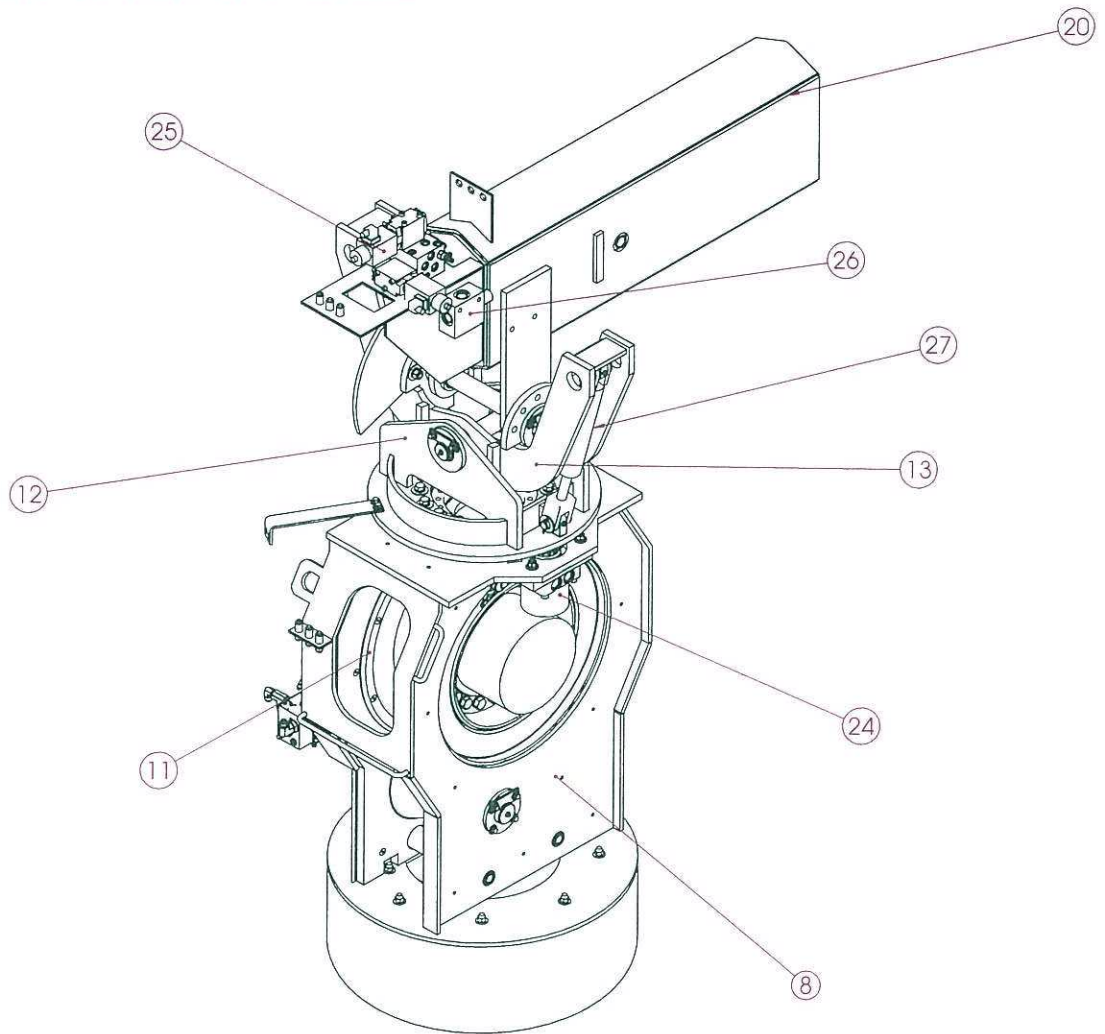


ITEM NO.	QTY.	PART NO.	DESCRIPTION	MATERIAL
1	1	1171-6004-04	SWAY PIVOT PIN	
2	1	1171-6004-05	SWING PIVOT PIN	
3	4	1171-6004-08	SWAY CYLINDER LOWER PIN	
4	8	1171-6004-14	PIVOT PIN BUSHING	
5	8	1171-6004-15	SWAY CYLINDER PIVOT BUSHING	
6	4	1171-6004-23	PIVOT PIN KEEPER	
7	8	1171-6004-31	SWAY CYLINDER KEEPER WASHER	
8	1	1171-6006-01	LOWER ASSEMBLY	
9	1	1171-6006-05	SLEW BEARING BOLT HEAD CABLE FAIRING	
10	8	1171-6006-06	CABLE FAIRING SPACER	
11	2	1171-6006-07	DRUM FAIRINGS	
12	1	1171-6007-01	SLEW FRAME WELMENT	
13	1	1171-6007-10	PIVOT FRAME WELDMENT	
14	1	1171-6007-21	BRAKE DISC	
15	1	1171-6007-22	SLEW BEARING LOWER SPACER PLATE	
16	1	1171-6007-23	SLEW BEARING UPPER SPACER PLATE	
17	1	1171-6007-24	SLEW MOTOR MOUNT	
18	1	1171-6007-25	SLEW PINION	
19	1	1171-6007-26	BRAKE SHIM	
20	1	1171-6007-31	STAB FRAME	
21	1	1171-8007-01	SERVICE LOOP BRACKET	
22	1	MTE-210T	SLEW BEARING	KAYDON
23	1	02-520-260	BRAKE, HYDRAULIC APPLY	MICO
24	1	500-230-W31-10-AAAA	HYDRAULIC MOTOR	WHITE
25	1	B10607QB03	SOV MANIFOLD	SUN
26	1	PBHB-HCL	PRESSURE REDUCING VALVE	SUN
27	2	SP20008016S	2" BORE, 1" ROD X 8 INCH STROKE CYLINDER	MARTNER
28	2	HHB5.8-11_6.5LG	HEX HEAD BOLT, 5/8-11 UNC x 6 1/2" Lg	ZINC COATED, Gr. 5 STEEL
29	36	HHB5.8-11_2.75LG	HEX HEAD BOLT, 5/8-11 UNC x 2 3/4 Lg.	ZINC COATED Gr. 8 STEEL
30	5	HHB5.8-11_2.25LG	HEX BOLT, 5/8-11 UNC X 2 1/4" LG.	ZINC COATED GR. 5 STEEL
31	18	FW5.8	FLAT WASHER, 5/8"	ZINC COATED Gr. 8 STEEL
32	10	FW5.8	FLAT WASHER, 5/8"	ZINC COATED GR. 5 STEEL
33	20	FW05.8 Gr8	FLAT WASHER NARROW, 5/8"	ZINC COATED Gr. 8 STEEL
34	38	LWHS5.8	LOCK WASHER HELICAL SPRING, 5/8"	ZINC COATED GR. 8 STEEL
35	5	LWHS5.8	LOCK WASHER HELICAL SPRING, 5/8"	ZINC COATED GR. 5 STEEL
36	5	HNR5.8-11	HEX NUT, 5/8-11 UNC	ZINC COATED GR. 5 STEEL
37	4	HHB1.2-13_3.25LG	HEX HEAD BOLT, 1/2 - 13 BY 3.5" LG.	S.S. 18-8
38	4	SHCS1.2-13_2.50LG	SOCKET HEAD CAP SCREW 1/2-13 UNC x 2 1/2" LG.	S.S. 18-8
39	8	FW1.2	FLAT WASHER, 1/2"	S.S. 18-8
40	8	LWHS1.2	LOCK WASHER HELICAL SPRING, 1/2"	S.S. 18-8
41	4	HNR1.2-13GR5	HEX NUT, 1/2-13 UNC	S.S. 18-8
42	8	FHC3.8-16_2.50LG	FLAT HEAD SOCKET SCREW, 3/8" - 16 x 2" Lg.	S.S. 18-8
43	19	FHC3.8-16_1.5LG	FLAT HEAD SCREW, 3/8-16 UNC x 1 1/2" Lg.	S. S. 18-8
44	2	HHB3.8-16_1LG	HEX HEAD BOLT, 3/8-16 UNC X 1" LG.	S.S. 18-8
45	8	HHB3.8-16_0.75LG	HEX HEAD BOLT, 3/8-16 UNC x 3/4" LG.	S.S 18-8
46	10	FW3.8	FLAT WASHER, 3/8"	S.S. 18-8
47	10	LWHS 3.8	LOCK WASHER HELICAL SPRING, 3/8"	S.S. 18-8
48	1	HHB5.16-18_.75LG	HEX HEAD BOLT, 5/16-18 UNC X 3/4" LG.	S.S. 18-8
49	1	LWHS5.16	LOCK WASHER HELICAL SPRING, 5/16"	S.S. 18-8
50	8	.125-2	COTTER PIN, 1/8" O.D. X 2" LG.	STAINLESS STEEL
51	8	GZ1.8NPT	GREASE ZERK, 1/8-27 NPT	STAINLESS STEEL

NOTES:
BOLT TORQUE REQUIREMENTS:
- 5/8-11UNC, GR. 8: 160 FT-LBS, LUBED
- 5/8-11UNC, GR. 5: 110 FT-LBS, LUBED
- 1/2-13UNC, S.S. 18-8: 55 FT-LBS, LUBED
- 3/8-16UNC, S.S. 18-8: 15 FT-LBS LUBED
- 5/16-18UNC, S.S. 18-8: 8 FT-LBS LUBED



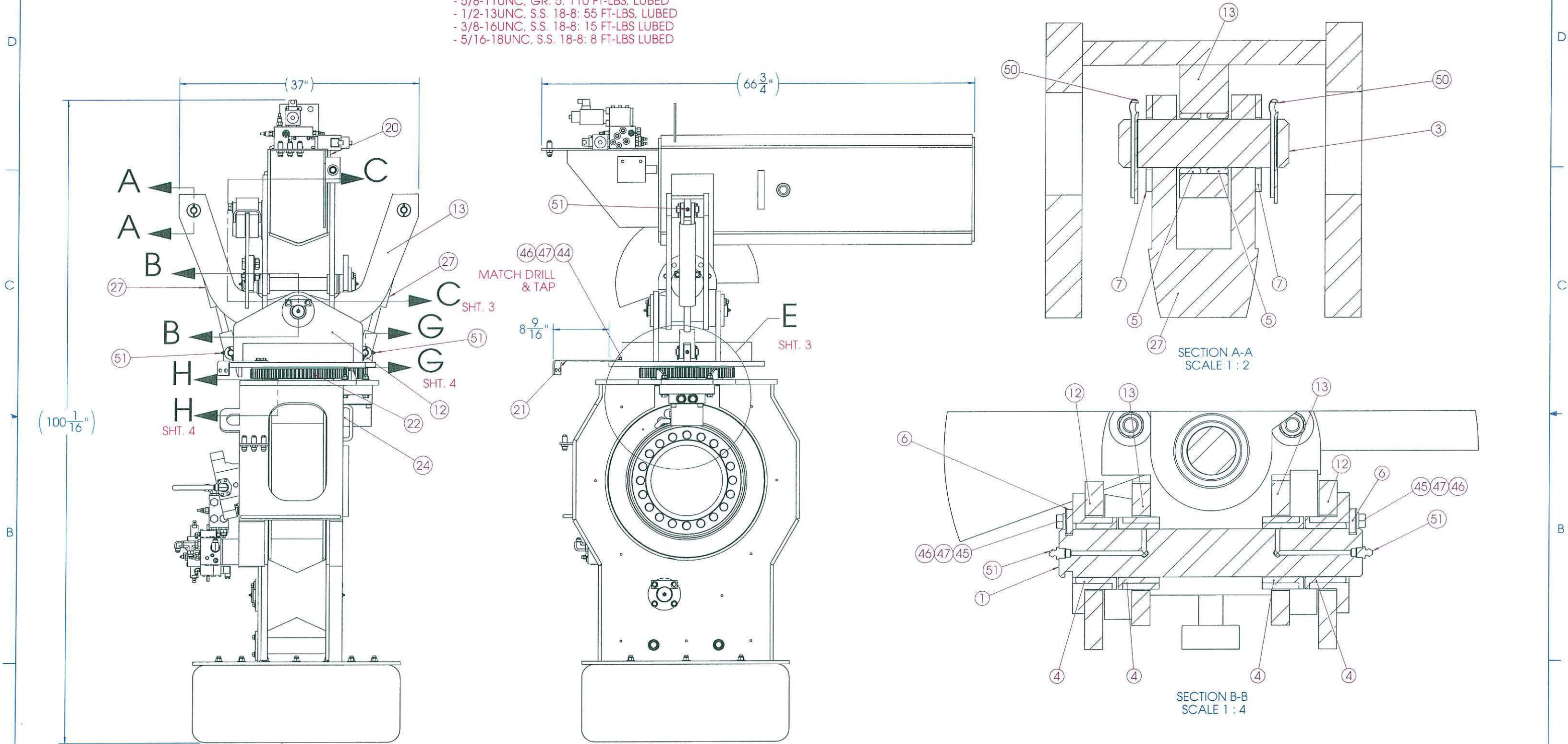
ISOMETRIC VIEW

REVISIONS				
REV.	DESCRIPTION	COMPLETED BY	DATE	APPROVED
A	UPDATED GREENLINES AND DRAWING VIEWS	BB	22NOV11	BB

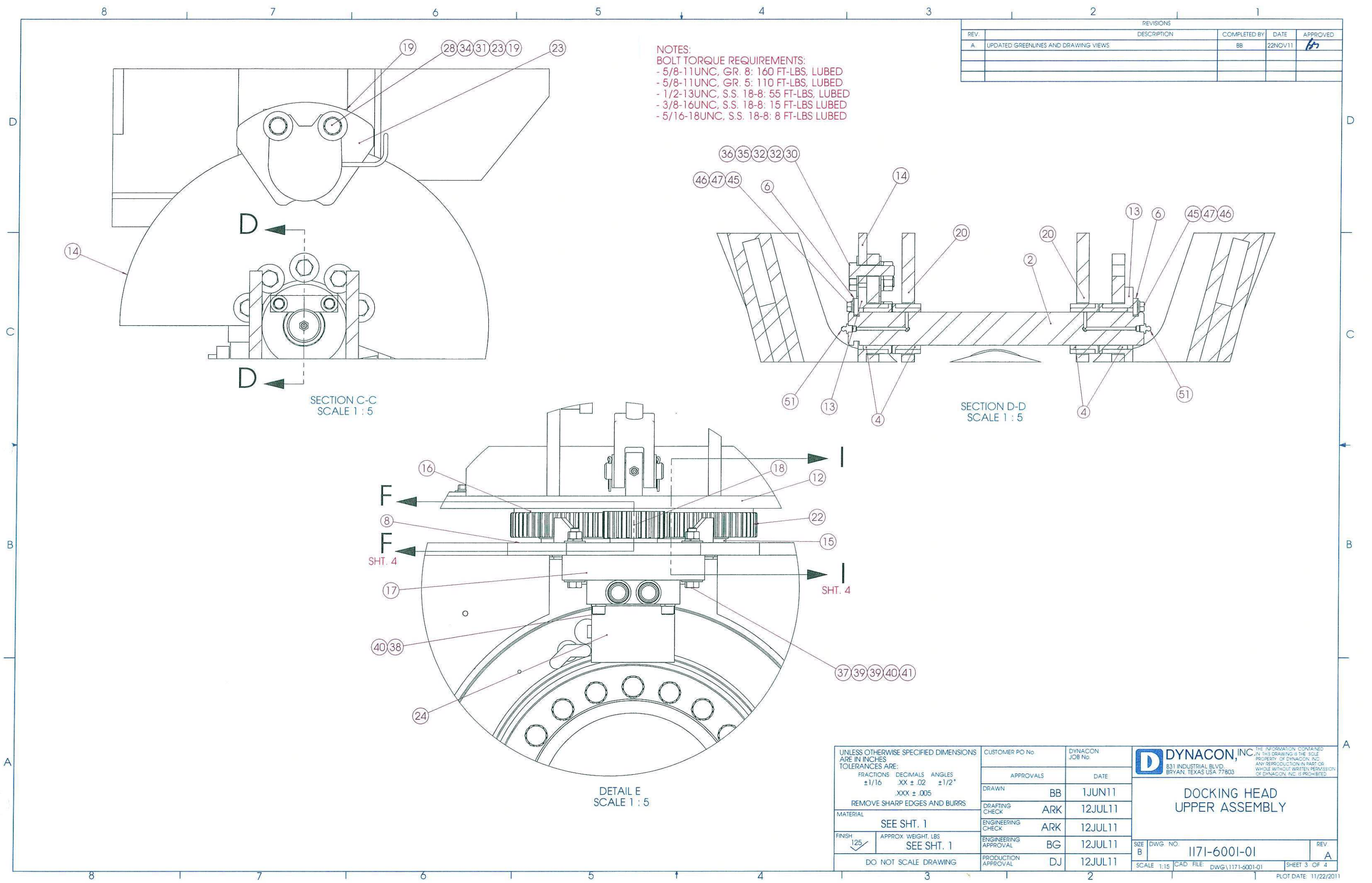
		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS DECIMALS ANGLES ±1/16 .XX ± .02 ±1/2° XXX ± .005 REMOVE SHARP EDGES AND BURRS	CUSTOMER PO No.	DYNACON JOB No.	DYNACON, INC. 831 INDUSTRIAL BLVD. BRYAN, TEXAS USA 77803 THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF DYNACON, INC. ANY REPRODUCTION IN PART OR WHOLE WITHOUT WRITTEN PERMISSION OF DYNACON, INC. IS PROHIBITED. DOCKING HEAD UPPER ASSEMBLY
			APPROVALS	DATE	
			DRAWN BB	1JUN11	
			DRAFTING CHECK ARK	12JUL11	
		MATERIAL SEE PARTS LIST	ENGINEERING CHECK ARK	12JUL11	SIZE DWG. NO.

NOTES:
BOLT TORQUE REQUIREMENTS:
- 5/8-11UNC, GR. 8: 160 FT-LBS, LUBED
- 5/8-11UNC, GR. 5: 110 FT-LBS, LUBED
- 1/2-13UNC, S.S. 18-8: 55 FT-LBS, LUBED
- 3/8-16UNC, S.S. 18-8: 15 FT-LBS LUBED
- 5/16-18UNC, S.S. 18-8: 8 FT-LBS LUBED

REVISIONS				
REV.	DESCRIPTION	COMPLETED BY	DATE	APPROVED
A	UPDATED GREENLINES AND DRAWING VIEWS	BB	22NOV11	187



UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS DECIMALS ANGLES ±1/16 .XX ± .02 ±1/2° XXX ± .005 REMOVE SHARP EDGES AND BURRS			CUSTOMER PO No.		DYNACON JOB No.		 DYNACON, INC. 831 INDUSTRIAL BLVD. BRYAN, TEXAS USA 77803 THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF DYNACON, INC. ANY REPRODUCTION IN PART OR WHOLE WITHOUT WRITTEN PERMISSION OF DYNACON, INC. IS PROHIBITED.		
			APPROVALS		DATE				
MATERIAL SEE SHT. 1			DRAWN BB		1JUN11		DOCKING HEAD UPPER ASSEMBLY		
			DRAFTING CHECK ARK		12JUL11				
			ENGINEERING CHECK ARK		12JUL11				
			ENGINEERING APPROVAL BG		12JUL11				
			PRODUCTION APPROVAL DJ		12JUL11				
FINISH 125 ✓			APPROX. WEIGHT, LBS SEE SHT. 1			SIZE B DWG. NO. 1171-6001-01		REV. A	
DO NOT SCALE DRAWING						SCALE 1:15 CAD FILE: DWG\1171-6001-01		SHEET 2 OF 4	
1 3			2			1		PLOT DATE: 11/22/2011	



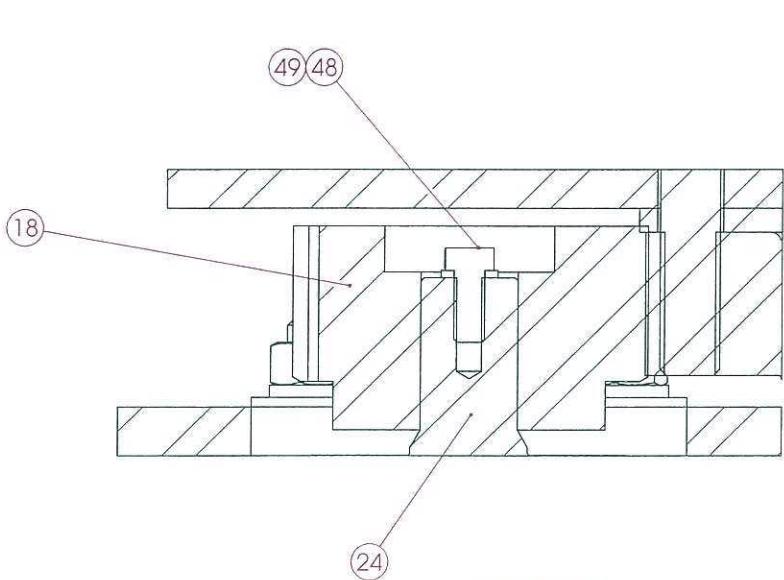
NOTES:
BOLT TORQUE REQUIREMENTS:
- 5/8-11UNC, GR. 8: 160 FT-LBS, LUBED
- 5/8-11UNC, GR. 5: 110 FT-LBS, LUBED
- 1/2-13UNC, S.S. 18-8: 55 FT-LBS, LUBED
- 3/8-16UNC, S.S. 18-8: 15 FT-LBS LUBED
- 5/16-18UNC, S.S. 18-8: 8 FT-LBS LUBED

REVISIONS				
REV.	DESCRIPTION	COMPLETED BY	DATE	APPROVED
A	UPDATED GREENLINES AND DRAWING VIEWS	BB	22NOV11	<i>[Signature]</i>

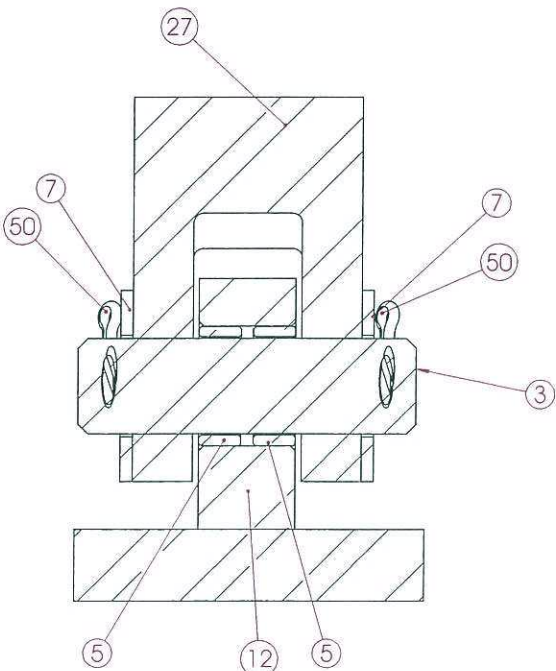
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS DECIMALS ANGLES ±1/16 .XX ±.02 ±1/2° .XXX ±.005 REMOVE SHARP EDGES AND BURRS		CUSTOMER PO No.	DYNACON JOB No.	D DYNACON, INC. THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF DYNACON, INC. ANY REPRODUCTION IN PART OR WHOLE WITHOUT WRITTEN PERMISSION OF DYNACON, INC. IS PROHIBITED. 831 INDUSTRIAL BLVD. BRYAN, TEXAS USA 77803 DOCKING HEAD UPPER ASSEMBLY
MATERIAL		APPROVALS	DATE	
FINISH 125		DRAWN BB	1JUN11	
DO NOT SCALE DRAWING		DRAFTING CHECK ARK	12JUL11	
SEE SHT. 1		ENGINEERING CHECK ARK	12JUL11	SIZE B DWG. NO. 1171-6001-01 REV. A
APPROX. WEIGHT, LBS SEE SHT. 1		ENGINEERING APPROVAL BG	12JUL11	
		PRODUCTION APPROVAL DJ	12JUL11	
				SCALE 1:15 CAD FILE: DWG\1171-6001-01 SHEET 3 OF 4 PLOT DATE: 11/22/2011

REVISIONS				
REV.	DESCRIPTION	COMPLETED BY	DATE	APPROVED
A	UPDATED GREENLINES AND DRAWING VIEWS	BB	22NOV11	BB

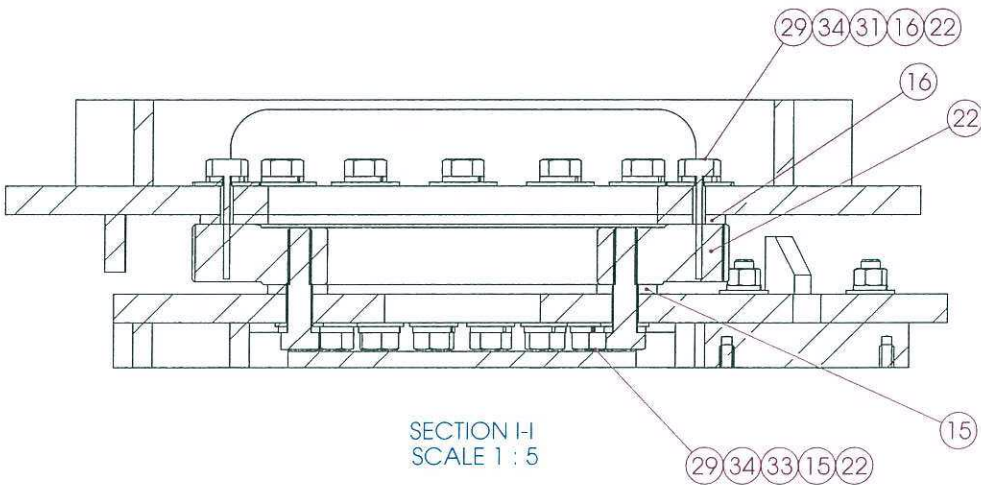
NOTES:
 BOLT TORQUE REQUIREMENTS:
 - 5/8-11UNC, GR. 8: 160 FT-LBS, LUBED
 - 5/8-11UNC, GR. 5: 110 FT-LBS, LUBED
 - 1/2-13UNC, S.S. 18-8: 55 FT-LBS, LUBED
 - 3/8-16UNC, S.S. 18-8: 15 FT-LBS LUBED
 - 5/16-18UNC, S.S. 18-8: 8 FT-LBS LUBED



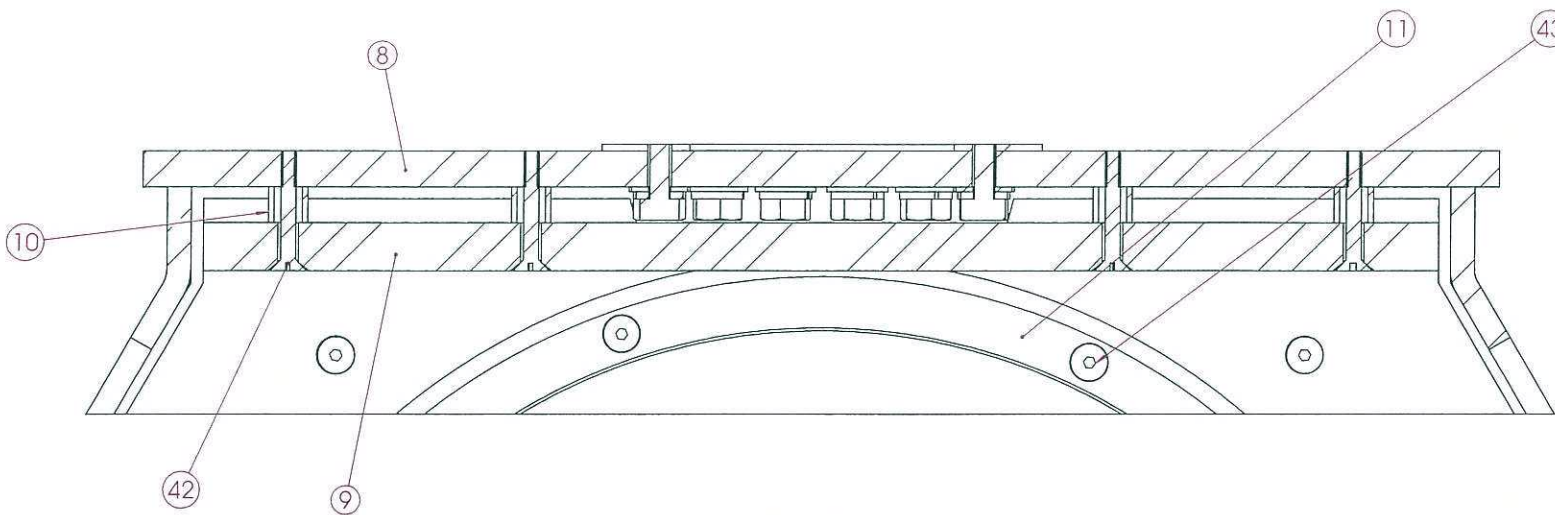
SECTION F-F
 SCALE 1 : 2



SECTION G-G
 SCALE 1 : 2



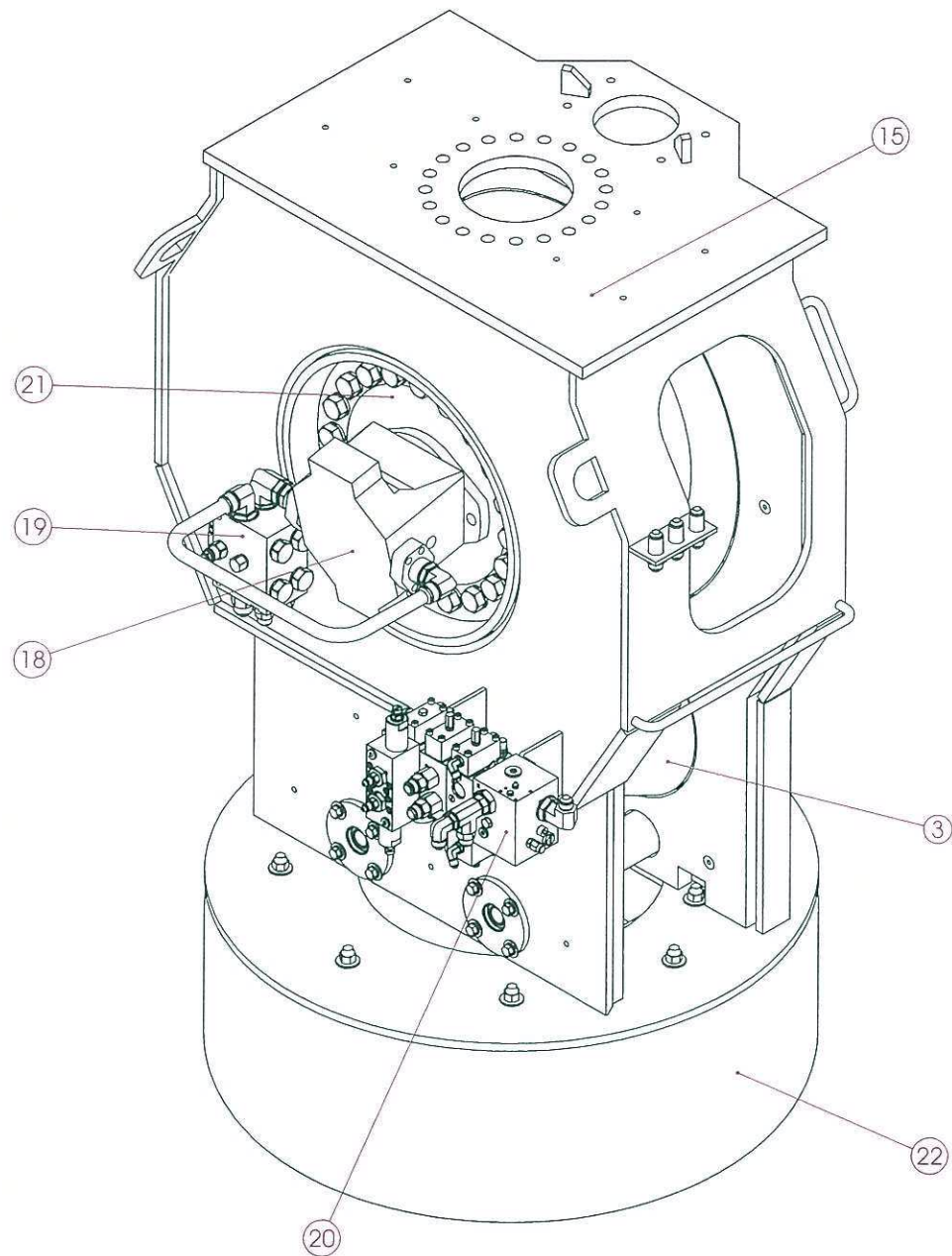
SECTION I-I
 SCALE 1 : 5



SECTION H-H
 SCALE 1 : 4

43 MATCH DRILL AND TAP

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS DECIMALS ANGLES $\pm 1/16$.XX $\pm .02$ $\pm 1/2^\circ$ XXX $\pm .005$ REMOVE SHARP EDGES AND BURRS		CUSTOMER PO No.		DYNACON JOB No.	
		APPROVALS		DATE	
MATERIAL		DRAWN		1JUN11	
FINISH		DRAFTING CHECK		12JUL11	
DO NOT SCALE DRAWING		ENGINEERING CHECK		12JUL11	
APPROX. WEIGHT, LBS		ENGINEERING APPROVAL		12JUL11	
SEE SHT. 1		PRODUCTION APPROVAL		12JUL11	
SEE SHT. 1		D		DYNACON, INC.	
831 INDUSTRIAL BLVD. BRYAN, TEXAS USA 77803		THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF DYNACON, INC. ANY REPRODUCTION IN PART OR WHOLE WITHOUT WRITTEN PERMISSION OF DYNACON, INC. IS PROHIBITED.		DOCKING HEAD UPPER ASSEMBLY	
SIZE B		DWG. NO.		REV.	
SCALE 1:15		CAD FILE		SHEET 4 OF 4	
DWG\1171-6001-01		1171-6001-01		A	
PLOT DATE: 11/22/2011					

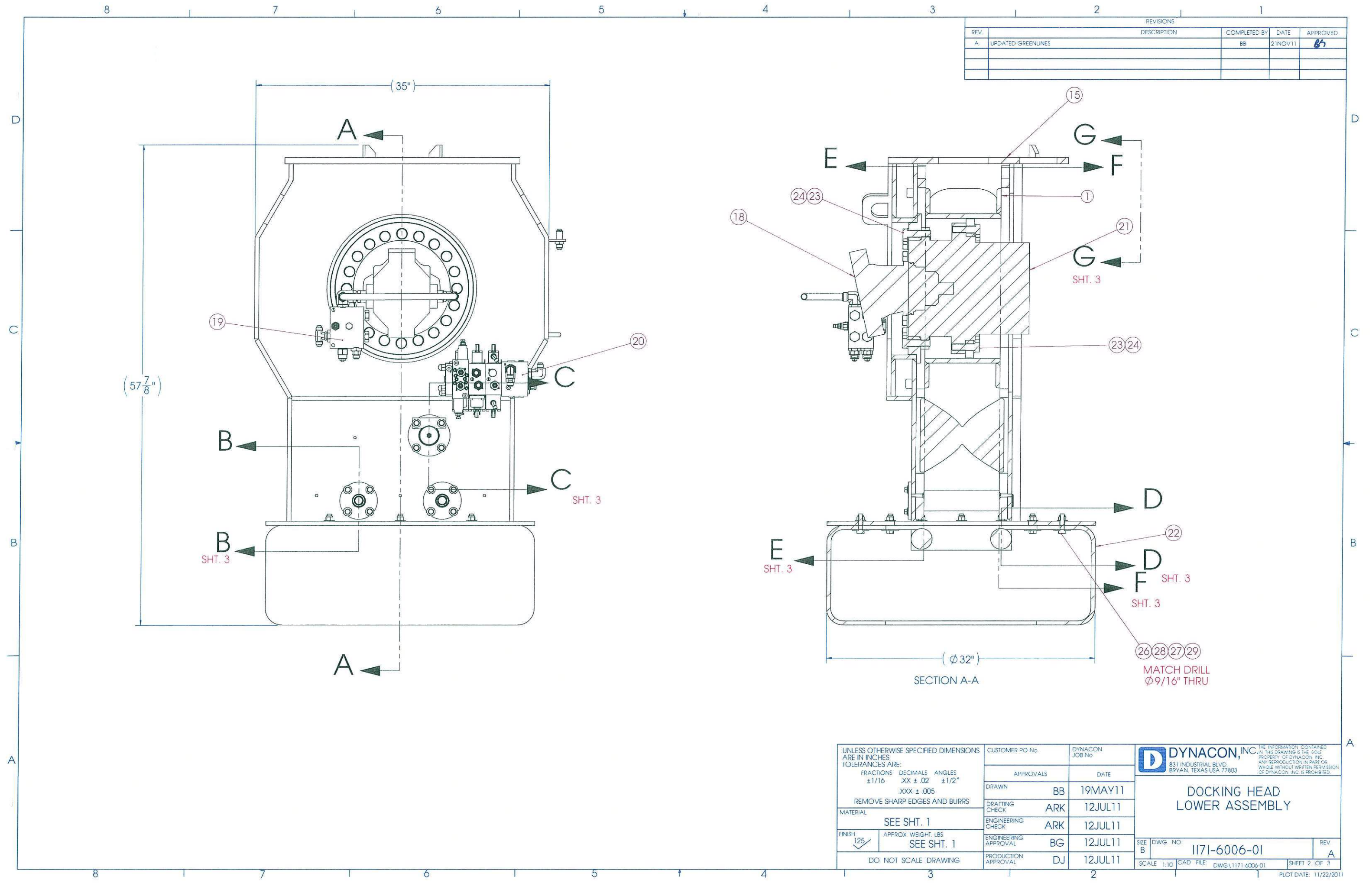


ISOMETRIC VIEW

REVISIONS				
REV.	DESCRIPTION	COMPLETED BY	DATE	APPROVED
A	UPDATED GREENLINES	BB	21NOV11	BB

ITEM NO.	QTY.	PART NO.	DESCRIPTION	MATERIAL
1	1	1171-1003-01	LIFT WINCH DRUM	
2	1	1171-1003-06	TAG LINE KEEPER	
3	1	1171-6003-02	LARGE GROOVED GUIDE ROLLER	
4	1	1171-6004-02	GROOVED GUIDE ROLLER AXLE	
5	2	1171-6004-03	SMALL GUIDE ROLLER AXLE-LONG	
6	2	1171-6004-07	SMALL GUIDE ROLLER AXLE-SHORT	
7	1	1171-6004-09	GROOVED GUIDE ROLLER REINFORCEMENT HUB	
8	2	1171-6004-11	GROOVED GUIDE ROLLER AXLE BUSHING	
9	2	1171-6004-12	SMALL GUIDE ROLLER KEEPER BUSHING	
10	8	1171-6004-13	SMALL GUIDE ROLLER AXLE BUSHING	
11	2	1171-6004-21	GUIDE ROLLER AXLE KEEPER	
12	2	1171-6004-22	SMALL GUIDE ROLLER ANGLE MOUNT	
13	1	1171-6006-04A		
14	1	1171-6006-04B		
15	1	1171-6006-10	LIFT FRAME WELDMENT	
16	2	6412	BALL BEARING	SKF
17	2	0350-19365	SEAL, 3.5 INCH I.D. X 6.5 INCH O.D.	JM CLIPPER
18	1	A6VE55HA2	HYDRAULIC MOTOR	REXROTH
19	1	B10608QB03	COUNTERBALANCE MANIFOLD	SUN
20	1	PSL3X3	3-SECTION DCV	HAWE
21	1	F34-127.5	GEARBOX, F34	O & K
22	1	TIRE SNUBBER	AG EQUIPMENT TIRE (USED) 32"O.D. X 18" I.D. X 12"WIDE	STROUHAL
23	40	M201.5_70	HEX HEAD BOLT, M20 x 1.5 x 70 Lg.	BLACK Gr. 8.8 STEEL
24	40	MSLM20	LOCK WASHER, 20MM	BLACK GR. 8.8 STEEL
25	4	HHB1.2-13_1.75LG	HEX HEAD BOLT, 1/2-13 UNC X 1 3/4" LG.	S.S. 18-8
26	8	HHB1.2-13_2LG	HEX HEAD BOLT, 1/2-13 UNC X 2" LG.	S.S. 18-8
27	16	FW1.2	FLAT WASHER, 1/2"	S.S. 18-8
28	8	FENW1.2_2.00	FENDER WASHER 1/2"	S.S. 18-8
29	12	HNRSL_1.2-13	HEX HEAD LOCKING NUT, 1/2-13 UNC	S.S. 18-8
30	4	HHB3.8-16_1.25LG	HEX HEAD BOLT, 3/8-16 UNC X 1 1/4" LG.	S.S. 18-8
31	12	HHB3.8-16_1LG	HEX HEAD BOLT, 3/8-16 UNC X 1" LG.	S.S. 18-8
32	20	FHC3.8-16_1.5LG	FLAT HEAD SCREW, 3/8-16 UNC x 1 1/2" Lg.	S. S. 18-8
33	16	FW3.8	FLAT WASHER, 3/8"	S.S. 18-8
34	16	LWHS 3.8	LOCK WASHER HELICAL SPRING, 3/8"	S.S. 18-8
35	1	HHB1.4-20_.75LG	HEX HEAD BOLT, 1/4-20 UNC X 3/4" LG.	S.S. 18-8
36	1	FW1.4	FLAT WASHER, 1/4"	S.S. 18-8
37	1	LW1.4	LOCK WASHER Ø 1/4"	S.S. 18-8
38	2	GZ1.8NPT	GREASE ZERK, 1/8-27 NPT	STAINLESS STEEL

		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS DECIMALS ANGLES ±1/16 .XX ± .02 ±1/2° XXX ± .005 REMOVE SHARP EDGES AND BURRS MATERIAL SEE PARTS LIST FINISH 125 APPROX. WEIGHT, LBS 1732	CUSTOMER PO No.	DYNACON JOB No.	D DYNACON, INC. 831 INDUSTRIAL BLVD. BRYAN, TEXAS USA 77803 THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF DYNACON, INC. ANY REPRODUCTION IN PART OR WHOLE WITHOUT WRITTEN PERMISSION OF DYNACON, INC. IS PROHIBITED. DOCKING HEAD LOWER ASSEMBLY
			APPROVALS	DATE	
			DRAWN BB	19MAY11	
			DRAFTING CHECK ARK	12JUL11	
1171-6001-01 1			ENGINEERING CHECK ARK	12JUL11	
NEXT ASSY	QUANTITY		ENGINEERING APPROVAL BG	12JUL11	
APPLICATION			PRODUCTION APPROVAL DJ	12JUL11	
		SIZE B	DWG. NO. 1171-6006-01	REV. A	
		SCALE 1:10	CAD FILE: DWG\1171-6006-01	SHEET 1 OF 3	

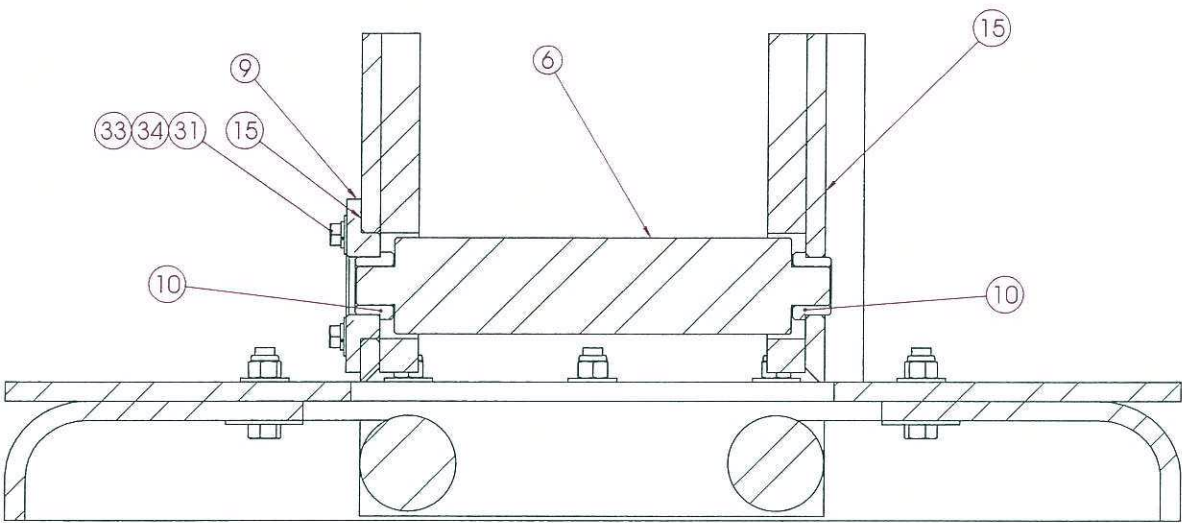


REVISIONS				
REV.	DESCRIPTION	COMPLETED BY	DATE	APPROVED
A	UPDATED GREENLINES	BB	21NOV11	BB

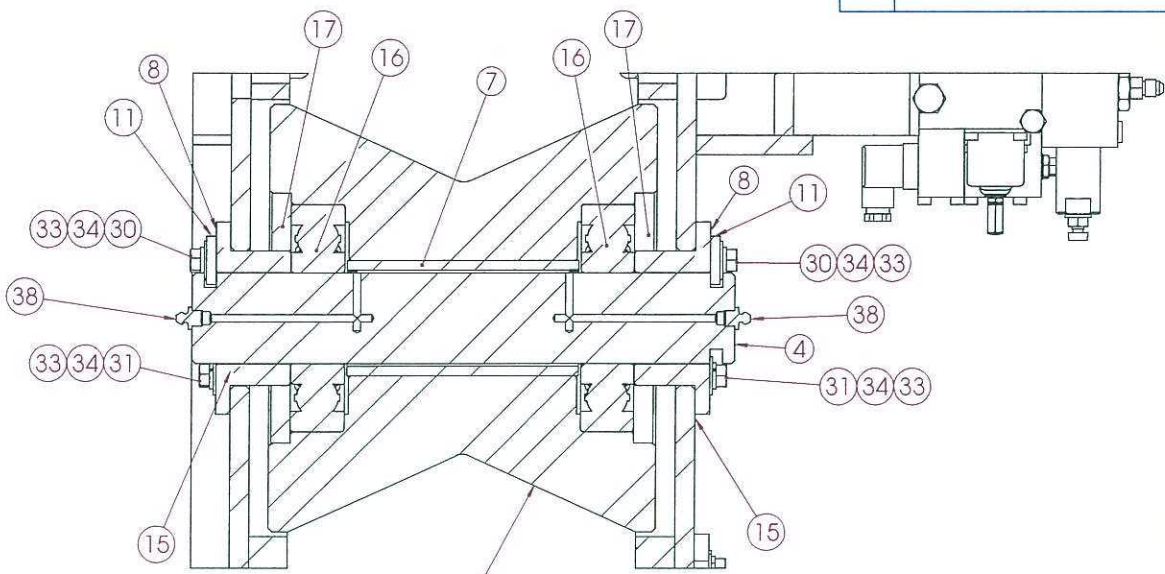
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS DECIMALS ANGLES ±1/16 .XX ± .02 ±1/2° .XXX ± .005 REMOVE SHARP EDGES AND BURRS		CUSTOMER PO No.	DYNACON JOB No.	 DYNACON, INC. 831 INDUSTRIAL BLVD. BRYAN, TEXAS USA 77803 THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF DYNACON, INC. ANY REPRODUCTION IN PART OR WHOLE WITHOUT WRITTEN PERMISSION OF DYNACON, INC. IS PROHIBITED.	
		APPROVALS	DATE		
MATERIAL SEE SHT. 1	FINISH 	DRAWN	BB	19MAY11	DOCKING HEAD LOWER ASSEMBLY
		DRAFTING CHECK	ARK	12JUL11	
DO NOT SCALE DRAWING	APPROX. WEIGHT, LBS SEE SHT. 1	ENGINEERING CHECK	ARK	12JUL11	
		ENGINEERING APPROVAL	BG	12JUL11	
		PRODUCTION APPROVAL	DJ	12JUL11	
		SIZE B	DWG. NO. 1171-6006-01		REV A
		SCALE 1:10	CAD FILE: DWG\1171-6006-01		SHEET 2 OF 3

NOTES:
1. TRIM TIRE FOR CLEARANCE AROUND ITEM 11.

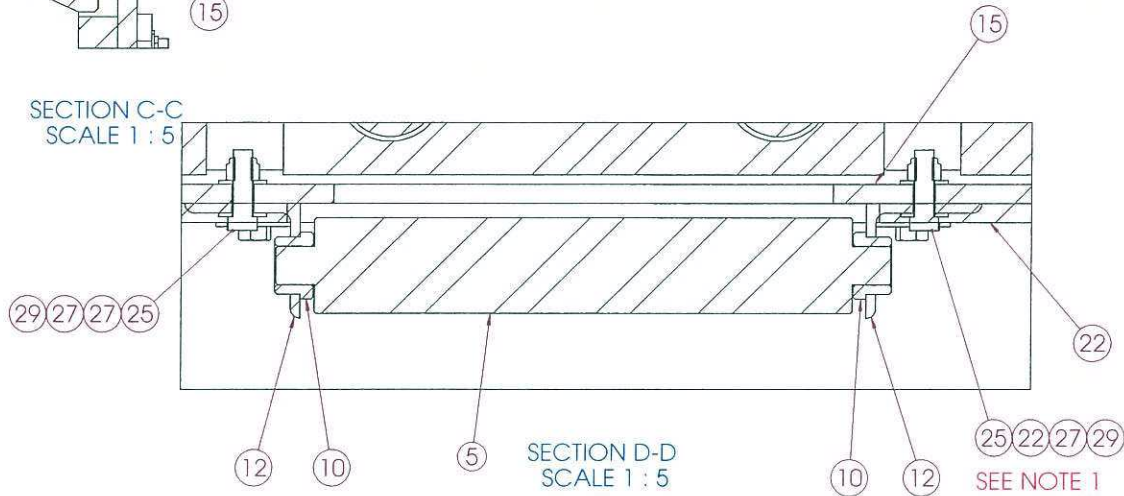
REVISIONS				
REV.	DESCRIPTION	COMPLETED BY	DATE	APPROVED
A	UPDATED GREENLINES	BB	21NOV11	BB



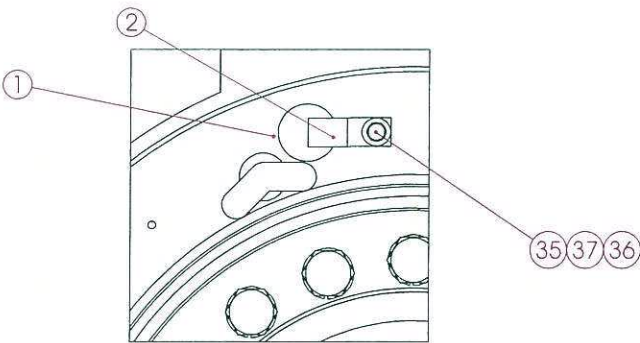
SECTION B-B
SCALE 1:5



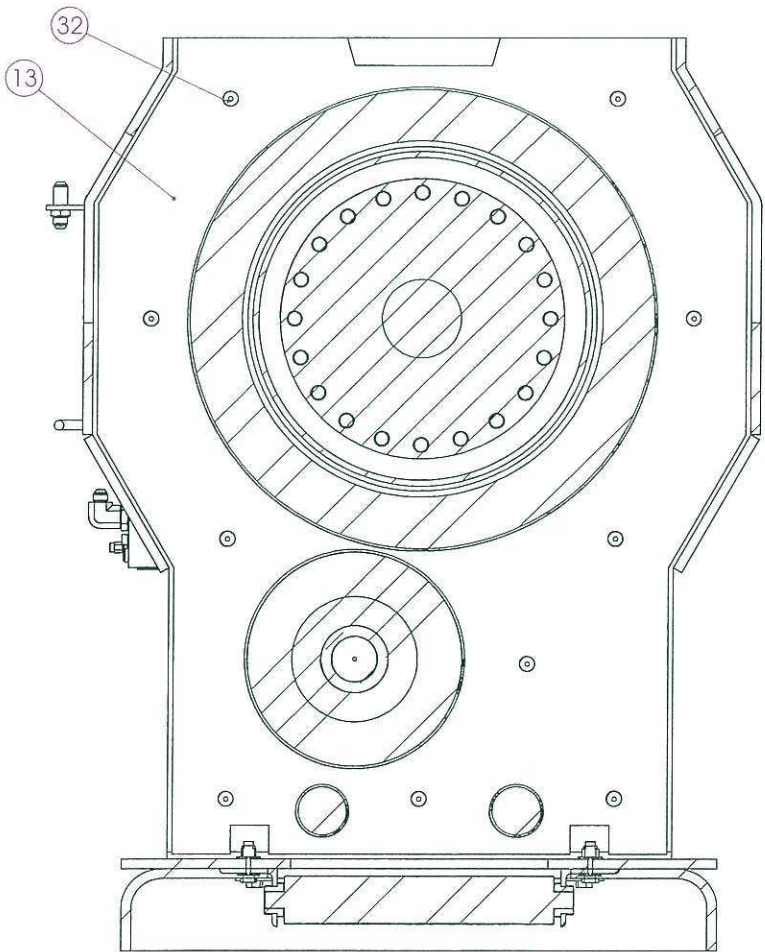
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SCALE 1:5



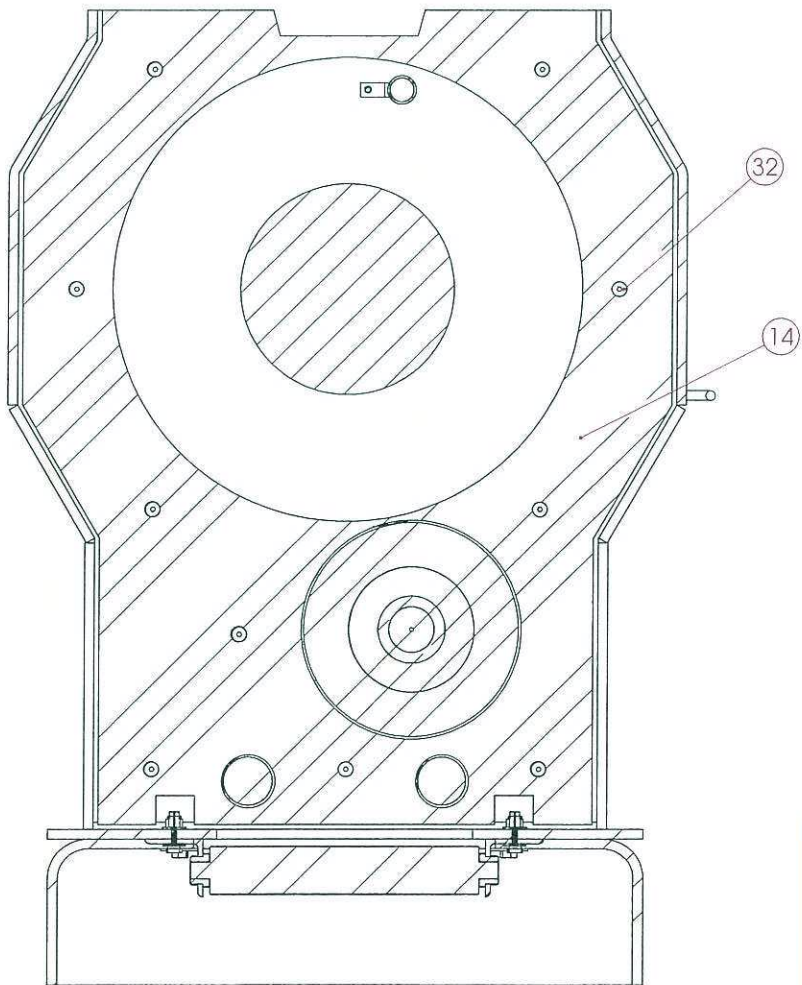
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SCALE 1:5



SECTION G-G
SCALE 1:5



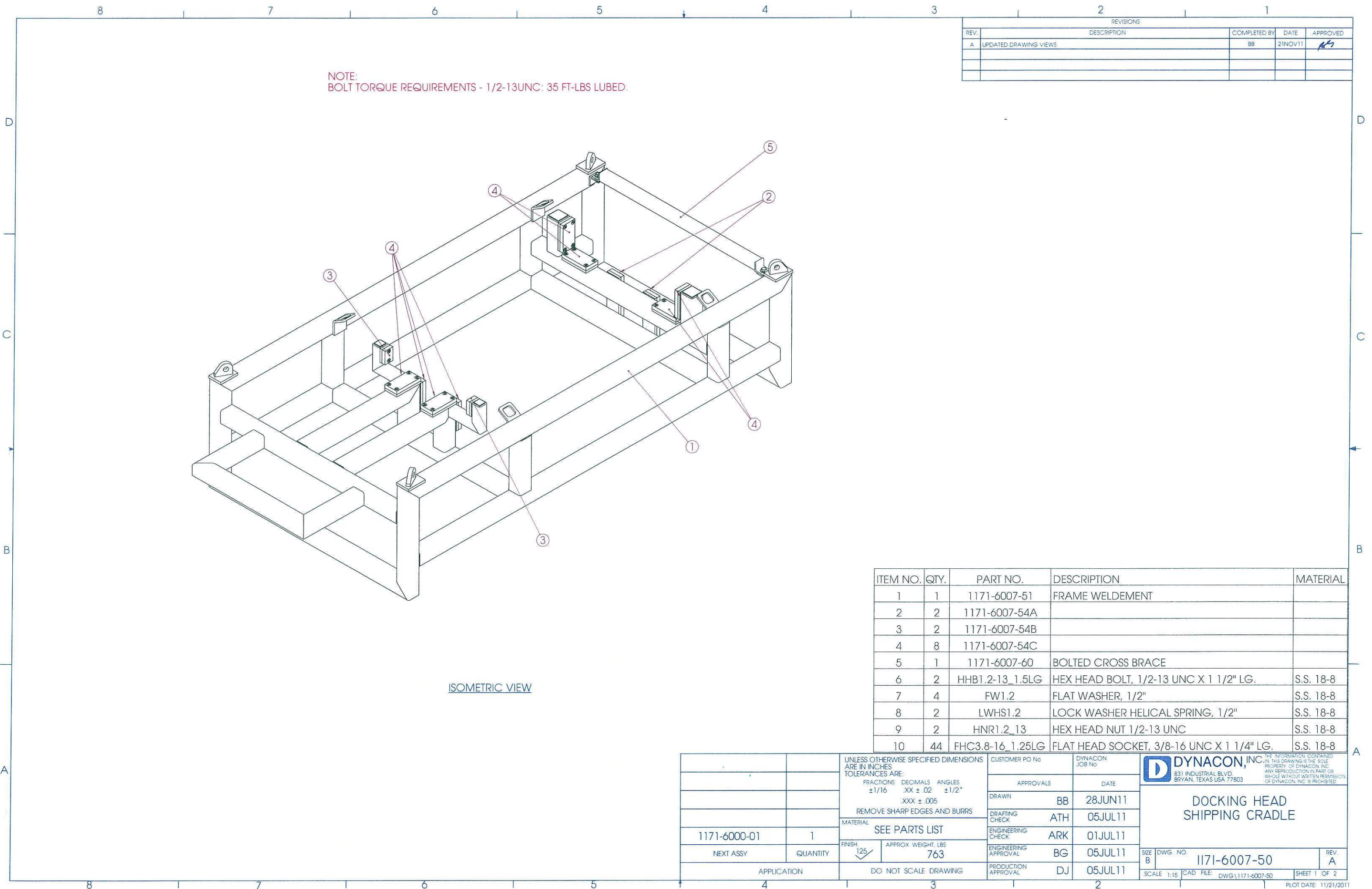
SECTION E-E



SECTION F-F

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS DECIMALS ANGLES $\pm 1/16$ $XX \pm .02$ $\pm 1/2^\circ$.XXX $\pm .005$ REMOVE SHARP EDGES AND BURRS			CUSTOMER PO No. DYNACON JOB No.		APPROVALS DATE	
MATERIAL SEE SHT. 1			DRAWN BB 19MAY11		DRAFTING CHECK ARK 12JUL11	
FINISH 125			ENGINEERING CHECK ARK 12JUL11		ENGINEERING APPROVAL BG 12JUL11	
DO NOT SCALE DRAWING			PRODUCTION APPROVAL DJ 12JUL11		SIZE B DWG. NO. 1171-6006-01 REV. A	
					SCALE 1:10 CAD FILE: DWG\1171-6006-01 SHEET 3 OF 3	

		DYNACON, INC.		THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF DYNACON, INC. ANY REPRODUCTION IN PART OR WHOLE WITHOUT WRITTEN PERMISSION OF DYNACON, INC. IS PROHIBITED.	
831 INDUSTRIAL BLVD. BRYAN, TEXAS USA 77803					
DOCKING HEAD LOWER ASSEMBLY					
SIZE B		DWG. NO. 1171-6006-01			REV. A
SCALE 1:10		CAD FILE: DWG\1171-6006-01		SHEET 3 OF 3	



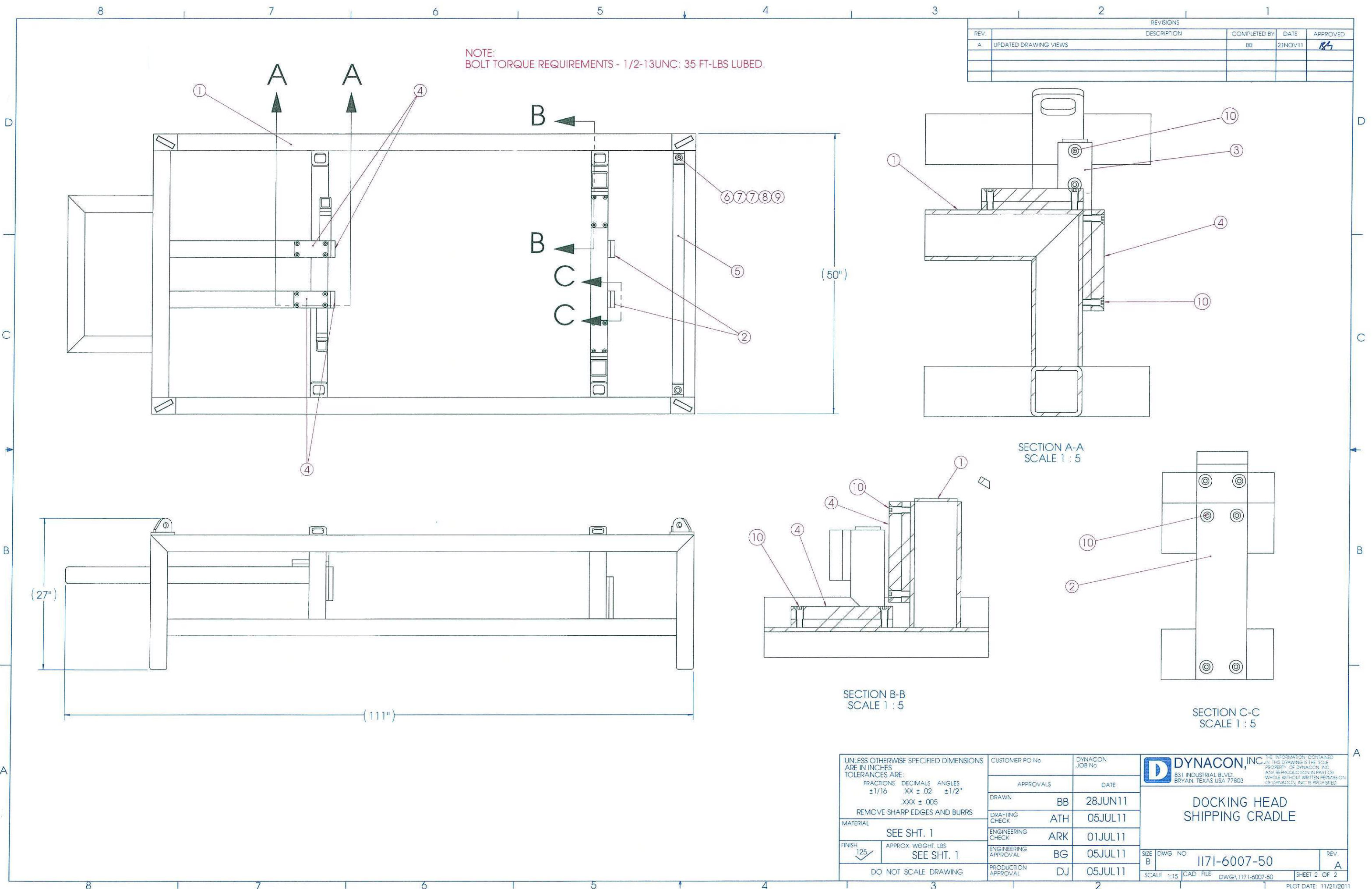
NOTE:
BOLT TORQUE REQUIREMENTS - 1/2-13UNC: 35 FT-LBS LUBED.

ISOMETRIC VIEW

REVISIONS				
REV.	DESCRIPTION	COMPLETED BY	DATE	APPROVED
A	UPDATED DRAWING VIEWS	BB	21NOV11	

ITEM NO.	QTY.	PART NO.	DESCRIPTION	MATERIAL
1	1	1171-6007-51	FRAME WELDEMENT	
2	2	1171-6007-54A		
3	2	1171-6007-54B		
4	8	1171-6007-54C		
5	1	1171-6007-60	BOLTED CROSS BRACE	
6	2	HHB1.2-13_1.5LG	HEX HEAD BOLT, 1/2-13 UNC X 1 1/2" LG.	S.S. 18-8
7	4	FW1.2	FLAT WASHER, 1/2"	S.S. 18-8
8	2	LWHS1.2	LOCK WASHER HELICAL SPRING, 1/2"	S.S. 18-8
9	2	HNR1.2_13	HEX HEAD NUT 1/2-13 UNC	S.S. 18-8
10	44	FHC3.8-16_1.25LG	FLAT HEAD SOCKET, 3/8-16 UNC X 1 1/4" LG.	S.S. 18-8

		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS DECIMALS ANGLES ±1/16 .XX ± .02 ±1/2" XXX ± .005 REMOVE SHARP EDGES AND BURRS		CUSTOMER PO No		DYNACON JOB No		D DYNACON, INC. 831 INDUSTRIAL BLVD. BRYAN, TEXAS USA 77803 THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF DYNACON, INC. ANY REPRODUCTION IN PART OR WHOLE WITHOUT WRITTEN PERMISSION OF DYNACON, INC. IS PROHIBITED.			
				APPROVALS		DATE					
				DRAWN BB		28JUN11		DOCKING HEAD SHIPPING CRADLE			
				DRAFTING CHECK ATH		05JUL11					
1171-6000-01		MATERIAL SEE PARTS LIST		ENGINEERING CHECK ARK		01JUL11					
NEXT ASSY		QUANTITY		FINISH 125		APPROX. WEIGHT, LBS 763		ENGINEERING APPROVAL BG		05JUL11	
APPLICATION				DO NOT SCALE DRAWING		PRODUCTION APPROVAL DJ		05JUL11		SIZE B DWG. NO. 1171-6007-50 REV. A	
										SCALE 1:15 CAD FILE: DWG\1171-6007-50 SHEET 1 OF 2	



NOTE:
BOLT TORQUE REQUIREMENTS - 1/2-13UNC: 35 FT-LBS LUBED.

REVISIONS				
REV.	DESCRIPTION	COMPLETED BY	DATE	APPROVED
A	UPDATED DRAWING VIEWS	BB	21NOV11	BB

SECTION A-A
SCALE 1 : 5

SECTION B-B
SCALE 1 : 5

SECTION C-C
SCALE 1 : 5

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS DECIMALS ANGLES ±1/16 .XX ± .02 ±1/2" XXX ± .005 REMOVE SHARP EDGES AND BURRS		CUSTOMER PO No.		DYNACON JOB No.		D DYNACON, INC. 831 INDUSTRIAL BLVD. BRYAN, TEXAS USA 77803 THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF DYNACON, INC. ANY REPRODUCTION IN PART OR WHOLE WITHOUT WRITTEN PERMISSION OF DYNACON, INC. IS PROHIBITED.									
		APPROVALS		DATE											
		DRAWN		BB				28JUN11							
		DRAFTING CHECK		ATH				05JUL11							
MATERIAL		ENGINEERING CHECK		ARK		01JUL11		DOCKING HEAD SHIPPING CRADLE							
SEE SHT. 1		ENGINEERING APPROVAL		BG		05JUL11									
FINISH		APPROX. WEIGHT, LBS		DO NOT SCALE DRAWING		DO NOT SCALE DRAWING									
125		SEE SHT. 1		PRODUCTION APPROVAL		DJ		05JUL11		SIZE B		DWG NO. 1171-6007-50		REV. A	
										SCALE 1:15		CAD FILE: DWG\1171-6007-50		SHEET 2 OF 2	