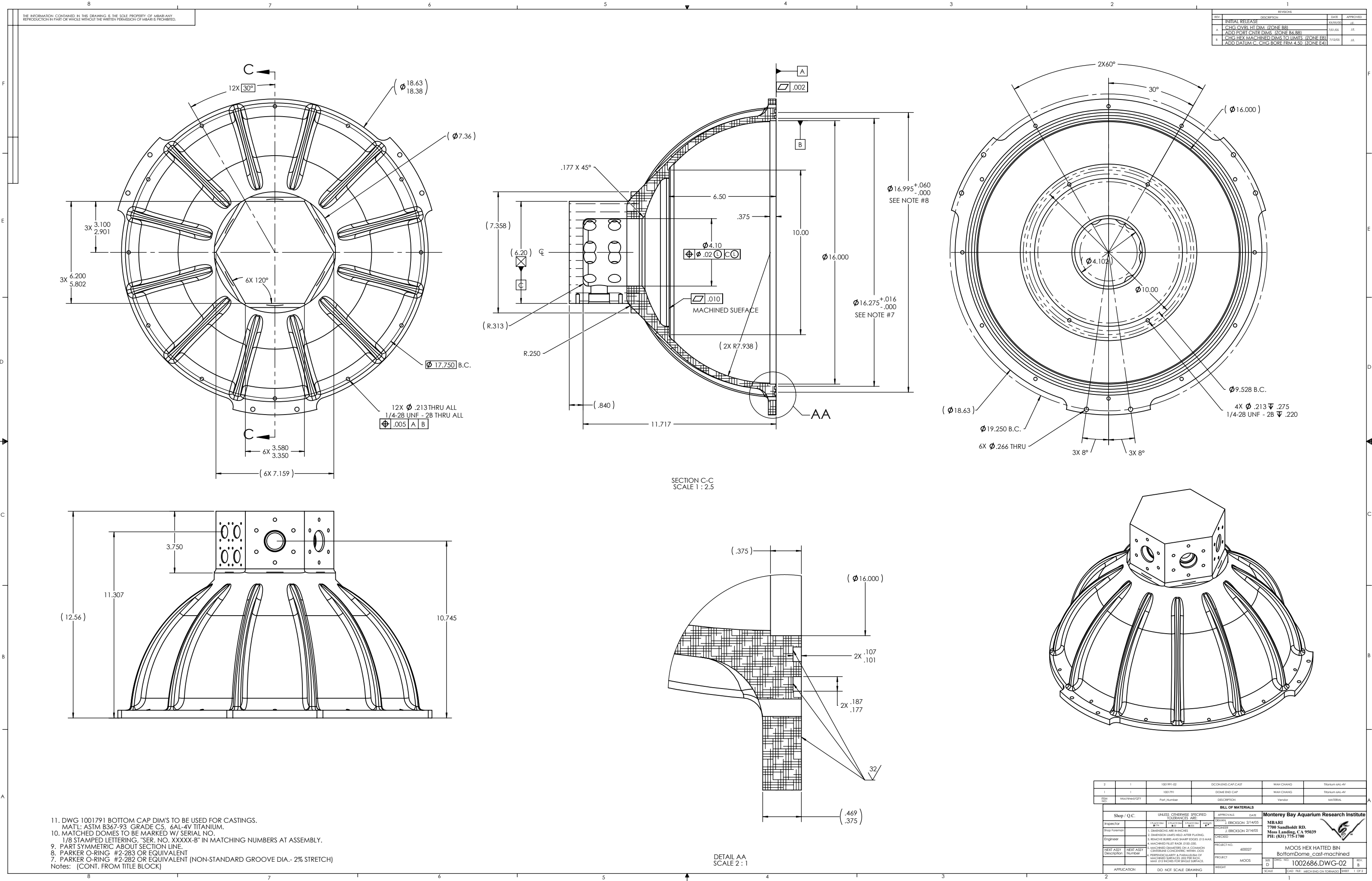




REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
INITIAL RELEASE		00/00/00	J.E.
A	CHG OVRLT HT DIM. (ZONE B8) ADD PORT CNTR DIMS. (ZONE B4,B8)	7/01/05	J.E.
B	CHG HEX MACHINED DIMS TO LIMITS. (ZONE E8) ADD DATUM C. CHG BORE FRM 4.50. (ZONE E4)	7/10/05	J.E.

2	1	1001791-02	DOCKING END CAP CAST	WAIH CHANG	Titanium 6AL-4V
1	1	1001791	DOCKING END CAP	WAIH CHANG	Titanium 6AL-4V
REV (REV)	Machined QTY	Port Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1. DIMENSIONS ARE IN INCHES	2. DIMENSION LIMITS HELD AFTER PLATING	DRAWN	ERICKSON 2/14/05
Shop Foreman		3. REMOVE BURRS AND SHARP EDGES .015 MAX.	4. MACHINED FILLER RAD .0150 .030.	ENGINEER	J. ERICKSON 2/14/05
Engineer		5. MACHINED DIAMETER ON A CIRCUMFERENCE CONCENTRIC WITHIN .005	6. MACHINED DIAMETER & PARALLELISM OF MACHINED SURFACES .005 PER INCH. MAX. .010 INCHES FOR BRASS SURFACE.	CHECKED	
NEXT ASST Description	NEXT ASST Number			PROJECT NO. 400027	
				PROJECT MOOS	
APPLICATION		DO NOT SCALE DRAWING		WEIGHT	
Monterey Bay Aquarium Research Institute					
MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700					
MOOS HEX HATTED BIN BottomDome_cast-machined					
DWG. NO. 1002686.DWG-02		SIZE D	SCALE	CAD. FILE: MECH ENG ON TORNADO	REV. B SHEET 1 OF 2