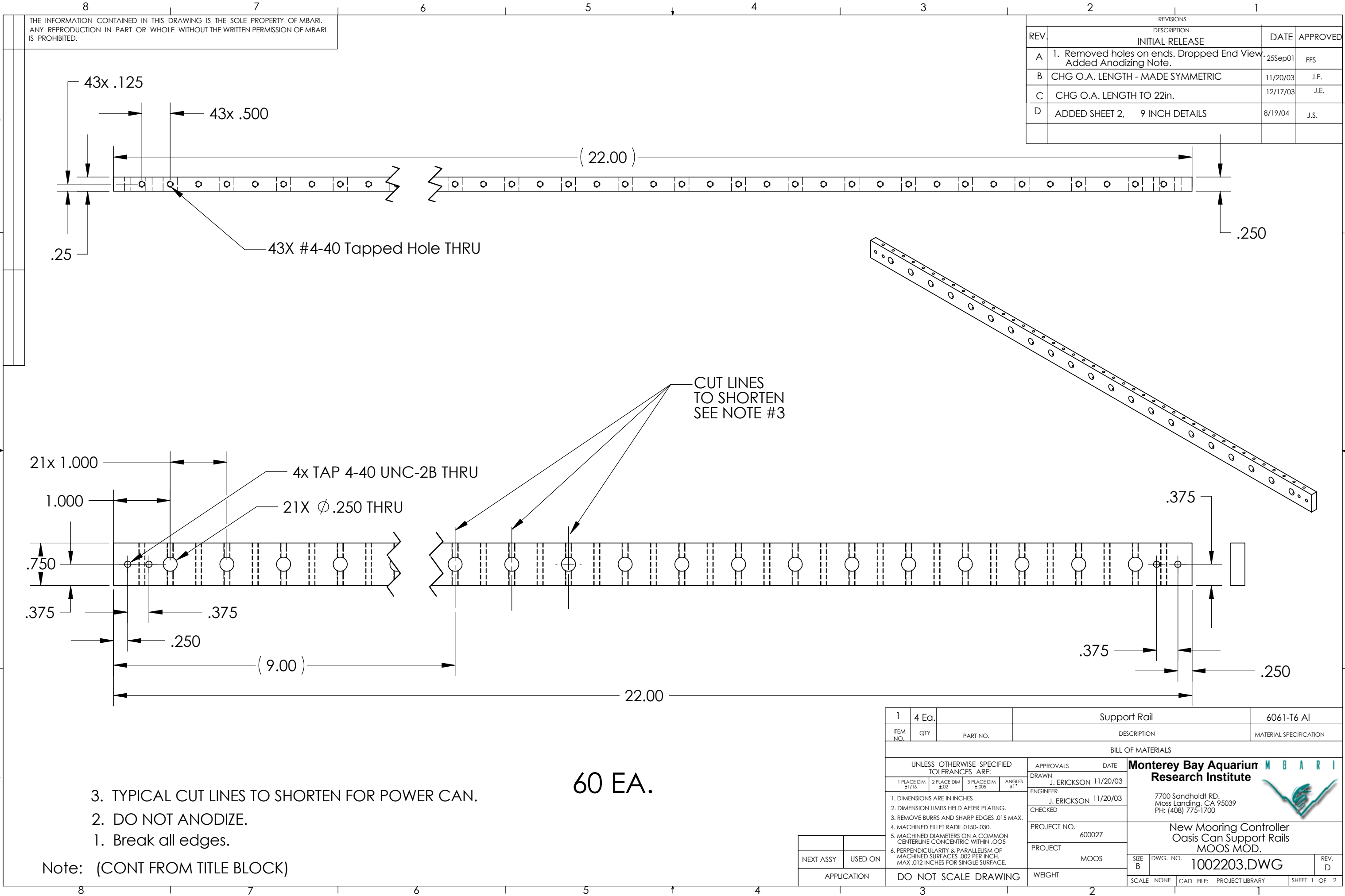




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	1. Removed holes on ends. Dropped End View. Added Anodizing Note.	25Sep01	FFS
B	CHG O.A. LENGTH - MADE SYMMETRIC	11/20/03	J.E.
C	CHG O.A. LENGTH TO 22in.	12/17/03	J.E.
D	ADDED SHEET 2, 9 INCH DETAILS	8/19/04	J.S.

CUT LINES TO SHORTEN SEE NOTE #3

1	4 Ea.	Support Rail	6061-T6 Al
ITEM NO.	QTY	PART NO.	DESCRIPTION
BILL OF MATERIALS			
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS	DATE
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	DRAWN	J. ERICKSON 11/20/03
3 PLACE DIM ±.005	ANGLES ±1°	ENGINEER	J. ERICKSON 11/20/03
1. DIMENSIONS ARE IN INCHES		CHECKED	
2. DIMENSION LIMITS HELD AFTER PLATING.		PROJECT NO.	600027
3. REMOVE BURRS AND SHARP EDGES .015 MAX.		PROJECT	MOOS
4. MACHINED FILLET RADII .0150-.030.		WEIGHT	
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005			
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			
NEXT ASSY		USED ON	
APPLICATION		DO NOT SCALE DRAWING	
SCALE		NONE	
DWG. NO.		1002203.DWG	
SHEET 1 OF 2			



New Mooring Controller Oasis Can Support Rails MOOS MOD.

