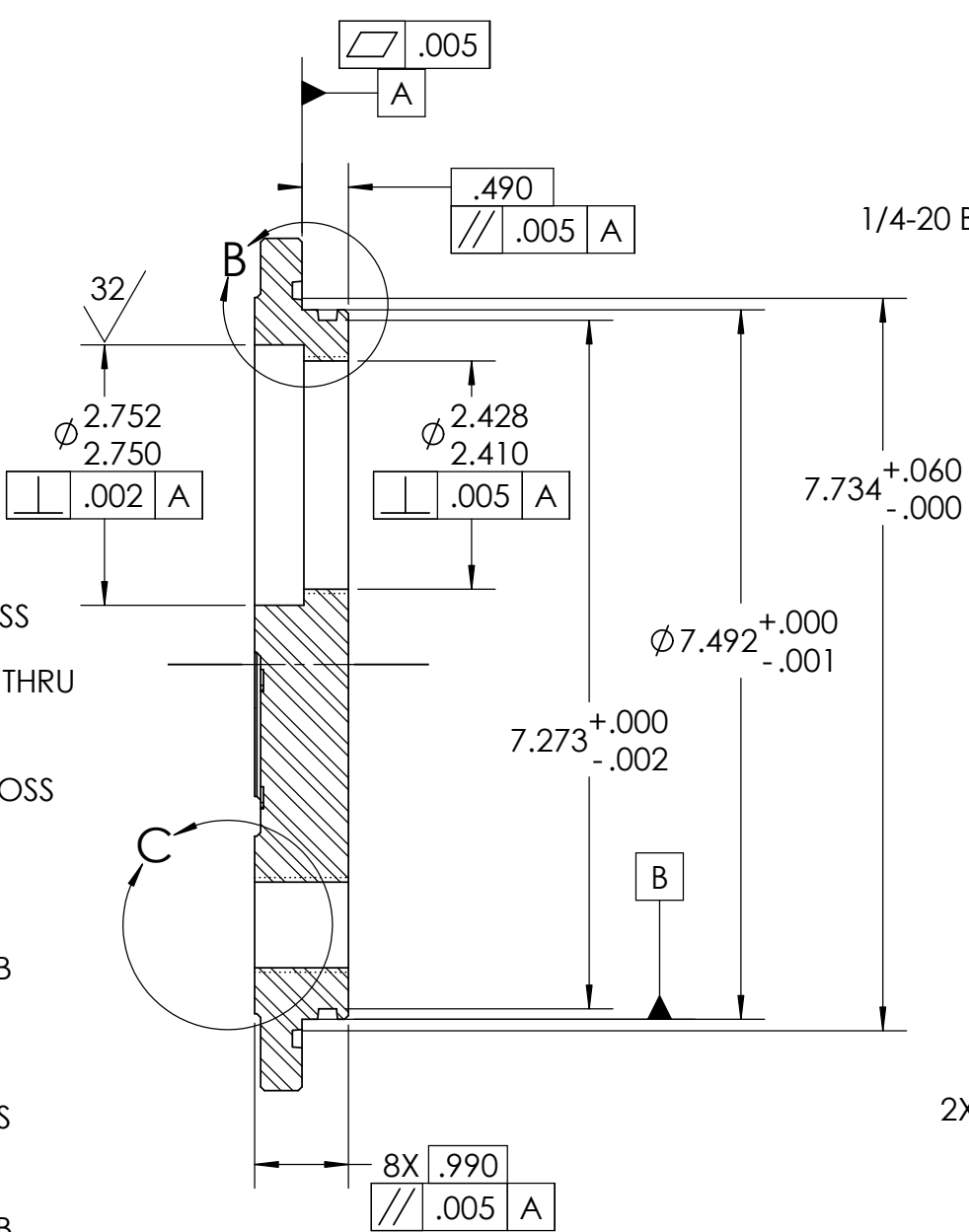
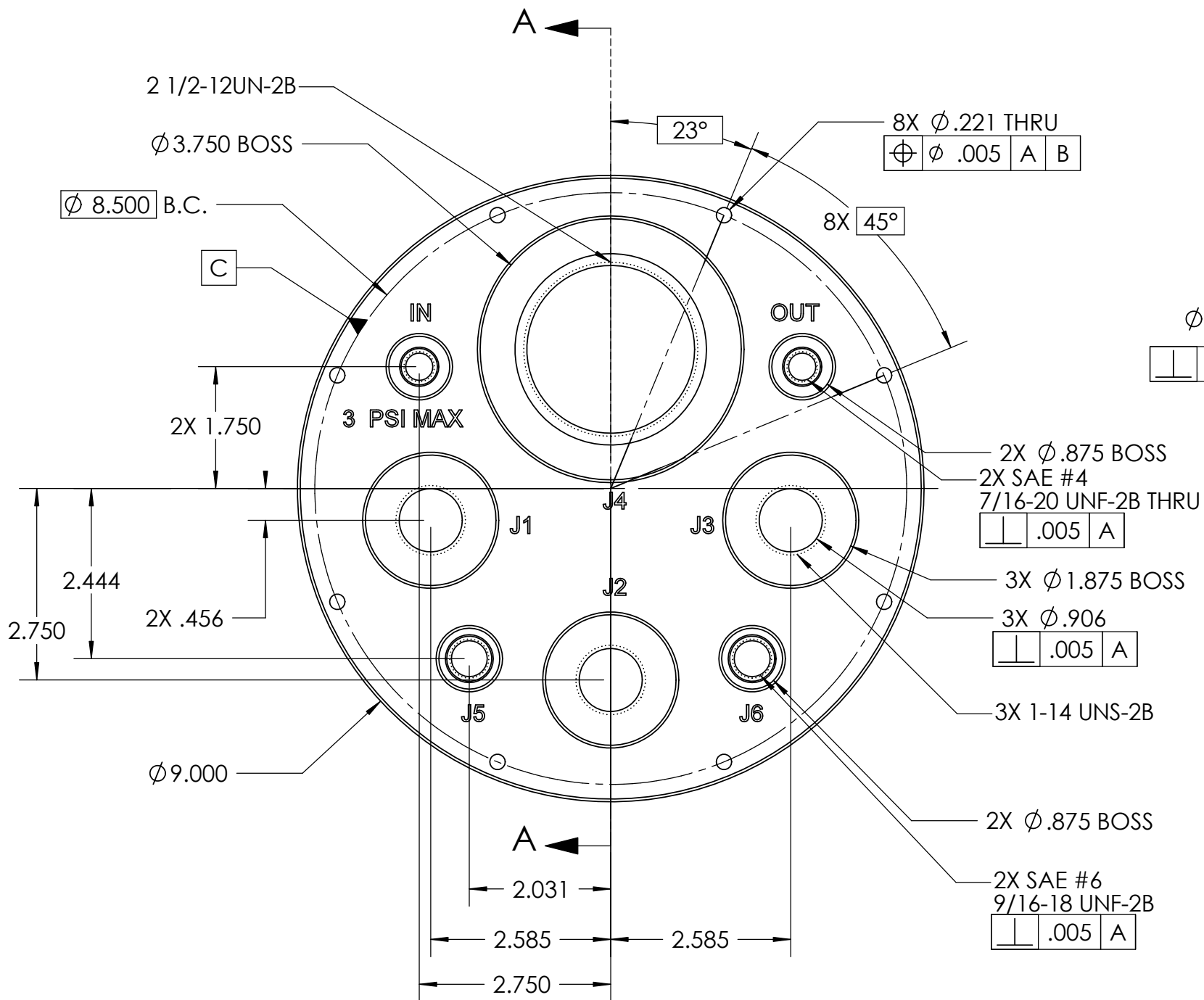
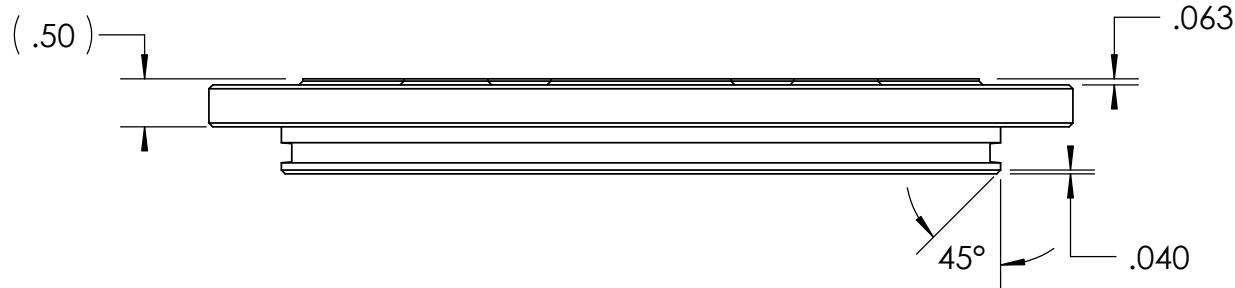
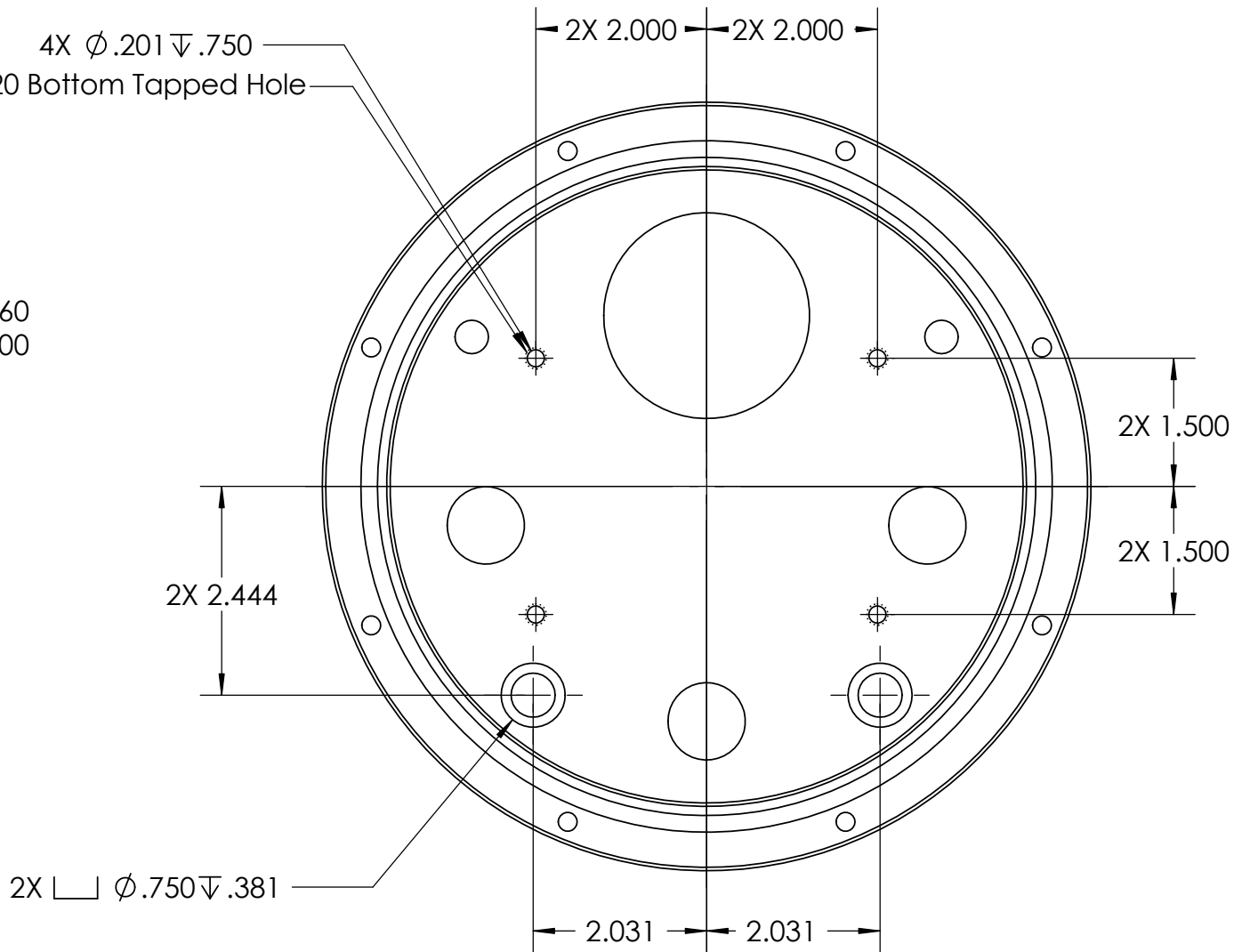


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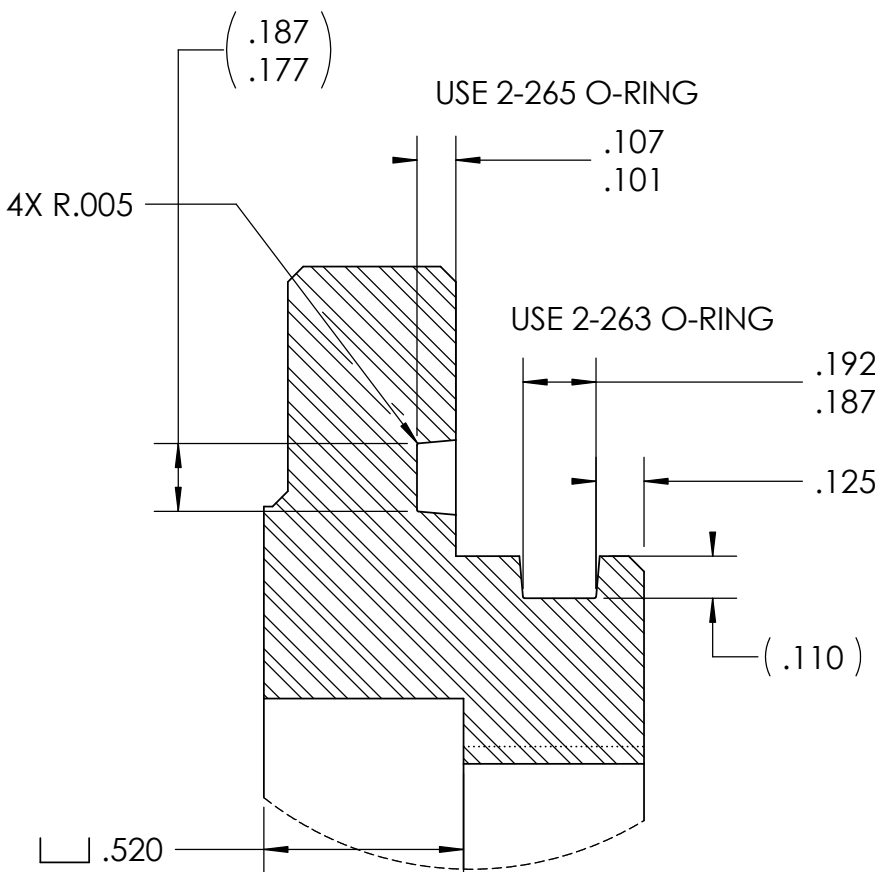
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	X/XX/00	J.E.
A	CHG SAE #4 PORT TO THREAD THRU (ZONE E6)	8/6/02	J.E.
B	ADDED MILLED PORT LABELS (SEE NOTE #10)	10/28/03	J.E.
C	CHG J5 J6 IN/OUT PORT LABELS	1/8/04	J.E.
D	CHG MATL CALL-OUT TO ACETRON GP (ACETAL-BLACK)	4/21/05	J.E.
	CHG PORT LABELS TO .25 HIGH FRM .125		



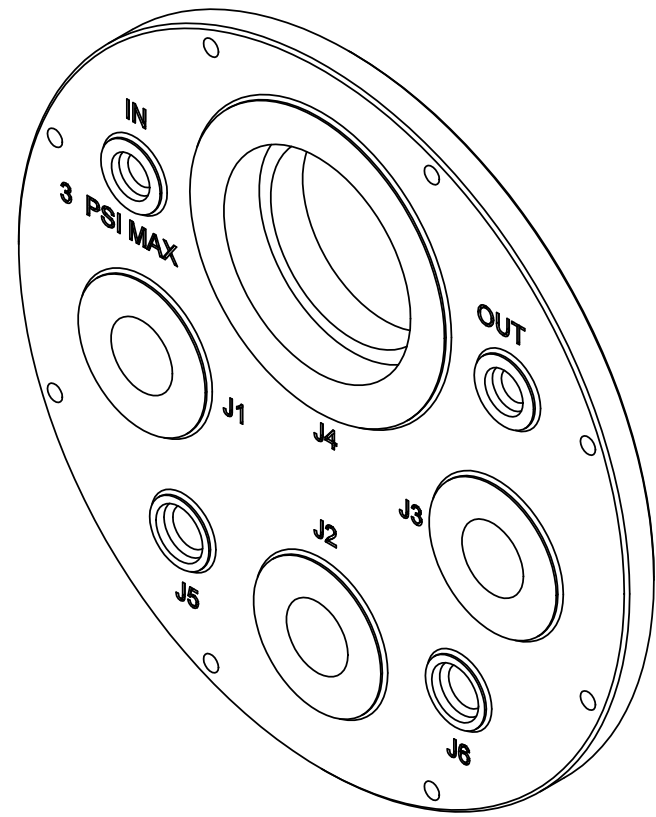
SECTION A-A
SCALE 1 : 2



DETAIL C
SCALE 2 : 1



DETAIL B
SCALE 2 : 1



11. LEAK TEST: MAXIMUM INTERNAL PRESSURE = 3 PSI. (Rev.D).

10. PORT LABELS 1/32 ϕ BALL END MILLED .25HT. $\nabla .031$.

9. Finish: HARD BLACK ANODIZE IN ACCORDANCE WITH MIL A 8625F Type III (.001 THICK)

8. MASK ALL THREADS PRIOR TO ANODIZING.

7. O-RING #2-263 NON-STANDARD O-RING GROOVE.

NOTES: (CONT. FROM TITLE BLOCK)

1	1		FLT. PLATE		ACETRON GP (ACETAL-BLACK)
ITEM NO.	QTY.	PART NO.	DESCRIPTION	VENDOR	MATERIAL SPECIFICATION
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM	±.125	DRAWN	J. ERICKSON 7/22/02
Shop Foreman		2 DIMENSION LINES HELD AFTER PLATING	±.005	ENGINEER	J. ERICKSON 7/22/02
Engineer		3 REMOVE BURRS AND SHARP EDGES .015 MAX.	±.005	CHECKED	F.S. 8/1/02
NEXT ASSY Description		4 MACHINED RILET RAKE .015 .030	PROJECT No. 600027		
NEXT ASSY Number		5 MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005	PROJECT Name MOOS MOORING		
APPLICATION		6 PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH; MAX .012 INCHES FOR SINGLE SURFACE.	SIZE C DWG. NO. 1001569.DWG		
		DO NOT SCALE DRAWING	SCALE CAD FILE: MECH ENG ON TORNADO		
			SHEET 1 OF 1		