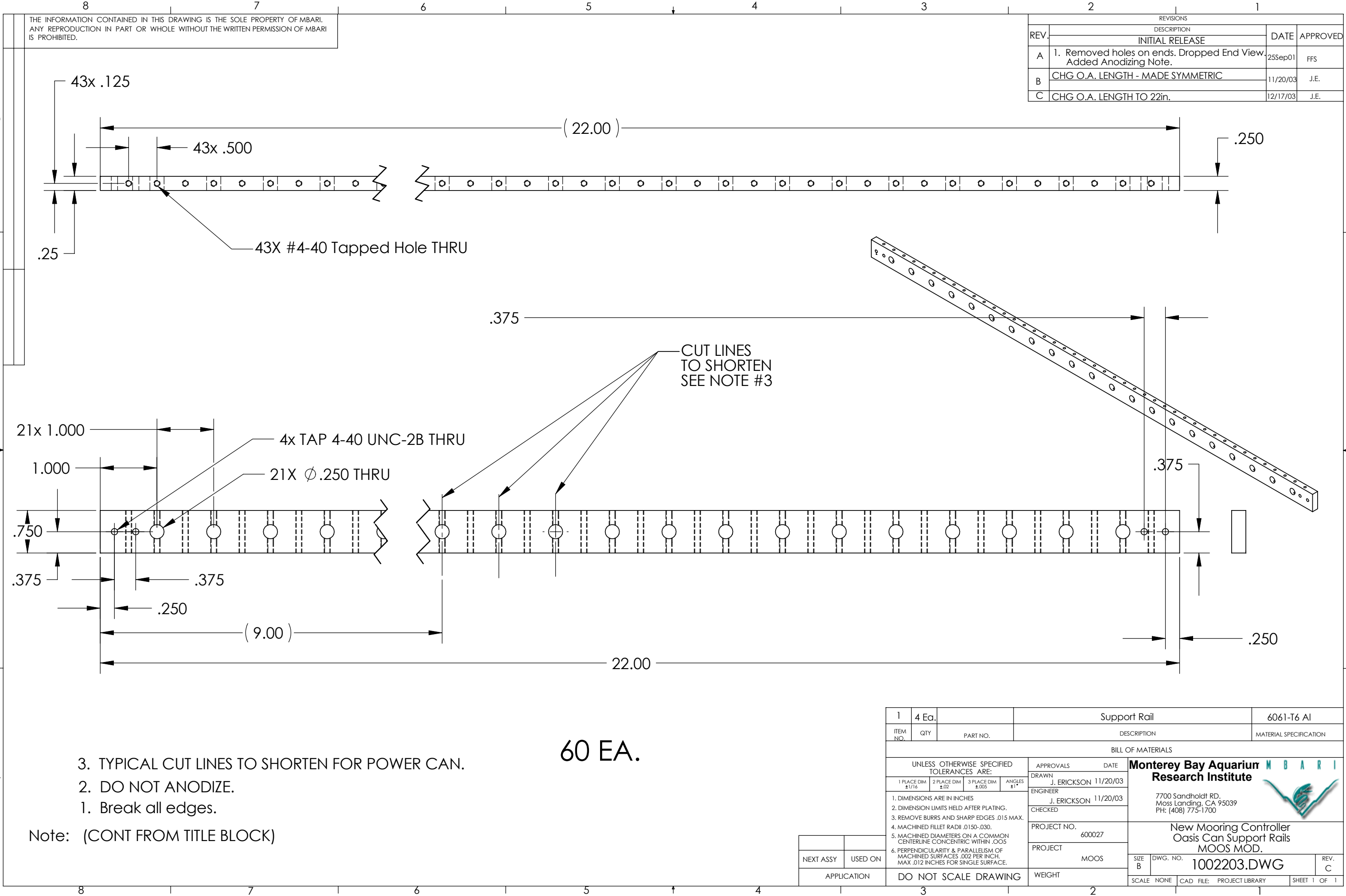




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	1. Removed holes on ends. Dropped End View. Added Anodizing Note.	25Sep01	FFS
B	CHG O.A. LENGTH - MADE SYMMETRIC	11/20/03	J.E.
C	CHG O.A. LENGTH TO 22in.	12/17/03	J.E.

3. TYPICAL CUT LINES TO SHORTEN FOR POWER CAN.
2. DO NOT ANODIZE.
1. Break all edges.

Note: (CONT FROM TITLE BLOCK)

60 EA.

1	4 Ea.	Support Rail	6061-T6 Al
ITEM NO.	QTY	PART NO.	DESCRIPTION
BILL OF MATERIALS			
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS	DATE
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	DRAWN J. ERICKSON	11/20/03
3 PLACE DIM ±.005	ANGLES ±1°	ENGINEER J. ERICKSON	11/20/03
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		CHECKED	
		PROJECT NO.	600027
		PROJECT	MOOS
		WEIGHT	
NEXT ASSY		USED ON	
APPLICATION		DO NOT SCALE DRAWING	
		SCALE	NONE
		CAD FILE	PROJECT LIBRARY
		SHEET	1 OF 1

Monterey Bay Aquarium Research Institute

7700 Sandholdt RD.
Moss Landing, CA 95039
PH: (408) 775-1700

New Mooring Controller
Oasis Can Support Rails
MOOS MOD.

SIZE B DWG. NO. 1002203.DWG REV. C