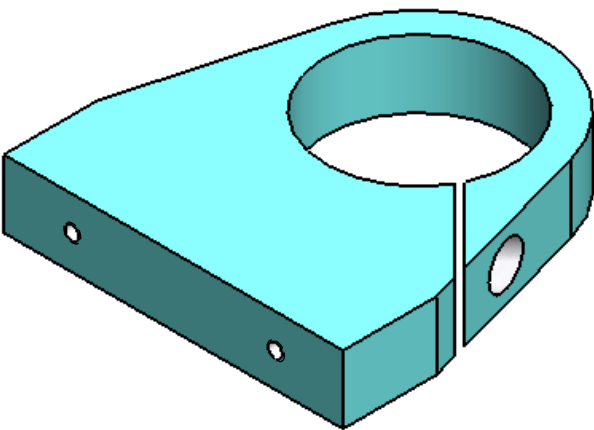


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



		P-200691.09	Benthos Clamp		MBARI	UHMW P.E.
ITEM NO.	QTY.	Part Number	DESCRIPTION		Vendor	MATERIAL
BILL OF MATERIALS						
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN JON ERICKSON 3/31/09
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030.				ENGINEER JON ERICKSON 3/31/09
Engineer						CHECKED
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH MAX .012 INCHES FOR SINGLE SURFACE.				PROJECT NO. 900807
						PROJECT BIAUV
Application		DO NOT SCALE DRAWING			WEIGHT	0.53 lb.
SIZE B DWG. NO. REV. P-200691.09 .DWG						
SCALE 1:2 CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1						

NOTES: CONTINUED FROM TITLE BLOCK.