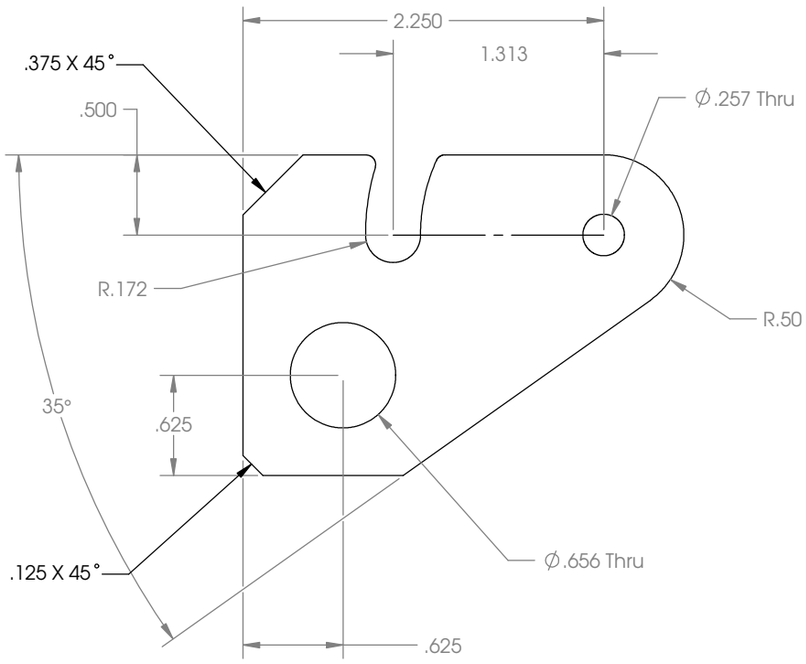
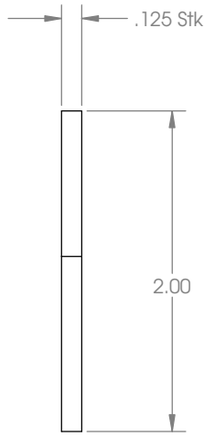
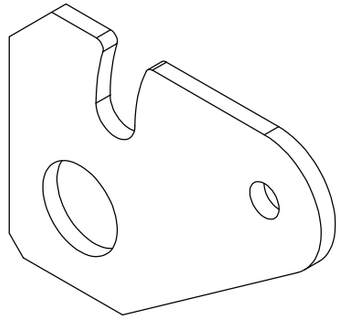
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MBARI ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF MBARI IS PROHIBITED.

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		







Material : Type 316 Stainless Steel

BILL OF MATERIALS

Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:	APPROVALS	DATE
Inspector		1 PLACE DIM ±1/16 | 2 PLACE DIM ±.02 | 3 PLACE DIM ±.005 | ANGLES ±1°	DRAWN Michael Parker	6/1/03
Shop Foreman		1. DIMENSIONS ARE IN INCHES	ENGINEER	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.	CHECKED	
NEXT ASSY Description	NEXT ASSY Number	3. REMOVE BURRS AND SHARP EDGES .015 MAX.	PROJECT NO. 200107	
		4. MACHINED FILLET RADII .015D-.030.	PROJECT Seafloor Mapping	
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.		
Application		DO NOT SCALE DRAWING	WEIGHT	

Monterey Bay Aquarium Research Institute
MBARI
7700 Sandholdt RD.
Moss Landing, CA 95039
PH: (831) 775-1700

SWING WASHER

SIZE	DWG. NO.	REV.
B	1002221	

SCALE 1.5:1 | CAD FILE: MECH ENG ON TORNADO | SHEET 1 OF 1