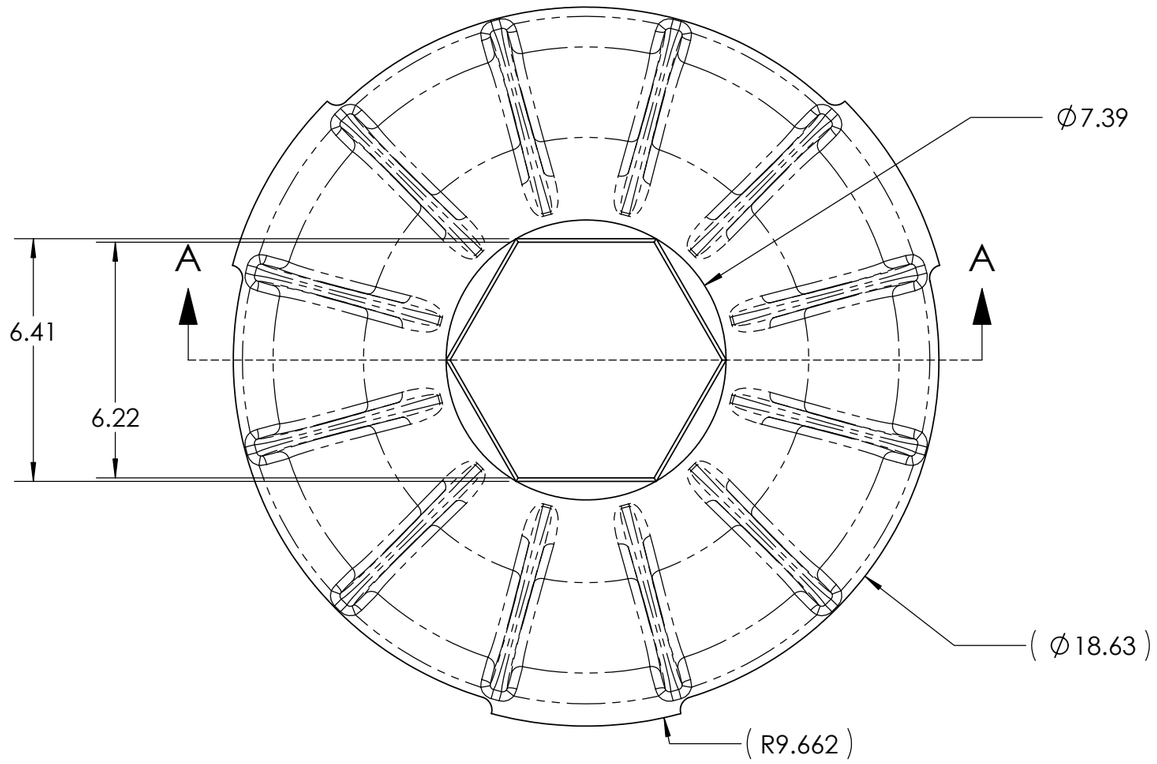
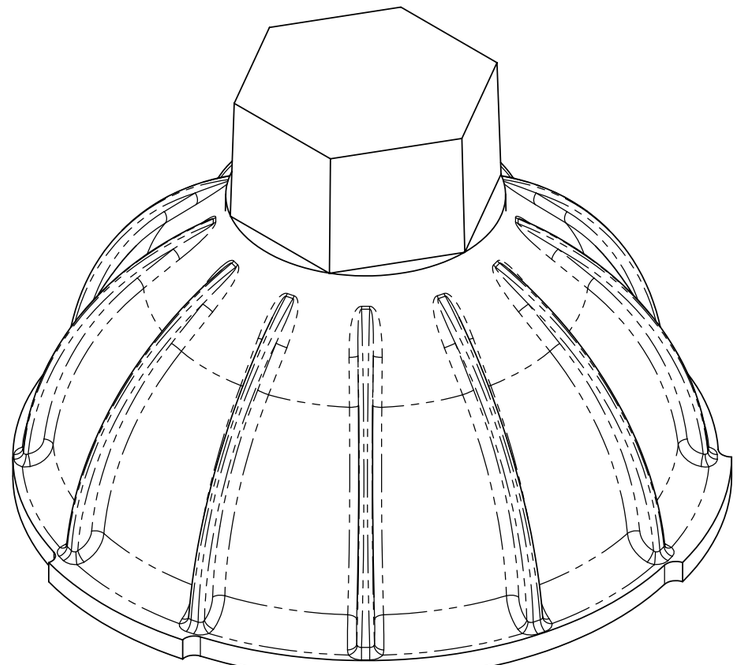
REVISIONS			
	INITIAL RELEASE	X/XX/01	J.E.





SECTION A-A
SCALE 1 : 4

AS CAST

8. ALL DIM'S AS MEASURED ON DELIVERY.
7. Part "A" MBARI pattern #1001791

NOTES: (CONT. FROM TITLE BLOCK)

ITEM NO.	Part_Number	DESCRIPTION	VENDOR	MATERIAL

BILL OF MATERIALS

Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES			
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.			
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.			
NEXT ASSY Description	NEXT ASSY Number	4. MACHINED FILLET RADII .0150-.030.			
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005			
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.			
Application		DO NOT SCALE DRAWING			

APPROVALS	DATE
DRAWN J. ERICKSON	2/03/05
ENGINEER J. ERICKSON	2/03/05
CHECKED	
PROJECT NO. 600027	
PROJECT MOOS	
WEIGHT 54.680lb.	

Monterey Bay Aquarium Research Institute
MBARI
7700 Sandholdt RD.
Moss Landing, CA 95039
PH: (831) 775-1700

MOOS BIN PENETRATOR HAT
Hex-Hat Ball_Casting

SIZE	DWG. NO.	REV.
B	1002686.DWG-Cast	

SCALE 1:8 | CAD FILE: MECH ENG ON TORNADO | SHEET 1 OF 1