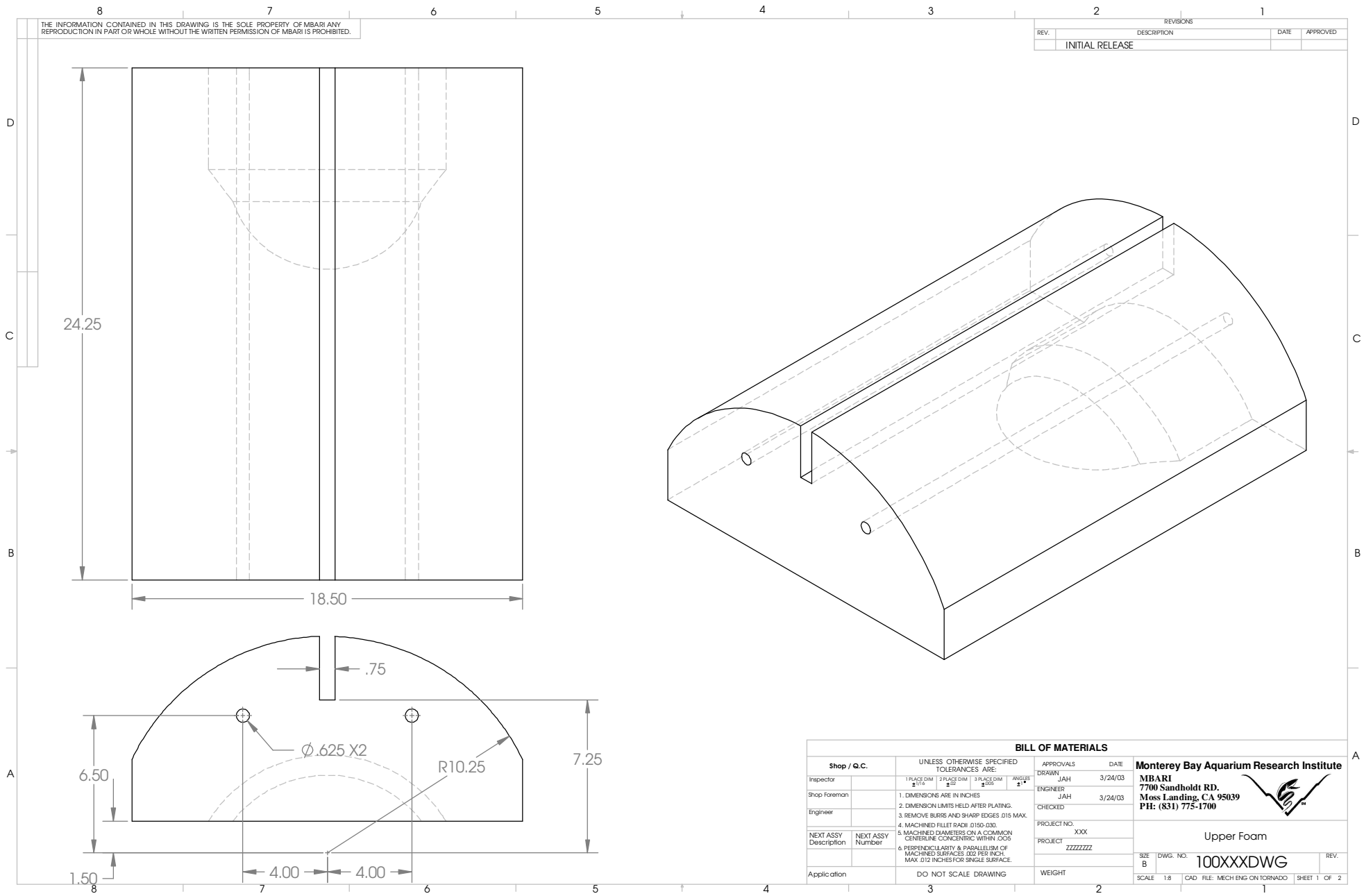




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		

BILL OF MATERIALS			
Shop / Q.C.		APPROVALS	DATE
Inspector		DRAWN JAH	3/24/03
Shop Foreman		ENGINEER JAH	3/24/03
Engineer		CHECKED	
NEXT ASSY Description	NEXT ASSY Number	PROJECT NO.	XXX
		PROJECT	ZZZZZZZ
Application		WEIGHT	

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			
1 PLACE DIM ±.010	2 PLACE DIM ±.005	3 PLACE DIM ±.002	ANGLES ±.1°
1. DIMENSIONS ARE IN INCHES			
2. DIMENSION LIMITS HELD AFTER PLATING.			
3. REMOVE BURRS AND SHARP EDGES .015 MAX.			
4. MACHINED FILLET RADII .0150-.030.			
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005			
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH MAX .012 INCHES FOR SINGLE SURFACE.			
DO NOT SCALE DRAWING			

Monterey Bay Aquarium Research Institute			
MBARI			
7700 Sandholdt RD.			
Moss Landing, CA 95039			
PH: (831) 775-1700			
Upper Foam			
SIZE B	DWG. NO. 100XXXDWG	REV.	
SCALE 1:8	CAD FILE: MECH ENG ON TORNADO	SHEET 1 OF 2	

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		

