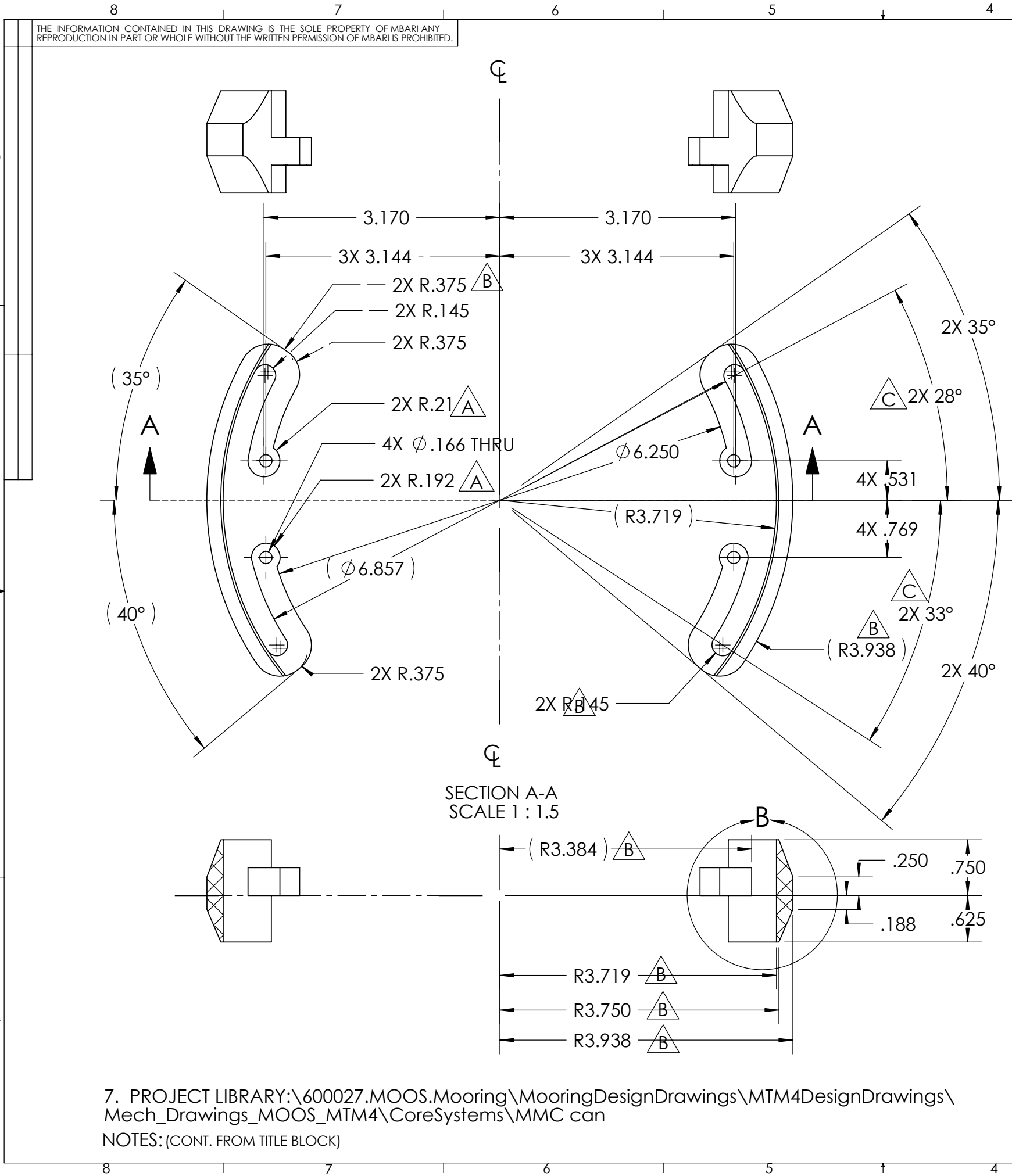
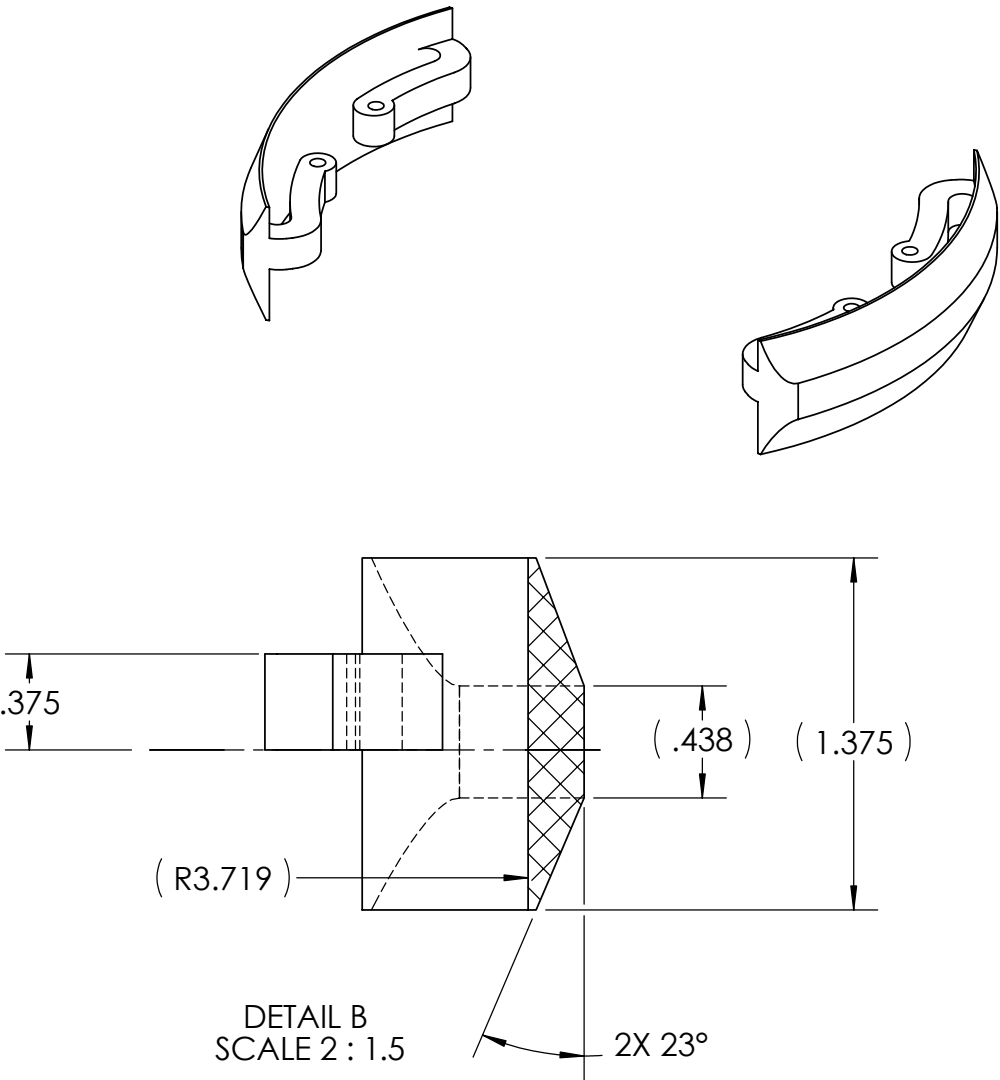




REVISIONS			
INITIAL RELEASE		X/XX/01	J.E.
REV.	DESCRIPTION	DATE	APPROVED
A	CHG ARCS ON THRU HOLES	9/3/2004	J.E.
B	CHG RADIAL DIMS. ADDED .0625	9/7/2004	J.E.
C	DECREASE ANGULAR DIM BY 2 DEG.	9/7/2004	J.E.



2ea.

I	I	1002550	Chassis Bumper		UHMW, Black
ITEM NO.	QTY.	Part Number	DESCRIPTION	VENDOR	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN J. ERICKSON 8/25/04	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER J. ERICKSON 8/25/04	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED JIM S. 8/27/04	
		4. MACHINED FILLET RADII .015-.030.		PROJECT NO. 600027	
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT MOOS	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			
Application		DO NOT SCALE DRAWING		WEIGHT lb.	
				SIZE B	DWG. NO. 1002550.DWG
				SCALE 1:1	CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1

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Moos Mooring Buoy
ChassisBumper_V2