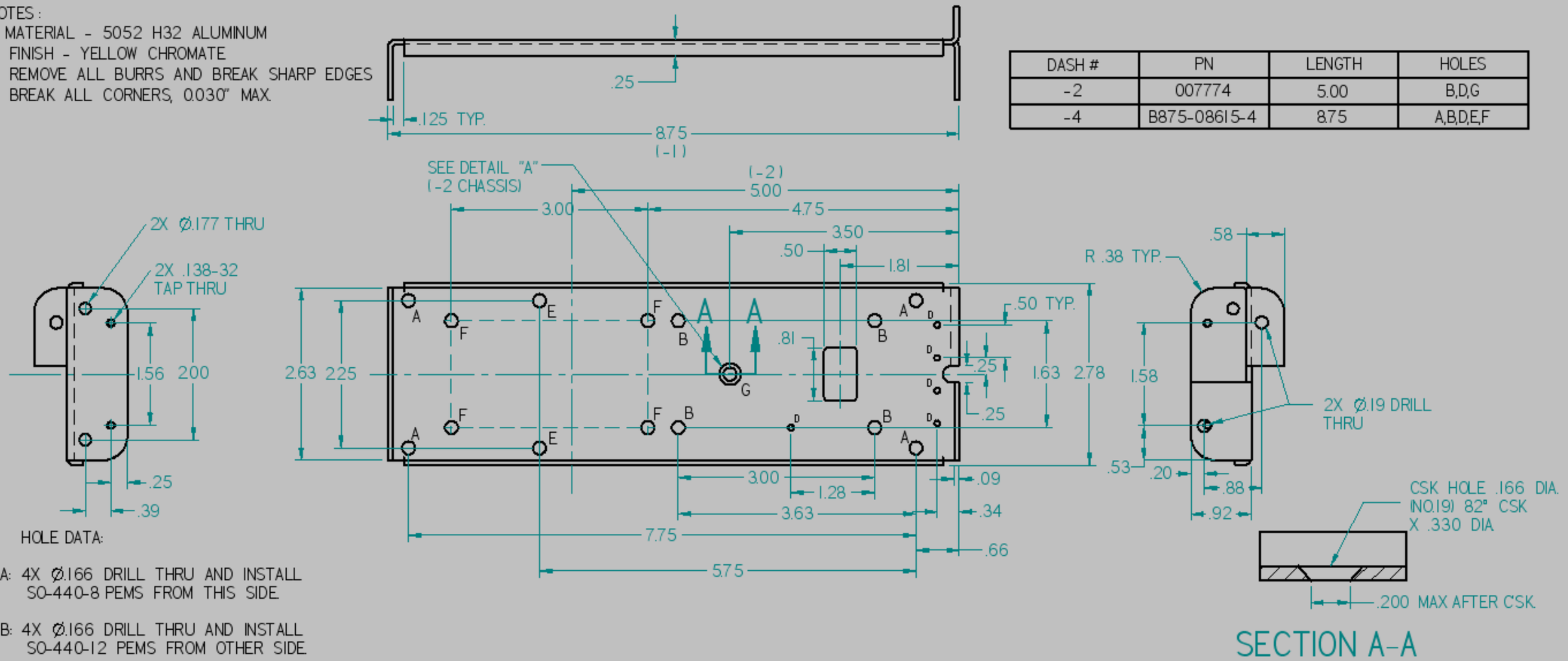
NOTES :
1. MATERIAL - 5052 H32 ALUMINUM
2. FINISH - YELLOW CHROMATE
3. REMOVE ALL BURRS AND BREAK SHARP EDGES
4. BREAK ALL CORNERS, 0.030" MAX.

DASH #	PN	LENGTH	HOLES
-2	007774	5.00	B,D,G
-4	B875-08615-4	8.75	A,B,D,E,F



HOLE DATA:

A: 4X Ø.166 DRILL THRU AND INSTALL SO-440-8 PEMS FROM THIS SIDE.

B: 4X Ø.166 DRILL THRU AND INSTALL SO-440-12 PEMS FROM OTHER SIDE.

D: 5X .112-40 TAP THRU.

E: 2X Ø.166 DRILL THRU AND INSTALL SO-440-8 PEMS FROM THIS SIDE.

F: 4X Ø.166 DRILL THRU AND INSTALL SO-440-12 PEMS FROM OTHER SIDE.

G: 1X Ø.166 DRILL THRU AND 82° CSK X Ø .330 FROM THIS SIDE.

DATE	REV.	ECO #	DESCRIPTION	AUTH.	DR.	CHK.
9/17/04	N	10045	REMOVED -1 AND -3 FROM DRAWING (OBSOLETE)		GC	
6/28/02	M	9182	CHANGE END TABS DIMENSIONS & ADD CLEARANCE HOLES	RDS	JMB	RDS
6/28/02		REDRAWN FROM AUTOCAD			JMB	

TOLERANCES EXCEPT AS NOTED

DECIMAL: .X ± .015
.XX ± .010
.XXX ± .005

FRACTIONAL:
± 1/64 Hole Size
± 1/64 Hole Location
± 1/32 General

ANGULAR: +/- 1°

BREAK SHARP EDGES EXCEPT AS NOTED TO: R.010

63 All surfaces except as noted.

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DRAWN BY: DMP
CHECKED BY: JFB
APPROVED BY: KES
FILE NAME: B87508615N.dft

BENTHOS
49 Edgerton Drive
North Falmouth, MA 02556 USA

TITLE: ATM-875 MODEM, AT-408 INTERROGATOR CHASSIS

DRAWING NUMBER: B875-08615 -2 -4
REVISION: N
DATE: 6/28/02
SCALE: 1 to 1.5
SHEET: 1 of 1