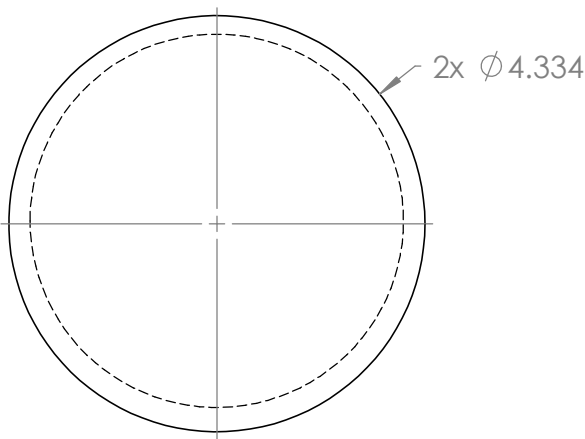
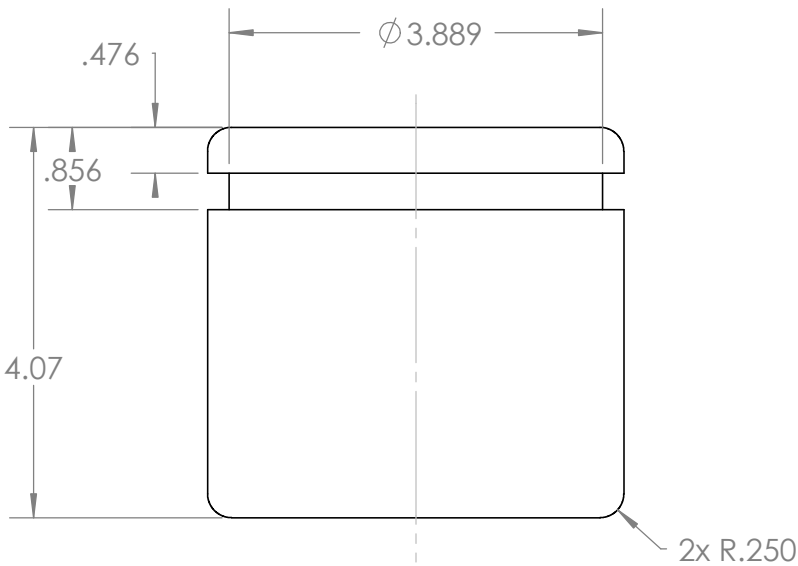


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



1	4 EA.	Emergency Drop Weight		Lead
ITEM NO.	QTY	PART NO.	DESCRIPTION	MATERIAL SPECIFICATION
BILL OF MATERIALS				
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS	DATE	
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	
1. DIMENSIONS ARE IN INCHES		DRAWN F. Shane 07Nov2003		
2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER F. Shane 07Nov2003		
3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED		
4. MACHINED FILLET RADII .0150-.030.		PROJECT NO. 200107		MultiBeam AUV Emergency DropWeight Cage Bottom
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT		
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX. .012 INCHES FOR SINGLE SURFACE.		Seafloor Mapping		
DO NOT SCALE DRAWING		WEIGHT	SIZE B DWG. NO. 1002178.DWG	REV.
		SCALE NONE	CADFILE: Polarbear/dorado/multibeam/tallsection	SHEET 1 OF 1