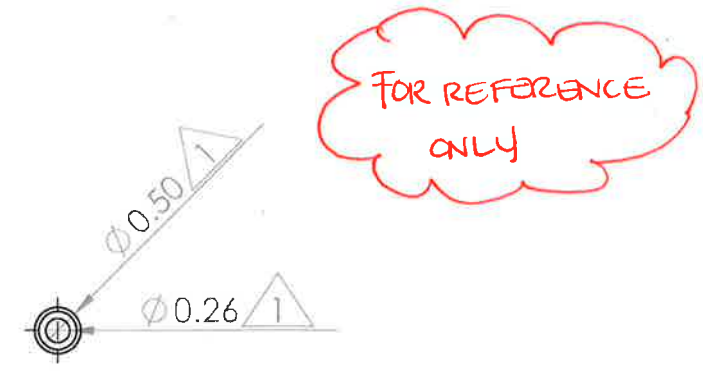
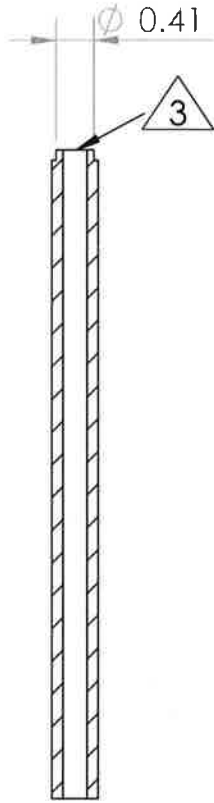


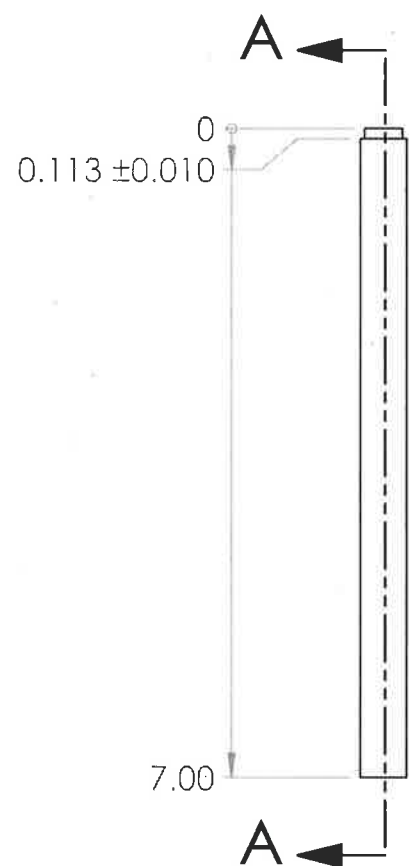
- 1 ALUMINUM 2024-T3, OD: $\varnothing$ 0.50", ID: $\varnothing$ 0.26"
- 2 NONE
- 3 TAP: $\varnothing\varnothing\varnothing \nabla$ 0.25 "



ISOMETRIC VIEW
FOR REFERENCE ONLY



SECTION A-A



Shop / Q.C.

Inspector

Shop Foreman

Engineer

Application

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:
1 PLACE DIM ±1/16
2 PLACE DIM ±.02
3 PLACE DIM ±.005
ANGLES ±1°
1. DIMENSIONS ARE IN INCHES
2. DIMENSION LIMITS HELD AFTER PLATING.
3. REMOVE BURRS AND SHARP EDGES .015 MAX.
4. MACHINED FILLET RADIUS .0150-.030.
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.
DO NOT SCALE DRAWING

APPROVALS
DRAWN ENOLASCO
ENGINEER ENOLASCO
CHECKED
PROJECT NO. AUV OPERATIONS
PROJECT ZZZZZZZZ
WEIGHT

DATE 01/07/2019
01/07/2019

Monterey Bay Aquarium Research Institute
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7700 Sandholdt RD.
Moss Landing, CA 95039
PH: (831) 775-1700

20190107 Battery Support

SIZE DWG. NO. B 100XXXDWG

SCALE 1:2 CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1