

PennEngineering®

**FASTENERS FOR
USE WITH PC BOARDS**



BULLETIN

K



**813
REV. 514**

FASTENERS FOR USE WITH PC BOARDS

No matter how sophisticated or advanced, electronic components must be attached reliably and securely if they are to deliver optimum performance. We offer several fastener products for use with PC boards to satisfy component-to-board, board-to-board, and board-to-chassis attachment needs.

ReelFast® surface mount fasteners mount on PC boards in the same manner and at the same time as other surface mount components prior to the automated reflow solder process. The fasteners simply become another board component. This alleviates concerns about potential damage to PC boards due to improper secondary installation operations. The fasteners are provided on tape and reel compatible with existing SMT automated installation equipment. The benefits of using ReelFast® SMT fasteners are: faster assembly; reduced scrap; reduced handling; and reduced risk of board damage.

Broaching fasteners can also offer practical alternatives to “loose” hardware. A broaching fastener is a knurled-shank fastening device that can be pressed into a hole to provide a permanent, strong, threaded or unthreaded attachment point in PC boards. They can also be used in aluminum, acrylic, casting and polycarbonate components. Specially formed axial grooves around the shank of the fastener “broach” or cut into the material, creating a firm, interference-type fit resistant to rotation. In PC boards, broaching fasteners are recommended for use in non-plated holes.

Broach/flare-mount standoffs (Type KFB3) offer a combined broach/flare feature for even greater pullout performance in PC board materials.

NUTS AND SPACERS/STANDOFFS Type SMTSO - ReelFast® surface mount nuts and standoffs are available threaded and unthreaded - PAGE 4 	STUDS Type KFH - Threaded broaching studs for use as solderable connectors or as permanently mounted studs on PC boards - PAGE 10 
Types KF2/KFS2 - Broaching nuts, internally threaded for mounting on PC boards - PAGE 5 	RIGHT ANGLE FASTENERS Type SMTRA - ReelFast® R'ANGLE® surface mount fasteners provide strong re-usable threads at right angles to PC boards - PAGE 11 
Types KFE/KFSE - Broaching standoffs, threaded or unthreaded for stacking or spacing - PAGE 6 	
Type KFB3 - Broach/flare-mount standoffs with greater pullout performance - PAGE 6 	SHEET JOINING FASTENERS Type SFK - SpotFast® clinch/broach mount fasteners for joining metal to PCB/plastic panels - PAGE 12 
Type KSSB - Broaching, SNAP-TOP® standoffs feature a spring action to hold PC board securely without screws or threaded hardware - PAGE 7 	MATERIAL AND FINISH SPECIFICATIONS - PAGE 13
CAPTIVE PANEL SCREWS Type PSHP - ReelFast® surface mount captive panel screws - PAGE 8 	INSTALLATION - PAGES 14-15
	PERFORMANCE DATA - PAGES 16-17
Type PFK - Broaching panel fastener assemblies for mounting on PC boards - PAGE 9 	OTHER FASTENERS FOR USE WITH PC BOARDS - PAGE 18

FASTENERS FOR USE WITH PC BOARDS

NOTE ABOUT PLATED THRU-HOLES

Broaching and broach/flare types are designed for unplated thru-hole applications. If used in plated thru-hole applications, the stresses involved can damage the plating, push out the plating entirely, or break any traces inside the board that might be connected to the plated hole. Increasing the mounting hole size $+0.005"$ to $+0.008"$ / $+0.13$ to $+0.2$ may relieve these conditions. In non-plated thru-holes this will also help when delamination, measeling or crazing is evident after installation. When none of the above can be tolerated, we recommend Type SMTSO (surface-mount) type fasteners.

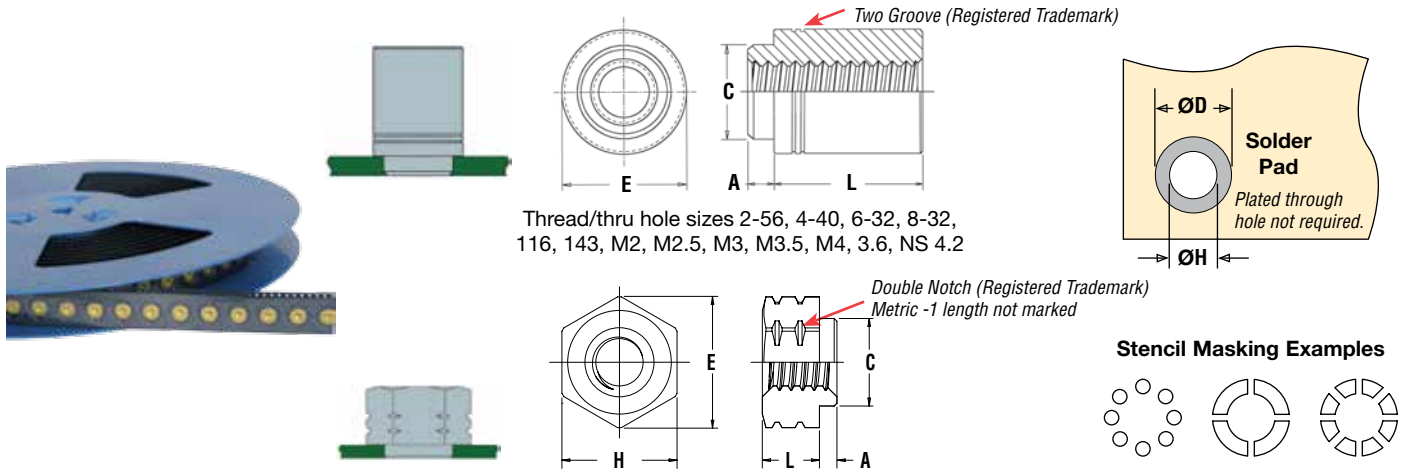
General recommendations for "Keep Out" areas are the same as our "Min. Distance Hole C/L to Edge" dimensions stated in the dimensional charts of our bulletin.

QUICK REFERENCE CHART

PEM Fastener Type	Page No.	Mounting Types				Primary Use							
		Broach	Broach/Flare	Surface Mount	Clinch/Broach	Nut	Spacer/Standoff	Snap Attachment	Stud	Captive Screw	Color Coding	Right Angle Attachment	Sheet Joining
SMTSO Nut/Spacer/Standoff	4			•		•	•						
KF2/KFS2 Nut	5	•				•							
KFE/KFSE Spacer/Standoff	6	•					•						
KFB3 Standoff	6		•				•						
KSSB Standoff	7	•					•	•					
SMTPF Assembly	8			•						•	•		
PFK Captive Screw	9	•								•			
KFH Stud	10	•							•				
SMTRA Right Angle	11			•								•	
SFK Sheet Joining	12	•			•								•

FASTENERS FOR USE WITH PC BOARDS

TYPE SMTSO ReelFast® SURFACE MOUNT NUTS AND SPACERS/STANDOFFS



Thread/thru hole sizes 2-56, 4-40, 6-32, 8-32, 116, 143, M2, M2.5, M3, M3.5, M4, 3.6, NS 4.2

Thread sizes 080, S1, S1.2, S1.4 and M1.6

All dimensions are in inches.

UNIFIED	Thread Size	Thru Hole +.004 –.003	Type	Thread or Thru Hole Code	Length Code “L” ±.005 (Length code in 32nds of an inch)				Min. Sheet Thickness	A Max.	C Max.	E		H Nom.	ØH Hole Size In Sheet +.003 –.000	ØD Min. Solder Pad
					.062	.125	.250	.375				Ref.	±.005			
	.060-80 (#0-80)	—	SMTSO	080	2	4	—	—	.020	.019	.095	.144		.125	.098	.165
	.086-56 (#2-56)	—	SMTSO	256	2	4	8	12	.060	.060	.142	—	.219	—	.147	.244
	.112-40 (#4-40)	—	SMTSO	440	2	4	8	12	.060	.060	.161	—	.219	—	.166	.244
	.138-32 (#6-32)	—	SMTSO	632	2	4	8	12	.060	.060	.208	—	.281	—	.213	.306
	.164-32 (#8-32)	—	SMTSO	832	2	4	8	12	.060	.060	.245	—	.344	—	.250	.369
	—	.116	SMTSO	116	2	4	8	12	.060	.060	.161	—	.219	—	.166	.244
	—	.143	SMTSO	143	2	4	8	12	.060	.060	.208	—	.281	—	.213	.306

All dimensions are in millimeters.

METRIC	Thread Size x Pitch	Thru Hole +0.10 -0.08	Type	Thread or Thru Hole Code	Length Code "L" ±0.13 (Length code in millimeters)							Min. Sheet Thickness	A Max.	C Max.	E		H Nom.	ØH Hole Size In Sheet +0.08	ØD Min. Solder Pad
														Ref.	±0.13				
	S1	—	SMTSO	M1	1	2	3	NA	NA	NA	—	0.5	0.48	2.41	3.66	—	3.18	2.5	4.19
	S1.2	—	SMTSO	M1.2	1	2	3	NA	NA	NA	—	0.5	0.48	2.41	3.66	—	3.18	2.5	4.19
	S1.4	—	SMTSO	M1.4	1	2	3	NA	NA	—	—	0.5	0.48	2.41	3.66	—	3.18	2.5	4.19
	M1.6 x 0.35	—	SMTSO	M1.6	1	2	3	NA	NA	—	—	0.5	0.48	2.41	3.66	—	3.18	2.5	4.19
	M2 x 0.4	—	SMTSO	M2	—	2	3	4	6	8	10	1.53	1.53	3.6	—	5.56	—	3.73	6.2
	M2.5 x 0.45	—	SMTSO	M25	—	2	3	4	6	8	10	1.53	1.53	4.09	—	5.56	—	4.22	6.2
	M3 x 0.5	—	SMTSO	M3	—	2	3	4	6	8	10	1.53	1.53	4.09	—	5.56	—	4.22	6.2
	M3.5 x 0.6	—	SMTSO	M35	—	2	3	4	6	8	10	1.53	1.53	5.28	—	7.14	—	5.41	7.77
M4 x 0.7	—	SMTSO	M4	—	2	3	4	6	8	10	1.53	1.53	6.22	—	8.74	—	6.35	9.37	
—	3.6	SMTSO	3.6	—	2	3	4	6	8	10	1.53	1.53	5.28	—	7.14	—	5.41	7.77	
—	4.2	SMTSO	4.2	—	2	3	4	6	8	10	1.53	1.53	6.22	—	8.74	—	6.35	9.37	

NUMBER OF PARTS PER REEL / PITCH (MM) FOR EACH SIZE

Thread/Thru-Hole Size	Length Code							
	1	2	3	4	6	8	10	12
080	—	3500 / 8	—	2000 / 8	—	—	—	—
256, 440, 632, 116, 143	—	1500 / 12	—	1000 / 12	—	650 / 12	—	300 / 16
832	—	1100 / 16	—	800 / 16	—	500 / 16	—	300 / 16
M1, M1.2, M1.4, M1.6	3500 / 8	2500 / 8	2000 / 8	—	—	—	—	—
M2, M2.5, M3, M3.5, 3.6	—	1500 / 12	1000 / 12	900 / 12	650 / 12	375 / 16	300 / 16	—
M4, 4.2	—	1100 / 16	800 / 16	675 / 16	500 / 16	375 / 16	300 / 16	—

PART NUMBER DESIGNATION

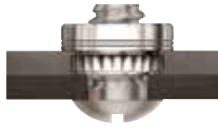
SMTSO - 440 - 8 ET

↓ Type ↓ Thread or Thru Hole Code ↓ Length Code ↓ Finish Code

Packaged on 330mm recyclable reels. Tape width is 24mm. Supplied with polyimide patch for vacuum pick up. Reels conform to EIA-481.

FASTENERS FOR USE WITH PC BOARDS

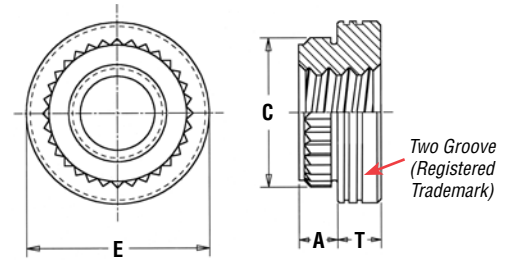
TYPES KF2 AND KFS2 BROACHING NUTS



PART NUMBER DESIGNATION

KFS2 - 832
KF2 - 832 - ET

↓ ↓ ↓
 Type and Thread Finish
 Material Code Code
 KF2 = carbon steel
 KFS2 = stainless steel



All dimensions are in inches.

UNIFIED	Thread Size (#2-56)	Type		Thread Code	A (Shank) Max.	Min. Sheet Thickness	Hole Size In Sheet +.003 - .000	C ±.003	E ±.005	T ±.005	Min. Dist. Hole Φ To Edge
		Carbon Steel	Stainless Steel								
	.086-56 (#2-56)	KF2	KFS2	256	.060	.060	.147	.165	.219	.065	0.16
	.112-40 (#4-40)	KF2	KFS2	440	.060	.060	.166	.184	.219	.065	0.17
	.138-32 (#6-32)	KF2	KFS2	632	.060	.060	.213	.231	.281	.065	0.22
	.164-32 (#8-32)	KF2	KFS2	832	.060	.060	.250	.268	.344	.096	0.25
	.190-32 (#10-32)	KF2	KFS2	032	.060	.060	.272	.290	.375	.127	0.28

All dimensions are in millimeters.

METRIC	Thread Size x Pitch	Type		Thread Code	A (Shank) Max.	Min. Sheet Thickness	Hole Size In Sheet +0.08	C ±0.08	E ±0.13	T ±0.13	Min. Dist. Hole Φ To Edge
		Carbon Steel	Stainless Steel								
	M2 x 0.4	KF2	KFS2	M2	1.53	1.53	3.73	4.19	5.56	1.5	4.2
	M2.5 x 0.45	KF2	KFS2	M2.5	1.53	1.53	4.22	4.68	5.56	1.5	4.4
	M3 x 0.5	KF2	KFS2	M3	1.53	1.53	4.22	4.68	5.56	1.5	4.4
	M4 x 0.7	KF2	KFS2	M4	1.53	1.53	6.4	6.81	8.74	2	6.4
	M5 x 0.8	KF2	KFS2	M5	1.53	1.53	6.9	7.37	9.53	3	7.1

FASTENERS FOR USE WITH PC BOARDS

TYPES KFE AND KFSE BROACHING STANDOFFS



PART NUMBER DESIGNATION

KFSE - 632 - 12

KFE - 632 - 12

ET

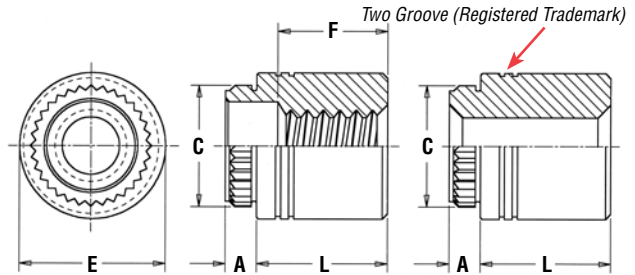
Type and Material

Thread or Thru Hole Code

Length Code

Finish Code

KFE = carbon steel
KFSE = stainless steel



All dimensions are in inches.

UNIFIED	Thread Size	Thru Hole +.004 -.003	Type		Thread or Thru Hole Code	Length "L" ±.005 (Length Code is in 32nds of an inch)								A (Shank) Max.	Min. Sheet Thickness	Hole Size In Sheet +.003 - .000	C ±.003	E ±.005	Min. Dist. Hole ϕ To Edge
			Carbon Steel	Stainless Steel		.125	.250	.375	.500	.625	(1) .750	(1) .875	(1) 1.00						
	.112-40 (#4-40)	—	KFE	KFSE	440	4	8	12	16	20	24	—	—	.060	.060	.166	.184	.219	.17
	.138-32 (#6-32)	—	KFE	KFSE	632	4	8	12	16	20	24	28	32	.060	.060	.213	.231	.281	.22
	—	.116	KFE	KFSE	116	4	8	12	16	20	24	—	—	.060	.060	.166	.184	.219	.17
	—	.143	KFE	KFSE	143	4	8	12	16	20	24	28	32	.060	.060	.213	.231	.281	.22
"F" Minimum Thread Length (Where Applicable)						Full				.375 ±.016				.375 Blind					

All dimensions are in millimeters.

METRIC	Thread Size x Pitch	Thru Hole +0.10 -0.08	Type		Thread or Thru Hole Code	Length "L" ±0.13 (Length Code is in millimeters)								A (Shank) Max.	Min. Sheet Thickness	Hole Size In Sheet +0.08	C ±0.08	E ±0.13	Min. Dist. Hole ϕ To Edge
			Carbon Steel	Stainless Steel		.125	.250	.375	.500	.625	.750	.875	1.00						
	M3 x 0.5	—	KFE	KFSE	M3	3	4	6	8	10	12	14	16	1.53	1.53	4.22	4.68	5.56	4.4
	—	3.6	KFE	KFSE	3.6	3	4	6	8	10	12	14	16	1.53	1.53	5.41	5.87	7.14	5.5
	—	4.2	KFE	KFSE	4.2	3	4	6	8	10	12	14	16	1.53	1.53	6.4	6.86	8.74	7.1
"F" Minimum Thread Length (Where Applicable)						Full				9.5 ± 0.4									

TYPE KFB3 BROACH/FLARE-MOUNT STANDOFFS



PART NUMBER DESIGNATION

KFB3 - 632 - 12

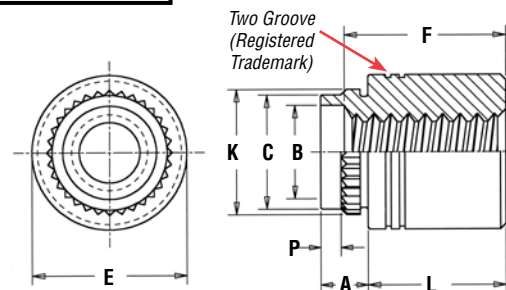
ET

Type and Material

Thread Code

Length Code

Finish Code



All dimensions are in inches.

UNIFIED	Thread Size	Type	Thread Code	Length "L" ±.005 (Length Code is in 32nds of an inch)								A (Shank) Max.	Sheet Thickness	Hole Size in Sheet +.005 -.001	B ±.003	C Max.	E ±.005	K ±.003	P ±.010	Min. Dist. Hole To Edge			
				.062	.125	.187	.250	.312	.375	.500	.625										(1) .750	(1) 1.00	
	.112-40 (#4-40)	KFB3	440	2	4	6	8	10	12	16	20	—	—	.09	.050-.065	.166	.122	.165	.219	.179	.040	.17	
	.138-32 (#6-32)	KFB3	632	2	4	6	8	10	12	16	20	24	32	.09	.050-.065	.213	.171	.212	.280	.226	.040	.22	
	"F" Min. Thread Length (Where Applicable)			Full								.375 Blind											

All dimensions are in millimeters.

METRIC	Thread Size x Pitch	Type	Thread Code	Length "L" ±0.13 (Length Code is in millimeters)								A (Shank) Max.	Sheet Thickness	Hole Size in Sheet +0.13 -0.03	B ±0.08	C Max.	E ±0.13	K ±0.08	P ±0.25	Min. Dist. Hole ϕ To Edge	
	M3 x 0.5	KFB3	M3	2	3	4	6	8	10	12	14	16	2.29	1.27-1.65	4.22	3.23	4.2	5.56	4.55	1	4.33
	M4 x 0.7	KFB3	M4	2	3	4	6	8	10	12	14	16	2.29	1.27-1.65	6.4	5.23	6.33	8.74	6.68	1	6.36
	"F" Min. Thread Length (Where Applicable)			Full						9.5 ±0.4											

(1) Blind at shank end with .375" minimum thread length from head end.

FASTENERS FOR USE WITH PC BOARDS

TYPE KSSB BROACHING SNAP-TOP® STANDOFFS

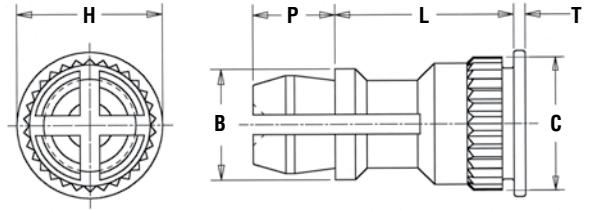


PART NUMBER DESIGNATION

KSSB - 156 - 12

↓ ↓ ↓

Type and Material Top Board Mounting Hole Diameter Code Length Code



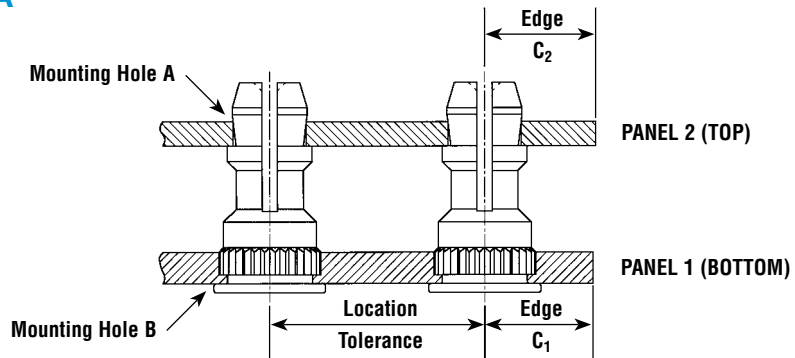
All dimensions are in inches.

UNIFIED	Type	Top Board Mounting Hole Diameter Code	Length "L" ±.005 (Length Code is in 32nds of an inch)										B ±.005	C ±.003	H ±.005	P ±.005	T ±.005
			.250	.312	.375	.437	.500	.562	.625	.750	.875	1.00					
	KSSB	156	8	10	12	14	16	18	20	24	28	32	.188	.226	.250	.141	.020

All dimensions are in millimeters.

METRIC	Type	Top Board Mounting Hole Diameter Code	Length "L" ±0.13 (Length Code is in millimeters)									B ±0.13	C ±0.08	H ±0.13	P ±0.13	T ±0.13
	KSSB	4MM	8	10	12	14	16	18	20	22	25	4.8	5.74	6.35	3.58	0.51

TYPE KSSB APPLICATION DATA



All dimensions are in inches.

		Panel 1						Panel 2				
UNIFIED	Type	Hardness Max. (1)	Bottom Mounting Hole B +.003 -.000	Panel Material	Thickness Min.	Edge Distance C ₁ Min.	Location Tolerance	Hardness Max.	Top Mounting Hole A +.003 -.000	Panel Material	Thickness Range (2)	Edge Distance C ₂ Min.
	KSSB	HRB 65 / HB 116	.213	PC Board	.050	.220	±.005	No Limit	.156	PC Board or Metal	.040 - .070	.100

All dimensions are in millimeters.

		Panel 1						Panel 2				
METRIC	Type	Hardness Max. (1)	Bottom Mounting Hole B +0.08	Panel Material	Thickness Min.	Edge Distance C, Min.	Location Tolerance	Hardness Max.	Top Mounting Hole A +0.08	Panel Material	Thickness Range (2)	Edge Distance C ₂ Min.
	KSSB	HRB 65 / HB 116	5.41	PC Board	1.27	5.59	±0.13	No Limit	4	PC Board or Metal	1 - 1.8	2.54

(1) HRB - Hardness Rockwell "B" Scale. HB - Hardness Brinell.

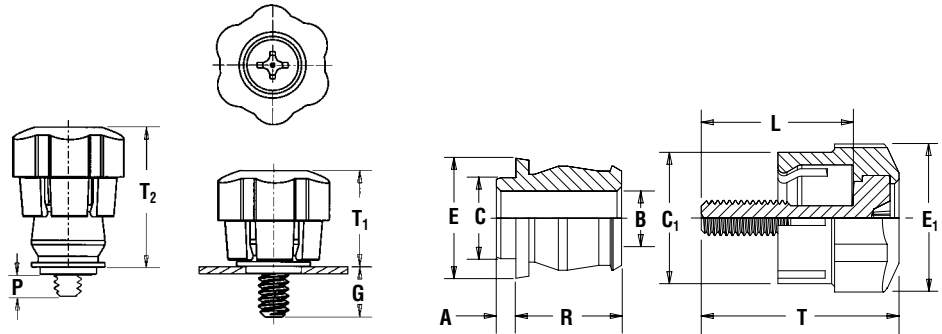
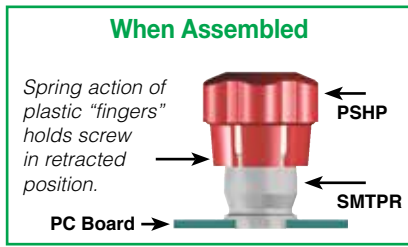
(2) Available for thicker boards on special order.



FASTENERS FOR USE WITH PC BOARDS

ReelFast® SURFACE MOUNT CAPTIVE PANEL SCREWS

Patented.



All dimensions are in inches.

UNIFIED		Screw Part Number			Retainer Part Number	Assembly Dimensions					Screw Dimensions				Retainer Dimensions					
	Thread Size	Type	Thread Code	Screw Length Code		G ± .025	P ± .025	T ₁ Nom.	T ₂ Nom.	Total Radial Float	C ₁ ±.010	E ₁ ±.010	L ±.015	T Nom.	A (Shank) Max.	Min. Sheet Thick.	B ±.003	C Max.	E Nom.	R ±.005
	.112-40 (#4-40)	PSHP	440	0	SMTPR-6-1	.188	.000	.478	.646	.015	.440	.542	.510	.663	.060	.060	.167	.249	.375	.325
				1		.248	.026						.570	.723						
	.138-32 (#6-32)	PSHP	632	0	SMTPR-6-1	.188	.000	.478	.646	.020	.440	.542	.510	.663	.060	.060	.167	.249	.375	.325
1				.248		.026	.570						.723							

All dimensions are in millimeters.

METRIC	Screw Part Number				Retainer Part Number	Assembly Dimensions					Screw Dimensions				Retainer Dimensions					
	Thread Size x Pitch	Type	Thread Code	Screw Length Code		G ± 0.64	P ± 0.64	T ₁ Nom.	T ₂ Nom.	Total Radial Float	C ₁ ± 0.25	E ₁ ± 0.25	L ± 0.38	T Nom.	A (Shank) Max.	Min. Sheet Thick.	B ± 0.08	C Max.	E Nom.	R ± 0.13
	M3 x 0.5	PSHP	M3	0	SMTPR-6-1	4.78	0	12.14	16.41	.38	11.18	13.77	12.95	16.84	1.53	1.53	4.24	6.33	9.53	8.26
				1		6.3	.66						14.48	18.36						
	M3.5 x 0.6	PSHP	M3.5	0	SMTPR-6-1	4.78	0	12.14	16.41	.51	11.18	13.77	12.95	16.84	1.53	1.53	4.24	6.33	9.53	8.26
				1		6.3	.66						14.48	18.36						

RETAINER - Packaged on 330 mm recyclable reels of 465 pieces. Tape width is 24 mm. Supplied with Kapton® patch for vacuum pick up. Reels conform to EIA-481.

SCREW - Packaged in bags. Retainers and screws are sold separately.

PART NUMBER DESIGNATION FOR SCREW

PSHP - 632 - 0 L 001
 ↓ ↓ ↓ ↓ ↓
 Type Thread Code Length Code Cap Style (Lobed) Color Code (Standard Black)

PART NUMBER DESIGNATION FOR RETAINER

SMTPR - 6 - 1 ET
 ↓ ↓ ↓ ↓
 Type Retainer Size Shank Code Finish Code

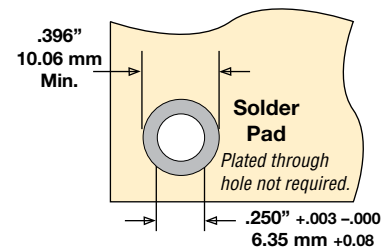
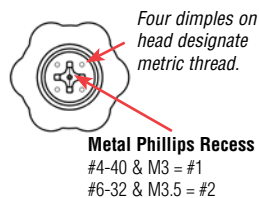
COLOR CAPABILITIES FOR TYPE PSHP SCREW

The colors shown here (codes #002 thru #007) are non-stocked standards and available on special order. Since actual cap colors may vary slightly from those shown here, we recommend that you request samples for color verification. If you require a custom color or you need a "color matched" cap, please contact us.

Std. Black #001 Red #002 Orange #003 Yellow #004



Non-flammable UL 94-V0 plastic caps are available on special order.



Stencil Masking Examples



FASTENERS FOR USE WITH PC BOARDS

TYPE PFK BROACHING CAPTIVE PANEL SCREWS



PART NUMBER DESIGNATION

PFK

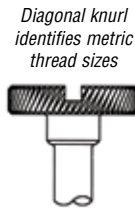
632

62

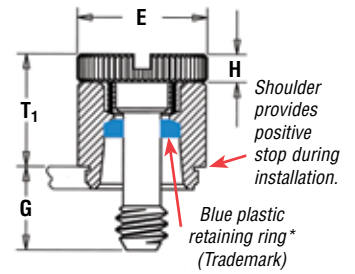
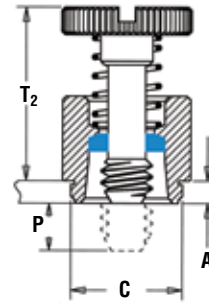
Type

Thread
Size
Code

Screw
Length
Code



Diagonal knurl
identifies metric
thread sizes



All dimensions are in inches.

UNIFIED	Thread Size	Type	Thread Code	Screw Length Code	A (Shank) Max.	Min. Sheet Thickness	Hole Size In Sheet +.003 - .000	C ±.003	E ±.010	G ±.016	H ±.005	P ±.025 (1)	T ₁ Max.	T ₂ Nom.	Min. Dist. Hole Φ To Edge
	.112-40 (#4-40)	PFK	440	40	.060	.060	.265	.283	.312	.250	.072	.000	.36	.54	.20
				62						.375		.125			
				84						.500		.250			
	.138-32 (#6-32)	PFK	632	40	.060	.060	.281	.299	.344	.250	.072	.000	.36	.54	.26
				62						.375		.125			
				84						.500		.250			

All dimensions are in millimeters.

METRIC	Thread Size x Pitch	Type	Thread Code	Screw Length Code	A (Shank) Max.	Min. Sheet Thickness	Hole Size In Sheet +0.08	C ±0.08	E ±0.25	G ±0.4	H ±0.13	P ±0.64 (1)	T ₁ Max.	T ₂ Nom.	Min. Dist. Hole Φ To Edge
	M3 x 0.5	PFK	M3	40	1.53	1.53	6.73	7.19	7.92	6.4	1.83	0	9.14	13.72	5.08
				62						9.5		3.2			
				84						12.7		6.4			

*Retaining rings are plastic with normal 250°F / 120°C temperature limit.

(1) Screw may protrude .005"/0.13 mm beyond nominal dimensions.

FASTENERS FOR USE WITH PC BOARDS

TYPE KFH BROACHING STUDS

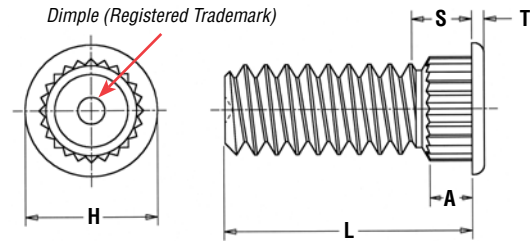


PART NUMBER DESIGNATION

KFH - **632** - **8** **ET**

↓ ↓ ↓ ↓

Type and Thread Length Finish
Material Code Code Code



All dimensions are in inches.

UNIFIED	Thread Size	Type	Thread Code	Length "L" ±.010 (Length Code is in 16ths of an inch)					A (Shank) Max.	Min. Sheet Thickness	Hole Size in Sheet +.003 -.000	Max. Hole Size in Attached Parts	H ±.010	S Max. (1)	T ±.005	Min. Dist. Hole $\varnothing$ To Edge	
				.250	.312	.375	.500	.625									.750
	.112-40 (#4-40)	KFH	440	4	5	6	8	10	12	.065	.060	.120	.145	.180	.09	.020	.15
	.138-32 (#6-32)	KFH	632	4	5	6	8	10	12	.065	.060	.140	.170	.200	.09	.020	.19
	.164-32 (#8-32)	KFH	832	4	5	6	8	10	12	.065	.060	.166	.195	.225	.09	.020	.20
	.190-32 (#10-32)	KFH	032	4	5	6	8	10	12	.065	.060	.189	.220	.250	.09	.020	.20

All dimensions are in millimeters.

METRIC	Thread Size x Pitch	Type	Thread Code	Length "L" ±0.25 (Length Code is in millimeters)						A (Shank) Max.	Min. Sheet Thickness	Hole Size in Sheet +0.08	Max. Hole Size in Attached Parts	H ±0.25	S Max. (1)	T ±0.13	Min. Dist Hole To Edge
	M3 x 0.5	KFH	M3	6	8	10	12	15	18	1.65	1.53	3	3.7	4.58	2.3	0.51	3.8
	M4 x 0.7	KFH	M4	6	8	10	12	15	18	1.65	1.53	4.2	4.8	5.74	2.3	0.51	5.1
	M5 x 0.8	KFH	M5	6	8	10	12	15	18	1.65	1.53	5	5.8	6.6	2.3	0.51	5.3

(1) Threads are gageable to within 2 pitches of the "S" Max. dimension. A class 3B/5H maximum material commercial nut shall pass up to the "S" Max. dimension.

FASTENERS FOR USE WITH PC BOARDS

ReelFast® SURFACE MOUNT RIGHT ANGLE (R'ANGLE®) FASTENERS

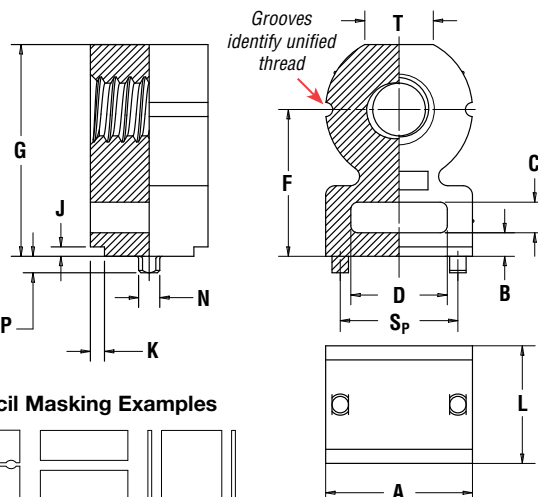


PART NUMBER DESIGNATION

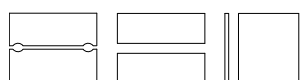
SMTRA **256** **-** **8** **-** **6** **ET**
 Type Thread Code Height Code Length Code Finish Code



Patented.



Stencil Masking Examples



All dimensions are in inches.

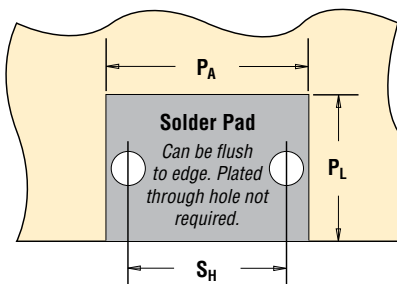
UNIFIED	Thread Size	Type	Thread Code	Height Code	Length Code	Length L ±.005	Min. Sheet Thickness	Hole Size In Sheet +.003 -.000	A ±.006	B ±.006	C ±.006	D ±.006	Height F ±.006	G ±.006	J Nom.	K Nom.	N Max.	P Max.	S _P ±.003	T Nom.
	.086-56 (#2-56)	SMTRA	256	8	6	.188	.040	.053	.218	.040	.060	.140	.250	.345	.020	.030	.048	.040	.157	.105
	.112-40 (#4-40)	SMTRA	440	9	6	.188	.040	.053	.250	.050	.065	.160	.281	.390	.020	.030	.048	.040	.188	.125
	.138-32 (#6-32)	SMTRA	632	10	8	.250	.040	.053	.312	.050	.065	.205	.312	.450	.020	.030	.048	.040	.250	.145
	.164-32 (#8-32)	SMTRA	832	12	9	.281	.040	.053	.375	.050	.075	.250	.375	.535	.020	.030	.048	.040	.312	.195

All dimensions are in millimeters.

METRIC	Thread Size x Pitch	Type	Thread Code	Height Code	Length Code	Length L ±0.13	Min. Sheet Thickness	Hole Size In Sheet +0.08	A ±0.15	B ±0.15	C ±0.15	D ±0.15	Height F ±0.15	G ±0.15	J Nom.	K Nom.	N Max.	P Max.	S _P ±0.08	T Nom.
	M2 x 0.4	SMTRA	M2	6	5	5	1	1.35	5.5	1	1.5	3.5	6	8.4	0.5	0.75	1.22	1	4	2.65
	M2.5 x 0.45	SMTRA	M25	6	5	5	1	1.35	5.5	1	1.5	3.5	6	8.4	0.5	0.75	1.22	1	4	2.65
	M3 x 0.5	SMTRA	M3	7	5	5	1	1.35	6.35	1.25	1.65	4	7	9.75	0.5	0.75	1.22	1	4.75	3.2
	M4 x 0.7	SMTRA	M4	9	7	7	1	1.35	9.53	1.25	1.65	6.35	9	13.1	0.5	0.75	1.22	1	7.9	4.8

UNIFIED	Thread Code	Pad Width P _A Min.	Pad Length P _L Min.	Hole Spacing S _H ±.002	Hole Size In Sheet +.003 -.000
	256	.262	.171	.157	.053
	440	.294	.171	.188	.053
	632	.356	.233	.250	.053
	832	.419	.264	.312	.053

METRIC	Thread Code	Pad Width P _A Min.	Pad Length P _L Min.	Hole Spacing S _H ±0.05	Hole Size In Sheet +0.08
	M2	6.62	4.57	4	1.35
	M25	6.62	4.57	4	1.35
	M3	7.47	4.57	4.75	1.35
	M4	10.65	6.57	7.9	1.35

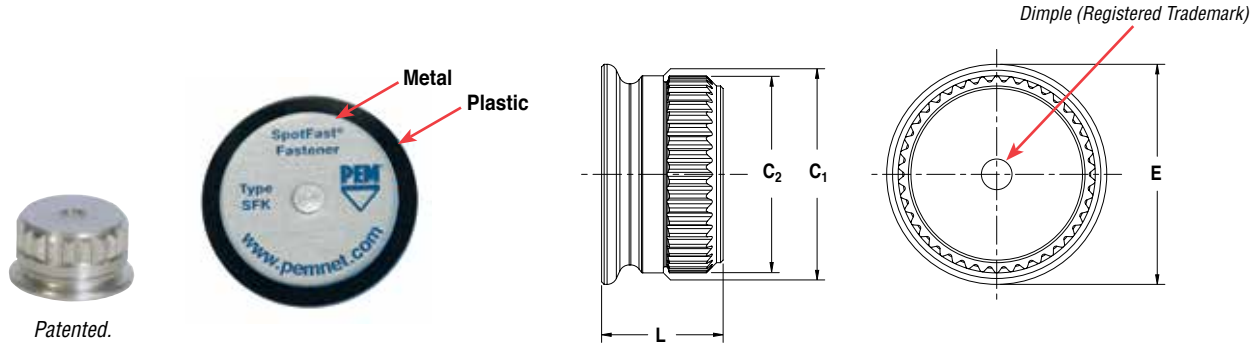


Part Number	Parts Per Reel	Pitch (mm)	Tape Width (mm)
SMTRA256-8-6	375	16	24
SMTRA440-9-6	300	16	24
SMTRA632-10-8	200	20	32
SMTRA832-12-9	200	20	32
SMTRAM2-6-5	375	16	24
SMTRAM25-6-5	375	16	24
SMTRAM3-7-5	300	16	24
SMTRAM4-9-7	200	20	32



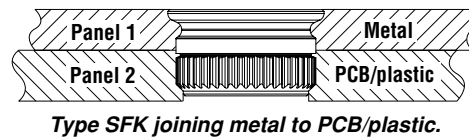
FASTENERS FOR USE WITH PC BOARDS

TYPE SFK SpotFast® CLINCH/BROACH MOUNT FASTENERS



Type and Size	Thickness Code	Panel 1				Panel 2				C ₁ Max.		C ₂ ±0.08 mm / ±.003"		E Max.		L Max.		Min. Dist Hole $\varnothing$ To Edge	
		Thickness ±0.08 mm / ±.003"		Mounting Hole +0.08 mm / +.003" –.000"		Thickness Min. (1)		Mounting Hole +0.08 mm / +.003" –.000"											
		mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.		
SFK-3	0.8	0.8	.031	3	.118	1.6	.063	2.5	.098	2.98	.117	2.9	.114	3.53	.139	2.31	.091	3	0.12
SFK-3	1.0	1	.039	3	.118	1.6	.063	2.5	.098	2.98	.117	2.9	.114	3.76	.148	2.51	.099	3	0.12
SFK-3	1.2	1.2	.047	3	.118	1.6	.063	2.5	.098	2.98	.117	2.9	.114	3.76	.148	2.72	.107	3	0.12
SFK-3	1.6	1.6	.063	3	.118	1.6	.063	2.5	.098	2.98	.117	2.9	.114	3.76	.148	3.12	.123	3	0.12
SFK-5	0.8	0.8	.031	5	.197	1.6	.063	4.5	.177	4.98	.196	4.9	.193	5.56	.219	2.31	.091	5.1	0.20
SFK-5	1.0	1	.039	5	.197	1.6	.063	4.5	.177	4.98	.196	4.9	.193	5.56	.219	2.51	.099	5.1	0.20
SFK-5	1.2	1.2	.047	5	.197	1.6	.063	4.5	.177	4.98	.196	4.9	.193	5.56	.219	2.72	.107	5.1	0.20
SFK-5	1.6	1.6	.063	5	.197	1.6	.063	4.5	.177	4.98	.196	4.9	.193	5.56	.219	3.12	.123	5.1	0.20

(1) Fastener will provide flush application at minimum sheet thickness.



PART NUMBER DESIGNATION

SFK - 3 - 0.8 - ZI

Type

Panel 1 Mounting Hole Code

Thickness Code

Finish Code

FASTENERS FOR USE WITH PC BOARDS

MATERIAL AND FINISH SPECIFICATIONS

Type	Threads (1)		Fastener Materials					Standard Finishes			Optional Finishes		For Use in Sheet Hardness: (3)				
	Internal, ASME B1.1 2B/ ASME B1.13M 6H	External, ASME B1.1 2A/ ASME B1.13M 6g	Carbon Steel	300 Series Stainless Steel	CDA-510 Phosphor Bronze	CDA-353 Brass	Nylon, Temp. Limit 200° F/ 93° C	Passivated and/or Tested Per ASTM A380	Electro-Plated Bright Tin ASTM B 545, Class B With Clear Preservative Coating	No Finish	Electro-Plated Matte Tin ASTM B 545, Class A With Clear Preservative Coating, Annealed	Black Nitride	HRB 70 / HB 125 or Less	HRB 65 / HB 116 or Less	HRB 60 / HB 107 or Less	HRB 55 / HB 96 or Less	PC Board
KF2	•		•						•		•				•		•
KFS2	•			•				•					•				•
KFE	•		•						•		•				•		•
KFSE	•			•				•					•				•
KFB3	•					•			•		•			•			•
KSSB						•				•				•			•
KFH		•			•				•		•					•	•
PFK Retainer				•				•				•				•	•
Screw		•		•				•				•					
Spring				•													
Retaining Ring							•										
Part Number Codes For Finishes								None	ET	X	DT	BN					

Type	Threads (1)		Fastener Materials				Standard Finishes (2)			Optional Finish (2)	For Use In Sheet Hardness: (3)	
	Miniature ISO 1501, 4H6	Internal, ASME B1.1 2B/ ASME B1.13M 6H	External, ASME B1.1 2A/ ASME B1.13M 6g	Carbon Steel	ABS Temp. Limit 200° F/ 93° C	Zinc Diecast	Zinc Plated 5µm, Colorless	Electro-Plated Bright Tin ASTM B 545, Class A With Clear Preservative Coating	Bright Nickel Over Copper Flash	Electro-Plated Matte Tin ASTM B 545, Class A With Clear Preservative Coating, Annealed	HRB 80 / HB 150 or less	PC Board
SMTSO	• S1 to S1.4	• 0-80 to 8-32 M1.6 to M4		•				•		•		•
SMTRA		•				•		• (4)		• (4)		•
SMTPR				•				•		•		•
PSHP Cap					•							
Screw			•	•					•			
SFK				•			•				•	•
Part Number Codes For Finishes							ZI	ET	CN	DT		

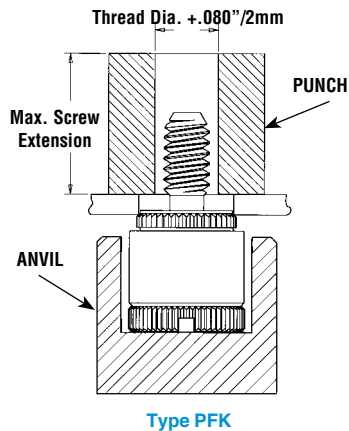
- (1) For plated studs, Class 2A/6g, the maximum major and pitch diameter, after plating, may equal basic sizes and can be gauged to Class 3A/6h, per ASME B1.1 (see notes at end of table C-1) and ASME B1.13M, Section 8, Paragraph 8.2.
- (2) See PEM Technical Support section of our web site for related plating standards and specifications.
- (3) HRB - Hardness Rockwell "B" Scale. HB - Hardness Brinell.
- (4) Optimal solderability life noted on packaging.

FASTENERS FOR USE WITH PC BOARDS

INSTALLATION

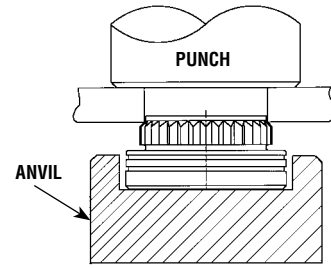
For Types KF2/KFS2/KFE/KFSE/PFK

1. Prepare properly sized mounting hole in board.
2. Place fastener into the anvil hole and place the mounting hole over the shank of the fastener as shown in drawing.
3. With installation punch and anvil surfaces parallel, apply squeezing force until shoulder contacts the board.



PEMSERTER® Installation Tooling

Type	Thread Code	Anvil Part Number	Punch Part Number
PFK	440/M3	975200026	975200060
PFK	632	975200027	975200061



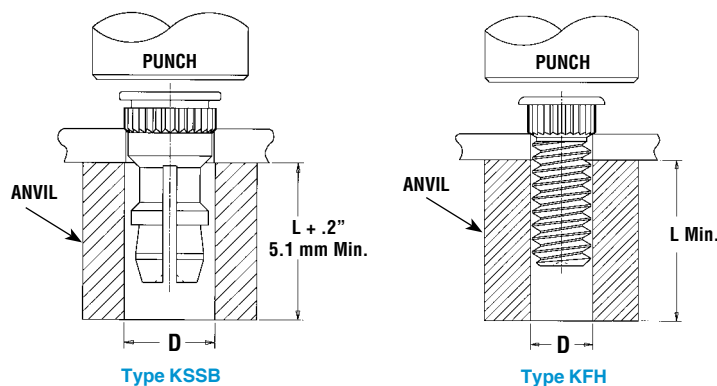
Types KF2/KFS2/
KFE/KFSE

PEMSERTER® Installation Tooling

Type	Thread Code	Anvil Part Number	Punch Part Number
KF2/KFS2	080	8015899	975200048
KF2/KFS2	256/440/M2/M2.5/M3	975200904300	
KF2/KFS2	632/M3.5	975200035	
KF2/KFS2	832/M4	975200037	
KF2/KFS2	032/M5	975200905300	

PEMSERTER® Installation Tooling

Type	Thread Code	Anvil Part Number	Punch Part Number
KFE/KFSE	440/116 -4 to -8	975200846300	975200048
KFE/KFSE	440/116 -10 to -12	975200847300	
KFE/KFSE	440/116 -16 to -20	975200848300	
KFE/KFSE	440/116 -20 to -24	975200882300	
KFE/KFSE	M3 -3 to -6	975200846300	
KFE/KFSE	M3 -8 to -10	975200847300	
KFE/KFSE	M3 -12 to -14	975201222300	
KFE/KFSE	M3 -14 to -16	975200848300	
KFE/KFSE	632/143 -4 to -8	975200849300	
KFE/KFSE	632/143 -10 to -12	975200850300	
KFE/KFSE	632/143 -16 to -20	975200851300	975200048
KFE/KFSE	632/143 -22 to -24	975200883300	
KFE/KFSE	632/143 -28 to -32	975200884300	
KFE/KFSE	3.6 -3 to -6	975200849300	
KFE/KFSE	3.6 -8 to -10	975200850300	
KFE/KFSE	3.6 -12 to -16	975200851300	
KFE/KFSE	4.2 -2	975201216300	
KFE/KFSE	4.2 -3 to -6	975201217300	
KFE/KFSE	4.2 -8 to -10	975201218300	
KFE/KFSE	4.2 -12 to -14	975201220300	
KFE/KFSE	4.2 -14 to -16	975201219300	



For Types KSSB/KFH

1. Prepare properly sized mounting hole in board.
2. Place fastener into mounting hole as shown in drawing.
3. With installation punch and anvil surfaces parallel, apply squeezing force until head contacts the board.

Part Number	D +.003\"
KFH-440-L	.113\"
KFH-632-L	.140\"
KFH-832-L	.166\"
KFH-032-L	.191\"
KSSB-156-L	.216\"

Part Number	D +.08mm
KFH-M3-L	3.1mm
KFH-M4-L	4.1mm
KFH-M5-L	5.1mm
KSSB-4mm-L	5.49mm

FASTENERS FOR USE WITH PC BOARDS

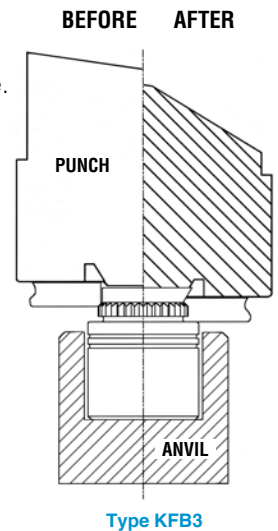
For Type KFB3⁽¹⁾

1. Punch or drill properly sized round mounting hole in board.
2. Place fastener into the anvil hole and place the mounting hole over the shank of the fastener as shown in diagram to the left.
3. Using a punch flaring tool and a recessed anvil, apply squeezing force until the shoulder of the fastener contacts the board. As the fastener seats itself in the proper position, the punch tool will flare the extended portion of the shank outward to complete the installation. The combination of broaching and flaring provides high pushout performance.

(1) PennEngineering manufactures and stocks the installation tooling for the KFB3.

Thread Code	Length Code	Anvil	Punch (Flaring Tool)
#4-40	-2	975201213300	975201231400
#4-40	-4 to -8	975200846300	
#4-40	-10 to -12	975200847300	
#4-40	-16 to -20	975200848300	
#4-40	-20 to -24	975200882300	
#6-32	-2	975201215300	975201232400
#6-32	-4 to -8	975200849300	
#6-32	-10 to -12	975200850300	
#6-32	-16 to -20	975200851300	
#6-32	-22 to -24	975200883300	
#6-32	-28 to -32	975200884300	

Thread Code	Length Code	Anvil	Punch (Flaring Tool)
M3	-2	975201213300	975201231400
M3	-3 to -6	975200846300	
M3	-8 to -10	975200847300	
M3	-12 to -14	975201222300	
M3	-14 to -16	975200848300	
M4	-2	975201216300	975201221400
M4	-3 to -6	975201217300	
M4	-8 to -10	975201218300	
M4	-12 to -14	975201220300	
M4	-14 to -16	975201219300	



FASTENERS FOR USE WITH PC BOARDS

INSTALLATION

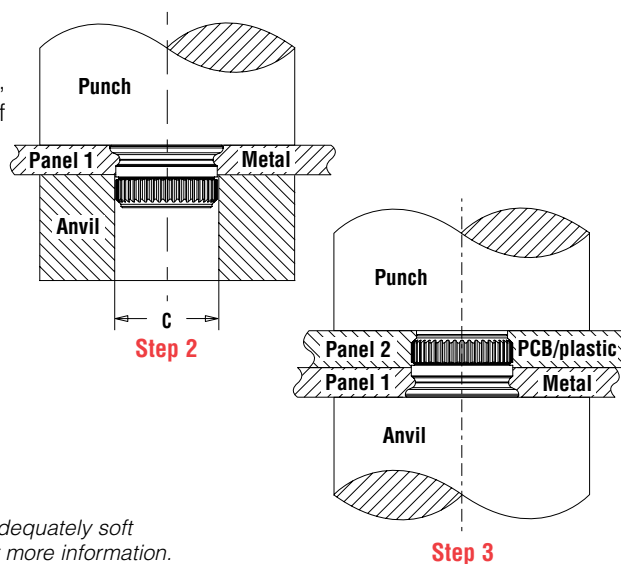
For Type SFK

- Step 1.** Prepare properly sized mounting hole in both panels.
- Step 2.** Using only Panel 1, with the punch and anvil surfaces parallel, apply squeezing force until the fastener is flush with the top of Panel 1.
- Step 3.** Place Panel 2 over fastener and apply squeezing force.

ANVIL DIMENSIONS

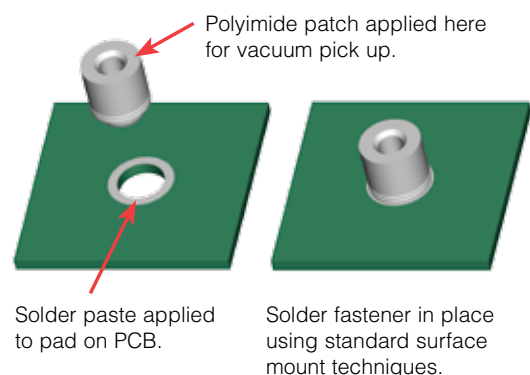
Size	C $\pm 0.13/\pm .003$ (mm) / (in.)	Punch Part No.	Anvil Part No.*
SFK-3	3.05 / .120	975200048	970200229300
SFK-5	5.05 / .199	975200048	970200020300

* Part number for anvil used in Step 2

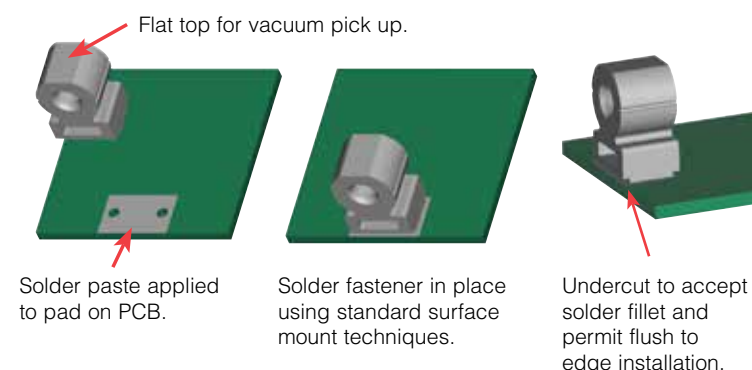


NOTE: Fastener can be installed in both sheets at once when metal panel is adequately soft compared to the non-metal panel. E-mail techsupport@pemnet.com for more information.

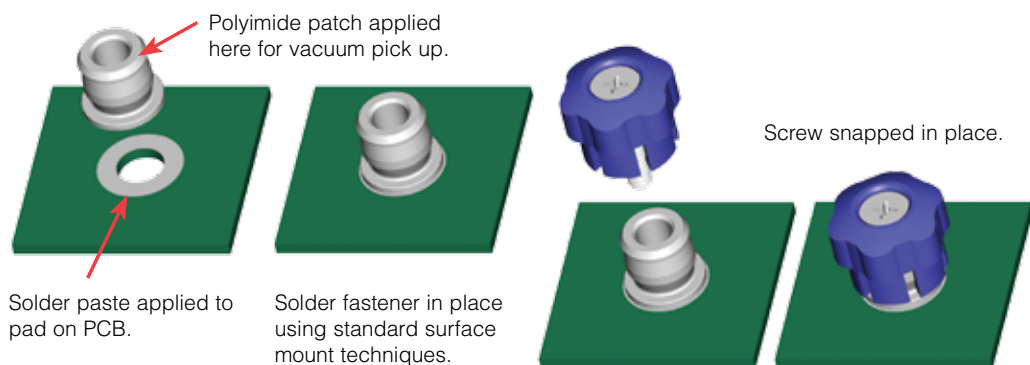
For SMT Nuts and Standoffs



For SMT R'ANGLE® Fasteners



For SMT Captive Panel Screws



FASTENERS FOR USE WITH PC BOARDS

PERFORMANCE DATA⁽¹⁾

TYPES KF2/KFS2/KFE/KFSE/KFB3/KFH/PFK BROACHING AND BROACH/FLARE MOUNT FASTENERS

UNIFIED	Type	Thread Code	Max. Nut Tightening Torque (in. lbs.)	Test Sheet Thickness & Test Sheet Material	Installation (lbs.)	Pushout (lbs.) (2)	Torque-out (in. lbs.)
	KF2	256	(3)	.060" FR-4 Panel	400	60	6
		440	(3)	.060" FR-4 Panel	400	65	15
	KFS2	632	(3)	.060" FR-4 Panel	500	80	30
		832	(3)	.060" FR-4 Panel	700	95	35
	KFSE	032	(3)	.060" FR-4 Panel	700	100	40
		440	(3)	.060" FR-4 Panel	1,000	140	18
	KFB3	632	(3)	.060" FR-4 Panel	1,500	170	28
		440	4	.060" FR-4 Panel	400	65	7
	KFH	632	8	.060" FR-4 Panel	400	70	11
		832	15	.060" FR-4 Panel	400	80	16
		032	18	.060" FR-4 Panel	400	90	17
		440	(3)	.060" FR-4 Panel	250	55	(3)
	PFK	632	(3)	.060" FR-4 Panel	400	60	(3)

METRIC	Type	Thread Code	Max. Nut Tightening Torque (N•m)	Test Sheet Thickness & Test Sheet Material	Installation (kN)	Pushout (N) (2)	Torque-out (N•m)
	KF2 KFS2 KFE KFSE	M3	(3)	1.5 mm FR-4 Panel	2.2	290	1.7
		M4	(3)	1.5 mm FR-4 Panel	2.2	420	3.4
		M5	(3)	1.5 mm FR-4 Panel	2.9	440	4.5
	KFB3	M3	(3)	1.5 mm FR-4 Panel	4.4	560	2.03
		M4	(3)	1.5 mm FR-4 Panel	6	680	3.2
	KFH	M3	0.45	1.5 mm FR-4 Panel	1.8	285	0.79
		M4	1.6	1.5 mm FR-4 Panel	1.8	355	1.8
		M5	2.1	1.5 mm FR-4 Panel	1.8	400	1.92
	PFK	M3	(3)	1.5 mm FR-4 Panel	1.1	245	(3)

TYPE KSSB BROACHING SNAP-TOP® STANDOFFS

UNIFIED	Type	Panel 1 (.060" FR-4 Panel) (4)		Panel 2 (Removable) (4)		
		Installation (lbs.)	Pushout (lbs.)	Max. First On Force (lbs.)	Min. First Off Force (lbs.)	Min. 15th Off Force (lbs.)
	KSSB	500	110	13	3.0	1.0

METRIC	Type	Panel 1 (1.5 mm FR-4 Panel) (4)		Panel 2 (Removable) (4)		
		Installation (kN)	Pushout (N)	Max. First On Force (N)	Min. First Off Force (N)	Min. 15th Off Force (N)
	KSSB	2.2	484	57.7	13.3	4.4

(1) The values reported are averages when all installation specifications and procedures are followed. Variations in mounting hole size, sheet material, and installation procedure will affect results. Performance testing of this product in your application is recommended. We will be happy to provide samples for this purpose or perform the installation for you.

(2) These are typical values for parts installed in drilled mounting holes. Punched mounting holes yield values approximately 15% less.

(3) Not applicable.

(4) See Application Data drawing on page 7.

PEMSERTER® PRESSES

For best results we recommend using a PEMSERTER® press for installation of PEM broaching fasteners. For more information on our line of presses check our web site.



FASTENERS FOR USE WITH PC BOARDS

PERFORMANCE DATA⁽¹⁾

TYPE SFK SpotFast® CLINCH/BROACH MOUNT FASTENERS

Type and Size	Thickness Code	Installation into Panel 1		Installation into Panel 2		Pushout of Panel 2 ⁽²⁾	
		Cold-rolled Steel		FR-4 Fiberglass			
		kN	lbs.	kN	lbs.	N	lbs.
SFK-3	0.8	6.2	1400	1.8	400	200	45
SFK-3	1.0	8	1800	1.8	400	200	45
SFK-3	1.2	8.9	2000	1.8	400	200	45
SFK-3	1.6	10.2	2300	1.8	400	200	45
SFK-5	0.8	11.1	2500	1.8	400	400	90
SFK-5	1.0	13.5	3000	1.8	400	400	90
SFK-5	1.2	15.6	3500	1.8	400	400	90
SFK-5	1.6	17.8	4000	1.8	400	400	90

(1) The values reported are averages when all installation specifications and procedures are followed. Variations in mounting hole size, sheet material, and installation procedure will affect results. Performance testing of this product in your application is recommended. We will be happy to provide samples for this purpose or perform the installation for you.

(2) In most applications, pullout strength of the SFK fastener in Panel 1 exceeds pushout strength of Panel 2.

TYPE SMTSO NUTS AND SPACERS/STANDOFFS⁽³⁾⁽⁴⁾

Type and Size	Test Sheet Material			
	.062" Single Layer RF-4			
	Pushout (lbs.)	Pushout (N)	Torque-out (in. lbs.)	Torque-out (N•m)
SMTSO-440	56.5	251	8.56	1
SMTSO-632	93.5	416	13.83	1.6
SMTSO-832	151.1	672	26.96	3
SMTSO-M3	56.5	251	8.56	1
SMTSO-M3.5	93.5	416	13.83	1.6
SMTSO-M4	151.1	672	26.96	3

TYPE SMTSO microPEM® FASTENERS⁽³⁾⁽⁴⁾

Type and Size	Test Sheet Material			
	.062" Single Layer RF-4			
	Pushout (lbs.)	Pushout (N)	Torque-out (in. lbs.)	Torque-out (N•m)
SMTSO-080	85.1	378.7	4.94	0.56
SMTSO-M1				
SMTSO-M1.2				
SMTSO-M1.4				
SMTSO-M1.6				

TYPE SMTRA R'ANGLE® FASTENERS WITH ET FINISH⁽³⁾⁽⁴⁾

UNIFIED	Part Number	Test Sheet Material	
		.062" Single Layer FR-4	
		Pushout (lbs.)	Side Load (lbs.)
	SMTRA256-8-6	51.7	7.1
	SMTRA440-9-6	89.5	10.8
	SMTRA632-10-8	110.3	8.4
	SMTRA832-12-9	137.2	21.2

METRIC	Part Number	Test Sheet Material	
		1.58mm Single Layer FR-4	
		Pushout (N)	Side Load (N)
	SMTRAM2-6-5	418.2	56.8
	SMTRAM25-6-5	216.5	36.9
	SMTRAM3-7-5	257.6	41.3
	SMTRAM4-9-7	369.3	73.3

TYPE SMTPR RETAINERS⁽³⁾

Part Number	Test Sheet Material	
	.062" Single Layer RF-4	
	Pushout (lbs.)	Pushout (N)
SMTPR-6-1ET	161.4	718

TESTING CONDITIONS

Oven Quad ZCR convection oven with 4 zones
High Temp 518°F / 270°C
Board Finish 62% Sn, 38% Pb
Screen Printer Ragin Manual Printer

Vias None
Spokes 2 Spoke Pattern
Paste (lead-free) Amtech NC559LF Sn96.5/3.0Ag/0.5Cu (SAC305)
Stencil .0067" / 0.17 mm thick

(3) With lead-free paste. Average values of 30 test points. The data presented here is for general comparison purposes only. Actual performance is dependent upon application variables. We will be happy to provide samples for you to install. If required, we can also test your installed hardware and provide you with the performance data specific to your application.

(4) Further testing details can be found in our website's literature section.

FASTENERS FOR USE WITH PC BOARDS

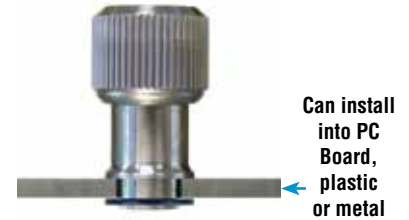
OTHER FASTENERS FOR CONSIDERATION TO USE WITH PC BOARDS

TYPE PF11MW™ FLOATING CAPTIVE PANEL SCREWS

(See PEM® Bulletin PF)

Unique flare mount feature allow fasteners to “float” in mounting hole.

- Compensates for mating thread misalignment.
- Installs into any panel material.
- Appropriate for close center-line-to-edge applications.
- Color coded knobs available.



TYPE PF11MF™ FLARE-MOUNTED CAPTIVE PANEL SCREWS

(See PEM® Bulletin PF)

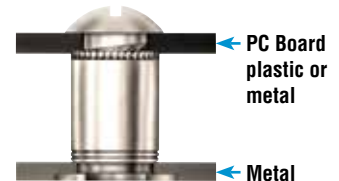
- Appropriate for close centerline-to-edge applications.
- Doesn't require high installation force.
- Installs into any panel material.
- Installs flush on back side of panel.
- Color coded knobs available.



TYPE SOAG/SOSG GROUNDING STANDOFFS

(See PEM® Bulletin SO)

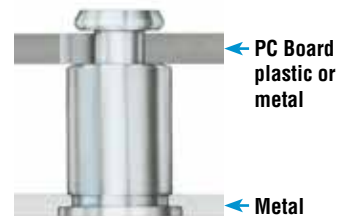
- Designed for clinching into steel or aluminum chassis.
- “Gripping teeth” on opposite side of standoff makes firm electrical contact with mating PC Board.



TYPE SKC KEYHOLE® STANDOFFS

(See PEM® Bulletin SK)

- Clinch feature mounts fastener permanently into metal sheet.
- Allows for quick attachment and detachment of PC Board.
- Head is flush or sub-flush in metal sheet.
- Makes horizontal or vertical component mounting possible.



TYPE SSA/SSC/SSS SNAP-TOP® STANDOFFS

(See PEM® Bulletin SSA)

- Spring action holds PC Boards and subassemblies securely, while allowing for quick removal.
- Screws and other threaded hardware are eliminated.



FASTENERS FOR USE WITH PC BOARDS

PEM® TRADEMARKS

For more information on these and other PEM products, visit our PEMNET™ Resource Center at www.pemnet.com



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