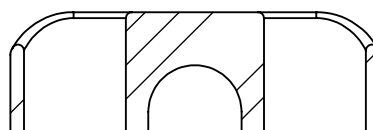
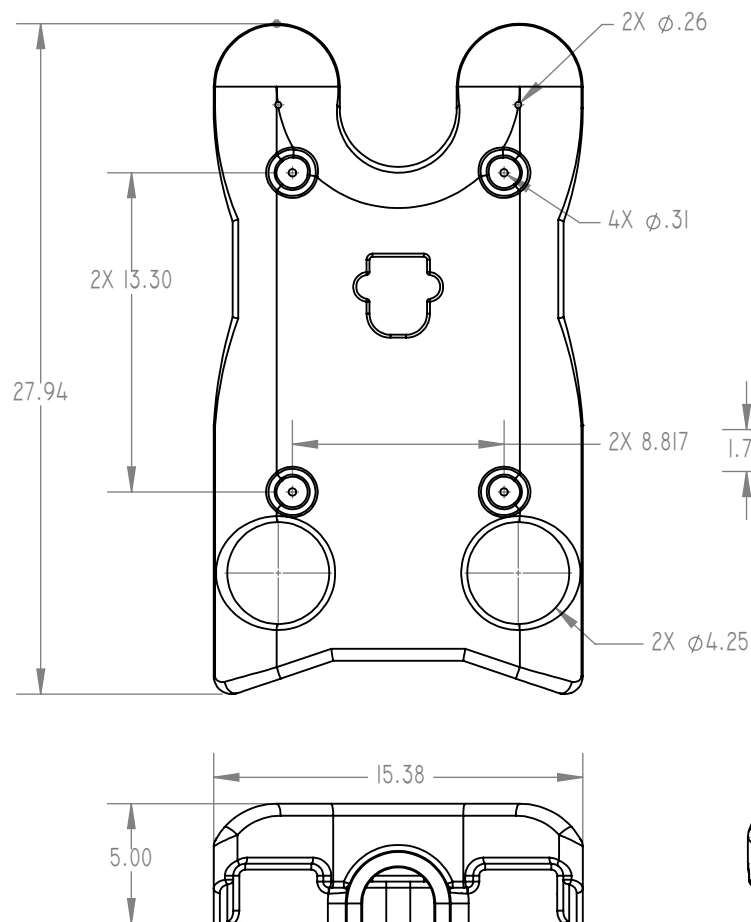
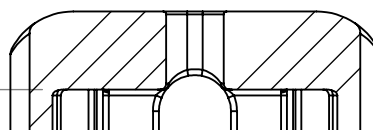


DRAWING

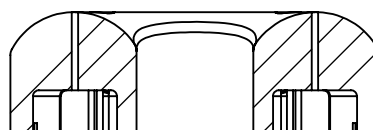
REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	X-02	UPDATED MODEL, ADDED GPS HOLE	2/10/2018	
	R	UPDATED NOTES & DIMENSIONS	3/3/2020	MW



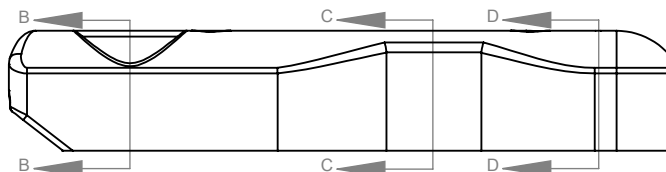
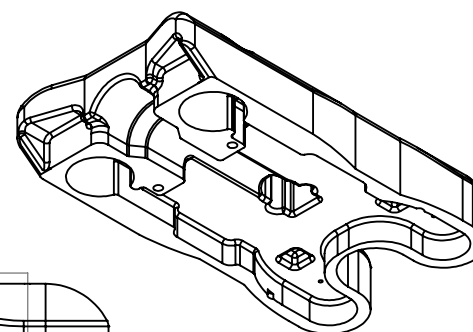
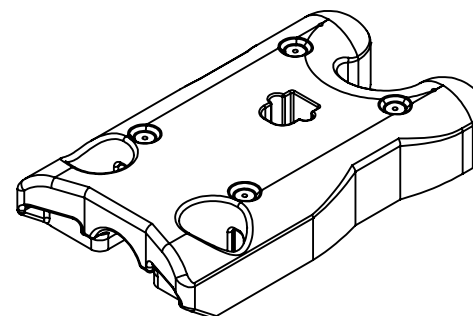
SECTION B-B



SECTION C-C



SECTION D-D



NOTES:

1. SEE SOLID MODEL FILES FOR COMPLETE GEOMETRY
2. MODEL TOLERANCE $\pm .010"$
3. FEATURES SYMMETRICAL ABOUT CENTERLINE

NOTICE OF PROPRIETARY INFORMATION
THE INFORMATION CONTAINED IN THIS DRAWING IS THE
SOLE PROPERTY OF VIDEO RAY, LLC. ANY
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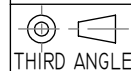
ALL DIMENSIONS ARE IN INCHES
UNLESS OTHERWISE SPECIFIED
INTERPRET DRAWING PER
ASME Y14.5-1994

REMOVE ALL BURRS AND
SHARP EDGES

TOLERANCES UNLESS
OTHERWISE SPECIFIED:

X.X	± 0.03
X.XX	± 0.010
X.XXX	± 0.005
FRACTIONS	$\pm 1/16$
ANGLES	± 0.5

VideoRay

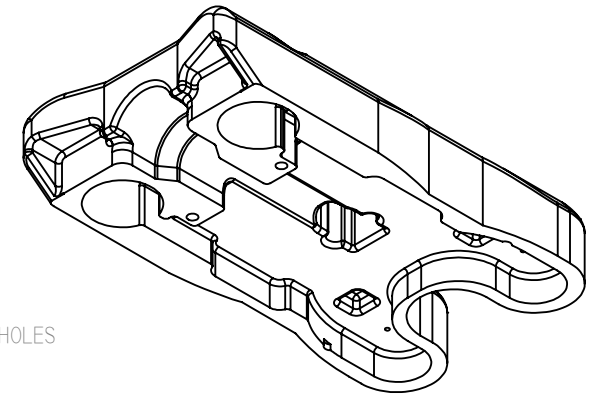
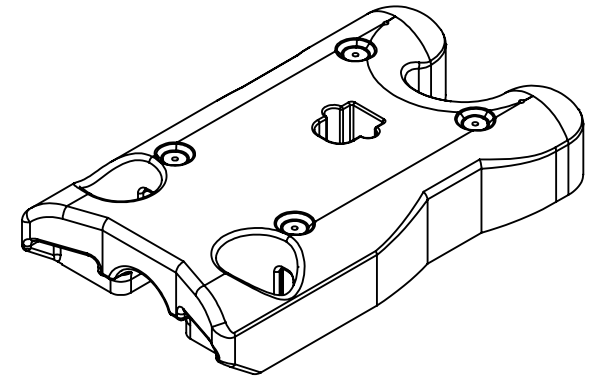
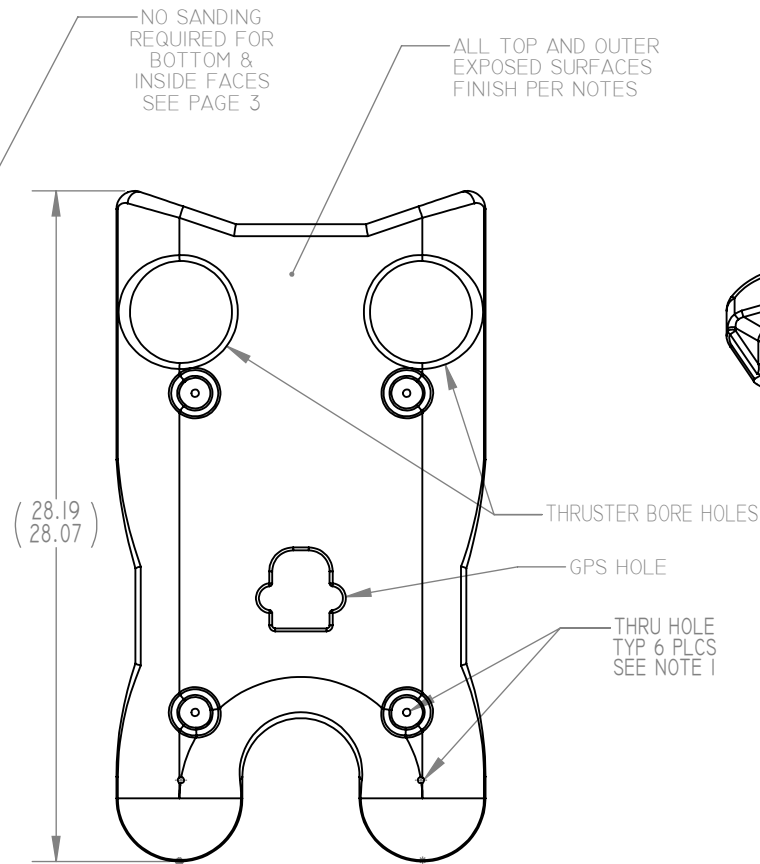
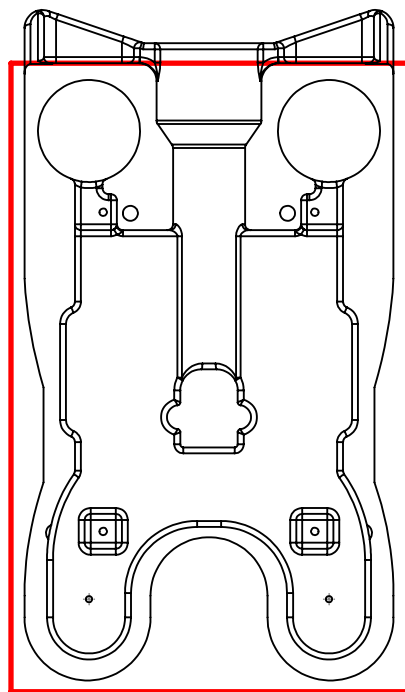
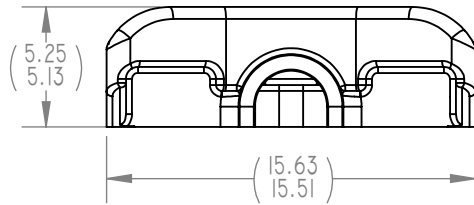


DRN: TH	2/8/2018
CHK: JV	3/3/2020
APP: -	

212 EAST HIGH STREET, POTTSTOWN, PA 19464
USATEL: +1 610-458-3000 FAX: +1 610-458-3010
WWW.VIDEORAY.COM

TITLE:	MSS DEFENDER FLOAT 2KM	SCALE:	
PART NO:	71028	WEIGHT:	-
MATERIAL:	BZ-24 SYNTACTIC FOAM	SIZE: A	SHEET: 1 OF 3
SHEET TITLE:	DRAWING	REV: R	STATUS: RTM

COATING



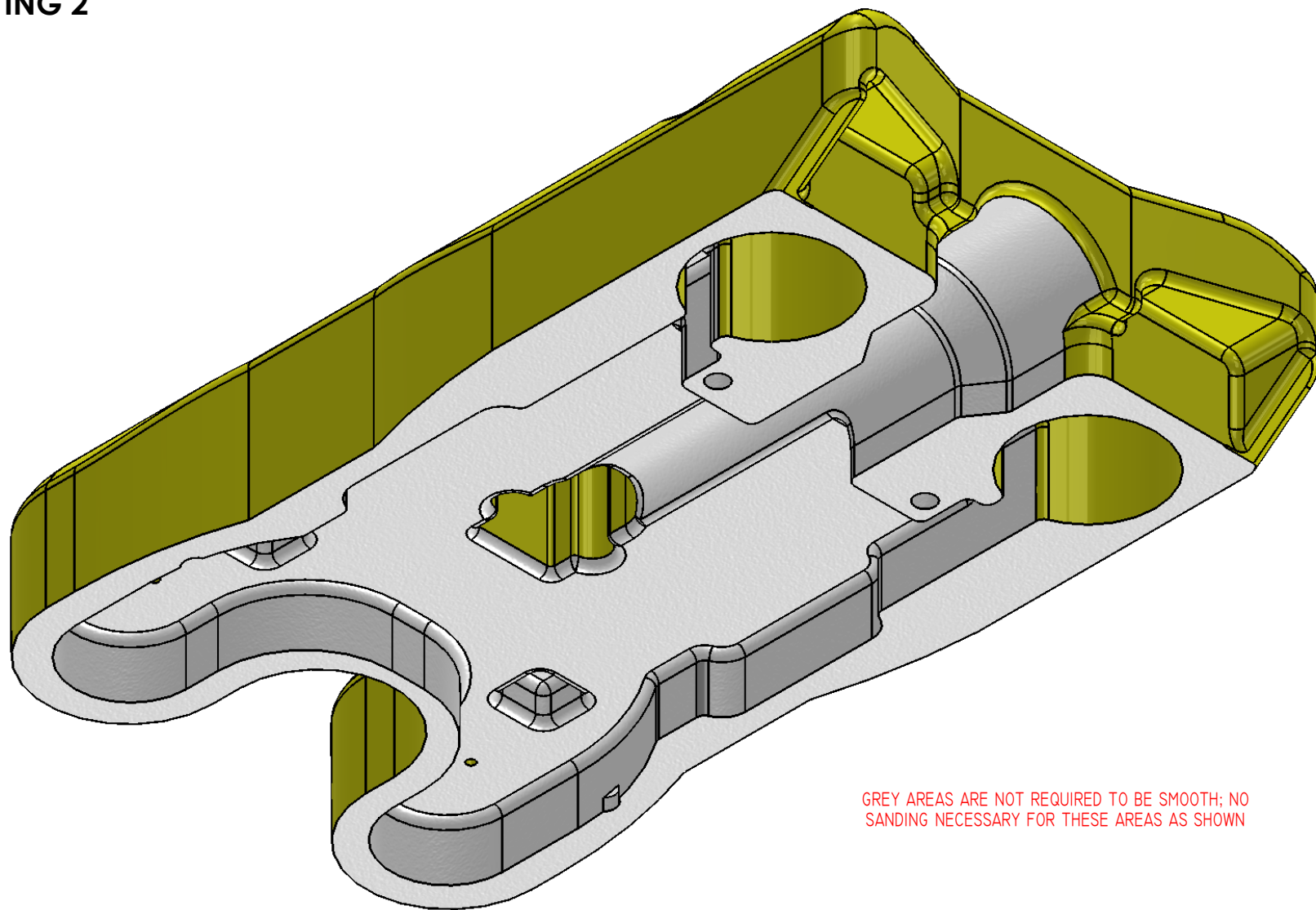
NOTES:

TO BE DONE IN ORDER:

1. MASK HOLES AS NOTED BEFORE POLYUREA COATING.
2. COAT WHOLE FLOAT WITH POLYUREA; 1/16-1/8" THICK.
3. SAND TOP, SIDES, THRUSTER BORES, & GPS HOLE SURFACES SMOOTH*** (SEE PAGE 3).
4. REMOVE MASKS ON HOLES REFERRED TO IN NOTE 1.
5. PRIME AND PAINT WHOLE FLOAT (INCLUDING HOLES) PANTONE YELLOW PMS 123.

		212 EAST HIGH STREET, POTTSTOWN, PA 19464 USATEL: +1 610-458-3000 FAX: +1 610-458-3010 WWW.VIDEORAY.COM			
		TITLE: MSS DEFENDER FLOAT 2KM			
THIRD ANGLE		DRN: TH 2/8/2018	PART NO: 71028		
		CHK: JV 3/3/2020	MATERIAL: COATING		
		APP: -	WEIGHT: -		
			REV: R	STATUS: RTM	SIZE: A SHEET: 2 OF 3

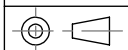
COATING 2



GREY AREAS ARE NOT REQUIRED TO BE SMOOTH; NO
SANDING NECESSARY FOR THESE AREAS AS SHOWN

***SMOOTH FINISH MAY BE ACHIEVED BY HAND SANDING IF DESIRED.
FINISH MUST CONSIST OF NO PITS DEEPER THAN .030" OR GOUGES
LARGER THAN .030" DIAMETER.

THERE MAY BE NO MORE THAN 2 HOLIDAYS / PIN HOLES PER 215 IN²

			212 EAST HIGH STREET, POTTSTOWN, PA 19464 USATEL: +1 610-458-3000 FAX: +1 610-458-3010 WWW.VIDEORAY.COM			
			TITLE: MSS DEFENDER FLOAT 2KM			
 THIRD ANGLE			PART NO: 71028		SCALE:	
			MATERIAL:			
			SHEET TITLE: COATING 2			WEIGHT: -
			REV: R	STATUS: RTM	SIZE: A	SHEET: 3 OF 3
DRN: TH 2/8/2018						
CHK: JV 3/3/2020						
APP: -						