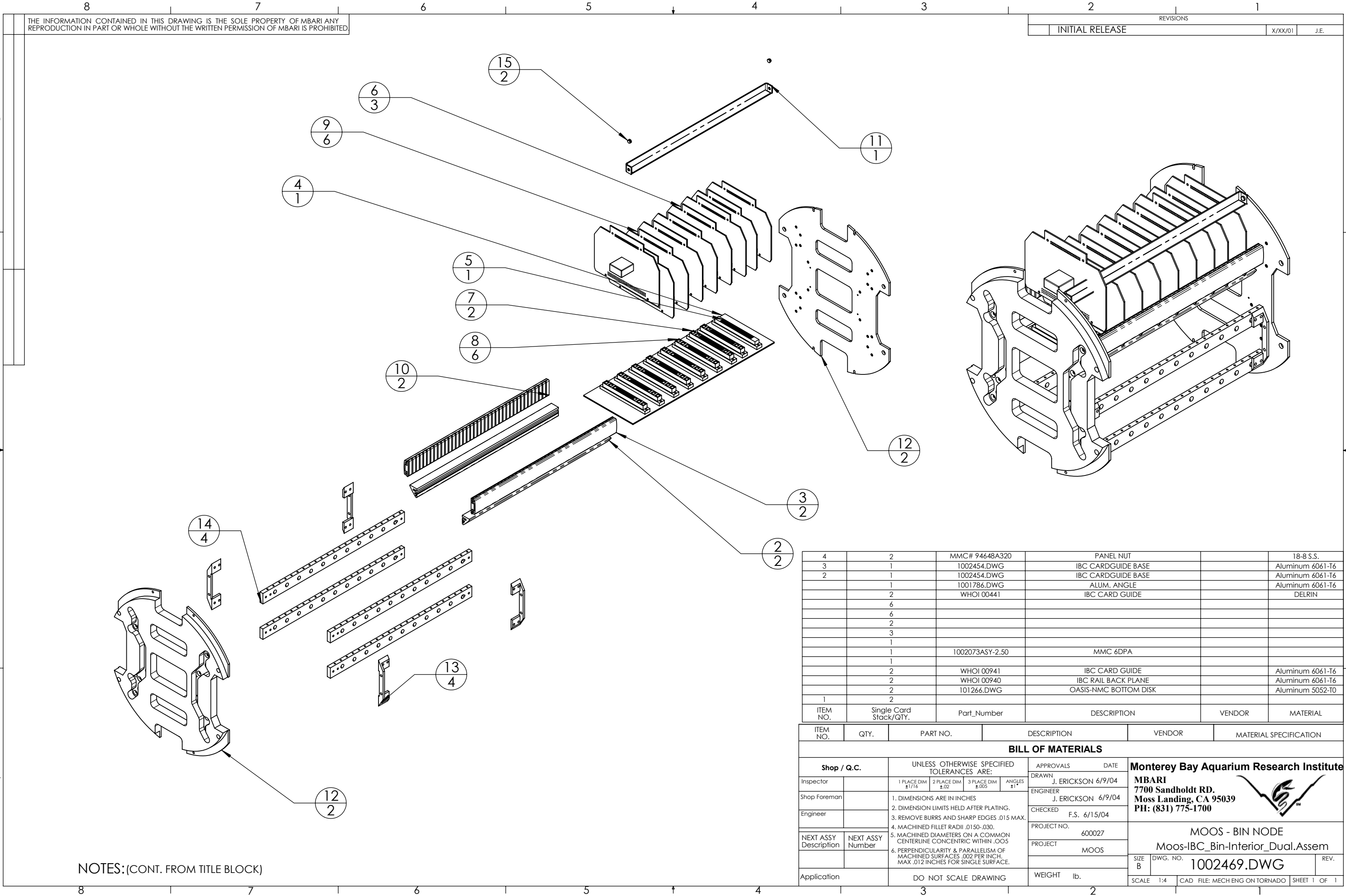




THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MBARI ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF MBARI IS PROHIBITED

REVISIONS		
INITIAL RELEASE	X/XX/01	J.E.

4	2	MMC# 94648A320	PANEL NUT		18-8 S.S.
3	1	1002454.DWG	IBC CARDGUIDE BASE		Aluminum 6061-T6
2	1	1002454.DWG	IBC CARDGUIDE BASE		Aluminum 6061-T6
	1	1001786.DWG	ALUM. ANGLE		Aluminum 6061-T6
	2	WHOI 00441	IBC CARD GUIDE		DELTRIN
	6				
	6				
	2				
	3				
	1				
	1	1002073ASY-2.50	MMC 6DPA		
	1				
	2	WHOI 00941	IBC CARD GUIDE		Aluminum 6061-T6
	2	WHOI 00940	IBC RAIL BACK PLANE		Aluminum 6061-T6
	2	101266.DWG	OASIS-NMC BOTTOM DISK		Aluminum 5052-T0
1	2				
ITEM NO.	Single Card Stack/QTY.	Part_Number	DESCRIPTION	VENDOR	MATERIAL

ITEM NO.	QTY.	PART NO.	DESCRIPTION	VENDOR	MATERIAL SPECIFICATION
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±.1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN J. ERICKSON 6/9/04	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER J. ERICKSON 6/9/04	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED F.S. 6/15/04	
		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO. 600027	
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT MOOS	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		WEIGHT lb.	
Application		DO NOT SCALE DRAWING		SCALE 1:4	
			CADD FILE: MECH ENG ON TORNADO		SHEET 1 OF 1

Monterey Bay Aquarium Research Institute
MBARI
7700 Sandholdt RD.
Moss Landing, CA 95039
PH: (831) 775-1700

MOOS - BIN NODE
Moos-IBC_Bin-Interior_Dual.Assem

SIZE B DWG. NO. 1002469.DWG REV.

NOTES: (CONT. FROM TITLE BLOCK)