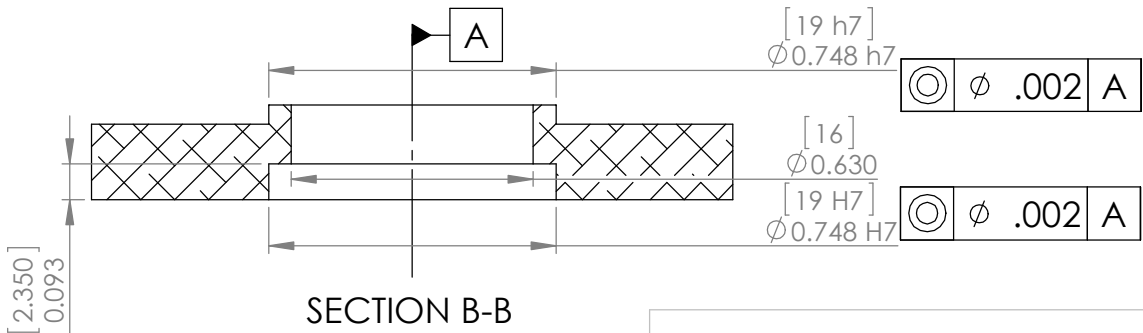
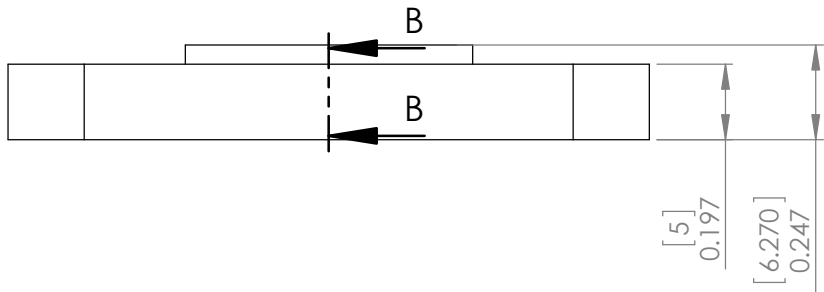
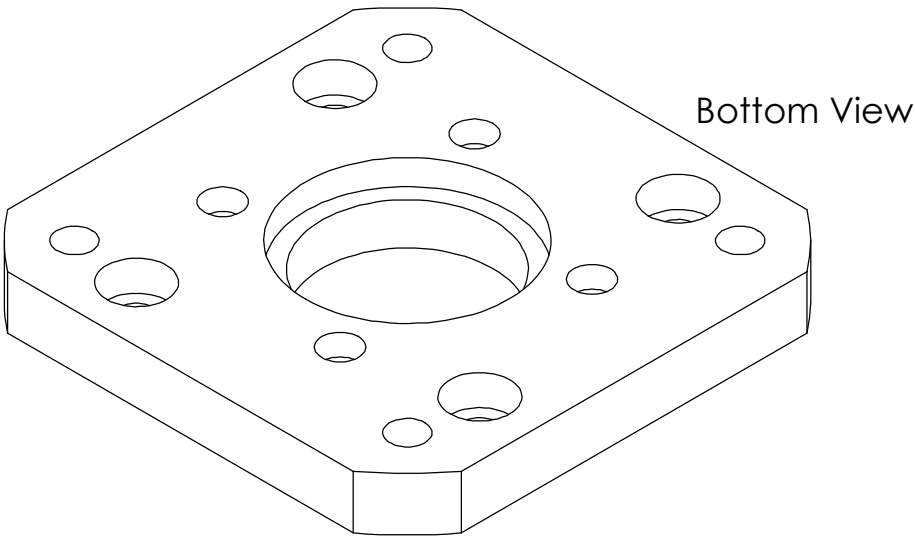
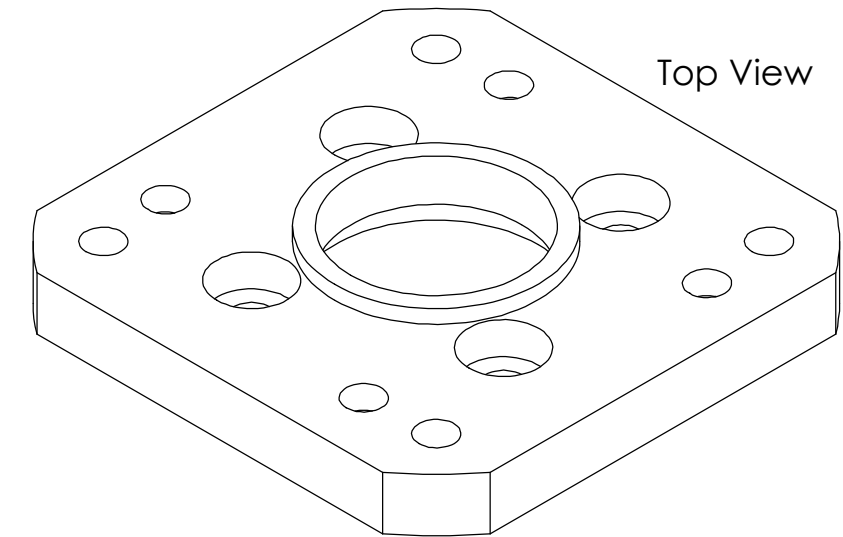
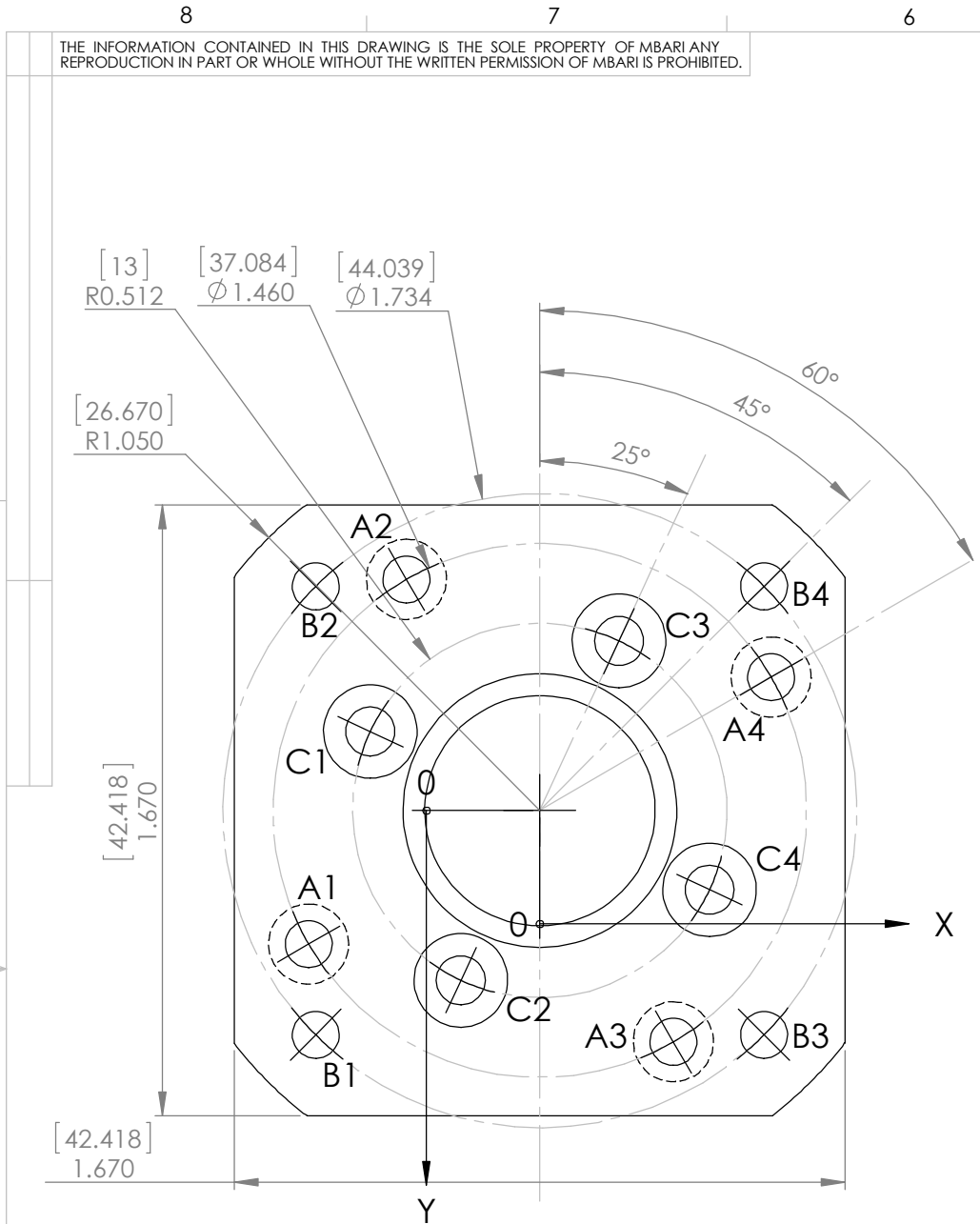




SECTION B-B

BILL OF MATERIALS			
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:	APPROVALS DATE
		1 PLACE DIM $\pm 1/16$	DRAWN 1/2/2014
		2 PLACE DIM $\pm .02$	ENGINEER Hans Thomas
		3 PLACE DIM $\pm .005$	CHECKED
		ANGLES $\pm 1^\circ$	PROJECT NO. 368000
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES	PROJECT DMO AUV Operations
		2. DIMENSION LIMITS HELD AFTER PLATING.	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.	
		4. MACHINED FILLET RADII .0150-.030.	
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.	
		DO NOT SCALE DRAWING	WEIGHT
			SCALE 2:1
			CAD FILE:
			SHEET 2 OF 2

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
INITIAL RELEASE			
TAG	X LOC	Y LOC	SIZE
A1	-0.632	0.365	$\phi 0.129$ THRU ALL $\phi 0.219 \nabla 0.112$
A2	-0.365	-0.632	
A3	0.365	0.632	
A4	0.632	-0.365	
B1	-0.613	0.613	$\phi 0.129$ THRU ALL
B2	-0.613	-0.613	
B3	0.613	0.613	
B4	0.613	-0.613	
C1	-0.464	-0.216	$\phi 0.134$ THRU ALL $\phi 0.256 \nabla 0.118$ (Counterbore for M3SCHS)
C2	-0.216	0.464	
C3	0.216	-0.464	
C4	0.464	0.216	

Material: 6061 T6 Al

Status: