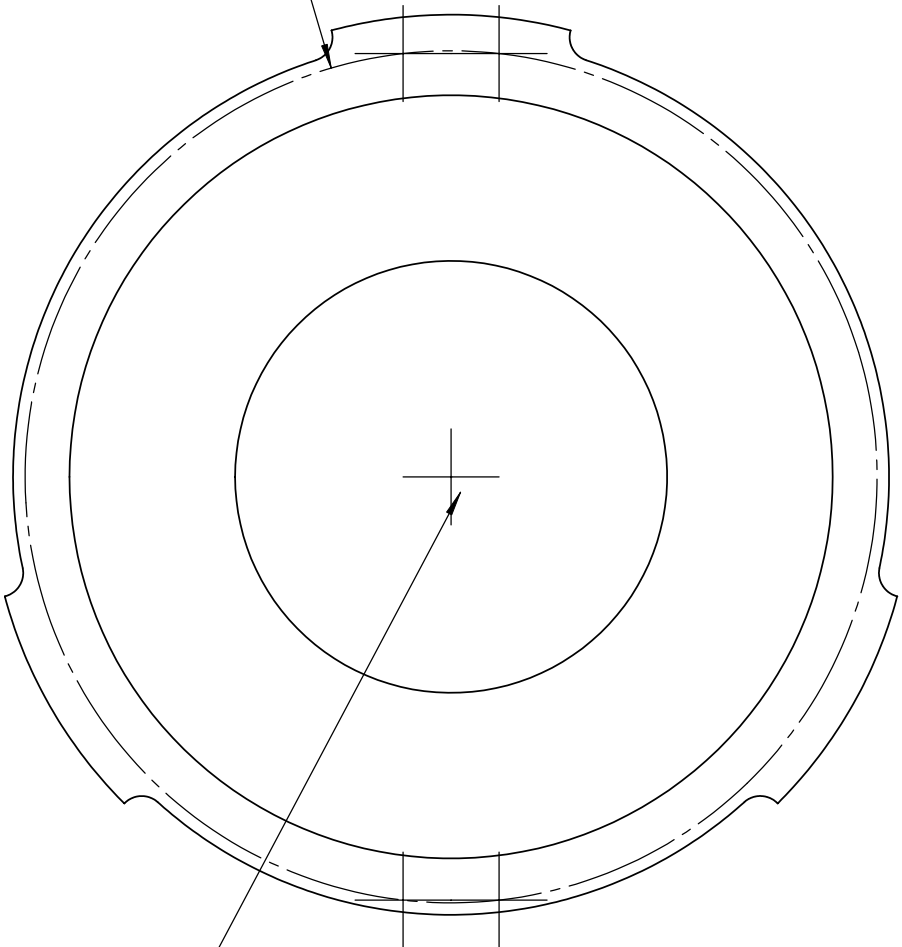
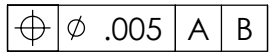
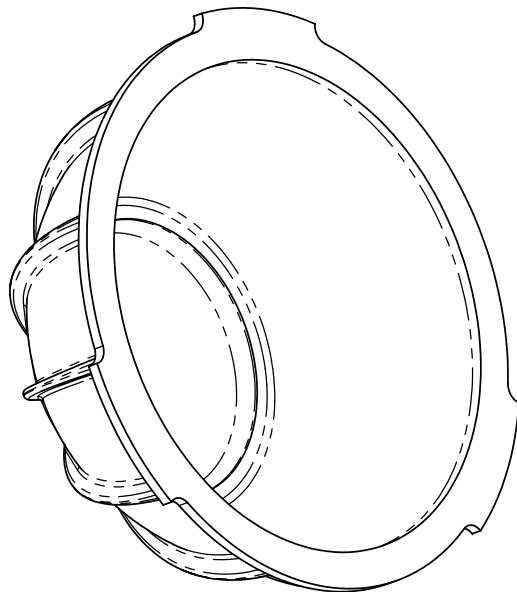


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		
A	ADDED O-RING GROOVE #2-281	12/20/01	J.E.



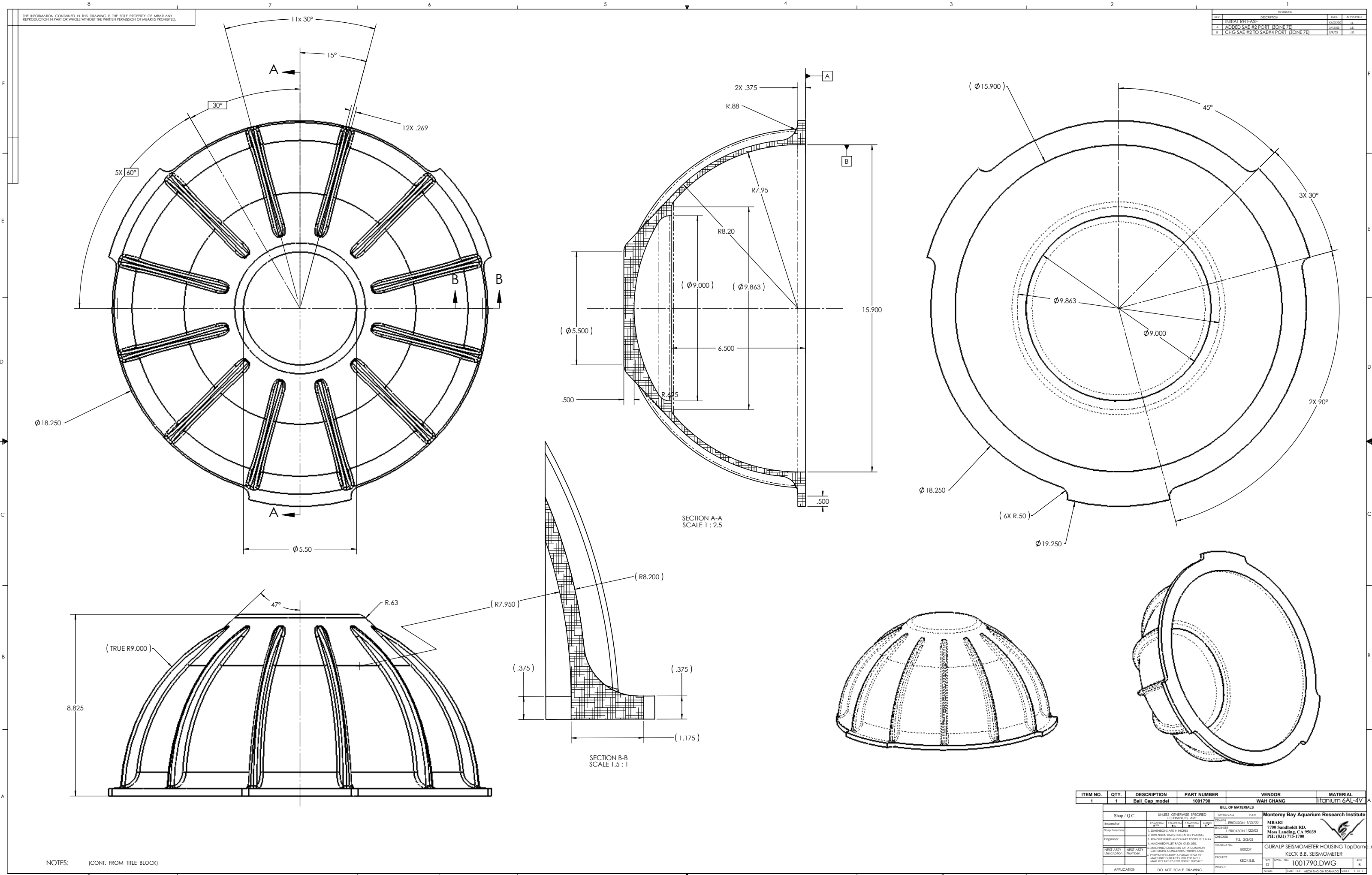
SECTION A-A

TAP 3/4-16 UNF-2B THRU



7. PART SYMMETRIC ABOUT SECTION LINE
NOTES: (CONT. FROM TITLE BLOCK)

1		1		Top Cap		6 AL-4V Titanium Alloy					
ITEM NO.		QTY		PART NO.		DESCRIPTION		MATERIAL SPECIFICATION			
BILL OF MATERIALS											
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE: 1 PLACE DIM ±1/16 2 PLACE DIM ±.02 3 PLACE DIM ±.005 ANGLES ±1° 1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				APPROVALS		DATE		Monterey Bay Aquarium Research Institute 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (408) 775-1700			
				DRAWN J. ERICKSON		1/22/03					
ENGINEER J. ERICKSON		1/22/03		GURALP SEISMOMETER HOUSING TOP CAP KECK B.B. SEISMOMETER							
CHECKED F.S.		X/XX/XX									
DO NOT SCALE DRAWING				PROJECT NO.		900237		SIZE B DWG. NO. 1001790.DWG REV. A			
				PROJECT		KECK B.B.					
DO NOT SCALE DRAWING				WEIGHT		SCALE 1:1		CAD FILE: BARNACLE\ARCHIVE		SHEET 1 OF 1	



THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MBARI. REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF MBARI IS PROHIBITED.

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE	XXXX/00	J.E.
B	ADDED SAE #2 PORT (ZONE 7E)	5/12/03	J.E.
C	CHG SAE #2 TO SAE#4 PORT (ZONE 7E)	5/1/03	J.E.

SECTION A-A
SCALE 1 : 2.5

SECTION B-B
SCALE 1.5 : 1

NOTES: (CONT. FROM TITLE BLOCK)

ITEM NO.	QTY.	DESCRIPTION	PART NUMBER	VENDOR	MATERIAL
1	1	Ball Cap model	1001790	WAH CHANG	Titanium 6AL-4V

BILL OF MATERIALS			
Shop / Q.C.	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:	APPROVALS	DATE
Inspector	1. PLACE DIM. 2. PLACE DIM. 3. PLACE DIM. 4. PLACE DIM.	DRAWN	ERICKSON 1/22/03
Shop Foreman	1. DIMENSIONS ARE IN INCHES	ENGINEER	ERICKSON 1/22/03
Engineer	2. DIMENSION LIMITS HELD AFTER PLATING	CHECKED	V.S. 3/3/03
	3. REMOVE BURRS AND SHARP EDGES .015 MAX.	PROJECT NO.	800237
	4. MACHINED FILLER RACK .0150 (.030)	PROJECT	KECK B.B.
NEXT ASST	5. MACHINED DIAMETERS ON A SCRAMBY CENTERLINE CONCENTRIC WITH DGS	SCALE	1001790.DWG
Description	6. MACHINED SURFACES .005 PER INCH. MAX. .010 INCHES FOR SINGLE SURFACE.	SCALE	CAD FILE: MACH ENG ON TORNADO SHEET 1 OF 1
APPLICATION	DO NOT SCALE DRAWING	WEIGHT	

Monterey Bay Aquarium Research Institute
7700 Sandblat RD.
 Moss Landing, CA 95039
 PH: (831) 775-1700

GURALP SEISMOMETER HOUSING TopDome_model

KECK B.B. SEISMOMETER