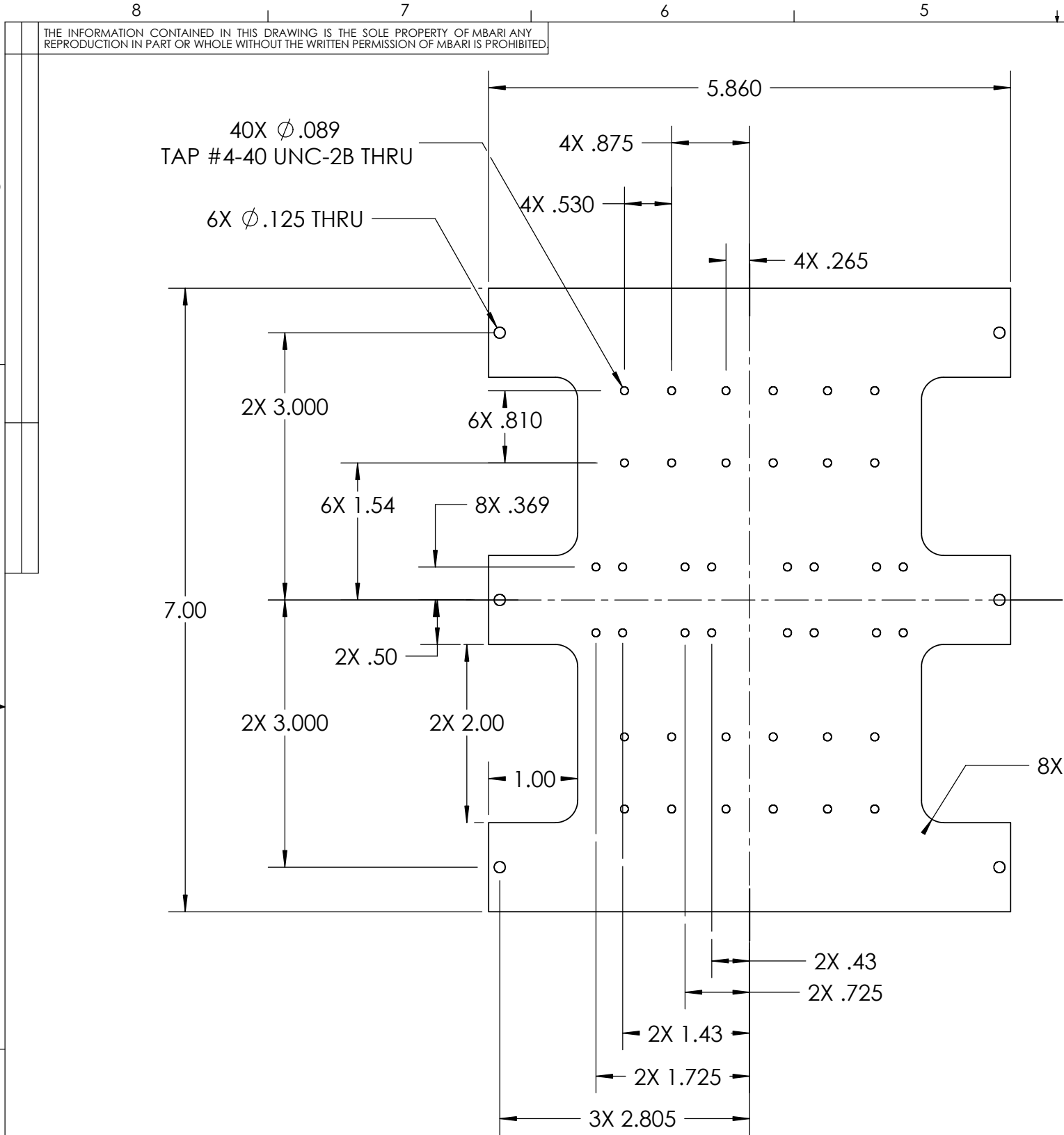
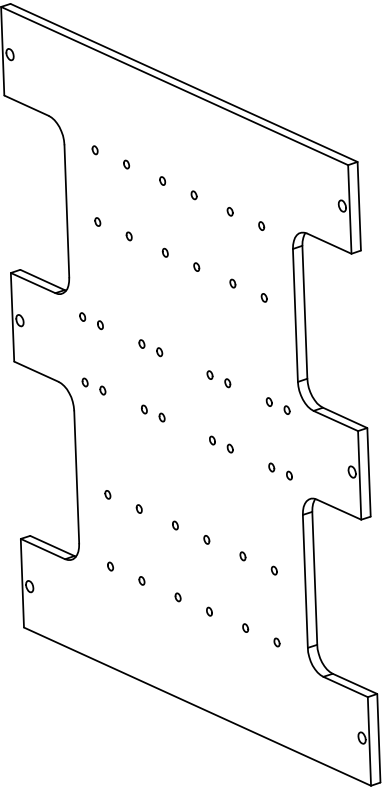




REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	X/XX/01	J.E.



6 EA.

8. Finish: Blue Anodize per MIL-A-8625F Type IIB Class 2
7. PART SYMMETRICAL ABOUT BOTH CENTER LINES.
NOTES:(CONT. FROM TITLE BLOCK)

1	1		FLT. PLATE		6061-(T6) ALUMINUM
ITEM NO.	QTY.	PART NO.	DESCRIPTION	VENDOR	MATERIAL SPECIFICATION
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.		DRAWN J. ERICKSON 9/18/02	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 
Engineer				ENGINEER J. ERICKSON 9/18/02	
				CHECKED	
NEXT ASSY Description	NEXT ASSY Number			PROJECT NO. 600027	MOOS MOORING BUOY Moos-MMC-OpticalPlate
				PROJECT MOOS MOORING	
Application		DO NOT SCALE DRAWING		WEIGHT	SCALE 1:1 CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1