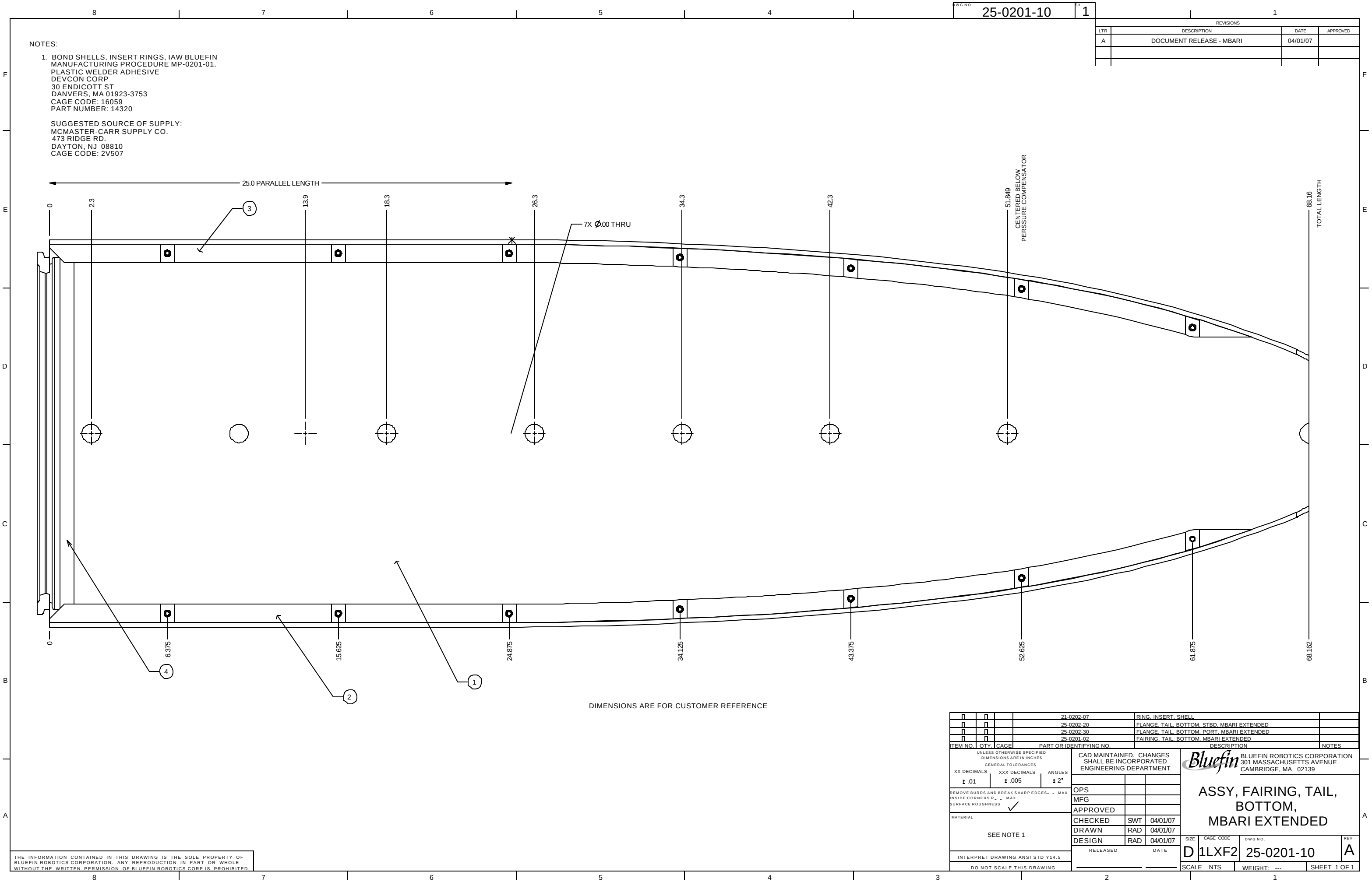




DWG NO. 25-0201-10		1	
REVISIONS			
LTR	DESCRIPTION	DATE	APPROVED
A	DOCUMENT RELEASE - MBARI	04/01/07	

NOTES:

1. BOND SHELLS, INSERT RINGS, IAW BLUEFIN MANUFACTURING PROCEDURE MP-0201-01.
PLASTIC WELDER ADHESIVE
DEVCON CORP
30 ENDICOTT ST
DANVERS, MA 01923-3753
CAGE CODE: 16059
PART NUMBER: 14320

SUGGESTED SOURCE OF SUPPLY:
MCMASTER-CARR SUPPLY CO.
473 RIDGE RD.
DAYTON, NJ 08810
CAGE CODE: 2V507

Technical drawing of a curved assembly, likely a fairing or tail section. The drawing shows a top view with a curved upper edge and a straight lower edge. Dimensions are provided for various features:

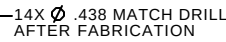
- 25.0 PARALLEL LENGTH (indicated by a dimension line at the top left)
- 0, 2.3, 13.9, 18.3, 26.3, 34.3, 42.3, 51.849, 61.875, 68.162 (horizontal dimensions along the top edge)
- 0, 6.375, 15.625, 24.875, 34.125, 43.375, 52.625, 61.875, 68.162 (horizontal dimensions along the bottom edge)
- 7X Ø.00 THRU (dimension for a hole)
- 3 (dimension for a hole)
- 4 (dimension for a hole)
- 1 (dimension for a hole)
- 2 (dimension for a hole)
- 61.849 CENTERED BELOW PRESSURE COMPENSATOR (dimension for a hole)
- 68.16 TOTAL LENGTH (dimension for the overall length)

DIMENSIONS ARE FOR CUSTOMER REFERENCE

				21-0202-07	RING, INSERT, SHELL	
				25-0202-20	FLANGE, TAIL, BOTTOM, STBD, MBARI EXTENDED	
				25-0202-30	FLANGE, TAIL, BOTTOM, PORT, MBARI EXTENDED	
				25-0201-02	FAIRING, TAIL, BOTTOM, MBARI EXTENDED	
ITEM NO.	QTY.	CAGE	PART OR IDENTIFYING NO.			DESCRIPTION
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES			CAD MAINTAINED. CHANGES SHALL BE INCORPORATED ENGINEERING DEPARTMENT			Bluefin BLUEFIN ROBOTICS CORPORATION 301 MASSACHUSETTS AVENUE CAMBRIDGE, MA 02139
XX DECIMALS	XXX DECIMALS	ANGLES				
± .01	± .005	± 2°				
REMOVE BURRS AND BREAK SHARP EDGES+ - MAX INSIDE CORNERS R. - MAX SURFACE ROUGHNESS						
MATERIAL			OPS			ASSY, FAIRING, TAIL, BOTTOM, MBARI EXTENDED
SEE NOTE 1			MFG			
			APPROVED			
			CHECKED			
			DRAWN			SIZE CAGE CODE DWG NO. REV D 1LXF2 25-0201-10 A
			DESIGN			
INTERPRET DRAWING ANSI STD Y14.5			RELEASED			SCALE NTS WEIGHT: --- SHEET 1 OF 1
DO NOT SCALE THIS DRAWING			DATE			

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SUGGESTED SOURCE OF SUPPLY:
MCMASTER-CARR SUPPLY CO.
473 RIDGE RD.
DAYTON, NJ 08810
CAGE CODE: 2V507

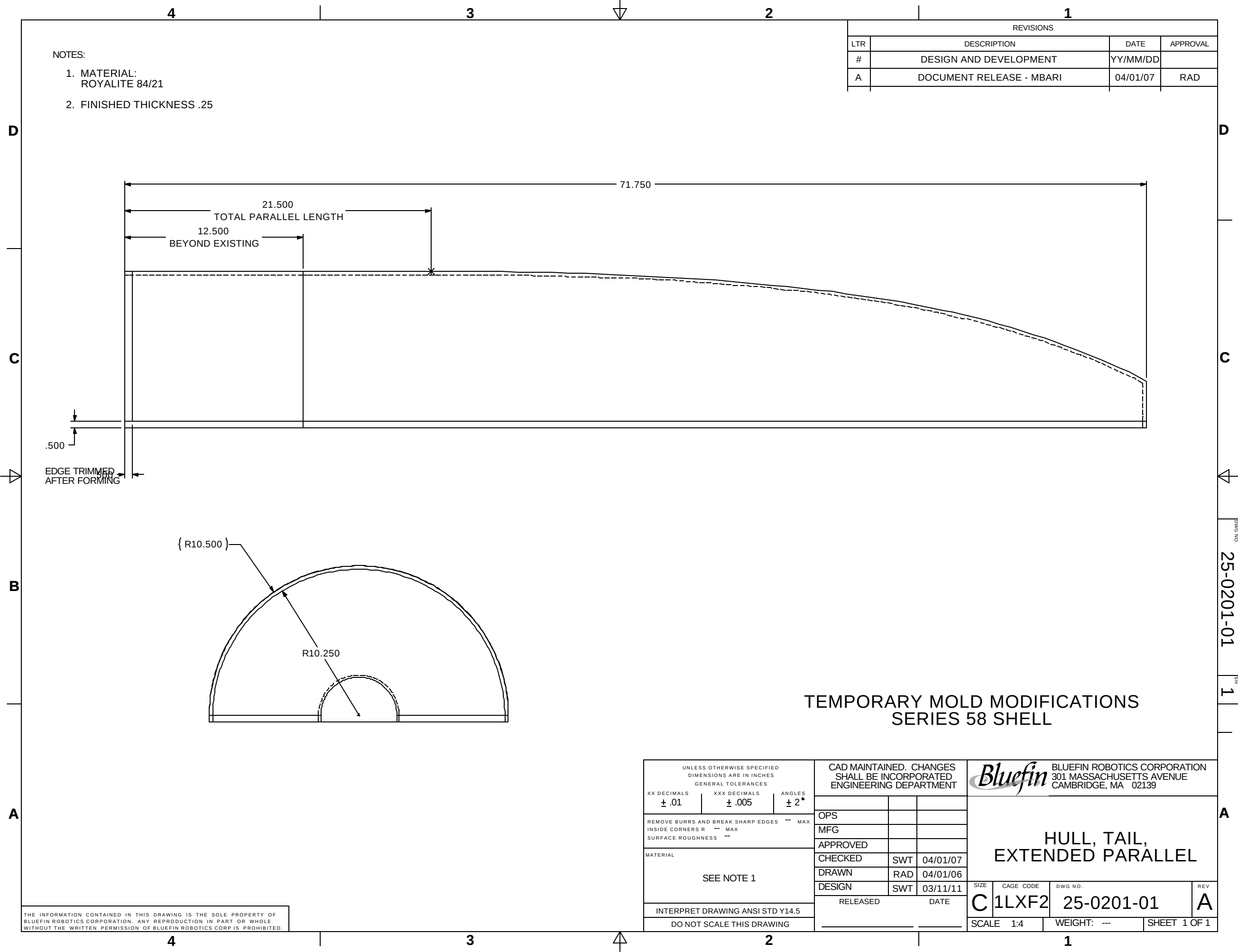


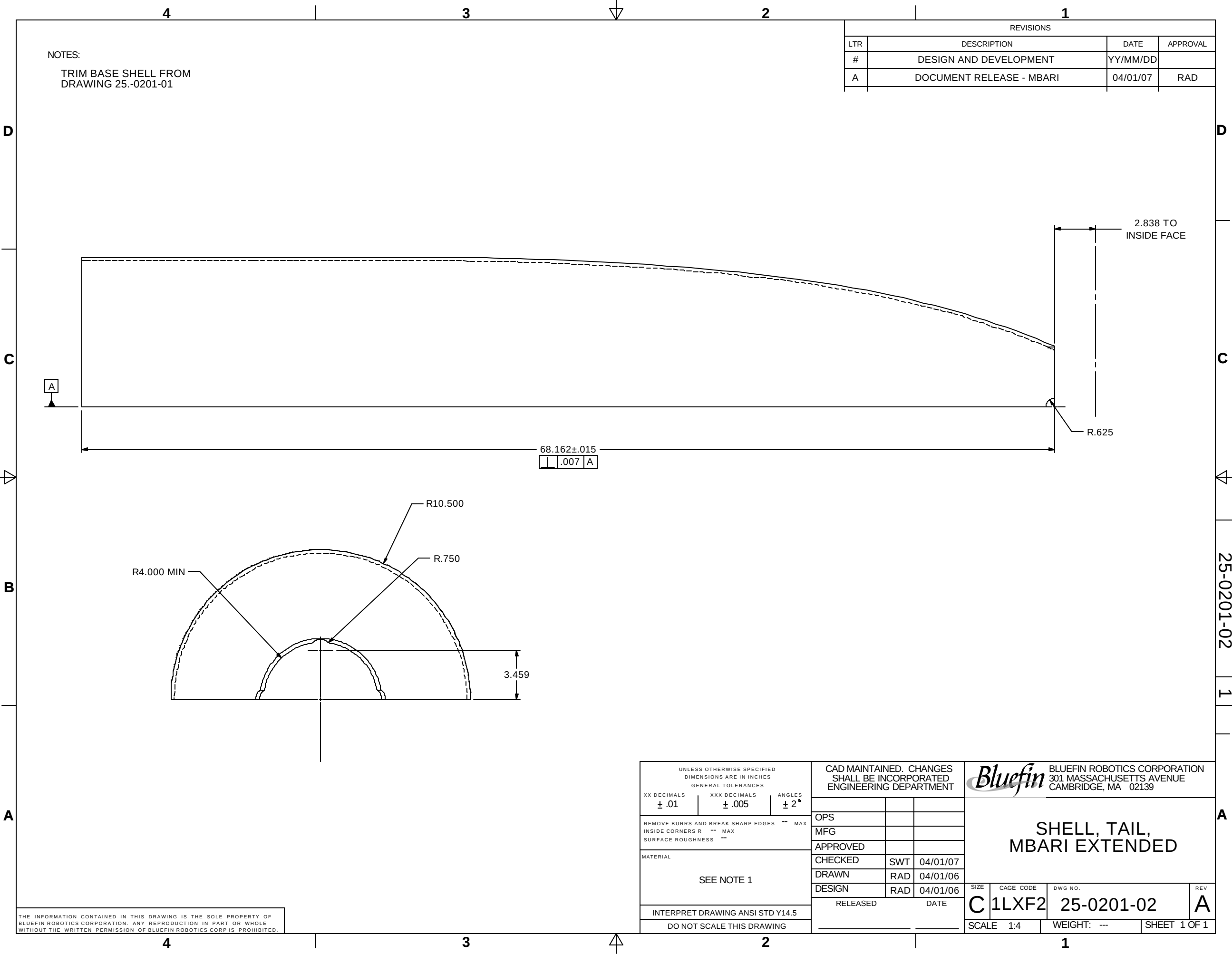
Bluefin BLUEFIN ROBOTICS CORPORATION
301 MASSACHUSETTS AVENUE
CAMBRIDGE, MA 02139

ASSY, FAIRING, TAIL,
TOP,
MBARI EXTENDED

SIZE	CAGE CODE	DWG NO.	REV
D	1LXF2	25-0201-20	A

SCALE 1:4	WEIGHT: ---	SHEET 1 OF 1
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