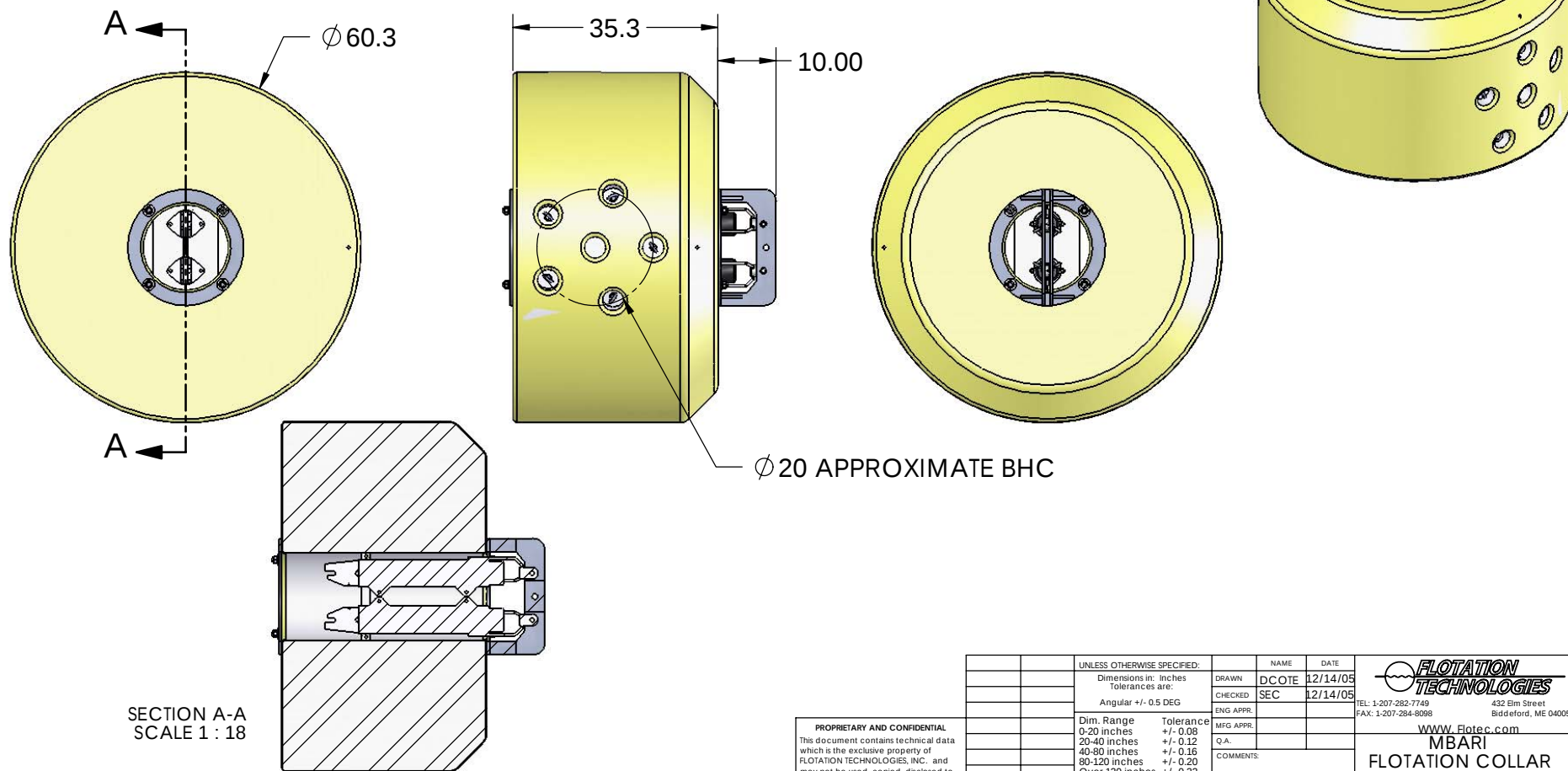


Note:

1. Buoyancy: 1,167+/- 106 lbs in sea water.
2. Weight in air: 2,229 lbs nominal.
3. Weight and buoyancy are assembly without releases.
4. Rated to max depth: 4,000 msw.
5. Yellow polyurethane exterior finish (pebbled).

REVISIONS				
CAD	REV.	DESCRIPTION	DATE	ECO
DPC	B	UPDATED DESIGN PER CUSTOMER INPUT	12/14/05	N/A
DPC	C	UPDATED DESIGN PER CUSTOMER INPUT	12/14/05	N/A

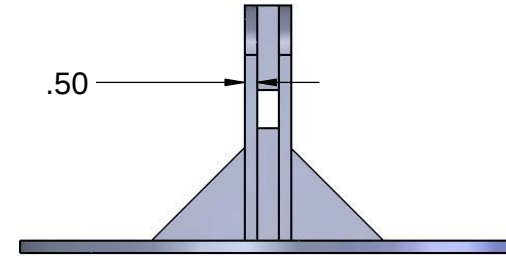
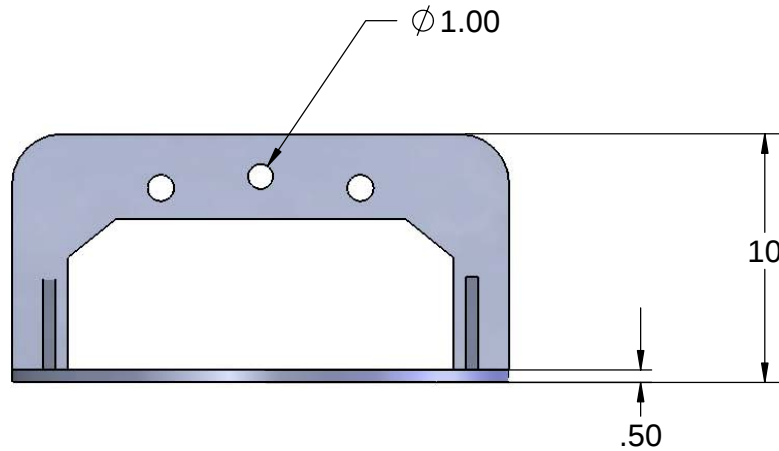


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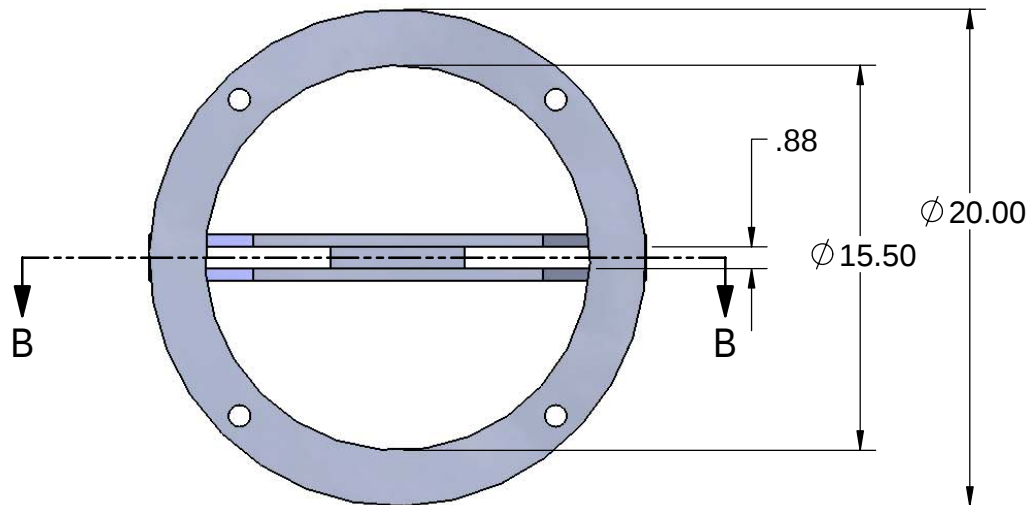
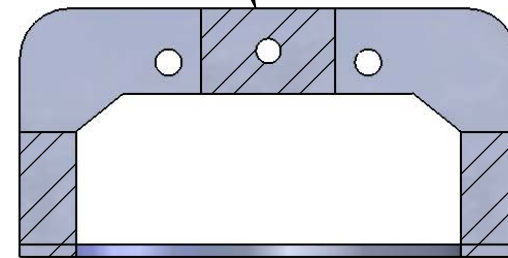
UNLESS OTHERWISE SPECIFIED:		NAME	DATE
Dimensions in: Inches		DRAWN	DCOTE 12/14/05
Tolerances are:		CHECKED	SEC 12/14/05
Angular +/- 0.5 DEG		ENG APPR.	
Dim. Range		MFG APPR.	
0-20 inches +/- 0.08		Q.A.	
20-40 inches +/- 0.12		COMMENTS	
40-80 inches +/- 0.16			
80-120 inches +/- 0.20			
Over 120 inches +/- 0.32			
NEXT ASSY	USED ON		
APPLICATION	DO NOT SCALE DRAWING		

FLOTATION TECHNOLOGIES
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FAX: 1-207-284-8098
www.flotec.com
MBARI
FLOTATION COLLAR
DWG. NO. DWG-03934
SCALE: 1:20 WEIGHT: SHEET 1 OF 2

NOTE: Frame material: Type 316 stainless steel.



7/8 INCH THICK
3 PLACES
WELDED TO SIDE PLATE



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UNLESS OTHERWISE SPECIFIED:		NAME	DATE
Dimensions in: Inches		DCOTE	12/14/05
Tolerances are:		CHECKED	SEC
Angular +/- 0.5 DEG		ENG APPR.	
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FLOTATION CYLINDER
DWG. NO. **DWG-03934**
SCALE: 1:15 WEIGHT: SHEET 2 OF 2