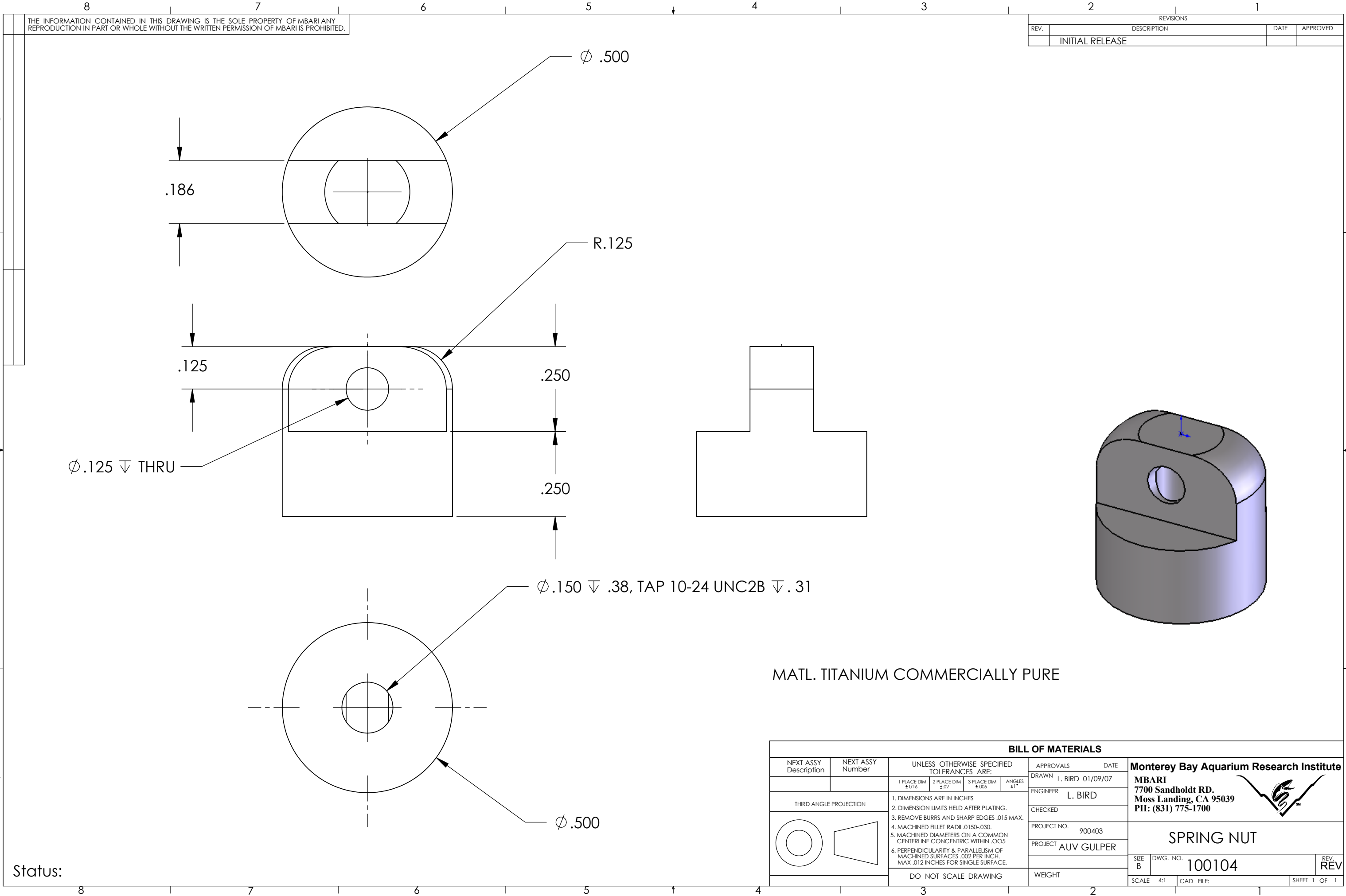




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		

BILL OF MATERIALS			
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:	
		1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$
		3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.	
		DO NOT SCALE DRAWING	
		WEIGHT	

APPROVALS	DATE
DRAWN L. BIRD	01/09/07
ENGINEER L. BIRD	
CHECKED	
PROJECT NO.	900403
PROJECT	AUV GULPER
SIZE B	DWG. NO. 100104
SCALE 4:1	CAD FILE:
SHEET 1	OF 1

Monterey Bay Aquarium Research Institute	
MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700	
	
SPRING NUT	
REV	REV