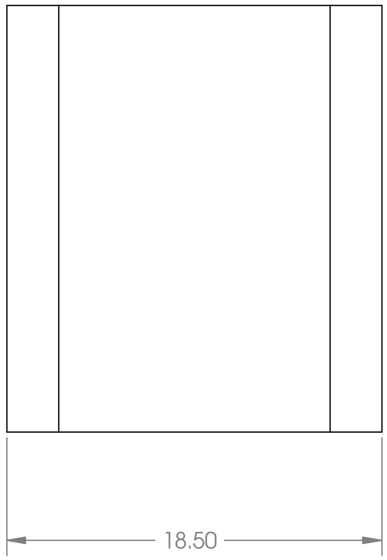
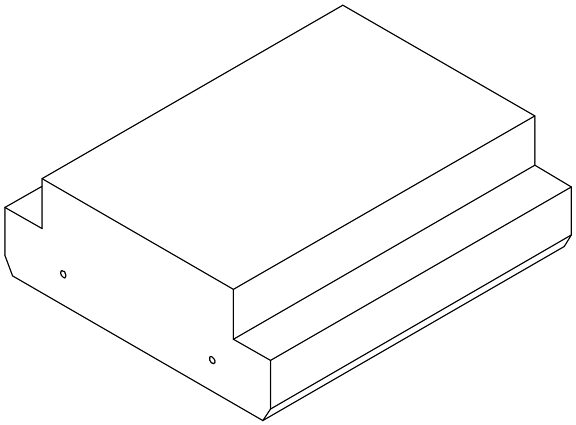
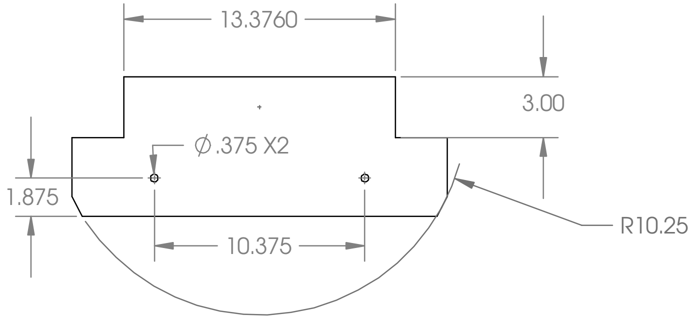
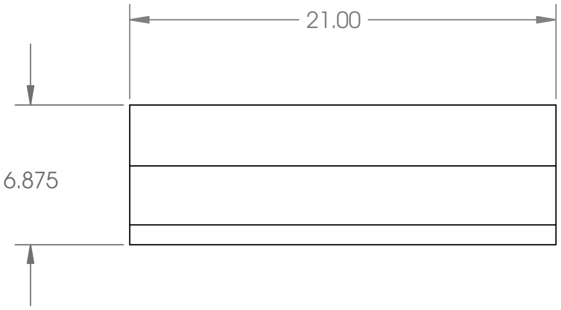
REVISIONS

REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		









BILL OF MATERIALS

Shop / Q.C.	
Inspector	
Shop Foreman	
Engineer	
NEXT ASSY Description	NEXT ASSY Number
Application	

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:

1 PLACE DIM	2 PLACE DIM	3 PLACE DIM	ANGLES
±1/16	±.02	±.005	±1°

1. DIMENSIONS ARE IN INCHES
2. DIMENSION LIMITS HELD AFTER PLATING.
3. REMOVE BURRS AND SHARP EDGES .015 MAX.
4. MACHINED FILLET RADII .0150-.030.
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.

DO NOT SCALE DRAWING

APPROVALS		DATE
DRAWN	NAME	9/27/00
ENGINEER	NAME	9/27/00
CHECKED		
PROJECT NO.	XXX	
PROJECT	ZZZZZZZ	
WEIGHT		

Monterey Bay Aquarium Research Institute

MBARI
7700 Sandholdt RD.
Moss Landing, CA 95039
PH: (831) 775-1700

Lower Foam

SIZE B
DWG. NO. 100XXXDWG
REV.
SCALE 1:8
CAD FILE: MECH ENG ON TORNADO
SHEET 1 OF 1