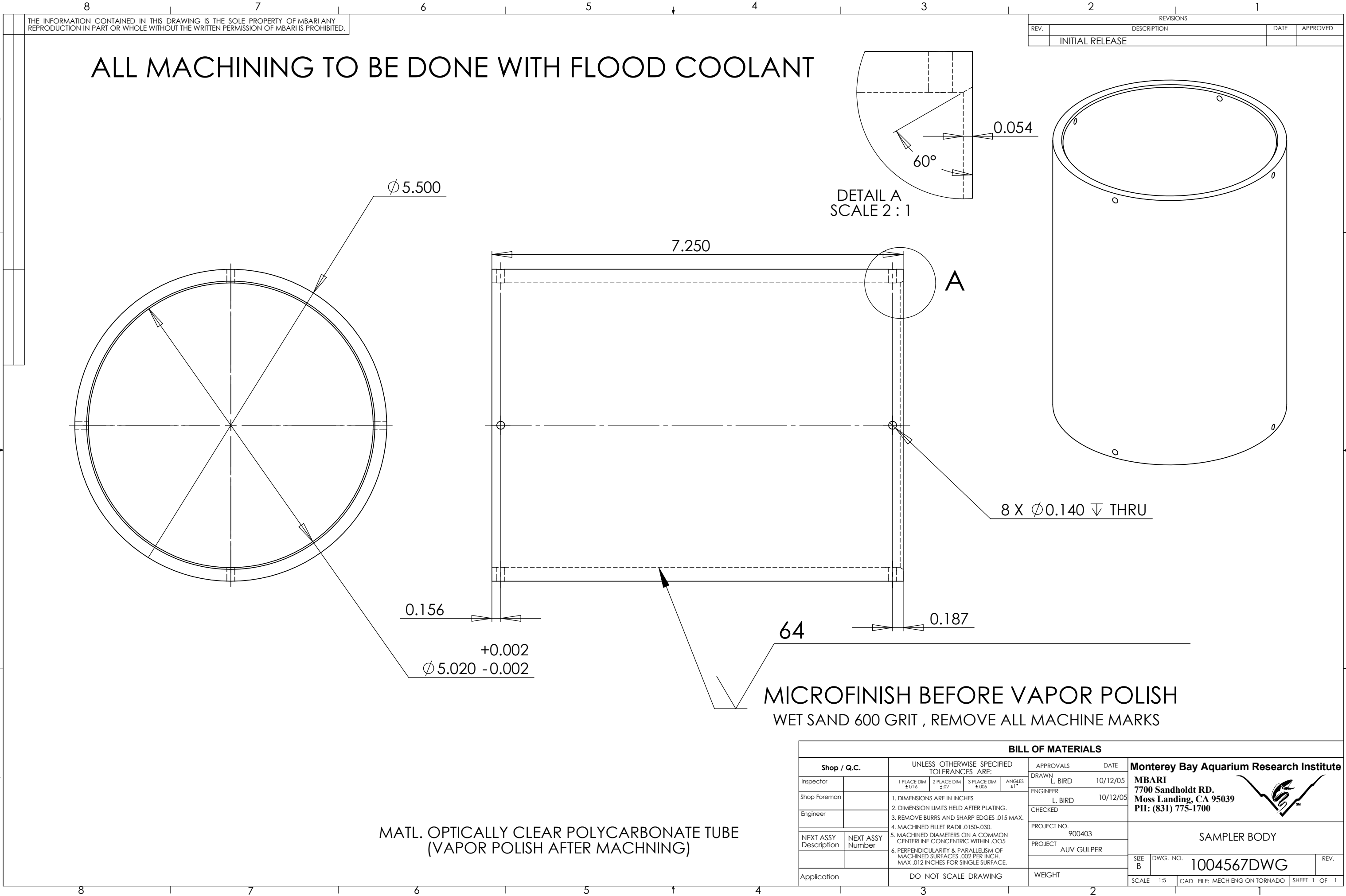




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		

BILL OF MATERIALS			
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:	
Inspector		1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$
Shop Foreman		3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$
Engineer		1. DIMENSIONS ARE IN INCHES	
		2. DIMENSION LIMITS HELD AFTER PLATING.	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.	
		4. MACHINED FILLET RADII .0150-.030.	
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.	
Application		DO NOT SCALE DRAWING	
		APPROVALS	DATE
		DRAWN L. BIRD	10/12/05
		ENGINEER L. BIRD	10/12/05
		CHECKED	
		PROJECT NO.	900403
		PROJECT	AUV GULPER
		WEIGHT	
		SIZE B	DWG. NO. 1004567DWG
		SCALE 1:5	CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1

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SAMPLER BODY