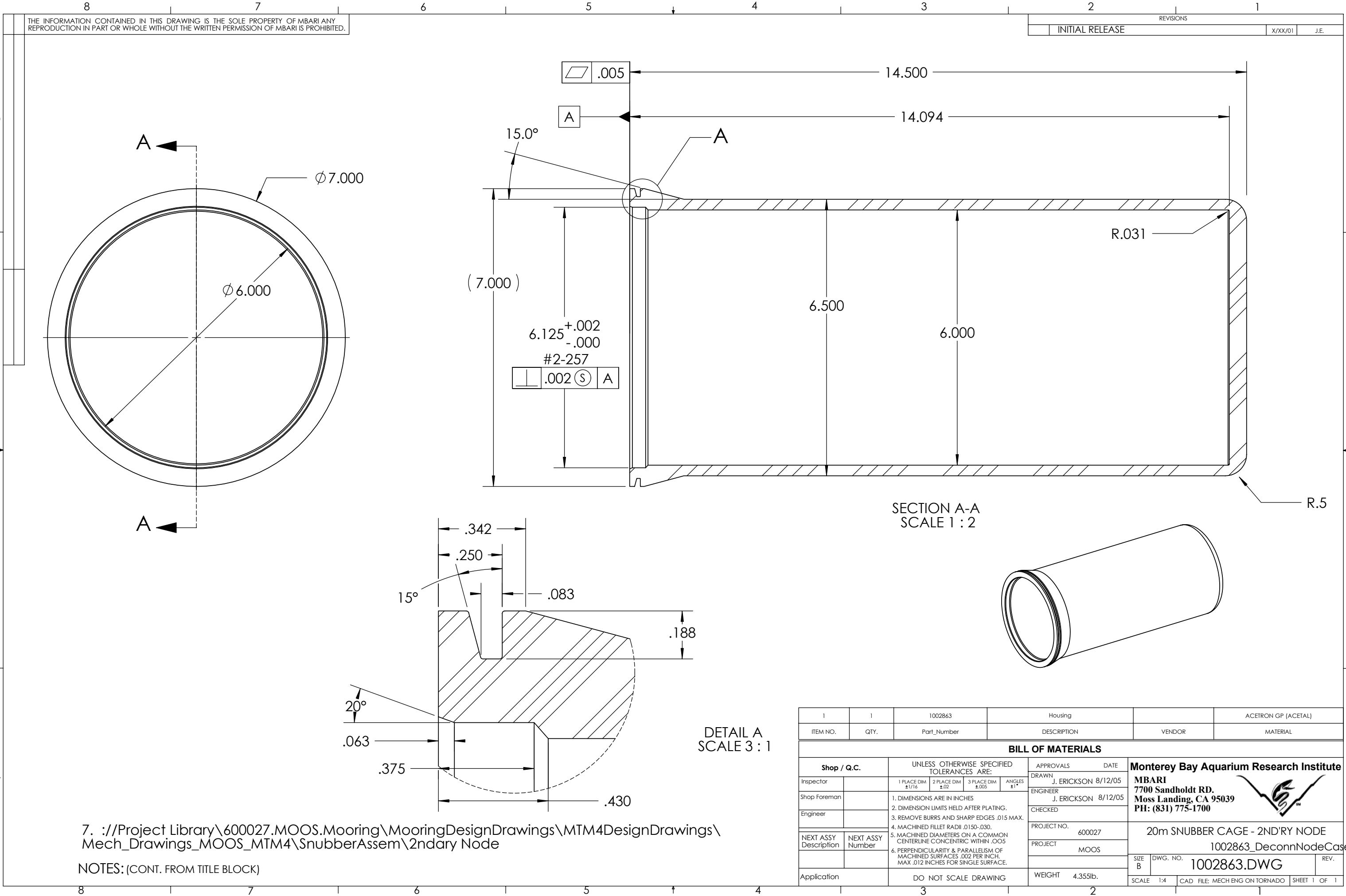




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REVISIONS		
INITIAL RELEASE	X/XX/01	J.E.

7. ://Project Library\600027.MOOS.Mooring\MooringDesignDrawings\MTM4DesignDrawings\Mech_Drawings_MOOS_MTM4\SnubberAssem\2ndary Node

NOTES: (CONT. FROM TITLE BLOCK)

1	1	1002863	Housing		ACETRON GP (ACETAL)
ITEM NO.	QTY.	Part_Number	DESCRIPTION	VENDOR	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS	DATE
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	DRAWN	J. ERICKSON 8/12/05
Shop Foreman		3 PLACE DIM ±.005	ANGLES ±1°	ENGINEER	J. ERICKSON 8/12/05
Engineer		1. DIMENSIONS ARE IN INCHES		CHECKED	
NEXT ASSY Description		2. DIMENSION LIMITS HELD AFTER PLATING.		PROJECT NO.	600027
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		PROJECT	MOOS
		4. MACHINED FILLET RADII .0150-.030.		WEIGHT	4.355lb.
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		SIZE B	DWG. NO. 1002863.DWG
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		SCALE 1:4	CAD FILE: MECH ENG ON TORNADO
Application		DO NOT SCALE DRAWING		SHEET 1 OF 1	

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20m SNUBBER CAGE - 2ND'RY NODE

1002863_DeconnNodeCase