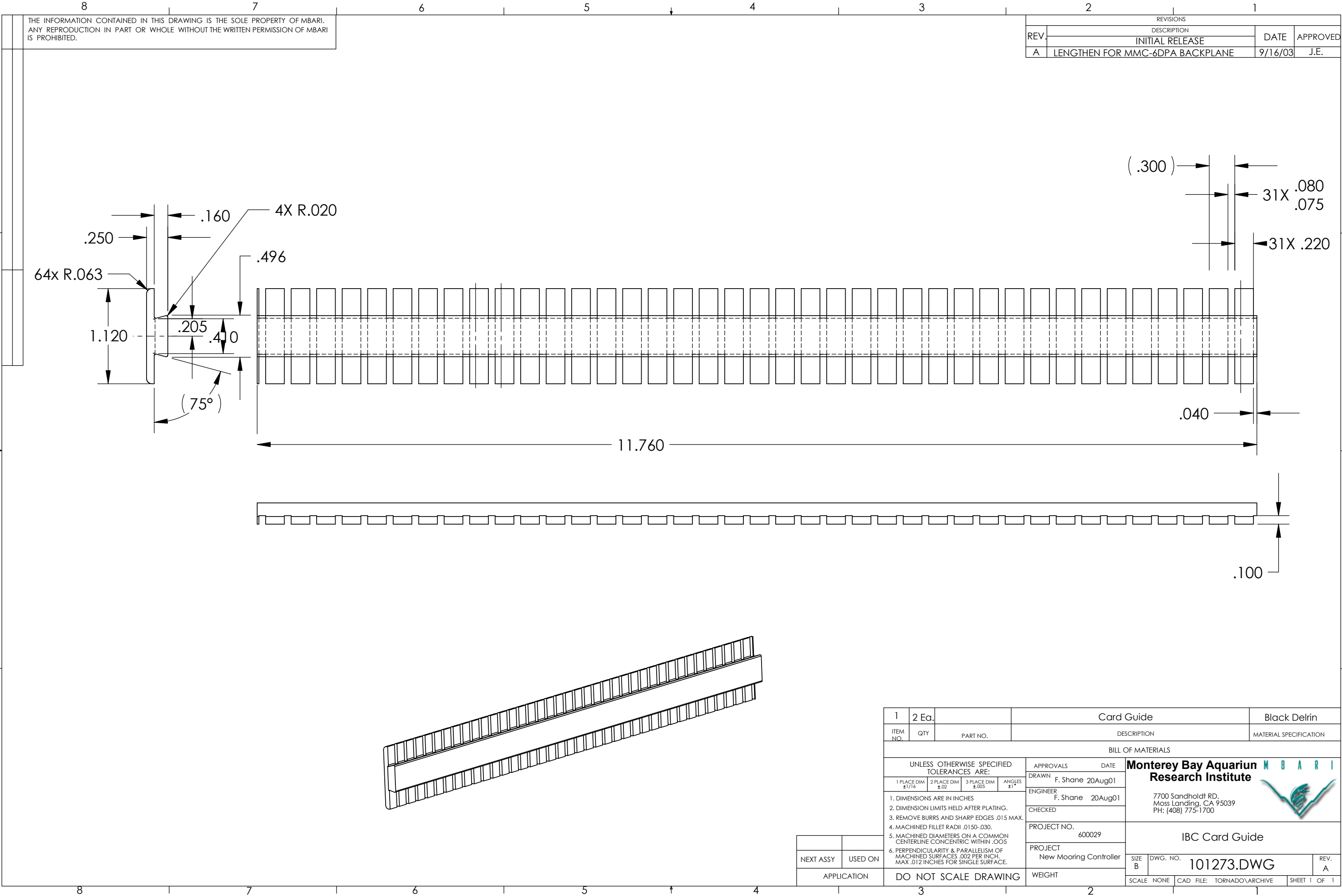
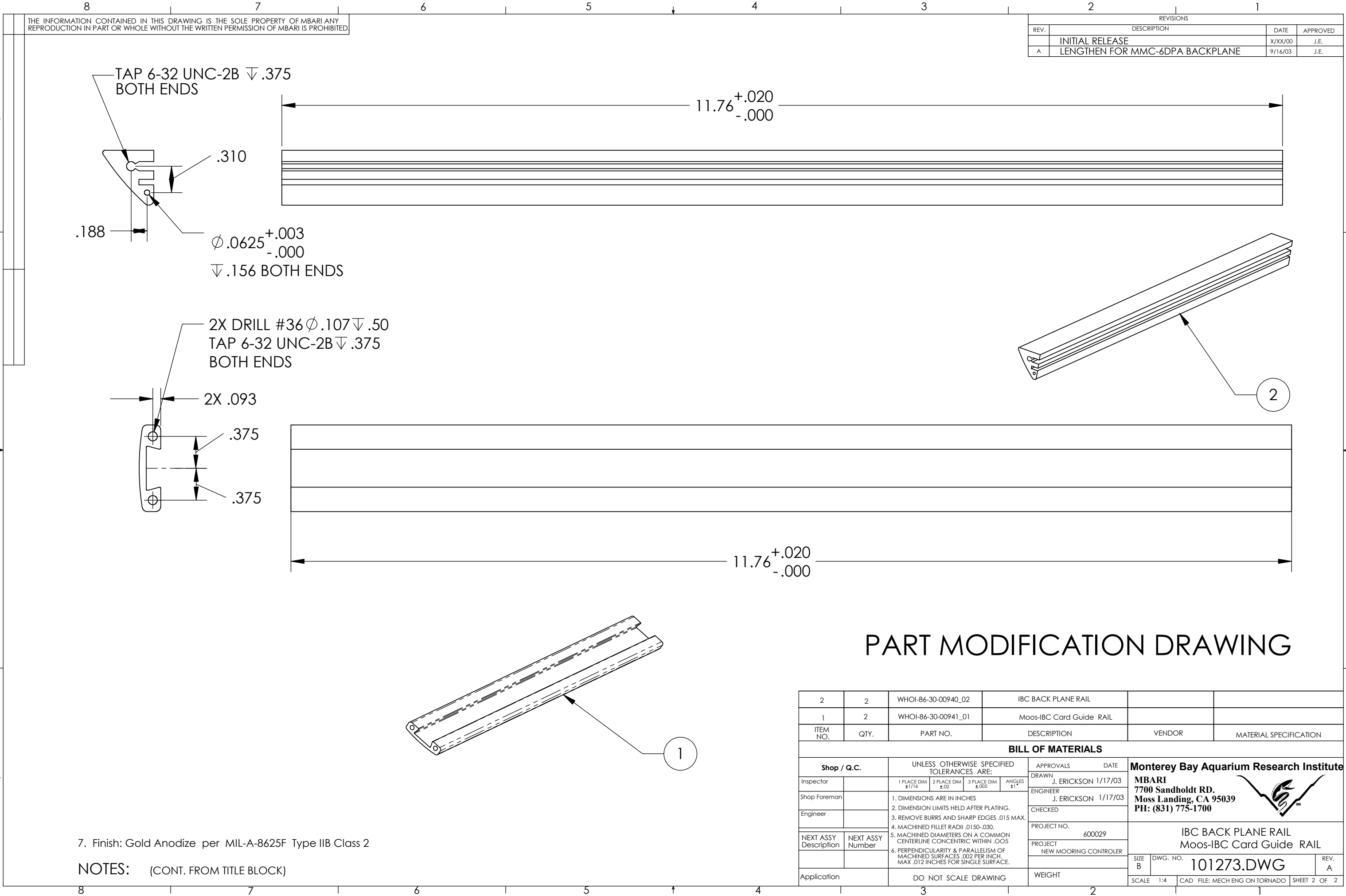






THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MBARI ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF MBARI IS PROHIBITED

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	X/XX/00	J.E.
A	LENGTHEN FOR MMC-6DPA BACKPLANE	9/16/03	J.E.

PART MODIFICATION DRAWING

7. Finish: Gold Anodize per MIL-A-8625F Type IIB Class 2

NOTES: (CONT. FROM TITLE BLOCK)

2	2	WHOI-86-30-00940_02	IBC BACK PLANE RAIL			
1	2	WHOI-86-30-00941_01	Moos-IBC Card Guide RAIL			
ITEM NO.	QTY.	PART NO.	DESCRIPTION		VENDOR	MATERIAL SPECIFICATION
BILL OF MATERIALS						
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS DATE	
Inspector		1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	DRAWN J. ERICKSON 1/17/03	
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			ENGINEER J. ERICKSON 1/17/03	
Engineer					CHECKED	
					PROJECT NO. 600029	
NEXT ASSY Description	NEXT ASSY Number				PROJECT NEW MOORING CONTROLLER	
					WEIGHT	
Application		DO NOT SCALE DRAWING			SCALE 1:4	
					SIZE B	DWG. NO. 101273.DWG
					CAD FILE: MECH ENG ON TORNADO	REV. A
					SHEET 2 OF 2	