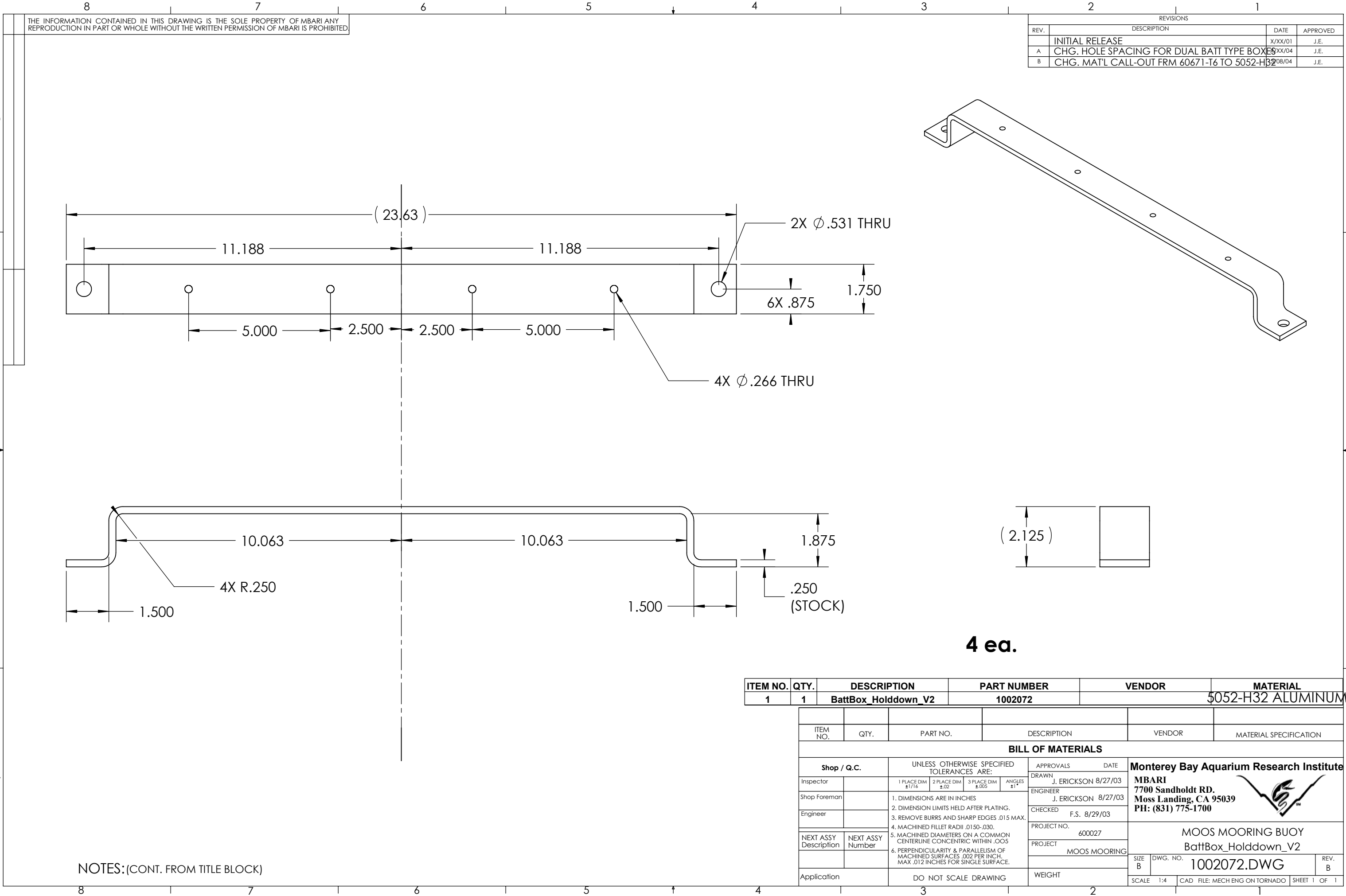




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	X/XX/01	J.E.
A	CHG. HOLE SPACING FOR DUAL BATT TYPE BOXES	8/XX/04	J.E.
B	CHG. MAT'L CALL-OUT FRM 60671-T6 TO 5052-H32	8/08/04	J.E.

ITEM NO.	QTY.	DESCRIPTION	PART NUMBER	VENDOR	MATERIAL
1	1	BattBox_Holddown_V2	1002072		5052-H32 ALUMINUM

ITEM NO.	QTY.	PART NO.	DESCRIPTION	VENDOR	MATERIAL SPECIFICATION
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.		DRAWN	J. ERICKSON 8/27/03
Engineer				ENGINEER	J. ERICKSON 8/27/03
				CHECKED	F.S. 8/29/03
				PROJECT NO.	600027
NEXT ASSY Description	NEXT ASSY Number			PROJECT	MOOS MOORING
Application		DO NOT SCALE DRAWING		WEIGHT	
				SIZE B	DWG. NO. 1002072.DWG
				SCALE 1:4	CAD FILE: MECH ENG ON TORNADO
				SHEET 1	OF 1

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MOOS MOORING BUOY
BattBox_Holddown_V2

NOTES:(CONT. FROM TITLE BLOCK)