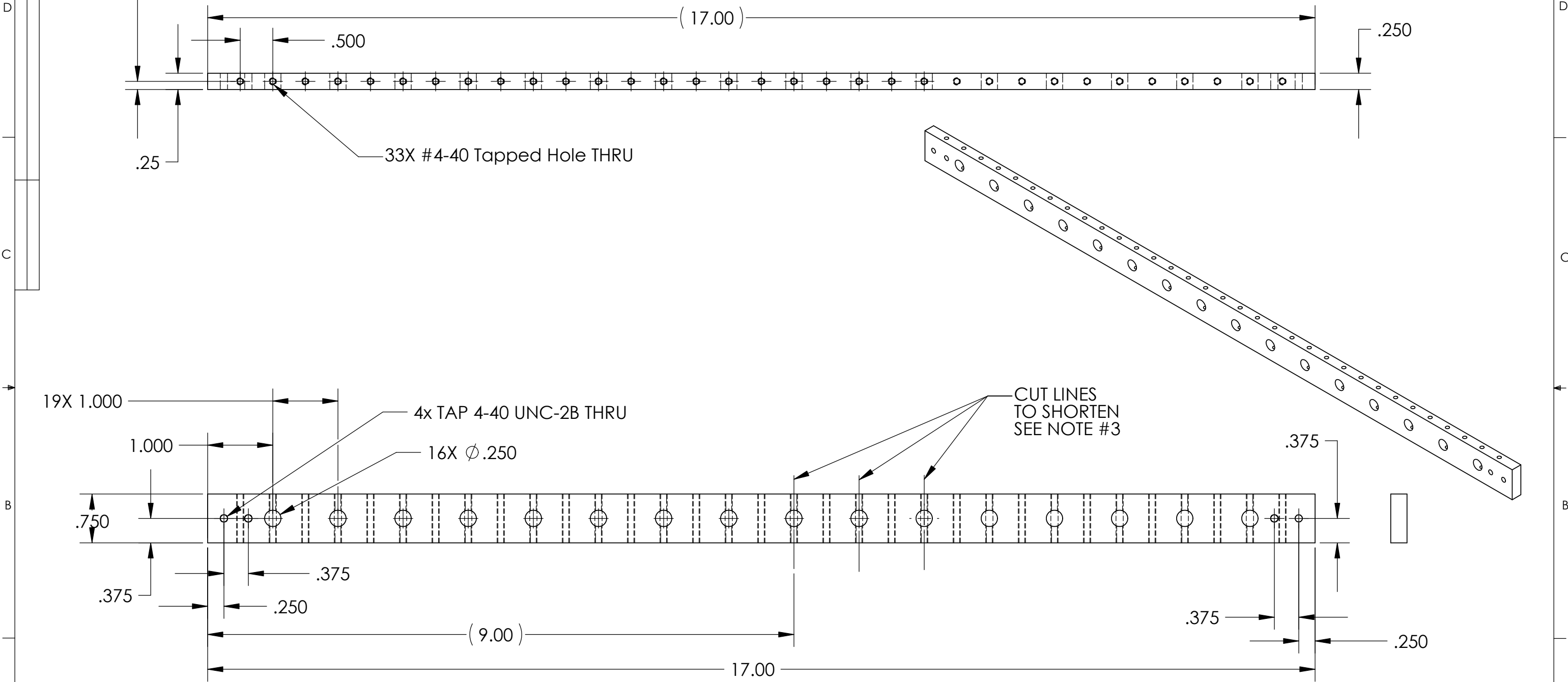


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		
A	1. Removed holes on ends. Dropped End View Added Anodizing Note.	25Sep01	FFS
B	CHG O.A. LENGTH - MADE SYMMETRIC	11/20/03	J.E.



3. TYPICAL CUT LINES TO SHORTEN FOR POWER CAN.
2. DO NOT ANODIZE.
1. Break all edges.

Note: (CONT FROM TITLE BLOCK)

60 EA.

1	4 Ea.		Support Rail	6061-T6 Al
ITEM NO.	QTY	PART NO.	DESCRIPTION	MATERIAL SPECIFICATION
BILL OF MATERIALS				
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS DATE DRAWN J. ERICKSON 11/20/03 ENGINEER J. ERICKSON 11/20/03 CHECKED PROJECT NO. 600027 PROJECT MOOS	Monterey Bay Aquarium Research Institute  7700 Sandholdt RD. Moss Landing, CA 95039 PH: (408) 775-1700 New Mooring Controller Oasis Can Support Rails MOOS MOD.
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX. .012 INCHES FOR SINGLE SURFACE.			PROJECT NO. 600027 PROJECT MOOS	
DO NOT SCALE DRAWING			WEIGHT	
			SIZE B DWG. NO. 1002203.DWG SCALE NONE CAD FILE: PROJECT LIBRARY	REV. B SHEET 1 OF 1