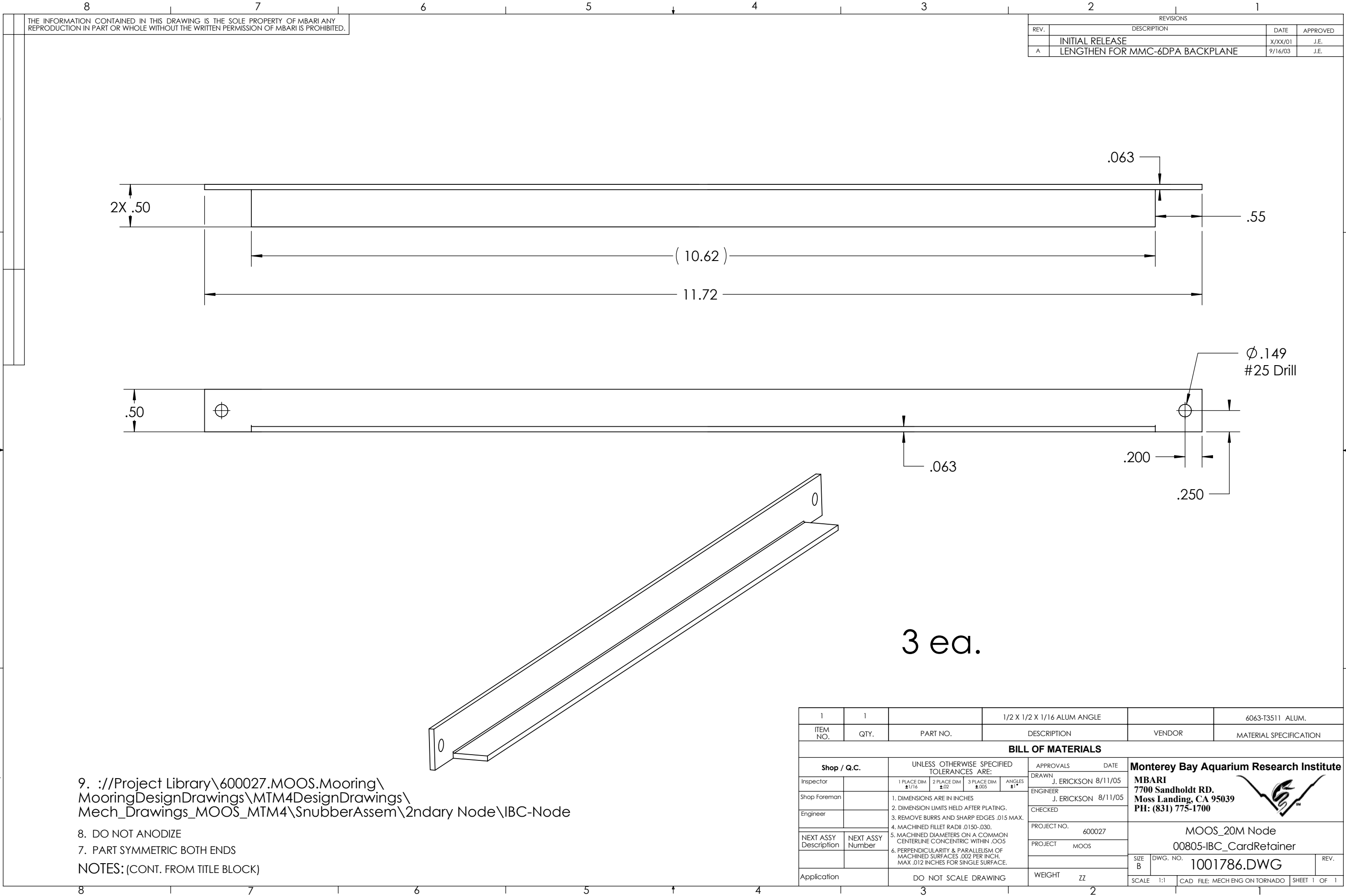




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	X/XX/01	J.E.
A	LENGTHEN FOR MMC-6DPA BACKPLANE	9/16/03	J.E.

9. ://Project Library\600027.MOOS.Mooring\MooringDesignDrawings\MTM4DesignDrawings\Mech_Drawings_MOOS_MTM4\SnubberAssem\2ndary Node\IBC-Node

8. DO NOT ANODIZE
7. PART SYMMETRIC BOTH ENDS

NOTES: (CONT. FROM TITLE BLOCK)

1	1		1/2 X 1/2 X 1/16 ALUM ANGLE		6063-T3511 ALUM.
ITEM NO.	QTY.	PART NO.	DESCRIPTION	VENDOR	MATERIAL SPECIFICATION
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS	DATE
Inspector		1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		DRAWN	J. ERICKSON 8/11/05
Engineer				ENGINEER	J. ERICKSON 8/11/05
				CHECKED	
NEXT ASSY Description	NEXT ASSY Number			PROJECT NO.	600027
				PROJECT	MOOS
Application		DO NOT SCALE DRAWING		WEIGHT	ZZ
				SIZE B	DWG. NO. 1001786.DWG
				SCALE 1:1	CAD FILE: MECH ENG ON TORNADO
				SHEET 1 OF 1	

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MOOS_20M Node
00805-IBC_CardRetainer