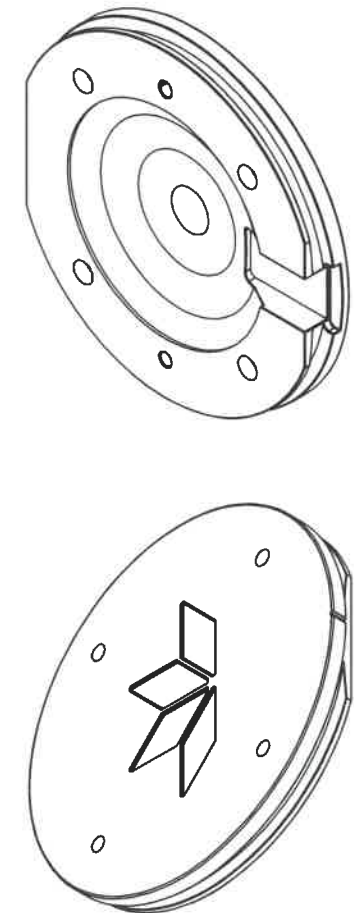
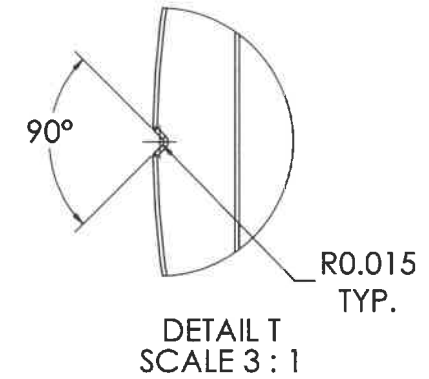


1. DIMENSIONS AND TOLERANCES ARE IN INCHES PER ASME Y14.5-2009.
2. MATERIAL: ALUMINUM ALLOY, 7075-T6
3. FINISH: ANODIZE PER MIL-A-8625, TYPE III, CLASS 2, BLACK. NICKEL ACETATE SEAL.
4. REMOVE BURRS AND BREAK ALL SHARP EDGES .015 INCH MIN.
5. DRAWINGS NOT TO SCALE
6. ANODIZE RACKING LOCATION.
7. MASK SURFACES INDICATED IN RED PRIOR TO ANODIZE.
8. DIMENSIONS TO SHARP EDGES.

REVISION HISTORY					
ZONE	ECO#	REV	DESCRIPTION	DATE	APPROVED
		XA	DWG CREATED AT THIS REV PROTOTYPE RELEASE		
		XB	ADD ANODIZE NOTE AND DIAGRAM		
		XC	ADD BODY LINE AND LOGO	2/10/19	7/10/19

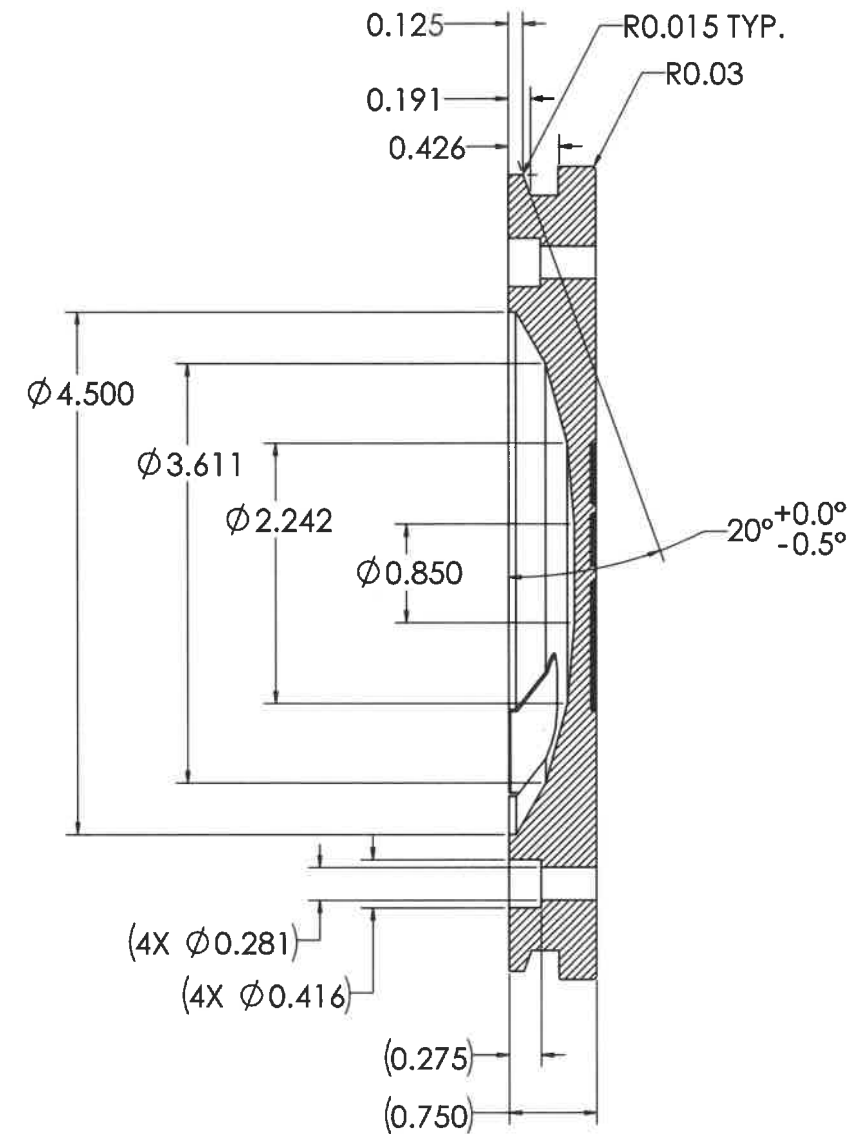
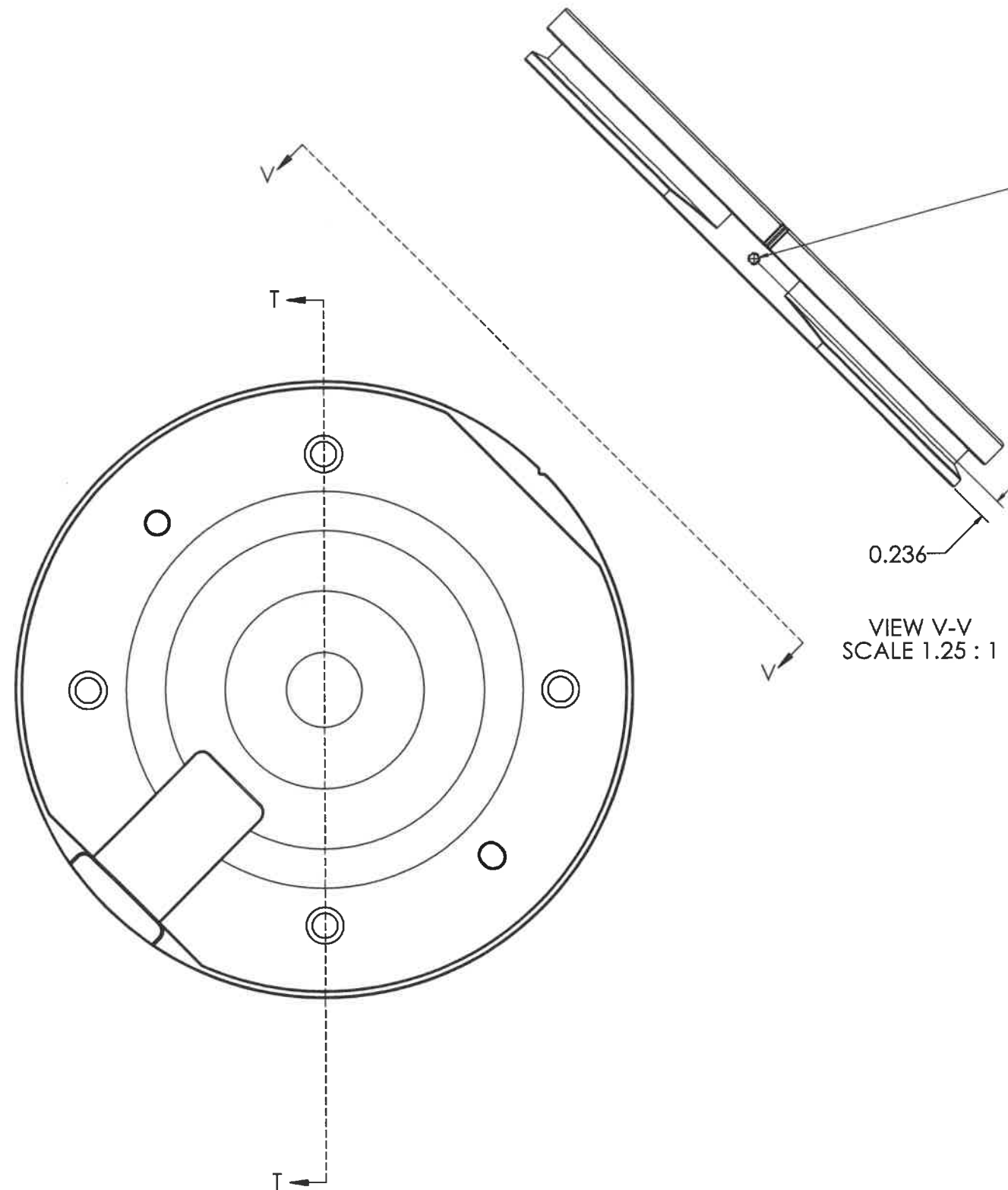


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THIRD ANGLE PROJECTION				UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES.		APPROVALS		 TELEDYNE RD Instruments		14020 STOWE DRIVE POWAY CALIFORNIA 92064		
				TOLERANCES: DECIMALS .XX ±.01 .XXX ±.005		DRAWN: E. SCHIEVE DATE 190212		TITLE:		CUSTOMER INTERFACE, AL-7075, TASMAN		
				ANGLES ±0.5° DRILLED HOLES: Ø-0-Ø.500 +.005 -0.002		ENGR/DSGN: E. SCHIEVE DATE 190212						
TBD		TASMAN		Ø-0.501-Ø1.000 +.007 -0.004		CHECKED: <i>4. SACREP</i> DATE <i>190212</i>						
NEXT ASSY		USED ON		APPLICATION		DO NOT SCALE DRAWING		APPROVED: <i>[Signature]</i> DATE <i>190212</i>		SIZE D CAGE CODE 9W050 DWG NO. 81B-6093 SCALE 1/1		REV XC SHEET 1 OF 4
								RELEASED:				

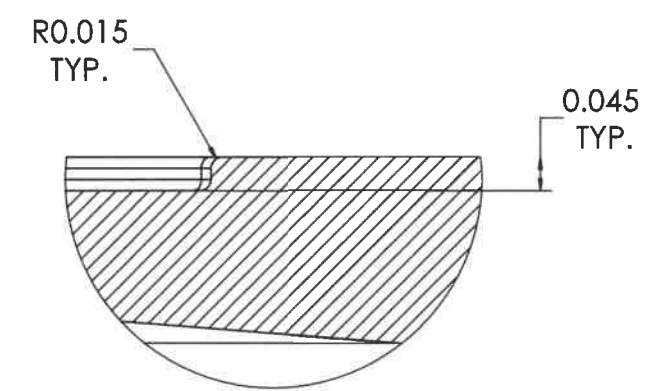
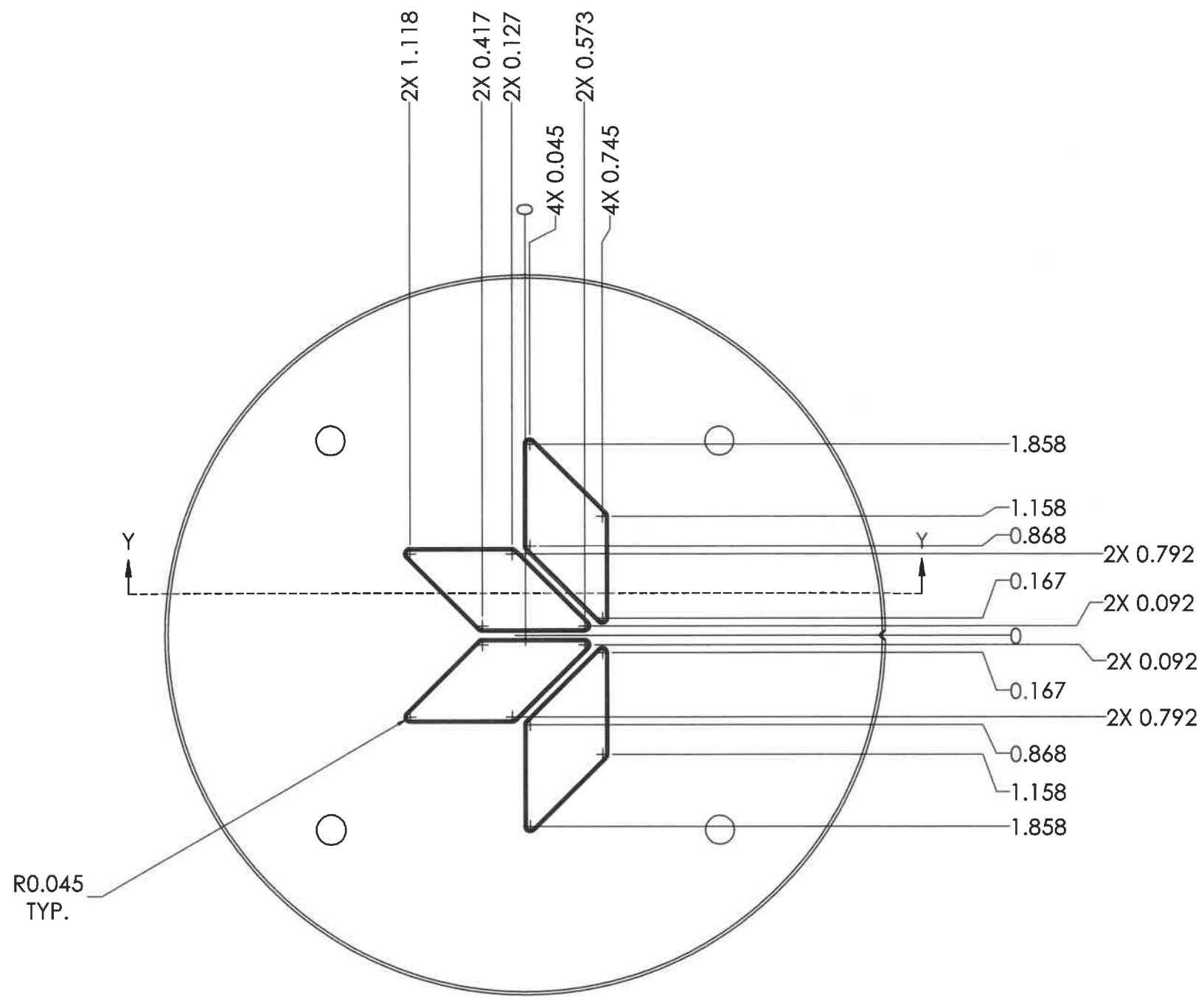
REVISION HISTORY					
ZONE	ECO#	REV	DESCRIPTION	DATE	APPROVED
			SEE SHEET ONE		



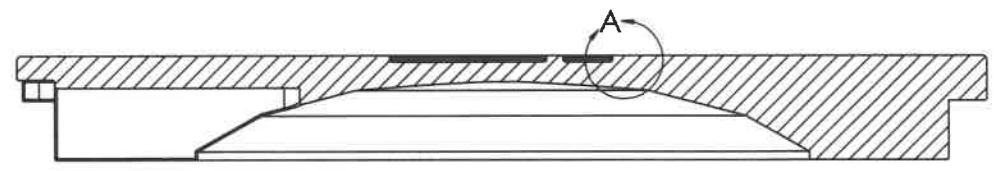
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TITLE: CUSTOMER INTERFACE, AL-7075, TASMAN			
SIZE D	CAGE CODE 9W050	DWG NO. 81B-6093	REV XC
SCALE 1:1	SHEET 2 OF 4		

REVISION HISTORY					
ZONE	ECO#	REV	DESCRIPTION	DATE	APPROVED
			SEE SHEET ONE		



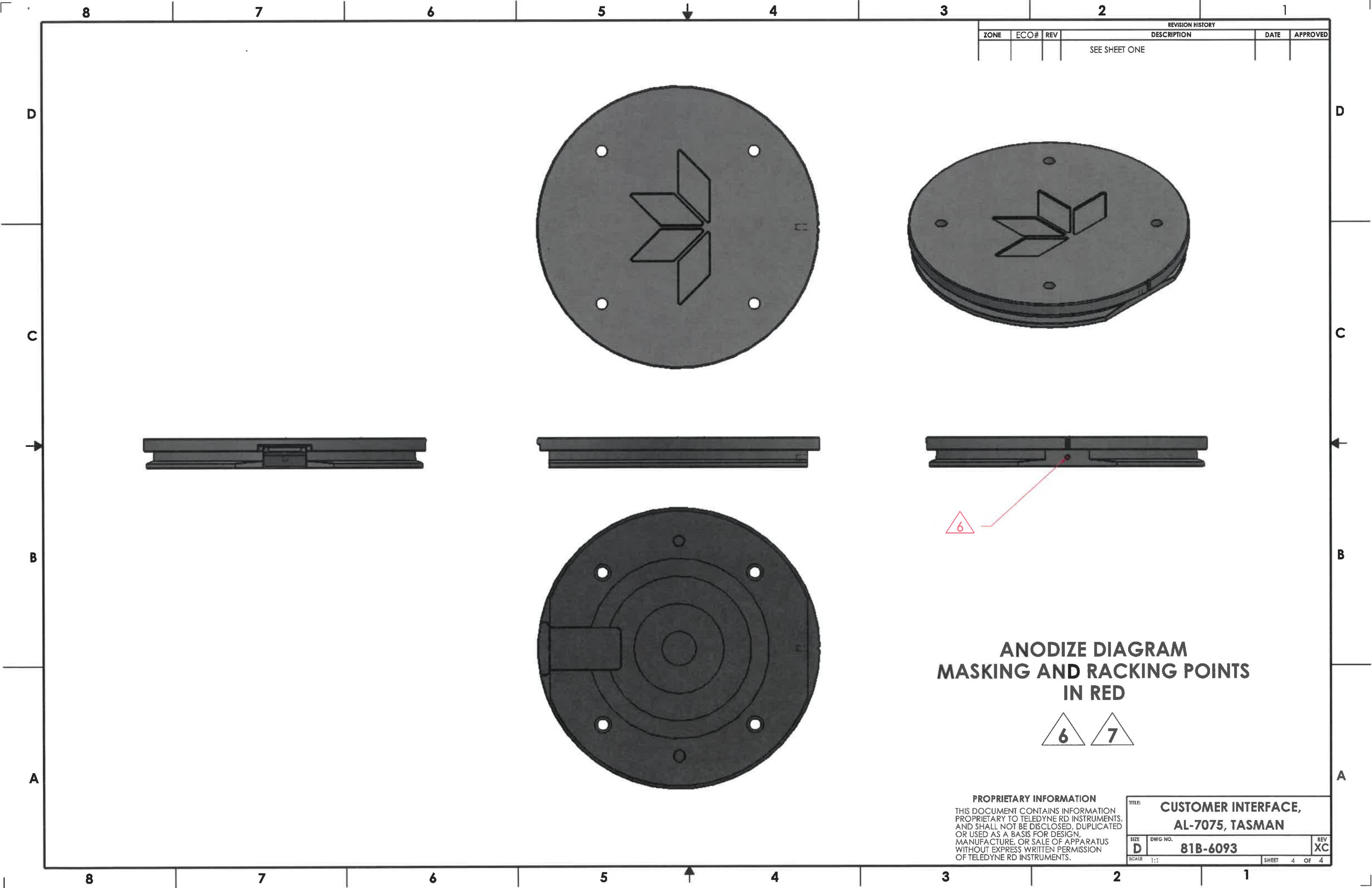
DETAIL A
SCALE 8 : 1



SECTION Y-Y
SCALE 1.5 : 1

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TITLE:		CUSTOMER INTERFACE, AL-7075, TASMAN	
SIZE D	DWG NO. 81B-6093	REV XC	
SCALE 1:1	SHEET 3 OF 4		



REVISION HISTORY				
ZONE	ECO#	REV	DESCRIPTION	DATE
			SEE SHEET ONE	

ANODIZE DIAGRAM
MASKING AND RACKING POINTS
IN RED

6 7

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TITLE:		CUSTOMER INTERFACE, AL-7075, TASMAN		
SIZE	DWG NO.	REV		XC
D	81B-6093			
SCALE	1:1	SHEET	4	OF 4