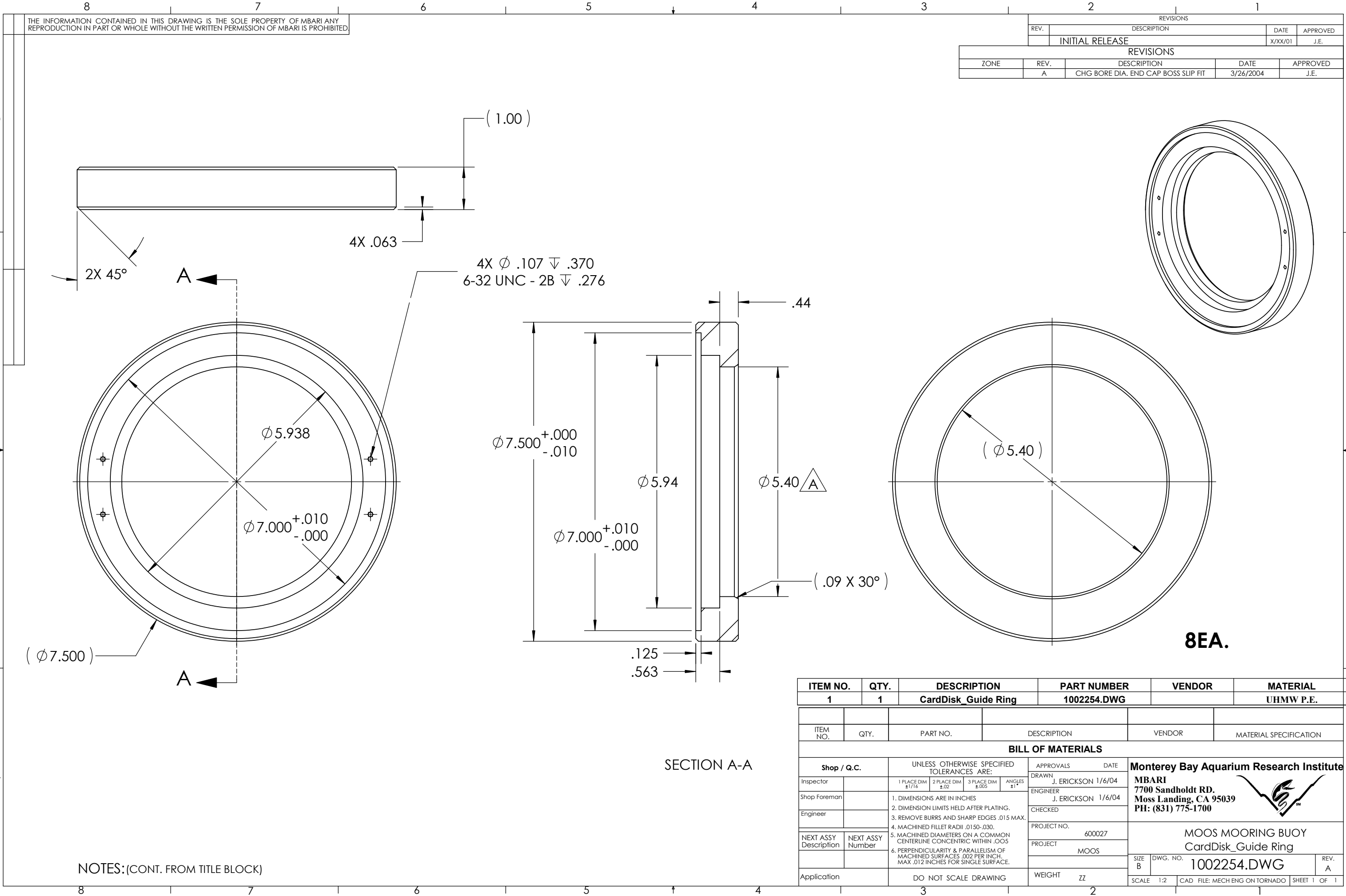




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REVISIONS				
REV.	DESCRIPTION		DATE	APPROVED
	INITIAL RELEASE		X/XX/01	J.E.
REVISIONS				
REV.	DESCRIPTION		DATE	APPROVED
A	CHG BORE DIA. END CAP BOSS SLIP FIT		3/26/2004	J.E.

8EA.

SECTION A-A

NOTES:(CONT. FROM TITLE BLOCK)

ITEM NO.	QTY.	DESCRIPTION	PART NUMBER	VENDOR	MATERIAL
1	1	CardDisk_Guide Ring	1002254.DWG		UHMW P.E.
ITEM NO.	QTY.	PART NO.	DESCRIPTION	VENDOR	MATERIAL SPECIFICATION
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			DRAWN J. ERICKSON 1/6/04
Engineer					ENGINEER J. ERICKSON 1/6/04
					CHECKED
NEXT ASSY Description	NEXT ASSY Number				PROJECT NO. 600027
					PROJECT MOOS
Application		DO NOT SCALE DRAWING		WEIGHT ZZ	
				SIZE B	DWG. NO. 1002254.DWG
				SCALE 1:2	CAD FILE: MECH ENG ON TORNADO
				SHEET 1	OF 1

Monterey Bay Aquarium Research Institute

MBARI
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Moss Landing, CA 95039
PH: (831) 775-1700



MOOS MOORING BUOY

CardDisk_Guide Ring

1002254.DWG

REV. A

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MOOS MOORING BUOY
CardDisk_Guide Ring