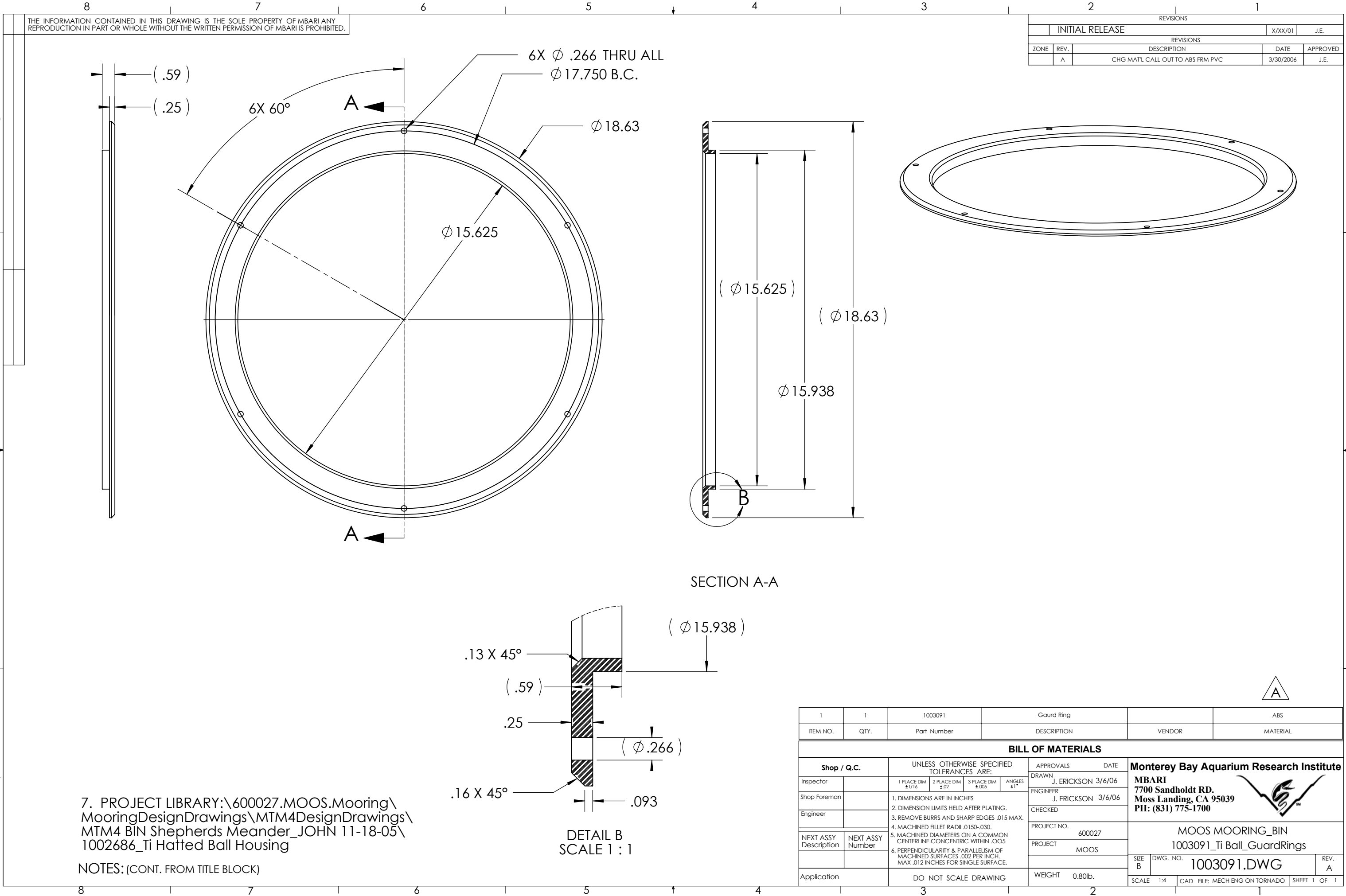




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REVISIONS				
INITIAL RELEASE			X/XX/01	J.E.
REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	CHG MATL CALL-OUT TO ABS FRM PVC	3/30/2006	J.E.

7. PROJECT LIBRARY:\600027.MOOS.Mooring\
MooringDesignDrawings\MTM4DesignDrawings\
MTM4 BIN Shepherds Meander_JOHN 11-18-05\
1002686_Ti Hatted Ball Housing

NOTES:(CONT. FROM TITLE BLOCK)

1	1	1003091	Gourd Ring		ABS
ITEM NO.	QTY.	Part_Number	DESCRIPTION	VENDOR	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS	DATE
Inspector		1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN	J. ERICKSON 3/6/06
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER	J. ERICKSON 3/6/06
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO.	600027
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT	MOOS
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			
Application		DO NOT SCALE DRAWING		WEIGHT	0.80lb.
				SIZE B	DWG. NO. 1003091.DWG
				SCALE 1:4	CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1

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MOOS MOORING_BIN
1003091_Ti Ball_GuardRings