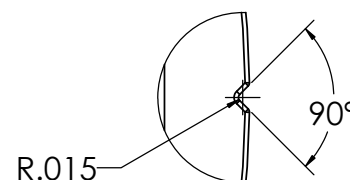
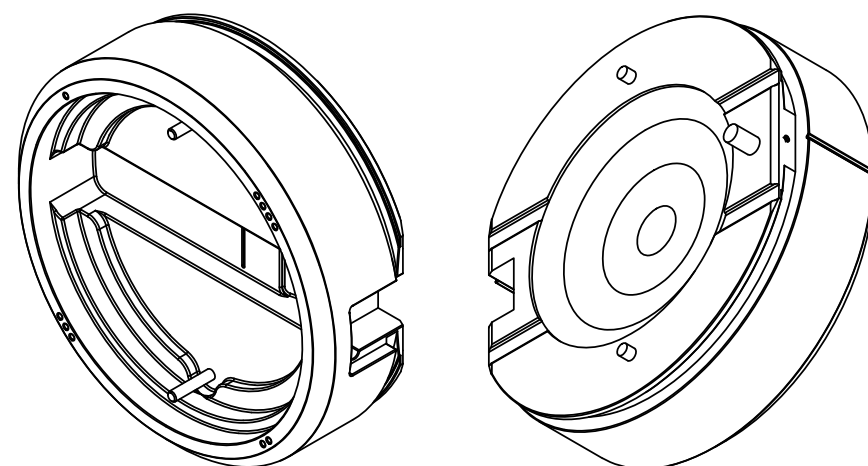
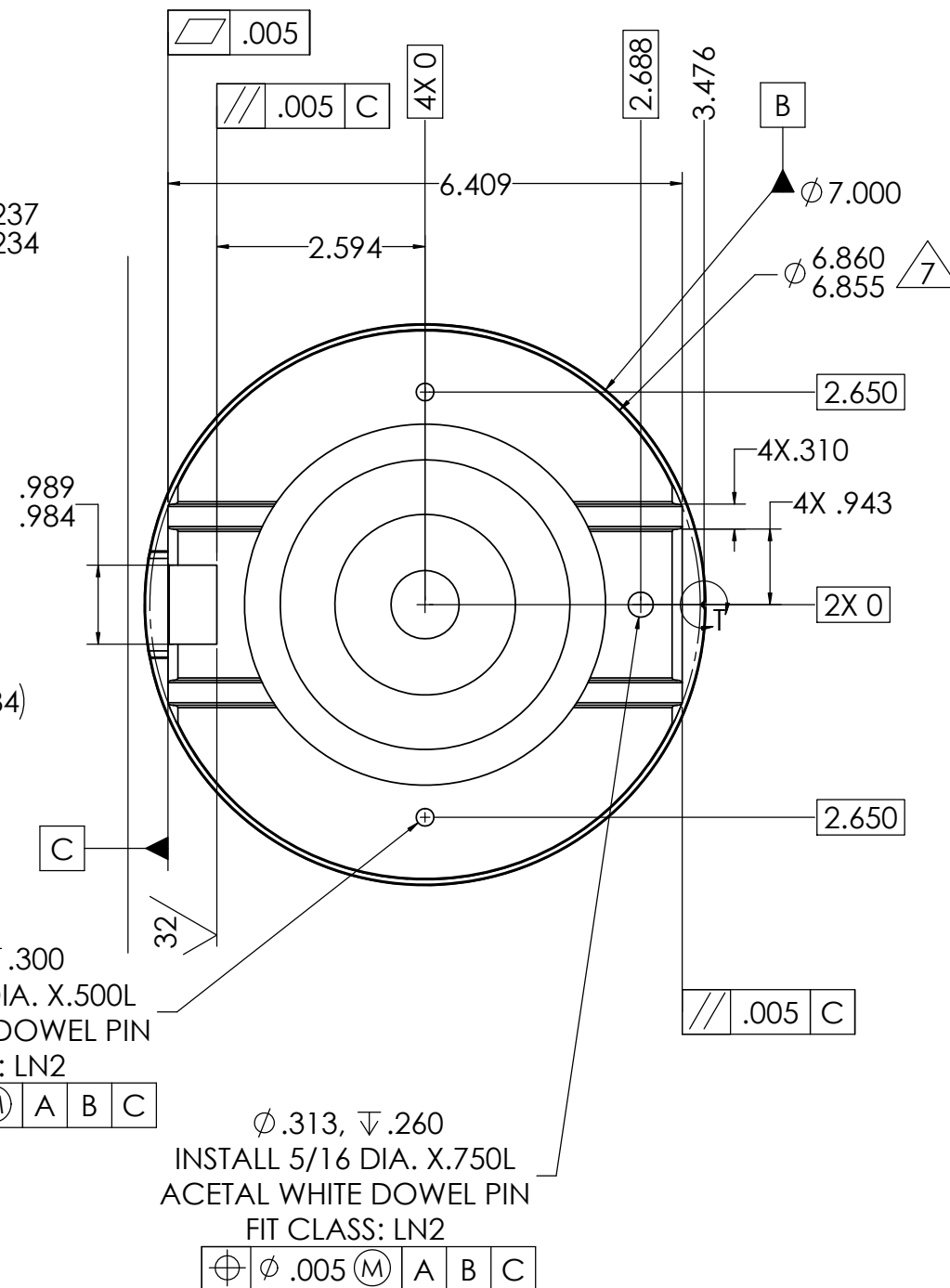
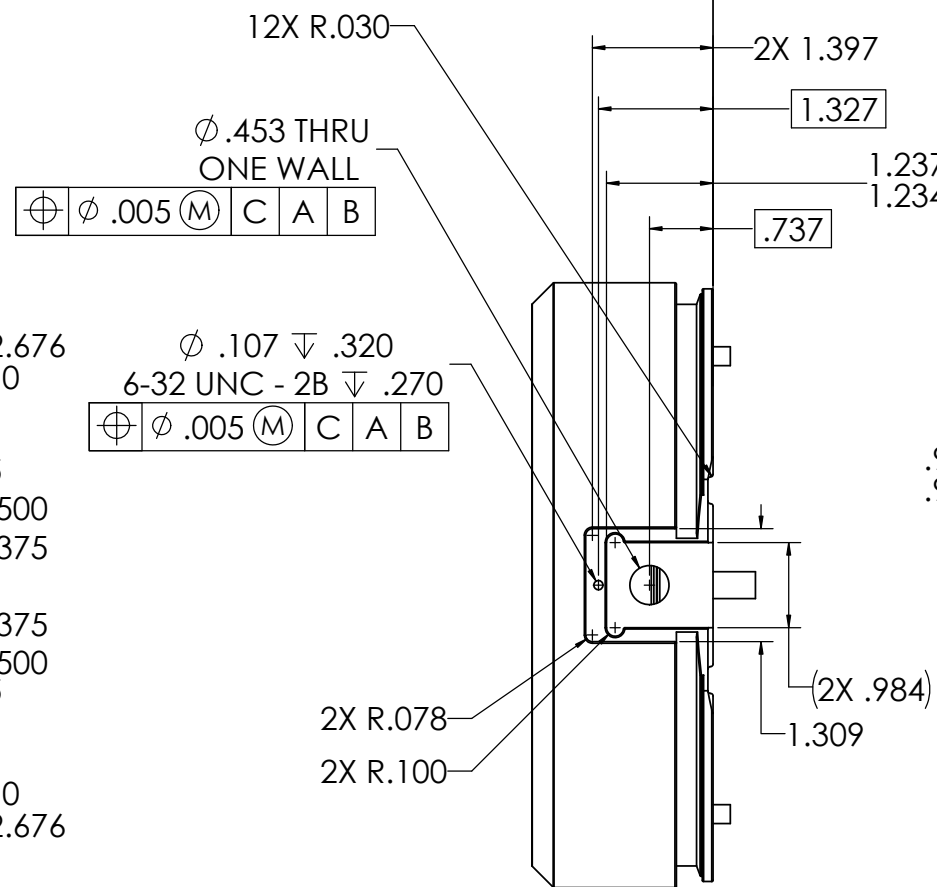
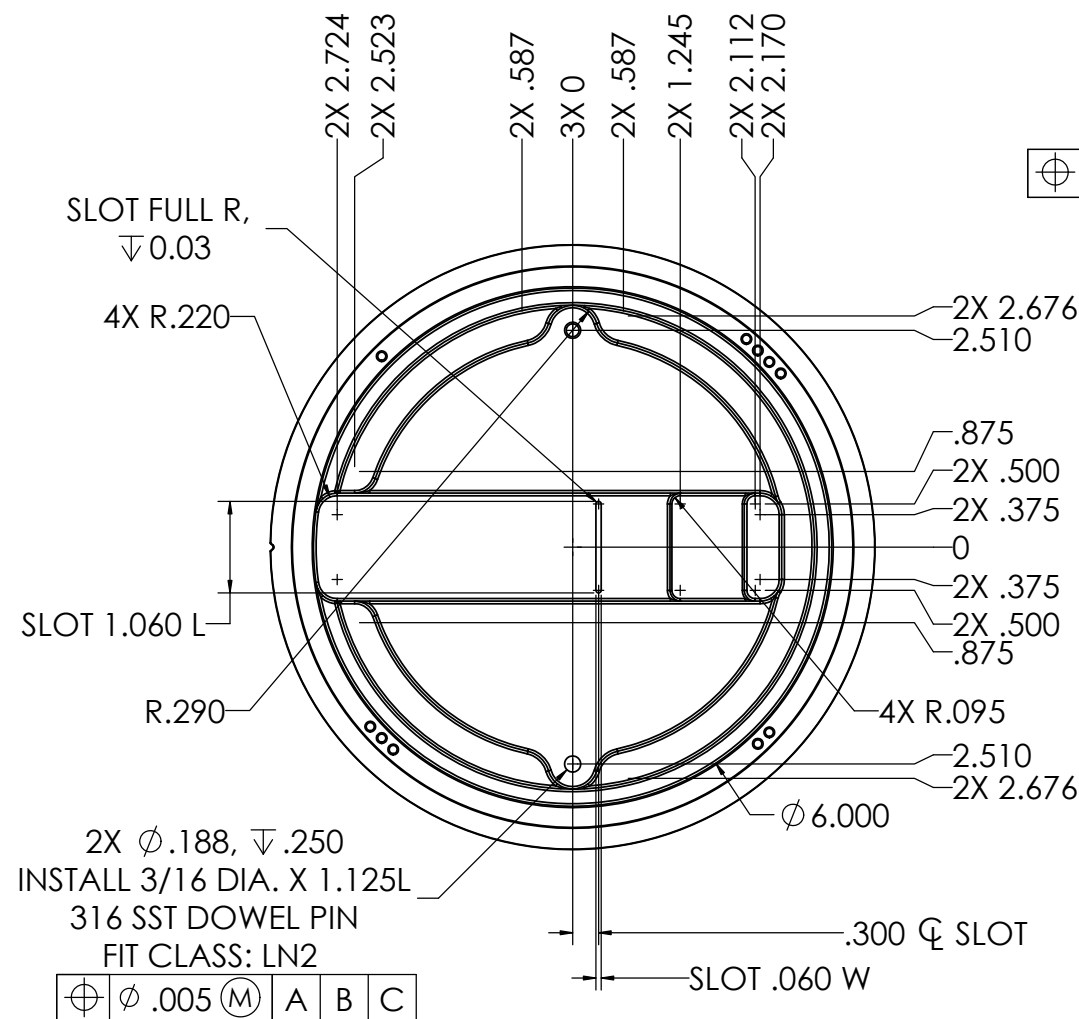


NOTES: UNLESS OTHERWISE SPECIFIED

- DIMENSIONS AND TOLERANCES ARE IN INCHES PER ASME Y14.5-2009.
- MATERIAL: URETHANE, BLACK: ROYALCAST 3105 w/ REACTINT BLACK X95AB. URETHANE CYLINDER CAST IN MASTER MOLD 99B-1454A.
- FINISH: NONE
- REMOVE BURRS AND BREAK ALL SHARP EDGES .015 INCH MIN.
- DRAWINGS NOT TO SCALE.
- DIMESNIONS TO SHARP EDGES.
-  DIMENSION IS CRITICAL FOR PROPER ASSEMBLY.
- REFER TO SOLID MODEL TO VERIFY ASSEMBLY AND/OR PART GEOMETRY.

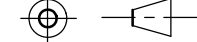
REVISION HISTORY					
ZONE	ECO#	REV	DESCRIPTION	DATE	APPROVED
	52473	A	PRODUCTION RELEASE		
	53223	B	5/16 DIA. DOWEL PIN LENGTH CALLOUT FROM .375L TO .750L.	200407	C.BUBELA
	54655	C	ADD SHEET 3 TO SHOW #6-32 X 0.207L SST HELICOIL INSTALLATION.	200416	C.BUBELA
	54879	D	UPDATE MATERIAL CALLOUT TO REFERENCE MASTER CYLINDER MOLD 99B-1454-00.	200428	C.BUBELA
	55121	E	- ADD FLAT TO CREATE MEASUREMENT REFERENCE SURFACE. - ADD  CRITICAL DIMENSION CALLOUT.	200511	C.BUBELA

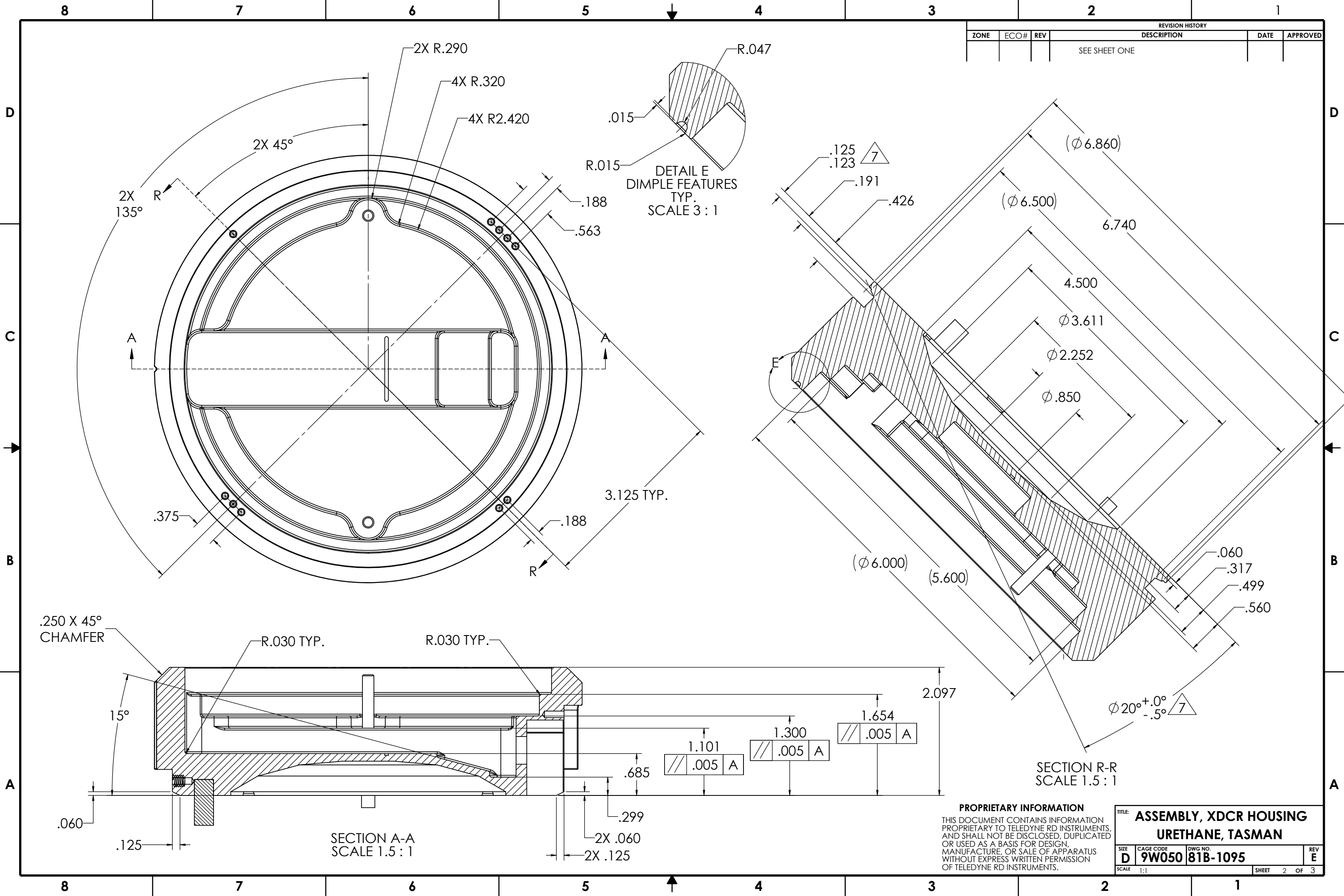


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THIRD ANGLE PROJECTION		UNLESS OTHERWISE SPECIFIED:		APPROVALS		TELEDYNE RD Instruments		14020 STOWE DRIVE POWAY CALIFORNIA 92064	
		DIMENSIONS ARE IN INCHES.		DRAWN: E. SCHIEVE	DATE 190212			TITLE: ASSEMBLY, XDCR HOUSING URETHANE, TASMAN	
		TOLERANCES:		ENGR/DSGN: E. SCHIEVE	DATE 190212				
		DECIMALS .XX $\pm$.01 .XXX $\pm$.005		CHECKED: C.ROJAS	DATE 191012				
		ANGLES $\pm$ 1.5° DRILLED HOLES: ϕ 0- ϕ .500 $\pm$.005 - .002		APPROVED: S.APSEY	DATE 191022				
TBD		ϕ .501- ϕ 1.000 $\pm$.007 - .004		RELEASED: M.TESTA	DATE 191024	SIZE D DWG NO. 81B-1095		REV E	
NEXT ASSY	USED ON TASMAN APPLICATION	DO NOT SCALE DRAWING				SCALE 1/1		SHEET 1 OF 3	



REVISION HISTORY					
ZONE	ECO#	REV	DESCRIPTION	DATE	APPROVED
			SEE SHEET ONE		

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TITLE: ASSEMBLY, XDCR HOUSING				
URETHANE, TASMAN				
SIZE	CAGE CODE	DWG NO.		
D	9W050	81B-1095		
SCALE	1:1		SHEET	2 OF

8

7

6

5

4

3

2

1

REVISION HISTORY					
ZONE	ECO#	REV	DESCRIPTION	DATE	APPROVED
			SEE SHEET ONE		

D

D

$\phi .107 \nabla .320$
6-32 UNC - 1B $\nabla .270$
INSTALL 0.207 LONG
SST HELICOIL

$\oplus$	$\phi .005$	$\textcircled{M}$	C	A	B
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C

C

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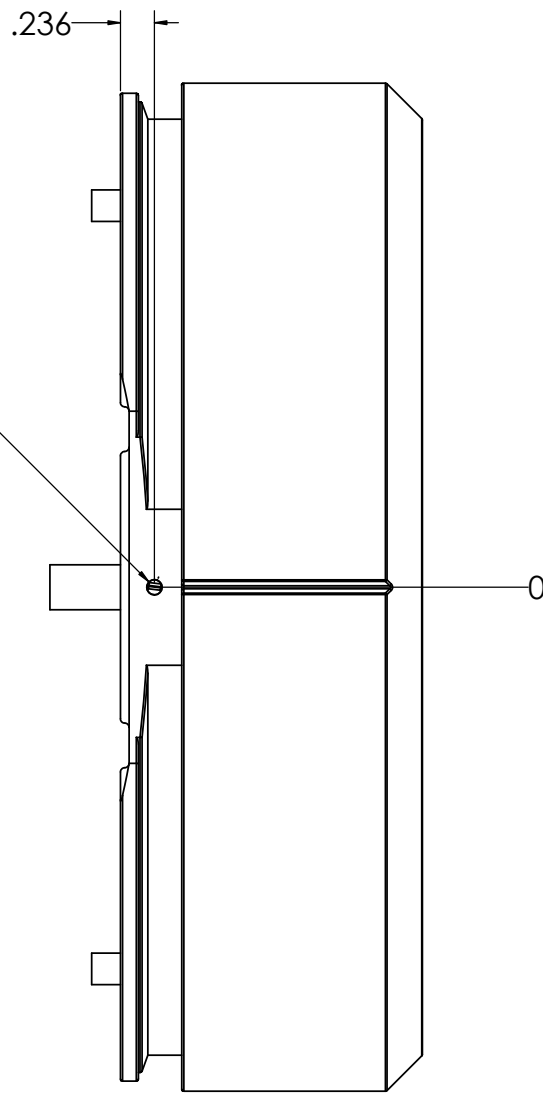
←

B

B

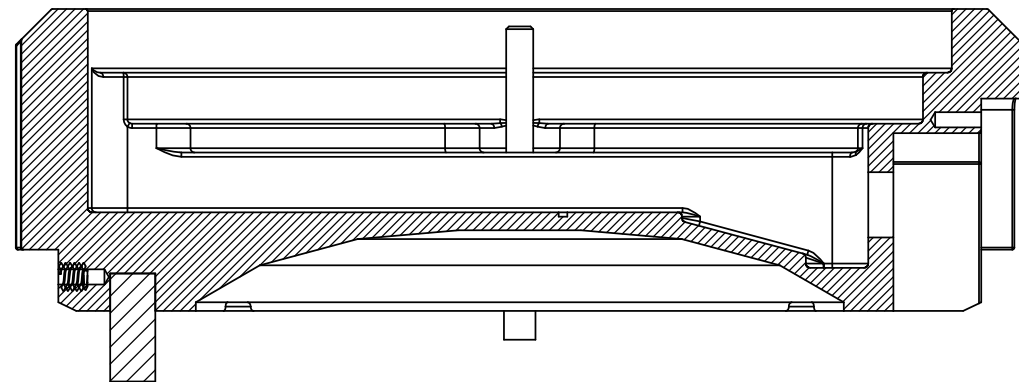
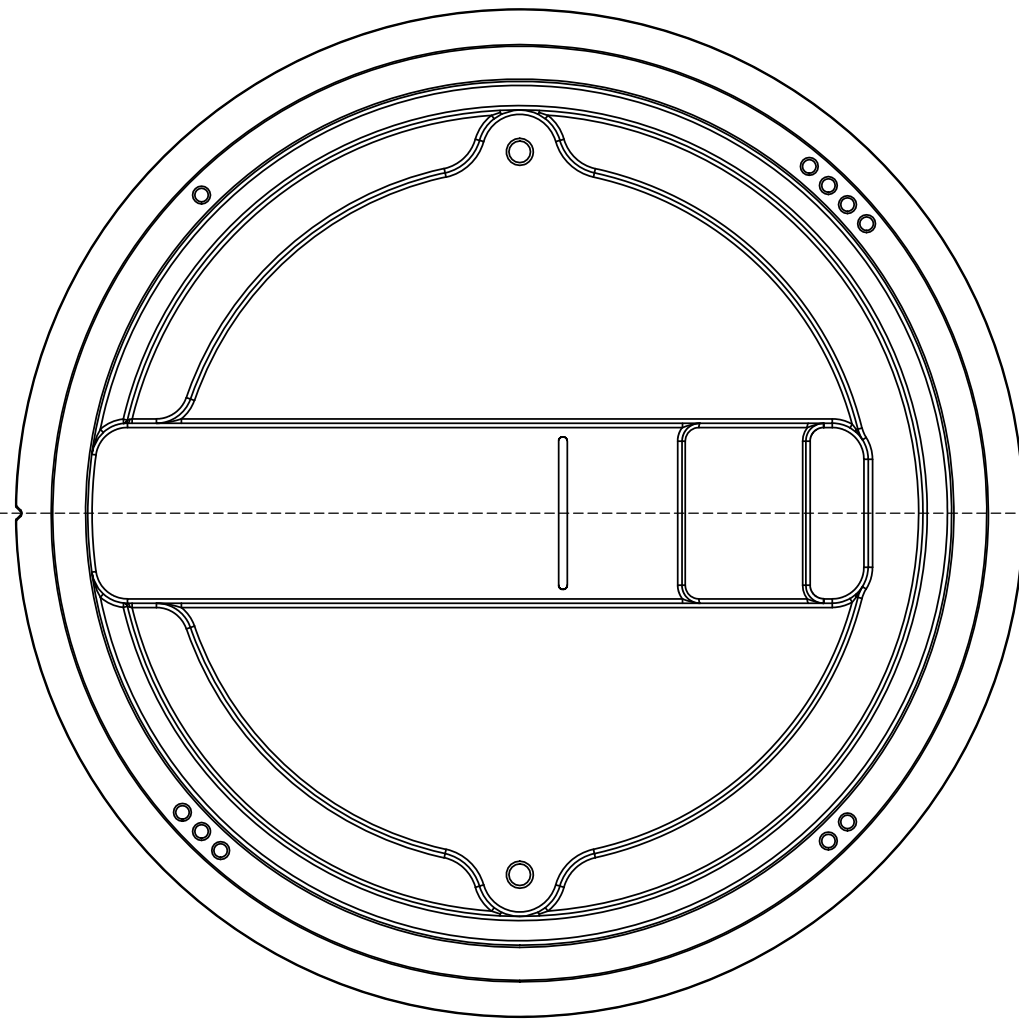
A

A



G

G



SECTION G-G
SCALE 1.5 : 1

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OF TELEDYNE RD INSTRUMENTS.

TITLE: **ASSEMBLY, XDCR HOUSING
URETHANE, TASMAN**

SIZE D	DWG NO. 81B-1095	REV E
SCALE 1:1	SHEET 3 OF 3	

8

7

6

5

4

3

2

1