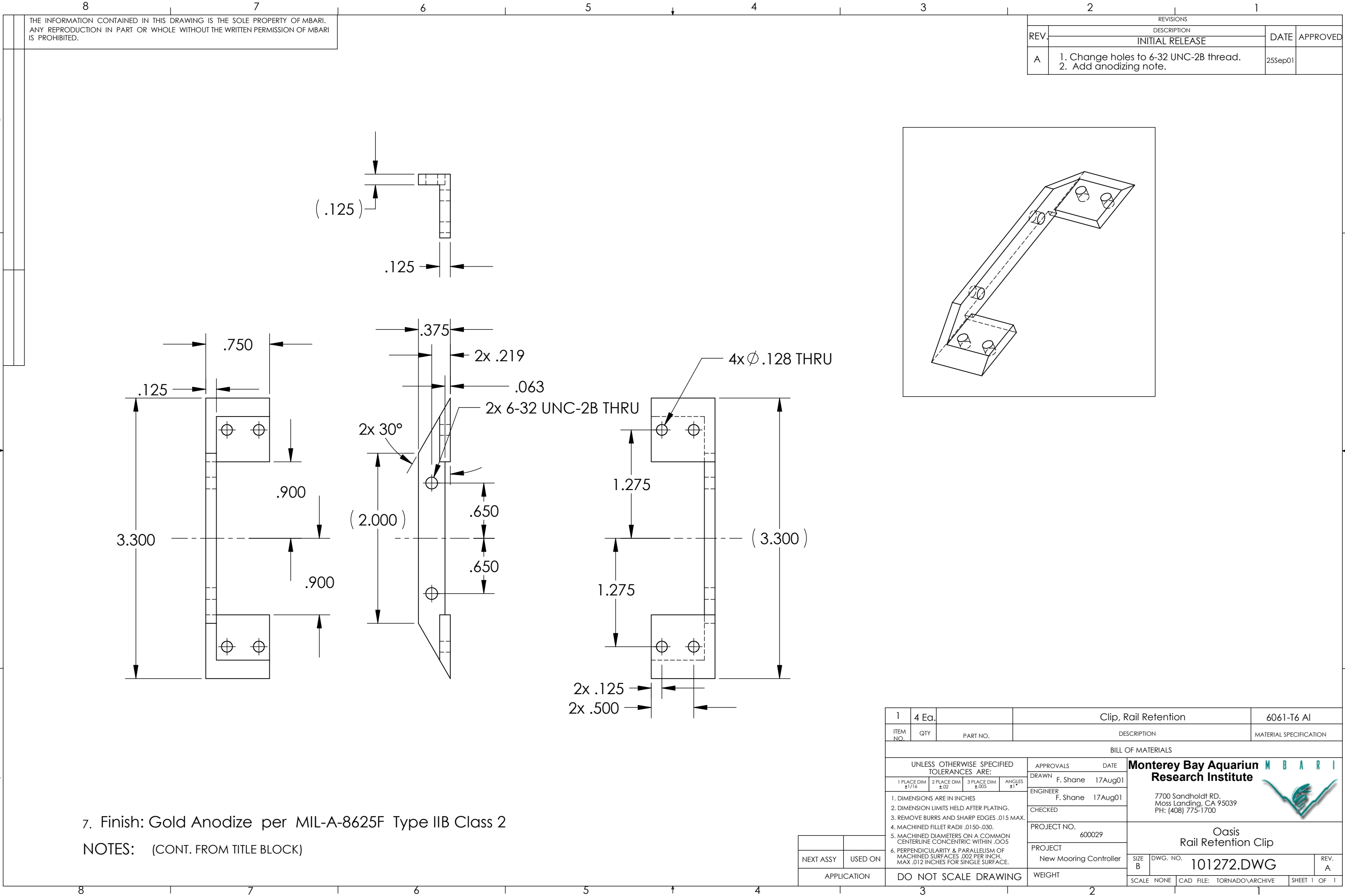
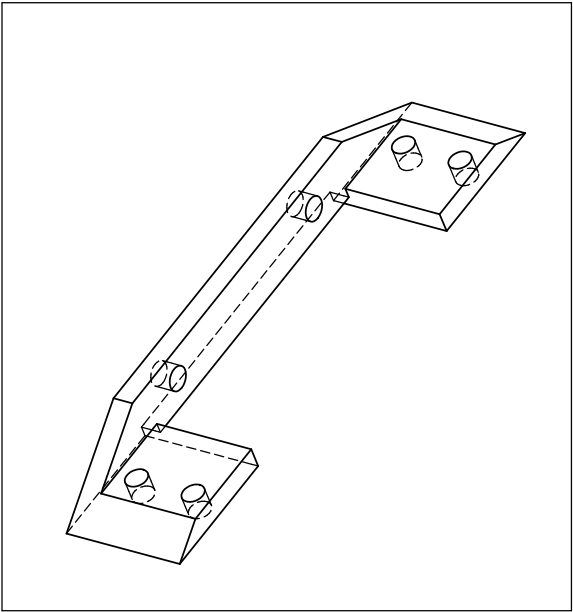




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REVISIONS				
REV.	DESCRIPTION		DATE	APPROVED
	INITIAL RELEASE			
A	1. Change holes to 6-32 UNC-2B thread. 2. Add anodizing note.		25Sep01	



7. Finish: Gold Anodize per MIL-A-8625F Type IIB Class 2

NOTES: (CONT. FROM TITLE BLOCK)

1	4 Ea.			Clip, Rail Retention	6061-T6 Al	
ITEM NO.	QTY	PART NO.		DESCRIPTION		MATERIAL SPECIFICATION
BILL OF MATERIALS						
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS		DATE	Monterey Bay Aquarium Research Institute 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (408) 775-1700 Oasis Rail Retention Clip 101272.DWG REV. A
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	F. Shane 17Aug01	
1. DIMENSIONS ARE IN INCHES			ENGINEER		F. Shane 17Aug01	
2. DIMENSION LIMITS HELD AFTER PLATING.			CHECKED			
3. REMOVE BURRS AND SHARP EDGES .015 MAX.			PROJECT NO.		600029	
4. MACHINED FILLET RADII .0150-.030.			PROJECT		New Mooring Controller	
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005			WEIGHT			
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.						
DO NOT SCALE DRAWING						