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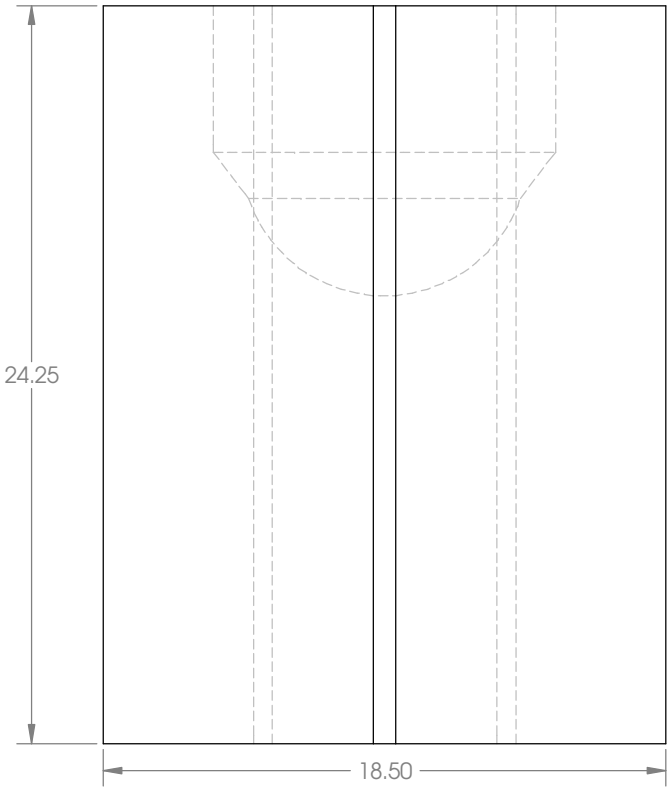
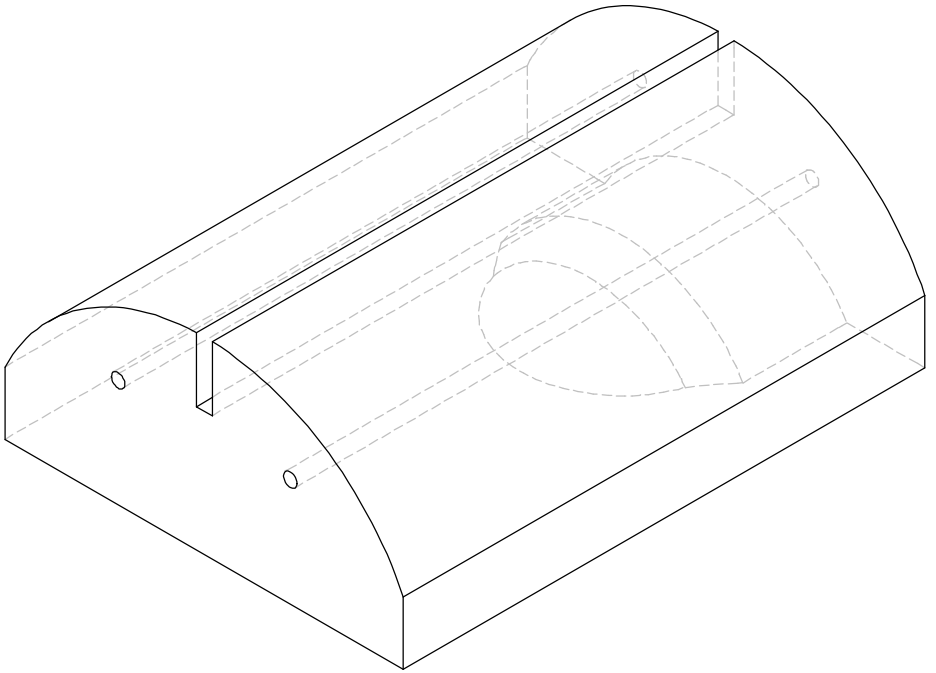
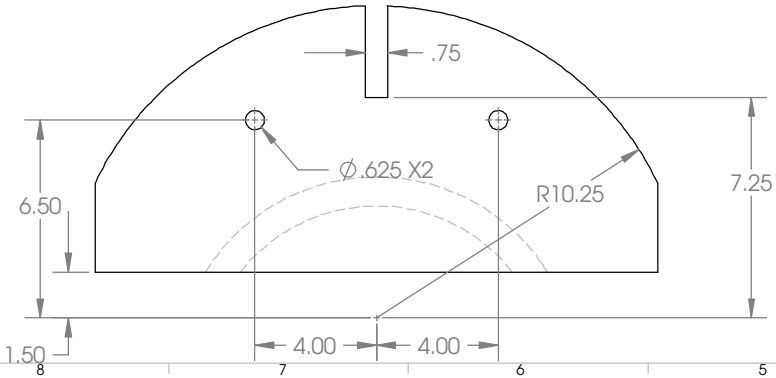
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		







BILL OF MATERIALS

Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS	DATE
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN JAH	3/24/03
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER JAH	3/24/03
NEXT ASSY Description	NEXT ASSY Number	3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO. XXX	
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT ZZZZZZZ	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			
Application		DO NOT SCALE DRAWING		WEIGHT	

Monterey Bay Aquarium Research Institute
MBARI
7700 Sandholdt RD.
Moss Landing, CA 95039
PH: (831) 775-1700

Upper Foam

SIZE	DWG. NO.	REV.
B	100XXXDWG	

SCALE 1:8 | CAD FILE: MECH ENG ON TORNADO | SHEET 1 OF 2

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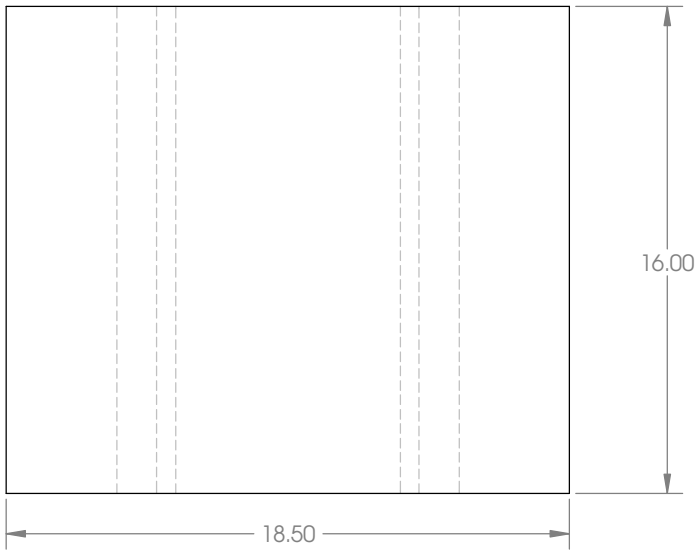
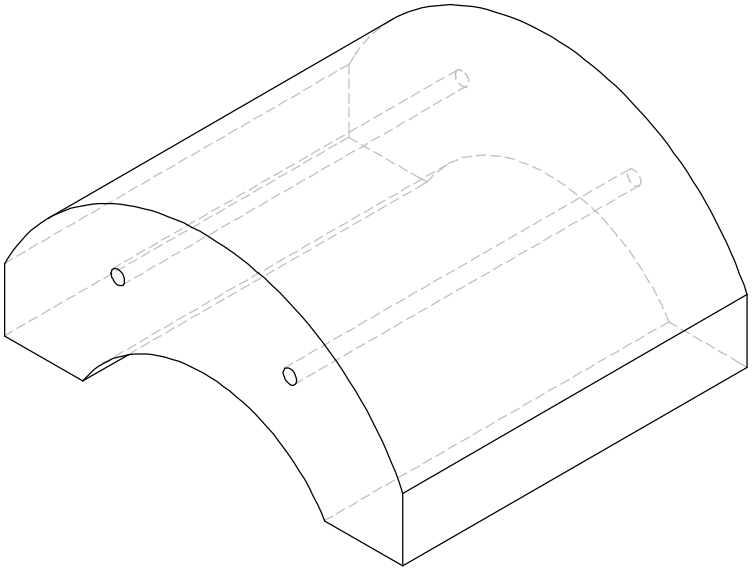
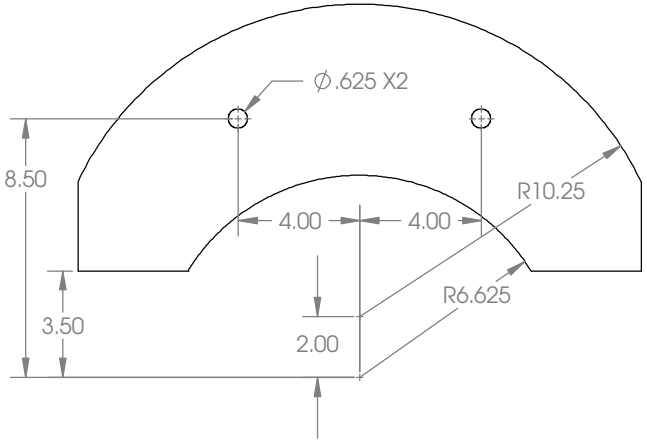
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		







BILL OF MATERIALS

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Upper Foam

SIZE	DWG. NO.	REV.
B	100XXXDWG	

SCALE 1:4 | CAD FILE: MECH ENG ON TORNADO | SHEET 2 OF 2